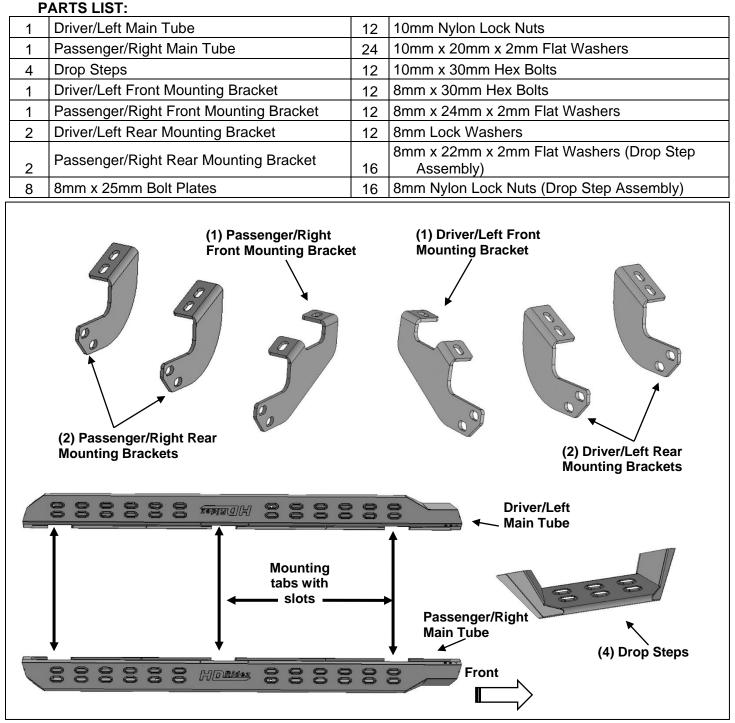
### RS6 OVERLAND SLIDER DROP STEPS 10-22 TOYOTA 4RUNNER (EXCL. 2010-13 SR5, 2010-22 LIMITED & 19-22 NIGHTSHADE EDITION OR MODELS WITH LOWER ROCKER PANEL EXTENSIONS)



## **PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.
- 2. Starting on the Driver/Left side of the vehicle, remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, (Figures 1, 3 & 4).
- Select the Driver/Left Front Mounting Bracket. Attach the Mounting Bracket to the front mounting location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 1—2). Do not tighten hardware.

#### RS6 OVERLAND SLIDER DROP STEPS 10-22 TOYOTA 4RUNNER (EXCL. 2010-13 SR5, 2010-22 LIMITED & 19-22 NIGHTSHADE EDITION OR MODELS WITH LOWER ROCKER PANEL EXTENSIONS)

- Select (1) Driver/Left Rear Mounting Bracket. Attach the Mounting Bracket to the center location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 3 & 5). Do not tighten hardware.
- 5. Repeat Step 4 to attach (1) Driver/Left Rear Mounting Bracket to the rear location, (Figures 4 & 5). Do not tighten hardware.
- Select the Driver/Left Main Tube. IMPORTANT: Use the illustration above to help identify the correct Main Tube. Insert (2) 8mm Bolt Plates into the front (2) sets of (2) holes, (Figure 6). Attach (1) Drop Step to the (2) Bolt Plates with (4) 8mm x 22mm Flat Washers and (4) 8mm Nylon Lock Nuts, (Figure 7). Do not tighten hardware.
- With assistance, line up the holes in the mounting tabs on the Running Board to the rear facing slots in the Mounting Brackets. Attach the Driver/Left Main Tube to the Mounting Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers and (6) 10mm Nylon Lock Nuts, (Figure 8). Do not tighten hardware.
- 8. Level and adjust the Driver/Left Main Tube and tighten all hardware.
- 9. Repeat Steps 2—7 to attach the Passenger/Right Main Tube.

Front

(Fig 3) Driver/Left center mounting location

**10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Slider Drop Steps.

#### Provertent of the instantion inclured Remove plastic plugs (if equipped) or hex bolts from threaded holes (2) 8mm Hex Bolts (2) 8mm Lock Washers (3) 8mm Lock Washers (4) 8mm Lock Washers (4) 8mm Lock Washers (5) 8mm Lock Washers (5) 8mm Lock Washers

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# **Driver/Left Side Installation Pictured**

