# i Board®

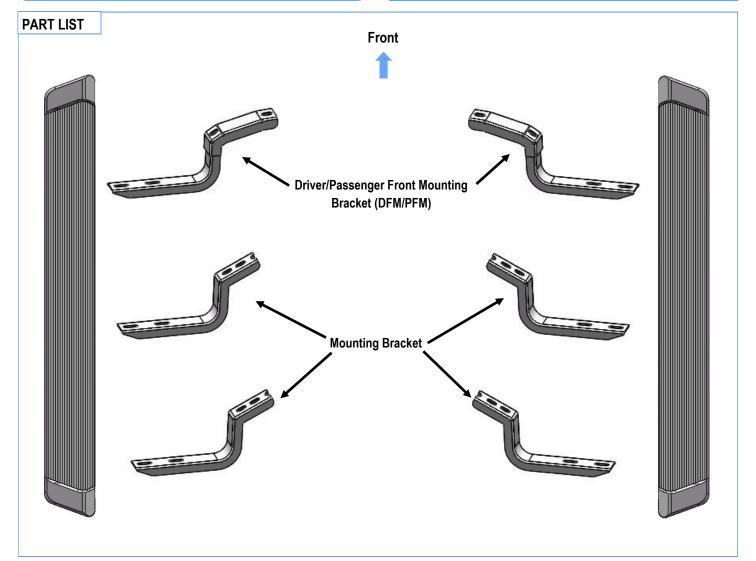
### iBoard<sup>®</sup> by APS

PART#: IB-R973A\_B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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X12



**X12** 



X12

M8X1.25-30mm Hex Bolt

M8 Flat Washer

M8 Lock Washer

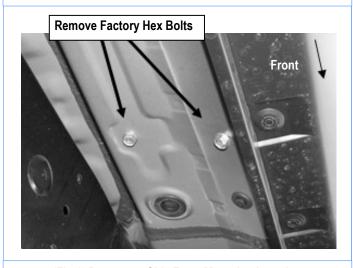
M6X1-20mm Square Head Bolt

M6 Large Flat Washer

M6X1 Nylon Lock Nut

### STEP 1

Start installation from the passenger side front of the vehicle, remove the existing (2) factory bolts located by the front tire opening securing the factory rocker panel bracket to the vehicle, (Fig 1).

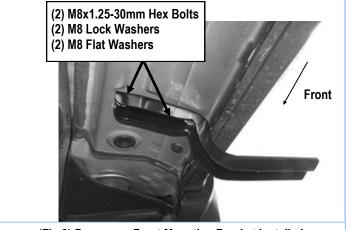


(Fig 1) Passenger Side Front Mounting Location

#### STEP 2

Select the Passenger Front Mounting Bracket (DFM/PFM), attach the bracket to the vehicle by using the included (2) M8x1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 2). Do not fully tighten hardware at this time.

Note: Driver & Passenger Front Mounting Bracket are universal.

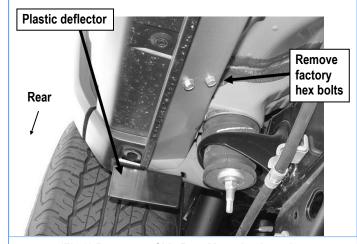


(Fig 2) Passenger Front Mounting Bracket Installed

### STEP 3

Move along the side panel to the Driver Side Center and Rear Mounting Locations, (Fig 3). Repeat Steps 1 & 2 to install the Mounting Brackets, (Fig 4).

Note: (4) Mounting Brackets are universal.

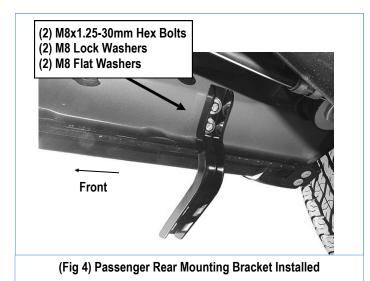


(Fig 3) Passenger Side Rear Mounting Location

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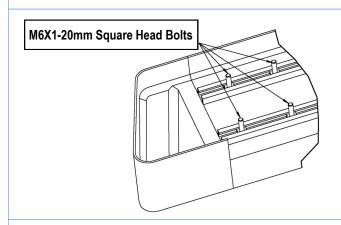
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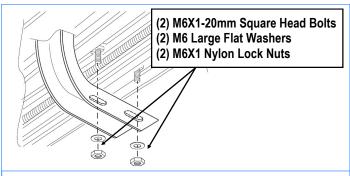
STEP 4

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten at this time.



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 6) Running Board Installed Onto Mounting Bracket

#### STEP 5

Level and adjust the Running Board and fully tighten all hard-ware. <u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

#### STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed (**Fig 7**).



(Fig 7) Installation Completed

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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