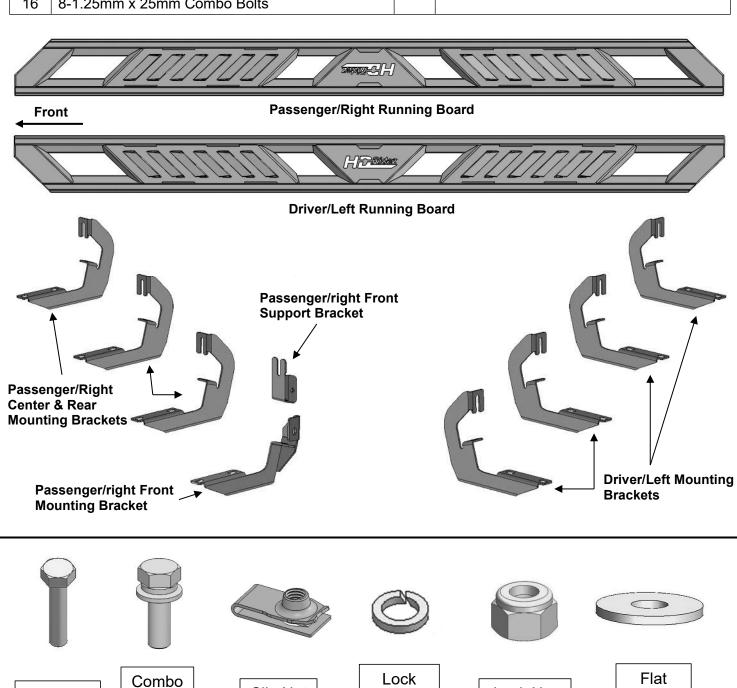
Installation Instructions

PARTS LIST:

Hex Bolt

Bolt

Qty	Item Description	Qty	Item Description
1	Driver/Left Side Running Board	17	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Side Running Board	17	8mm x 24mm x 2mm Flat Washers
4	Driver/Left Mounting Bracket	17	8mm Lock Washers
3	Passenger/Right Center & Rear Mounting Bracket	15	8mm Clip Nuts
1	Passenger/Right Side Front Mounting Bracket	1	8mm Nylon Lock Nut
1	Passenger/Right Side Front Support Bracket	1	8-1.25mm x 35mm Bolt Plate
16	8-1.25mm x 25mm Combo Bolts		



Page 1 of 6

Washer

Lock Nut

Clip Nut

8-16-24 (JY)

Washer

TOOLS REQUIRED



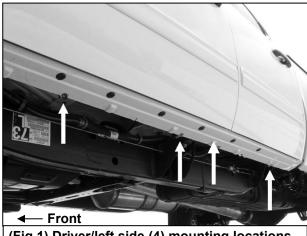


13mm Socket

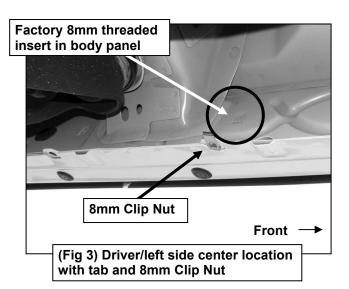


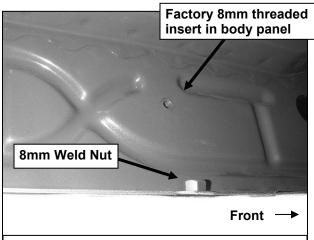


Follow (Fig 1 - 21) to attach the brackets to the Driver Side. Remove DEF tank cover, then attach the brackets to the Passenger side. Ensure hardware is hand tightened at this point.

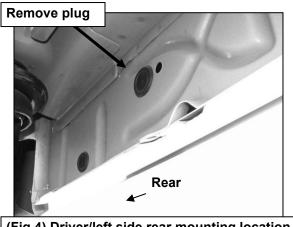


(Fig 1) Driver/left side (4) mounting locations

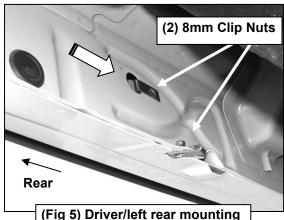




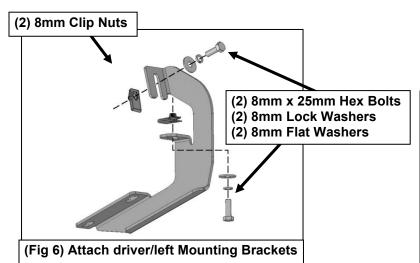
(Fig 2) Passenger/right side front mounting location with weld nut pictured for example



(Fig 4) Driver/left side rear mounting location



(Fig 5) Driver/left rear mounting location with 8mm Clip Nuts

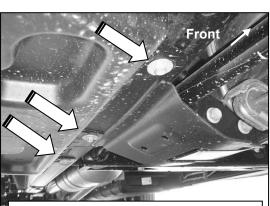




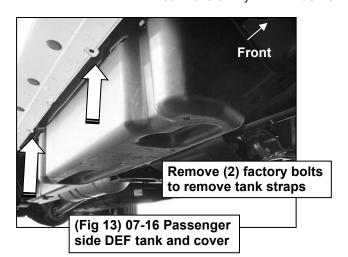
(Fig 7) Example of driver/left front Bracket attached to location with factory threaded mounting holes

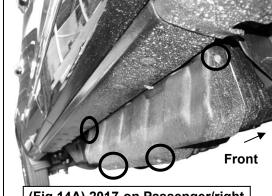


(Fig 8) Example of driver/left rear Bracket attached to location with 8mm Clip Nuts



(Fig 12) 07-16 Passenger side front pictured with DEF tank cover. Remove (3) hex bolts to remove cover

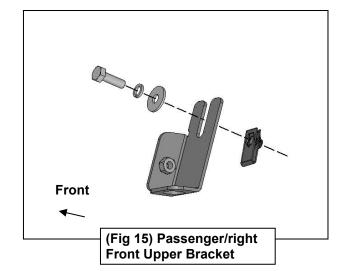


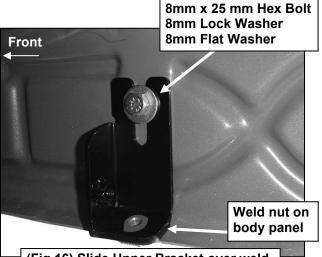


(Fig 14A) 2017-on Passenger/right side pictured with DEF plastic tank cover. Remove (4) hex bolts to remove plastic cover



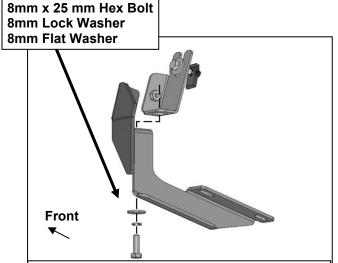
(Fig 14B) 2017 Passenger side DEF cover



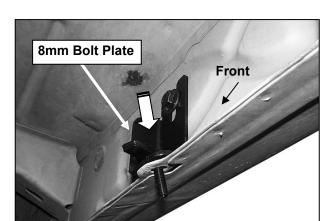


(Fig 16) Slide Upper Bracket over weld nut if equipped-also see Figure 2

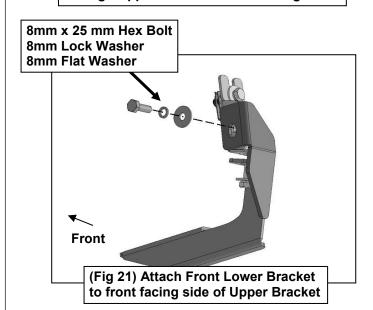
2007-2019 Chevy Silverado/GMC Sierra 2500/3500 Crew Cab (Incl. Diesel Models with DEF Tanks)



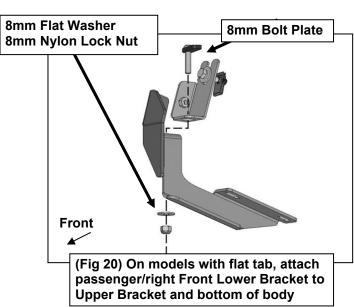
(Fig 17) On models with weld nut on pinch weld, attach passenger/right Front Lower Bracket to Upper Bracket and bottom of body



(Fig 19) On models with flat tab (see Fig 3 & 4), insert 8mm Bolt Plate (Fig 17) down through Upper Bracket and mounting tab

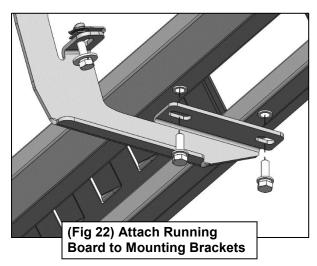


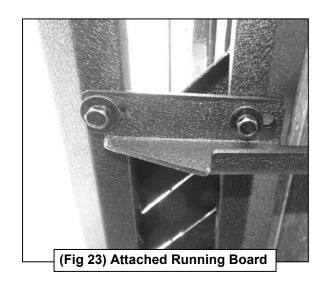




Page 5 of 6 8-16-24 (JY)

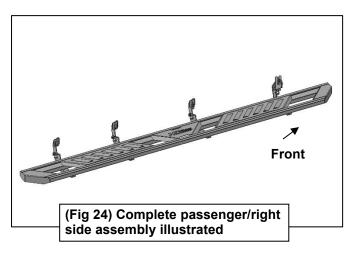
Follow (Fig 22 – 23) to attach Passenger/Right Running Board to Mounting Brackets. Repeat the following steps on the Driver/Left side. Ensure hardware is hand tightened at this point.



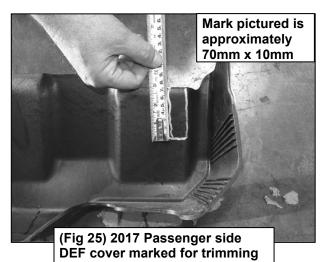


3

Follow (Fig 24 - 26) to ensure Running Board is level, then tighten all hardware. Mark the DEF cover and trim, then reattach. Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.







Page 6 of 6 8-16-24 (JY)