



iBoard® by APS

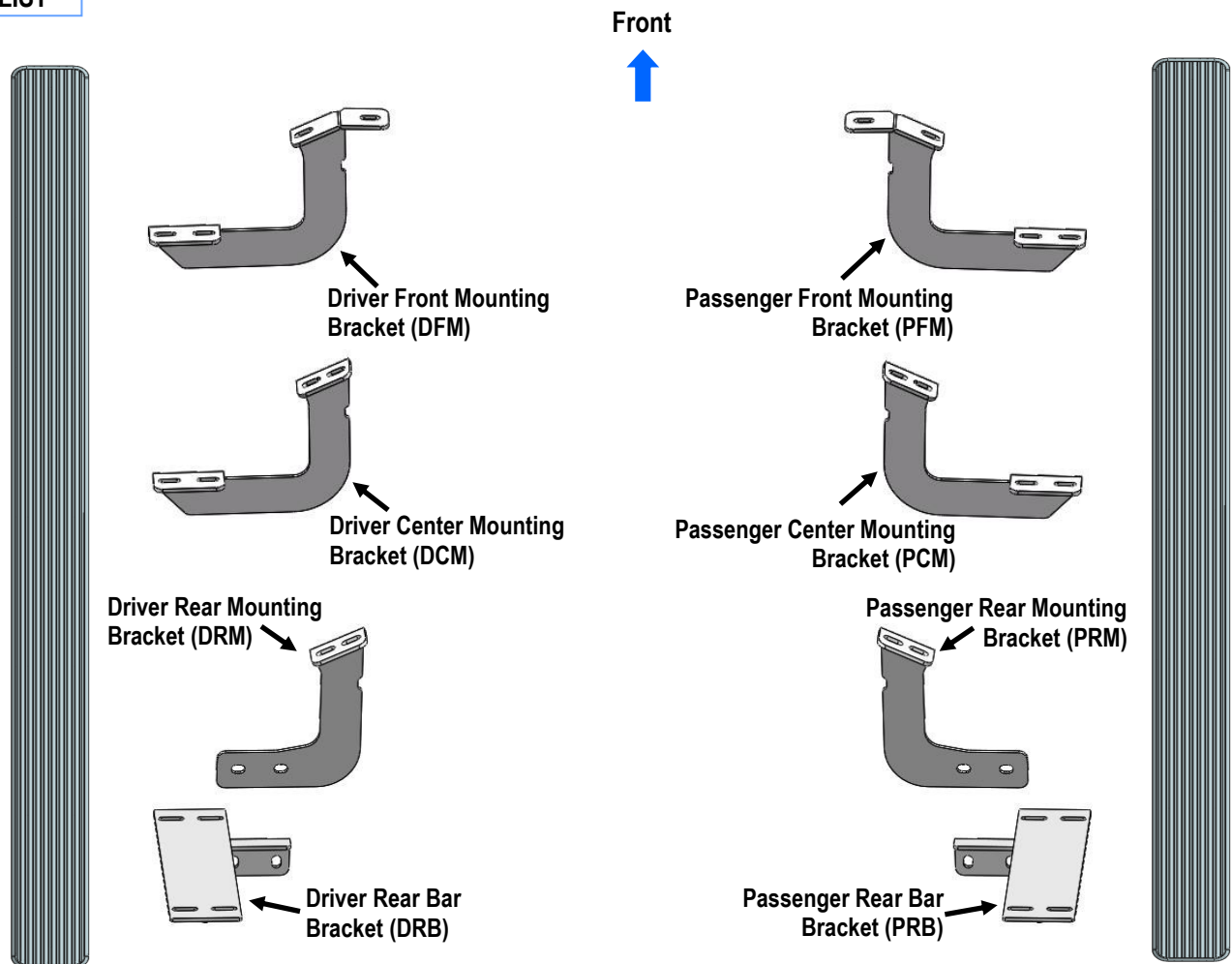
PART#: IB-058L

READ INSTRUCTIONS CAREFULLY BEFORE
STARTING INSTALLATION. REMOVE CONTENTS
FROM BOX AND VERIFY ALL PARTS ARE PRE-
SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

PART LIST



Customer Support: info@iboardauto.com



Hardware Package A (For Bracket Installation)



Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to Stainless Steel Step Bar)



Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)



STEP 1

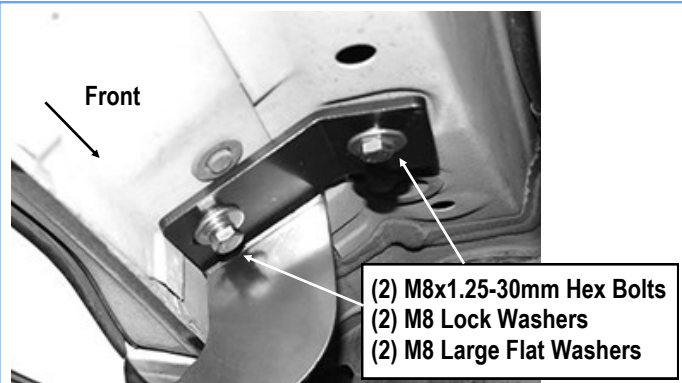
Start installation from the driver side front of the vehicle, remove the existing (2) factory bolts, (or plastic plugs) (**Fig 1**). This will be the mounting location for the Driver Front Mounting Bracket.

STEP 2

Select the Driver Front Mounting Bracket (**DFM**), attach the Bracket to the vehicle using the included (2) M8x1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (**Fig 2**). Do not fully tighten hardware at this time.



(Fig 1) Driver Side Front Mounting Location



(Fig 2) Driver Front Mounting Bracket Installed

STEP 3

Move along the side panel to the Driver Side Center Mounting Locations, (Fig 3). Repeat **Steps 1 & 2** to install the Driver Center Mounting Bracket (DCM), (Fig 4). Do not fully tighten hardware at this time.



(Fig 3) Example Of Driver Side Center & Rear Mounting Location

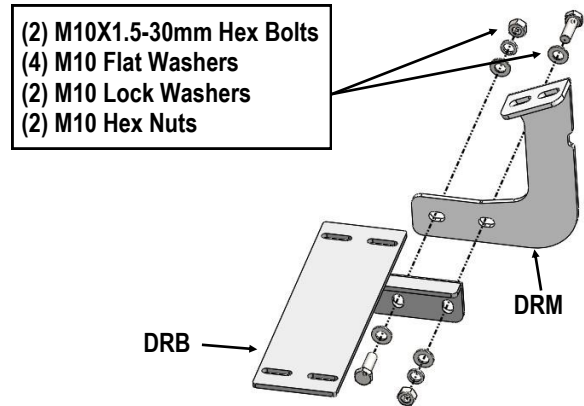
(2) M8x1.25-30mm Hex Bolts
(2) M8 Lock Washers
(2) M8 Large Flat Washers



(Fig 4) Driver Center Mounting Bracket Installed

STEP 4

Assemble (1) Driver Rear Mounting Bracket (**DRM**) and (1) Driver Rear Bar Bracket (**DRB**) with (2) M10X1.5-30mm Hex Bolts, (2) M10 Lock Washers, (4) M10 Flat Washers and (2) M10 Hex Nuts, (Fig 5). Do not fully tighten hardware at this time.



(Fig 5) Driver Rear Brackets Assembly

STEP 5

Next, move to the driver side rear mounting location at the back of the cab. Repeat **Steps 1 & 2** to install the assembled driver rear bracket. Do not fully tighten hardware at this time.

STEP 6

Once all (3) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

Note: Aluminum Step Bar refer to STEP 7; Stainless Steel Step Bar skip to STEP 8.



STEP 7

Aluminum Step Bar Installation:

Select a **Aluminum Step Bar**. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Step Bar onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged.

Attach the Running Board to Front & Center Mounting Brackets with (2) M6X1-20mm Square Head Bolts, (2) M6 Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 7**).

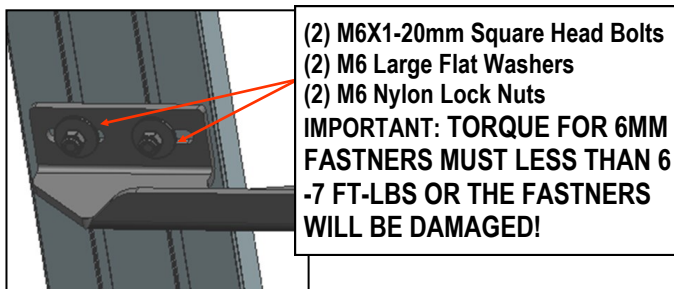
Attach the Running Board to Rear Bar Bracket with (4) M6X1-20mm Square Head Bolts, (4) M6 Flat Washers and (4) M6 Nylon Lock Nuts (**Fig 8**). Do not tighten hardware at this time.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-7** for the other side Step Bar installation. **The installation is completed!!!**

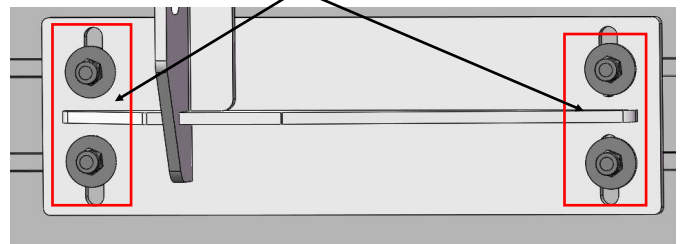


(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 7) Running Board Installed Onto Mounting Bracket (Front & Center Mounting Bracket)

- (4) M6X1-20mm Square Head Bolts
- (4) M6 Large Flat Washers
- (4) M6 Nylon Lock Nuts



(Fig 8) Running Board Installed onto Rear Bar Bracket

STEP 8

Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (3) Installed Mounting Brackets location, (**Fig 9**). Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Front & Center Mounting Brackets with (4) M6X1-20mm Hex Bolts, (4) M6 Large Flat Washers & (4) M6 Lock Washers, (**Fig 10**). Attach the Step Bar to Rear Bar Bracket with (4) M6X1-20mm Hex Bolts, (4) M6 Large Flat Washers & (4) M6 Lock Washers, (**Fig 11**). Do not tighten hardware at this time.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-6 and 8** for the other side Step Bar installation. **The installation is completed!!!**

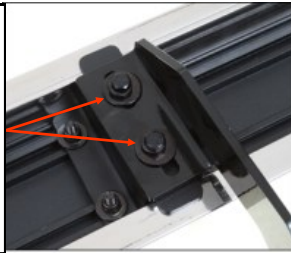


(Fig 9) Slide & line up the U-Slider with the installed mounting brackets along bottom channel



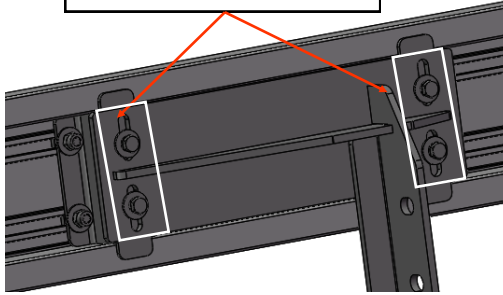
- (2) M6X1-20mm Hex Bolts
- (2) M6 Large Flat Washers
- (2) M6 Lock Washers

IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!



(Fig 10) Step Bar Installed Onto Mounting Bracket
(Front & Center Mounting Bracket) (Example)

- (4) M6X1-20mm Hex Bolts
- (4) M6 Large Flat Washers
- (4) M6 Lock Washers



(Fig 11) Step Bar Installed onto Rear Bar Bracket (Example)

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.