# INSTALLATION INSTRUCTIONS

PARTS LIST:

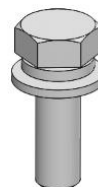| Qty	Item Description	Qty	Item Description
1	Driver/Left Running Board(53")	4	10-1.5mm x 30mm Hex Bolts
1	Passenger/Right Running Board(53")	8	10mm x 24mm x 2.2mm Flat Washers
1	Driver/Left Front Mounting Bracket	4	10mm Nylon Lock Nuts
1	Passenger/Right Front Mounting Bracket	4	8-1.25mm x 35mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	8	8-1.25mm x 25mm Combo Bolts
1	Passenger/Right Rear Mounting Bracket	4	8mm Lock Washers
1	Driver/Left Front Support Bracket	4	8mm x 28mm x 3mm Flat Washers
1	Passenger/Right Front Support Bracket	8	6-1.0mm x 25mm Hex Bolts
1	Driver/Left Rear Support Bracket	16	6mm x 22mm x 2mm Flat Washers
1	Passenger/Right Rear Support Bracket	8	6mm Nylon Lock Nuts

Passenger/Right Side

Front ➔

Driver/Left Side

DS Front Support Bracket

DS Rear Support Bracket ➔

PS Rear Support Bracket

PS Front Support Bracket

DS Front Mounting Bracket

DS Rear Mounting Bracket

PS Rear Mounting Bracket

PS Front Mounting Bracket
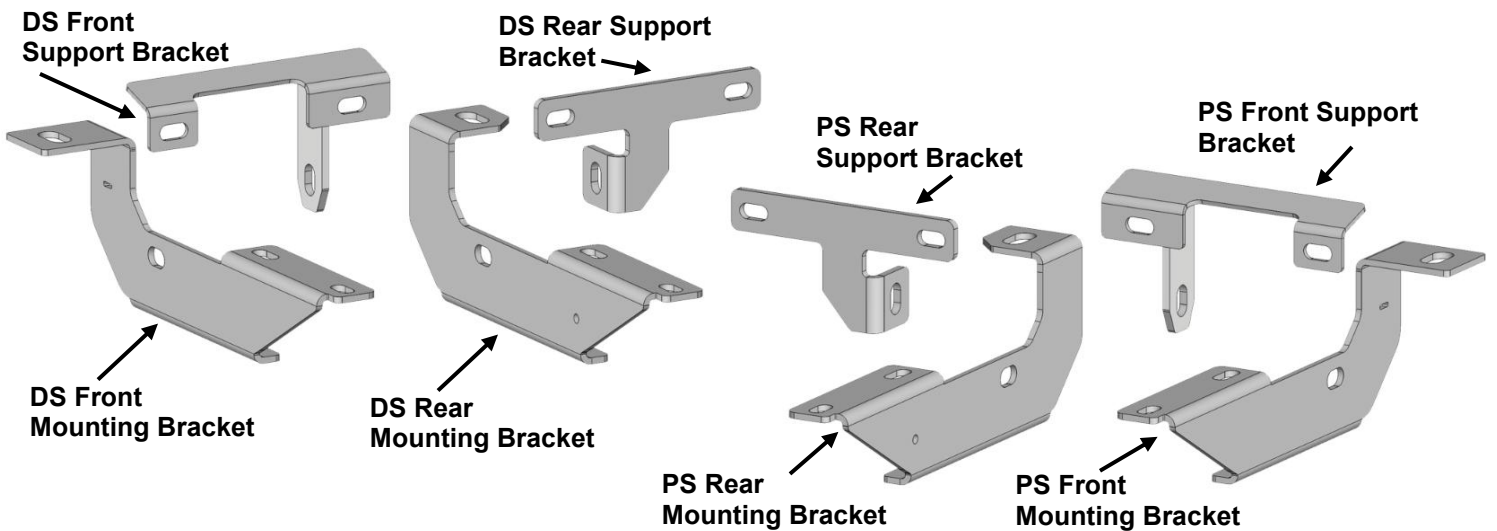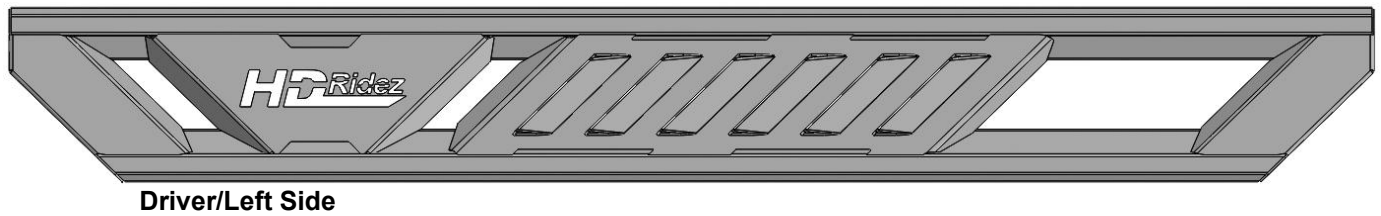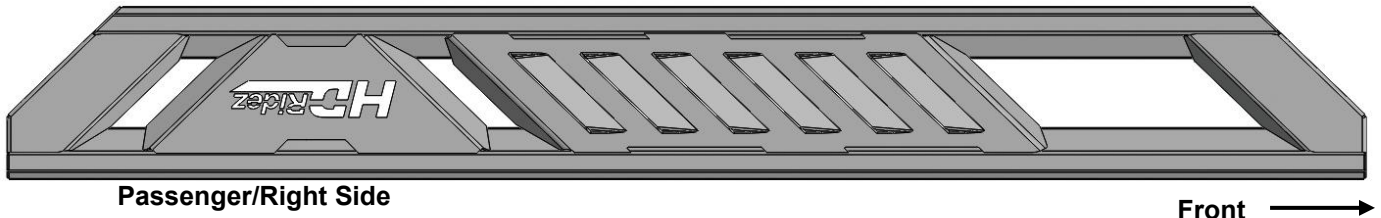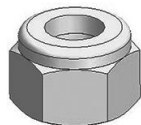
| Lock Washer | Lock Nut | Flat Washer | Combo Bolt | Hex Bolt |

11-22-24 (JY)

TOOLS REQUIRED
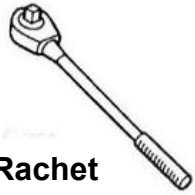
Rachet	10mm, 13mm, 15mm Socket	Extensions	Wrench

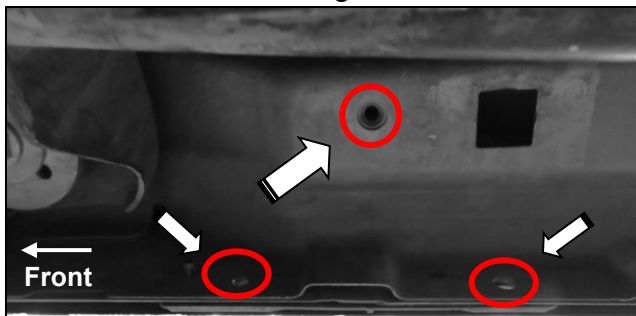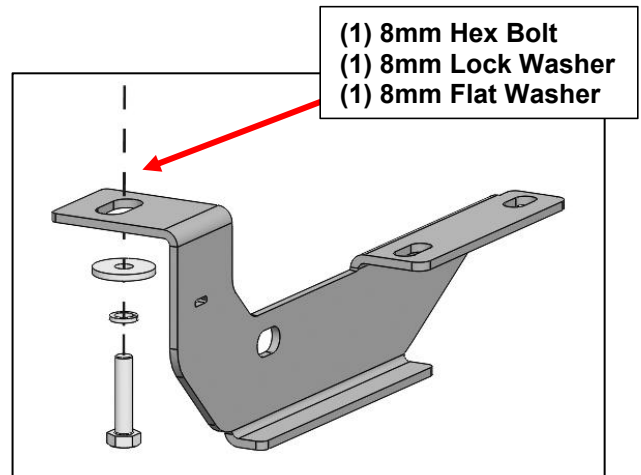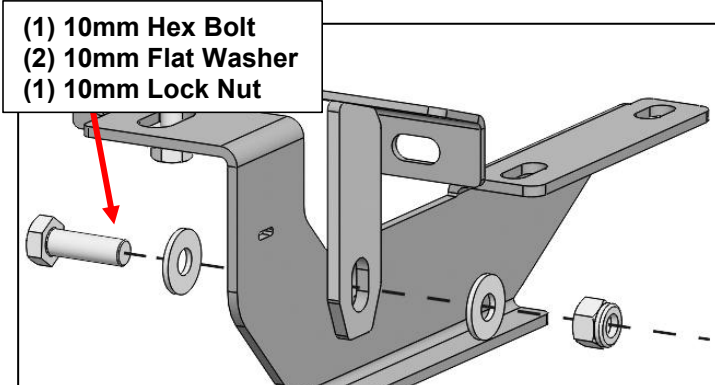**1** Follow (Fig 1 – 10) to attach the Mounting Brackets to the Passenger Side then Support Brackets to Mounting Brackets. Repeat the following steps on the Driver Side. Ensure hardware is hand tightened at this time.
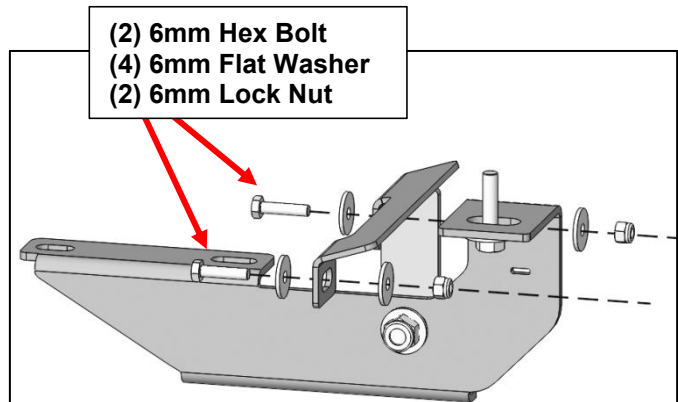

Front

(Fig 1) Attach PS Front Mounting Bracket to threaded insert, then attach Support Bracket to Mounting Bracket and pinch weld holes
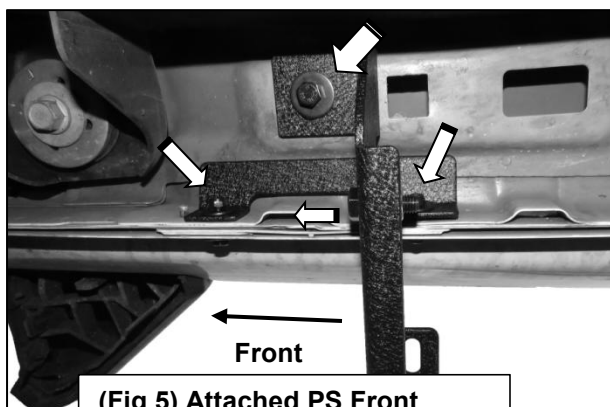
(1) 8mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer

(Fig 2) Attach PS Front Mounting Bracket

(1) 10mm Hex Bolt
(2) 10mm Flat Washer
(1) 10mm Lock Nut

(Fig 3) Attach PS Front Support Bracket to Mounting Bracket

(2) 6mm Hex Bolt
(4) 6mm Flat Washer
(2) 6mm Lock Nut

(Fig 4) Attach PS Front Support Bracket to pinch weld holes

Front

(Fig 5) Attached PS Front Mounting and Support Bracket
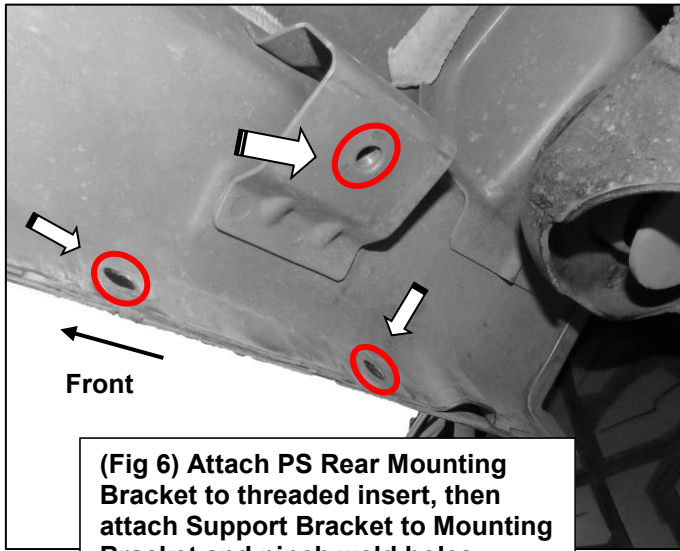
(Fig 6) Attach PS Rear Mounting Bracket to threaded insert, then attach Support Bracket to Mounting Bracket and pinch weld holes
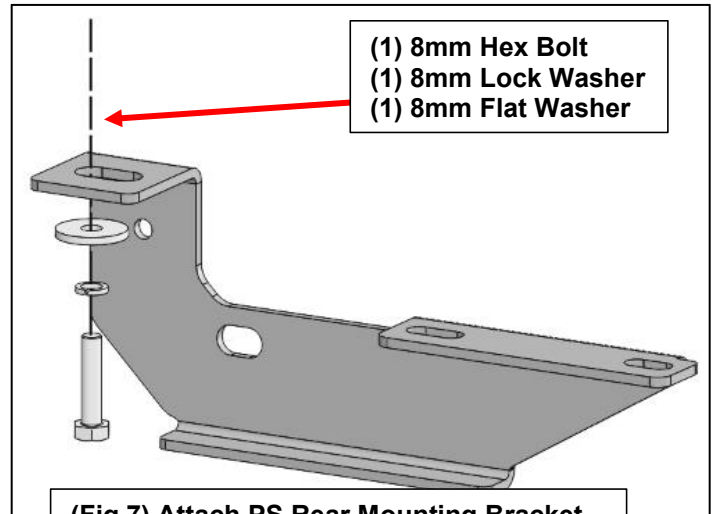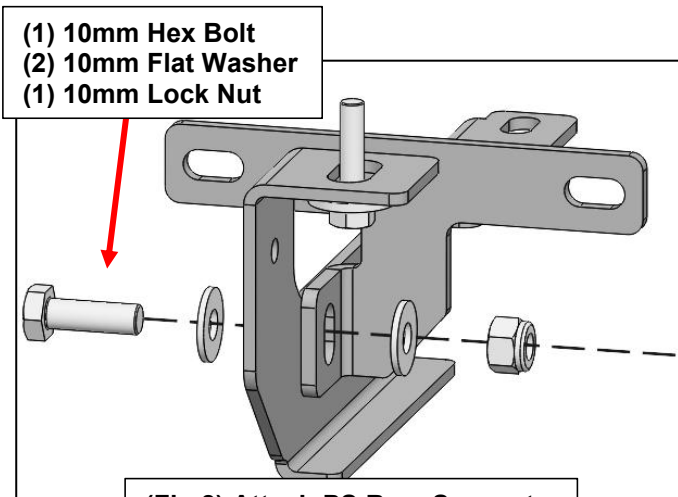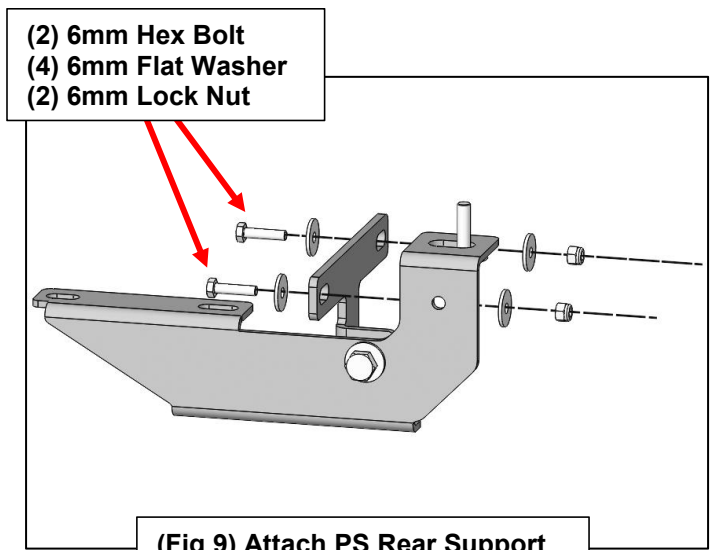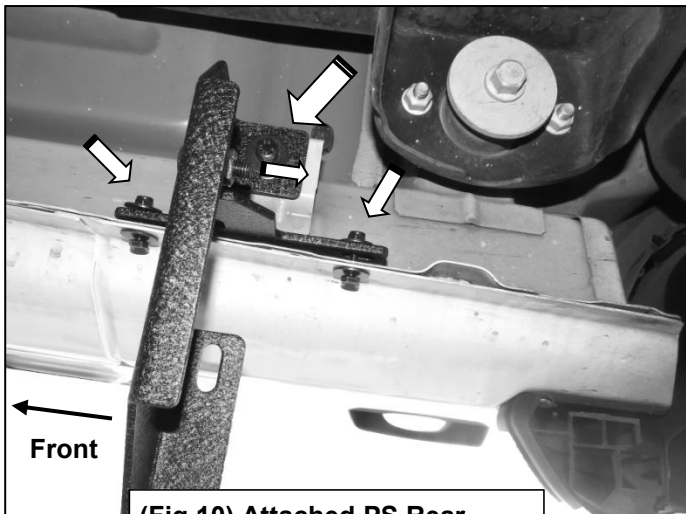
Front

(1) 8mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer

(Fig 7) Attach PS Rear Mounting Bracket

(1) 10mm Hex Bolt
(2) 10mm Flat Washer
(1) 10mm Lock Nut

(Fig 8) Attach PS Rear Support Bracket to Mounting Bracket

(2) 6mm Hex Bolt
(4) 6mm Flat Washer
**(2) 6mm Lock Nut**

(Fig 9) Attach PS Rear Support Bracket to pinch weld holes

Front

(Fig 10) Attached PS Rear Mounting and Support Bracket

2

Follow (Fig 11 – 12) to install the running board. Repeat the following steps on the Driver Side. Ensure hardware is hand tightened at this point.

(2) Combo Bolts

(Fig 11) Attach Running Board to Mounting Brackets

(Fig 12) Attached Running Board to Mounting Bracket
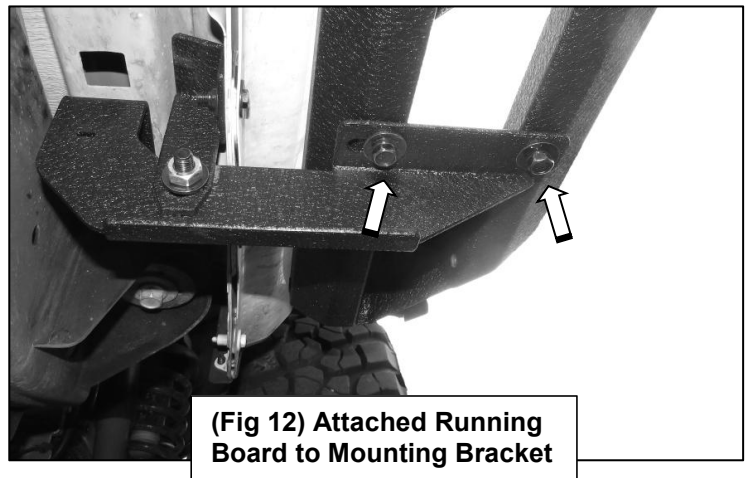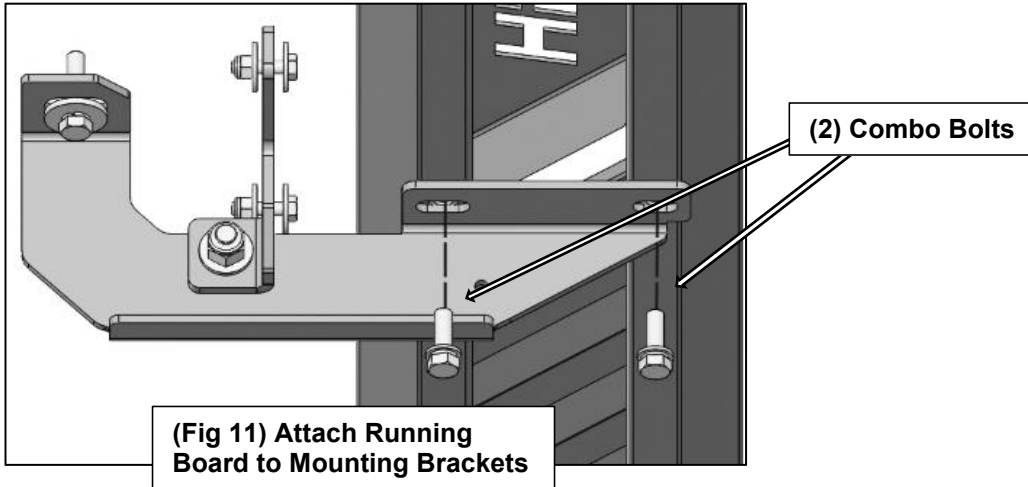
3

Ensure Running Board is level and secure, then tighten hardware. Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Complete Installation