



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-056/056L/058C&H**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

**\*ROCKER PANEL MOUNT**

**\*NO DRILLING REQUIRED**

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for  
Installation Video

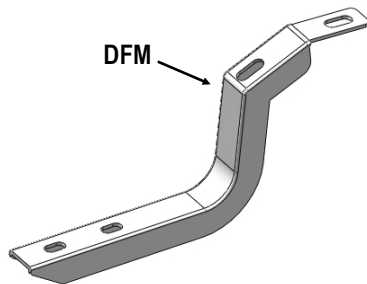
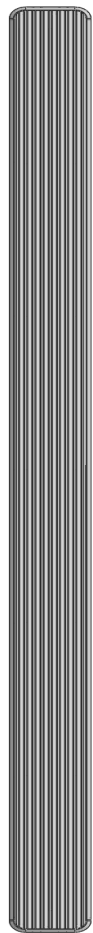
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	4	DCM	Mounting Bracket for Driver /Passenger Center / Rear

## PART LIST

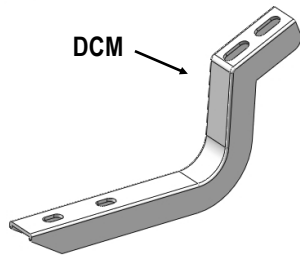
### Driver Side Step Bar

Front  
↑

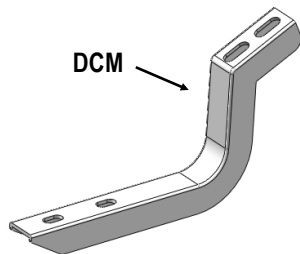
### Passenger Side Step Bar



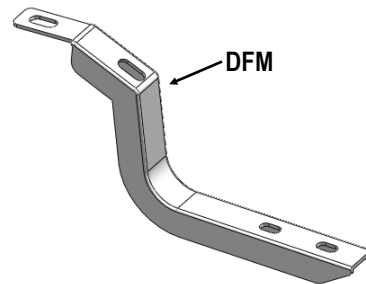
DFM



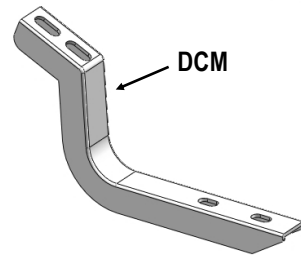
DCM



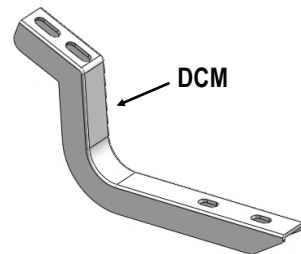
DCM



DFM



DCM



DCM







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### Hardware Package A (For Bracket Installation)


Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-25mm Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Flat Washers			



A1



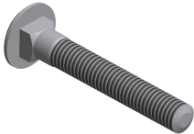
A2




A3

### Hardware Package B (For Stainless Steel Step Bar Installation)


Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Step Bars)




B1



B2



B3

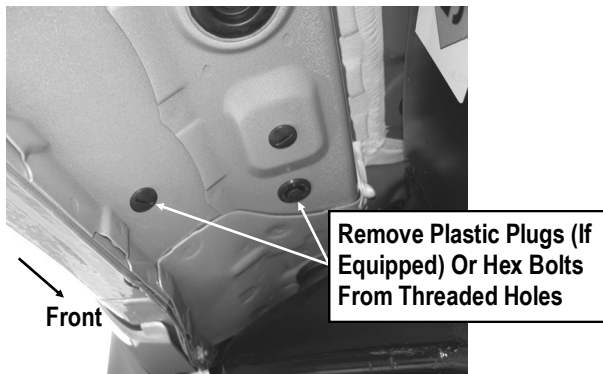


B4



## STEP 1

Start from the driver side front of the vehicle, remove the existing (2) factory bolts, (or plastic plugs) (**Fig 1**). This will be the mounting location for the Driver Front Mounting Bracket.

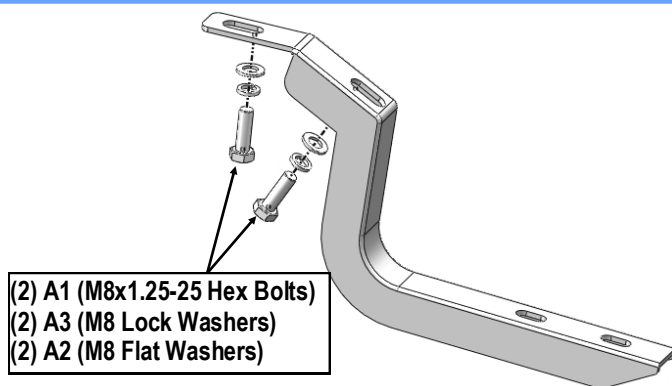


(Fig 1) Driver Side Front Mounting Location

## STEP 2

Select the Driver Front Mounting Bracket, attach the Bracket to the vehicle using the included (2) A1 (M8x1.25-25 Hex Bolts), (2) A3 (M8 Lock Washers) and (2) A2 (M8 Flat Washers), (**Fig 2**). Do not fully tighten hardware at this time.

**Note:** All (2) Front Mounting Brackets are universal.

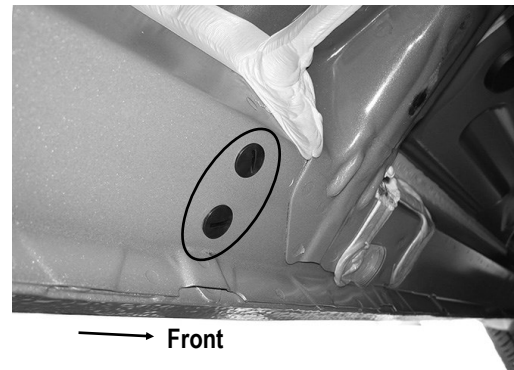


(Fig 2) Driver Front Mounting Bracket Installation

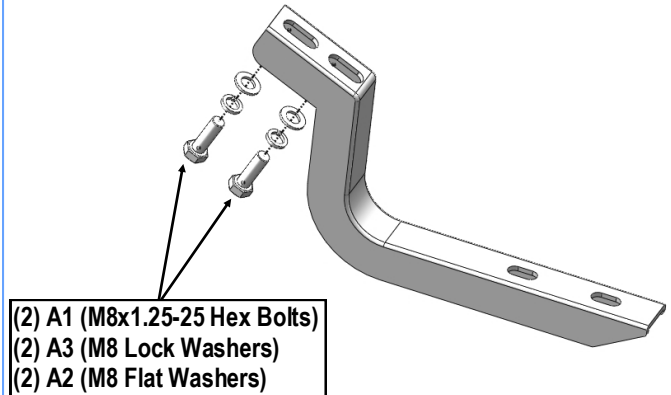
## STEP 3

Move along the side panel to the Driver Side Center and Rear Mounting Locations, (**Fig 3**). Repeat **Steps 1 & 2** to install the Driver Center & Rear Mounting Brackets, (**Fig 4**).

**Note:** The (4) mounting brackets for driver/passenger side center and rear are universal.



(Fig 3) Example of Driver Side Center & Rear Mounting Location



(Fig 4) Driver Center & Rear Mounting Bracket Installation

## STEP 4

Once all (3) Driver side mounting brackets are installed. , then proceed to the Step Bar installation. (**Figs 5 & 6**)

- (1) Select (1) B4 (Slider) & (2) B1 (M8X1.25-35 Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) B4 (Slider).



- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.  
 (4) Repeat to install the other (2) B4 (sliders) to the step bar.  
 (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) B2 (M8 Large Flat Washers) and (6) B3 (M8 Nylon Lock Nuts) and (3) B4 (Sliders), (**Fig 6**). Do not fully tighten hardware at this time.

**Note:** The Sliders are packed with the Step Bars.

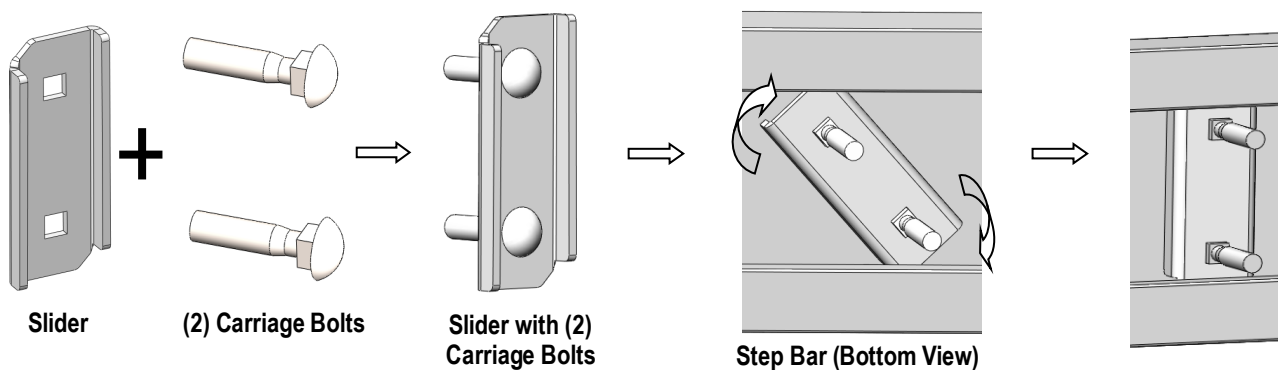
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

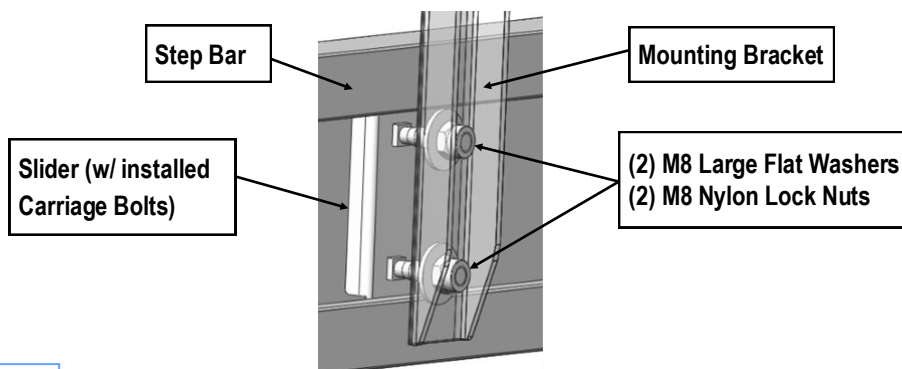
### Attention

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

**In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation