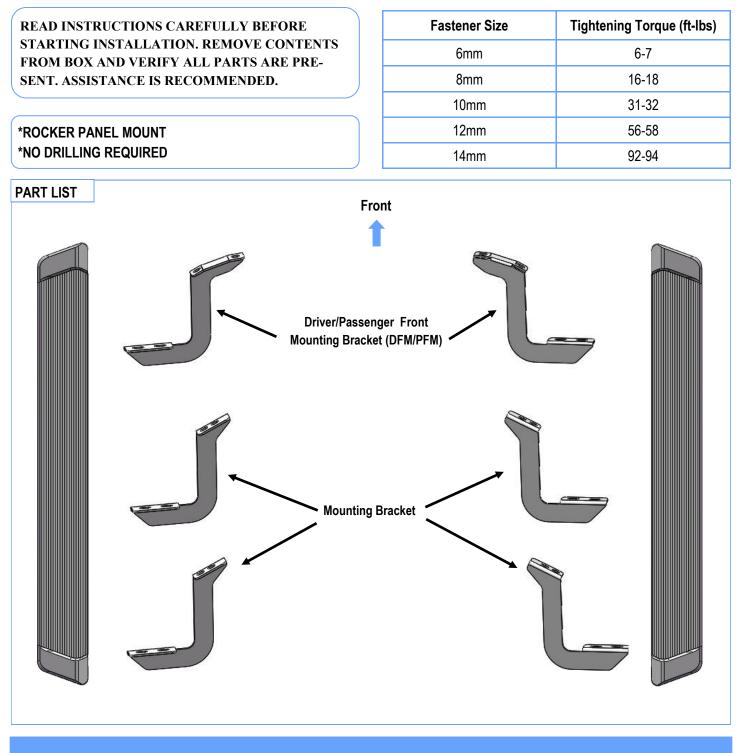
## **iBoard**®

### iBoard<sup>®</sup> by APS

PART#: IB-R974A\_B



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# **iBoard**®



**C** X12

X12

X12



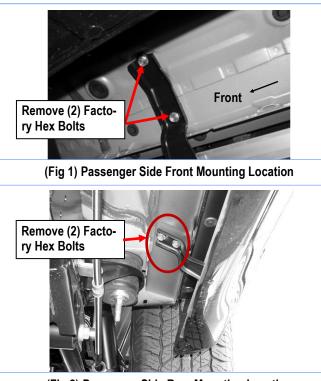
👌 X12

M8X1.25-30mm Hex Bolt

M8 Large Flat M8 Lock Washer Washer M6X1-20mm Square Head Bolt M6 Large Flat Washer M6X1 Nylon Lock Nut

### **STEP 1**

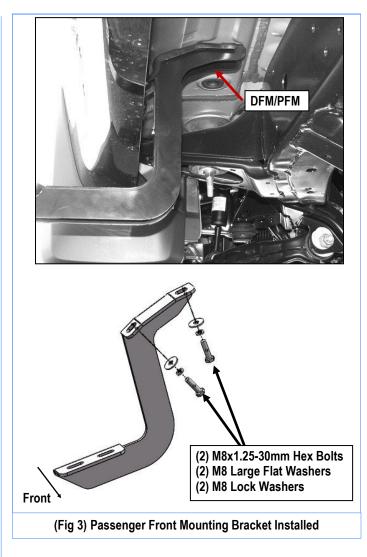
Start installation from the Passenger side of the vehicle, remove the existing (2) factory bolts on the mounting locations on rocker panel, (**Fig 1 & 2**).



(Fig 2) Passenger Side Rear Mounting Location

### **STEP 2**

Select (1) Passenger Front Mounting Bracket **(DFM/PFM).** Attach the bracket over the factory bracket with (2) M8x1.25-30mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers **(Figs 3)**. Do not fully tighten hardware at this time.



### **STEP 3**

Move to center & rear mounting locations. Repeat **Steps 1-2** to install the Passenger Center & Rear Mounting Brackets.

Note: Passenger Center & Rear Mounting Bracket are universal .

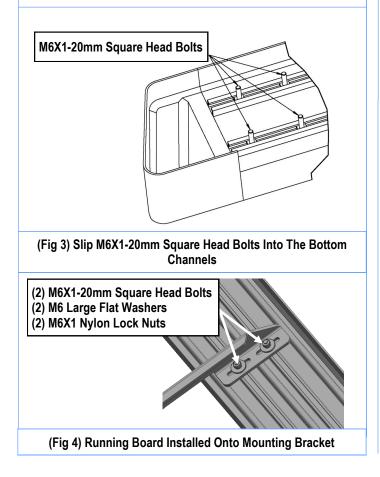
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#### **STEP 4**

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 3**). Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 4**). Do not fully tighten at this time.



### **STEP 5**

Level and adjust the Running Board and fully tighten all hard-ware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

### **STEP 6**

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed (**Fig 5**).



(Fig 5) Installation Completed

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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