

# iBoard®



Scan for  
Installation Video

## iBoard® by APS

PART#: IB-063C&H

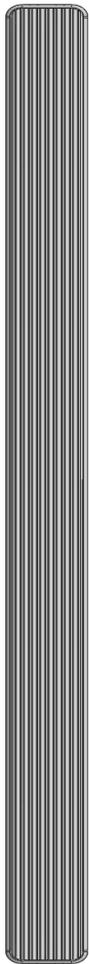
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

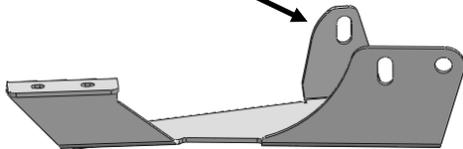
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

### PART LIST

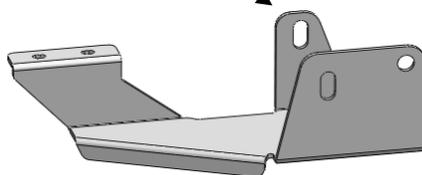
#### Driver Side Step Bar



Driver Front Mounting Bracket (DFM)



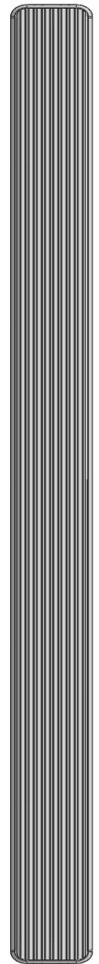
Driver Rear Mounting Bracket (DRM)



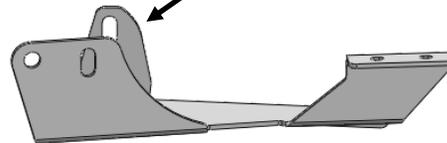
Front



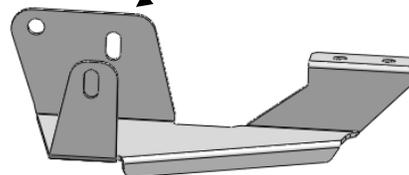
#### Passenger Side Step Bar



Passenger Front Mounting Bracket (PFM)



Passenger Rear Mounting Bracket (PRM)



Customer Support: [info@iboardauto.com](mailto:info@iboardauto.com)



## Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	10	M12X1.75-45mm Hex Bolts	4#	12	M12 Lock Washers
2#	2	M12X1.75-30mm Hex Bolts	5#	12	M12 Hex Nuts
3#	24	M12 Large Flat Washers			



1 #



2 #



3 #



4 #



5 #

## Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-35mm Carriage Bolts	3#	8	M8 Nylon Lock Nuts
2#	8	M8 Large Flat Washers	4#	4	Sliders (Packed with Step Bars)



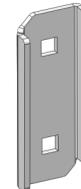
1 #



2 #



3 #

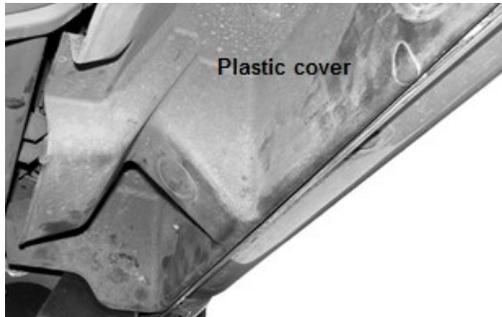


4 #

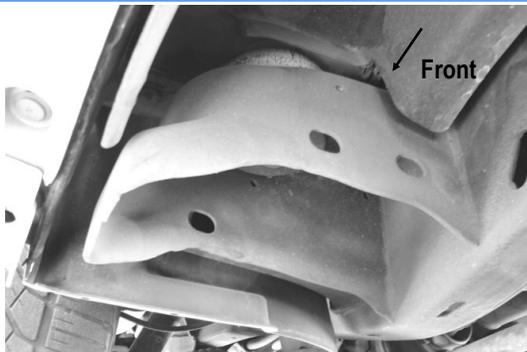


## STEP 1

Start installation from the driver side front of the vehicle. Remove the factory hex bolts securing the plastic rocker panel cover on the driver side to the vehicle, **(Figs 1 & 2)**. Place the cover on a clean surface.



**(Fig 1) Driver Side Front Mounting Location**

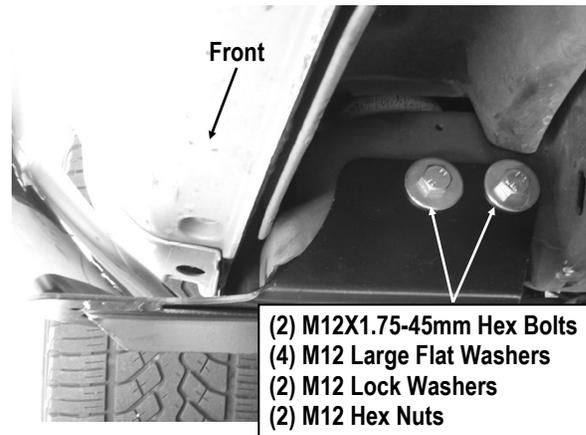


**(Fig 2) Driver Side Front Body Mount  
(After Plastic Cover Removed)**

## STEP 2

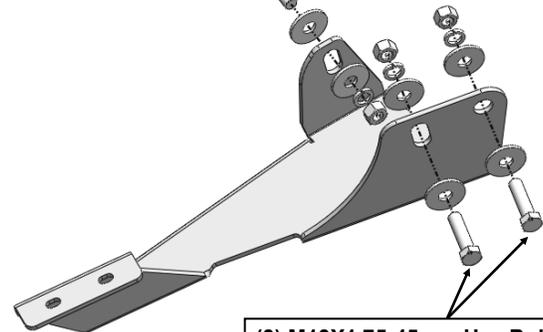
Position the Driver Front Mounting Bracket up to the underside of the body mount-frame channel. Bolt the Bracket to the back of the frame channel with (2) M12X1.75-45mm Hex Bolts, (4) M12 Large Flat Washers, (2) M12 Lock Washers and (2) M12 Hex Nuts, **(Figs 3 & 4)**. Insert (1) M12X1.75-30mm Shorter Hex Bolt with (2) M12 Large Flat Washers, (1) M12 Lock Washer and (1) M12 Hex Nut into the front tab on the Mounting Bracket and into the frame channel. Do not fully tighten hardware at this time.

**IMPORTANT:** Only use the **(2) M12X1.75-30mm Hex Bolt (Shorter)** in the front mounting locations for the driver side and passenger side **Front Mounting Brackets**.



**(Fig 3) Driver Side Front Mounting Bracket Installed  
(After Plastic Cover Removed)**

- (1) M12X1.75-30mm Hex Bolt
- (2) M12 Large Flat Washers
- (1) M12 Lock Washer
- (1) M12 Hex Nut



**(Fig 4) Driver Front Mounting Bracket Installation**

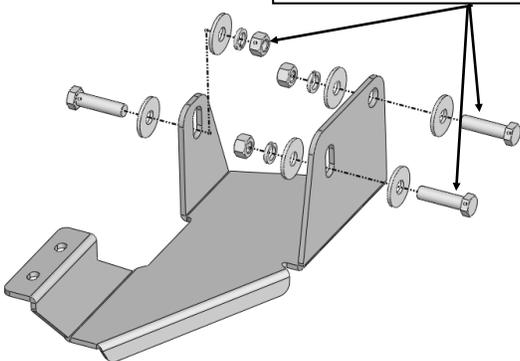
## STEP 3

Move to the driver side rear mounting location, **(Fig 5)**. Repeat **Steps 1 & 2** for the Driver Rear Mounting Bracket installation with (3) M12X1.75-45mm Hex Bolts, (6) M12 Large Flat Washers, (3) M12 Lock Washers and (3) M12 Hex Nuts, **(Figs 6 & 7)**. Do not fully tighten hardware at this time.



(Fig 5) Driver Side Rear Body Mount Location  
(After Plastic Cover Removed)

- (3) M12X1.75-45mm Hex Bolts
- (6) M12 Large Flat Washers
- (3) M12 Lock Washers
- (3) M12 Hex Nuts



(Fig 6) Driver Rear Mounting Bracket Installation



- (1) M12X1.75-45mm Hex Bolt
- (2) M12 Large Flat Washers
- (1) M12 Lock Washer
- (1) M12 Hex Nut

(Fig 7) Driver Rear Mounting Bracket Installed

## STEP 4

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 8 & 9)

(1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;

(2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.

(3) Slide the Slider (with carriage bolts) to the **Step Bar**.

(4) Repeat to install the other (1) slider to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 9). Do not fully tighten hardware at this time.

**Note:** The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

