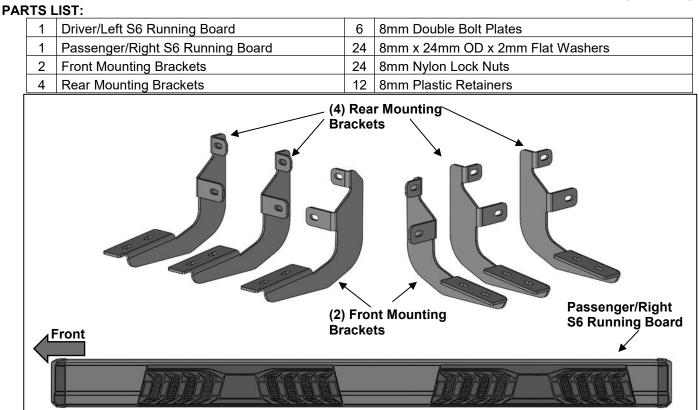
S6 RUNNING BOARDS 2018-21 FORD EXPEDITION EXCL. MAX MODEL



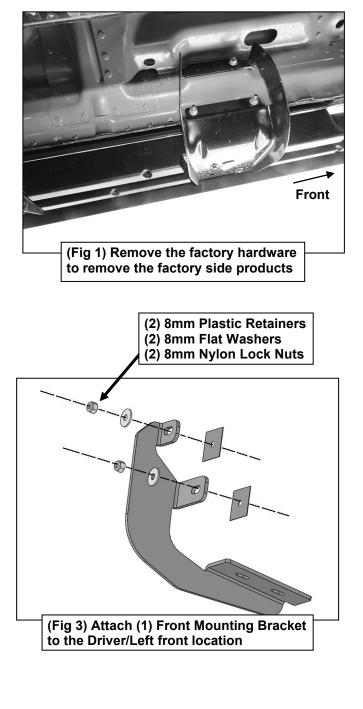
PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- Starting from underneath the Driver/Left side of the vehicle, from underneath, locate the factory side products mounting locations, (Figure 1). Remove the side products and set aside in a safe location, (Figure 2).
- 3. Select (1) Front Mounting Bracket. Attach the Mounting Bracket to the studs in the front location with (2) 8mm Plastic Retainers, (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, (Figure 3). Do not tighten hardware. IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.
- **4.** Repeat **Step 3** to attach (2) Rear Mounting Brackets to the center and rear locations, **(Figures 4—6)**. Do not tighten hardware.
- 5. Unwrap the Driver/Left S6 Running Board. Select (3) 8mm Double Bolt Plates, (Figure 7). Insert the Bolt Plates into the channel in the bottom of the Running Board.
- 6. Place the Running Board on top of the (3) Mounting Brackets. Lift the Running Board up and guide the studs down through the Brackets. **IMPORTANT**: Do not slide the Running Board on the Brackets, (front to back or rotate), or the finish on the Running Board may be damaged.
- 7. Attach the Running Board to the Brackets with (6) 8mm Flat Washers and (6) 8mm Nylon Lock Nuts, (Figure 8). Do not tighten hardware.
- 8. Level and adjust the S6 Running Board and tighten all hardware.
- 9. Repeat Steps 1—8 to attach the Passenger/Right S6 Running Board.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Boards.

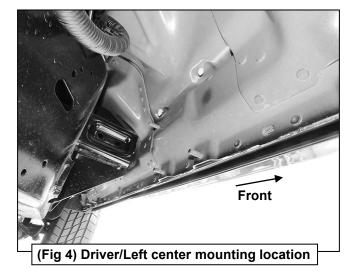
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Driver/Left side Installation Pictured





(Fig 2) Driver/Left front mounting location



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