iBoard®

iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Item	QTY	Description	Item	QTY	Description
1#	8	Mounting Brackets	5#	16	ST6.3-22mm Hex Flange Self Tapping Screws
2#	8	M8X1.25-20mm Hex Bolts	6#	16	M6X1-20mm Square Head Bolts
3#	16	M8 Flat Washers	7#	16	M6 Large Flat Washers
4#	8	M8 Nylon Lock Nuts	8#	16	M6 Nylon Lock Nuts

2 #   3 #   4 #   5 #   6 #   7 #   8 #
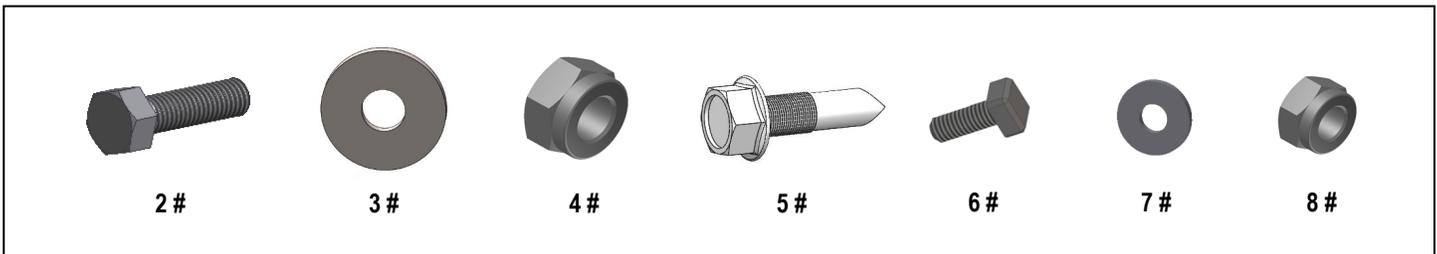
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Driver   Front   Passenger

1#

1#

1#

1#

1#

1#

1#

1#
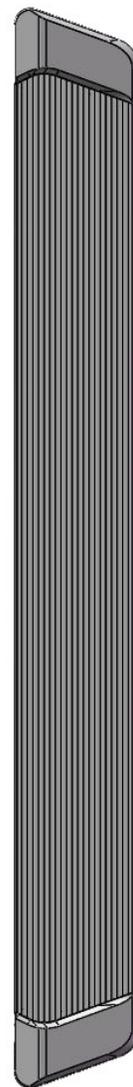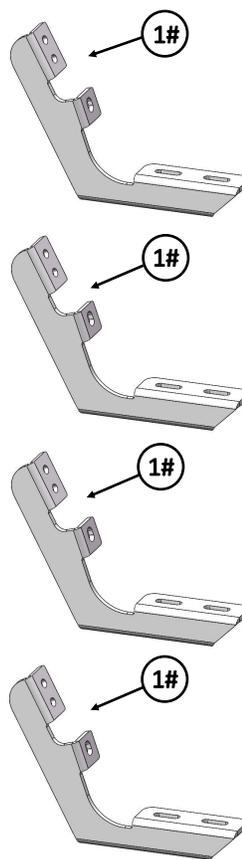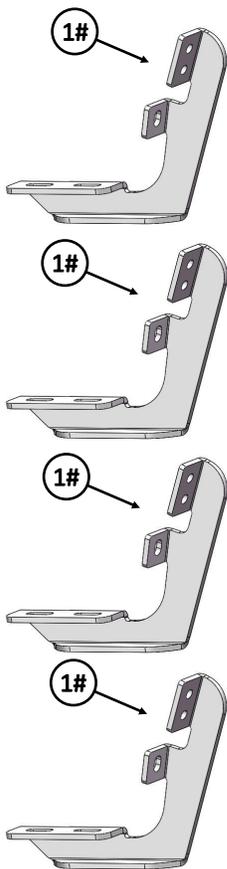
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STEP 1

Starting on the Driver side of the vehicle. Drilling (4) 8mm holes in pinch weld as shown **(Fig 1).**

STEP 2

Select (1) Mounting Bracket, attach the Mounting Bracket to the drilled holes on driver side front mounting location with (2) ST6.3-22mm Hex Flange Self Tapping Screws , (1) M8X1.25-20mm Hex Bolts, (2) M8 Flat Washers and (1) M8 Nylon Lock Nuts **(Fig 2)**. Do not fully tighten at this time.

STEP 3

Repeat **Steps 1-2** for the 2nd & 3rd & 4th Mounting Brackets installation. Do not fully tighten hardware at this time.

Note: (8) Mounting Brackets are Universal.

(2) ST6.3-22mm Hex Flange Self Tapping Screws

Front

(1) M8X1.25-20mm Hex Bolt
(2) M8 Flat Washers
(1) M8 Nylon Lock Nut

(Fig 2) Driver Front Mounting Bracket Installation

FRONT WHEEL WELL

4 DOOR

10"   33"   52"   71"

8mm

FORWARD

FRONT WHEEL WELL

X-CAB

10"   28"   43"   59"

(Fig 1) Driver Side Mounting Locations Pictured
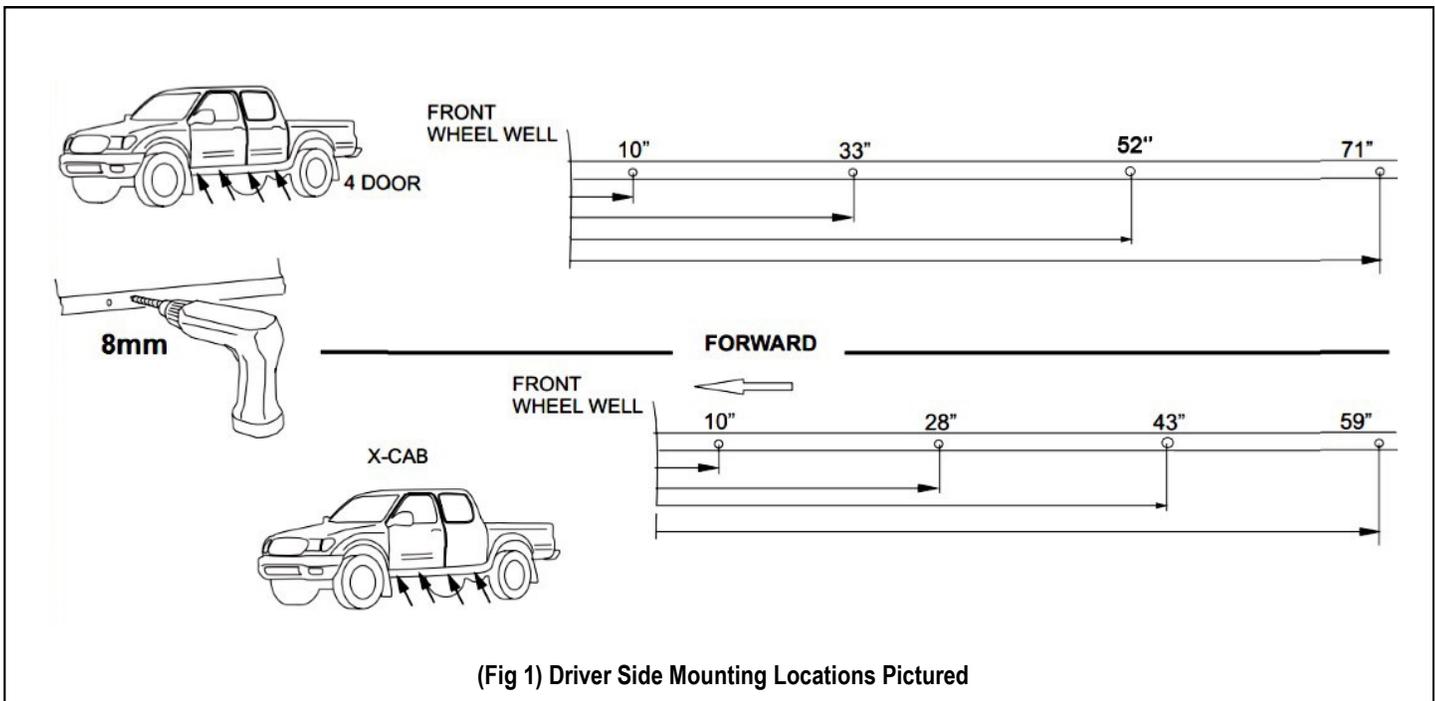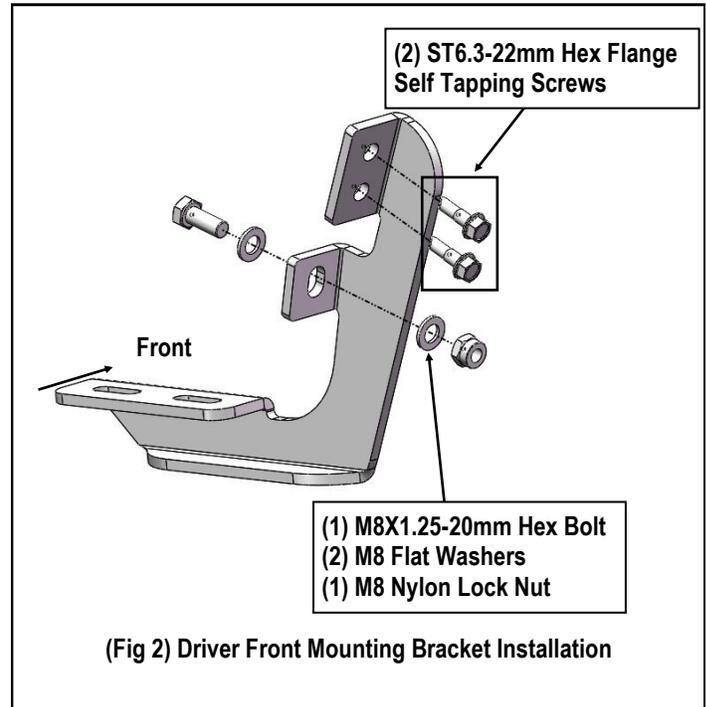
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STEP 4

Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 3)**. Carefully position the Running Board onto the (4) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts **(Fig 4)**. Do not fully tighten at this time.

M6X1-20mm Square Head Bolts
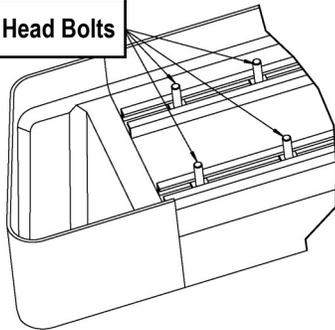
(Fig 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts
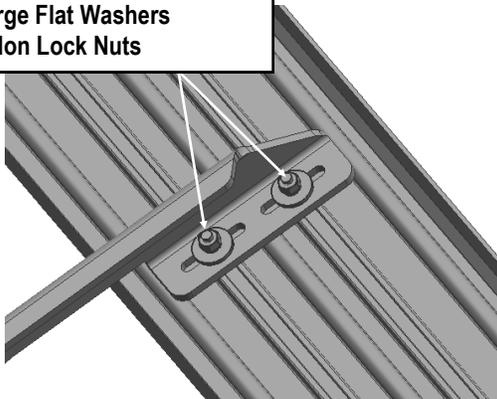
(Fig 4) Running Board Installed Onto Mounting Bracket

STEP 5

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: **Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.**

STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed.

Attention
Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.