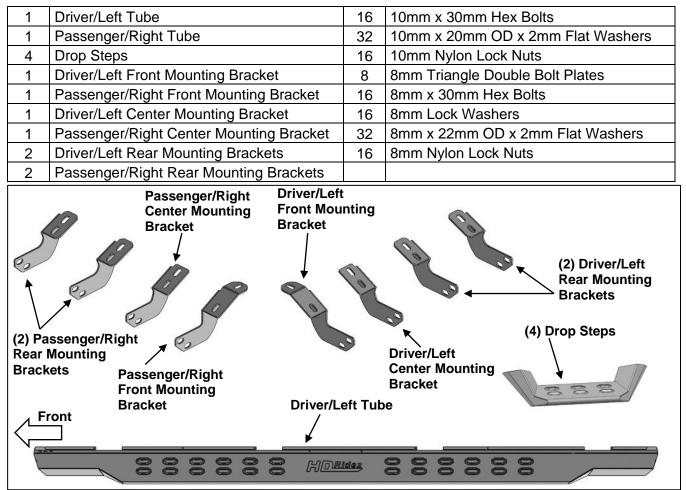
## PARTS LIST:



## **PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.
- 2. Starting on the Driver/Left side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, (Figures 1 & 4).
- 3. Select the Driver/Left Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Do not tighten hardware.
- 4. Repeat Steps 2 & 3 to attach (1) 2nd and (2) Rear Mounting Brackets, (Figures 3 & 4).
- Select the Driver/Left Tube. Insert (2) 8mm Triangle Double Bolt Plates into the front (2) sets of (2) holes, (Figure 5). Attach (1) Drop Step to the (2) Double Bolt Plates with (4) 8mm x 22mm Flat Washers and (4) 8mm Nylon Lock Nuts, (Figure 6). Do not tighten hardware.
- 6. With assistance, line up the mounting tabs in the Driver/Left Tube to the rear faces of the Mounting Brackets. Secure the Tube to the Mounting Brackets with (8) 10mm Hex Bolts, (16) 10mm x 20mm Flat Washers and (8) 10mm Nylon Lock Nuts, (Figure 7). Do not tighten hardware.
- 7. Level and adjust the Overland Step, then tighten all hardware.
- 8. Repeat Steps 1—8 to attach the Passenger/Right Overland Step.
- 9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Overland Sliders.

## RS6 OVERLAND SLIDER DROP STEPS 07-21 TOYOTA TUNDRA CREWMAX

## **Driver/Left Side Installation Pictured**

