



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P097Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***DRILLING NOT REQUIRED**

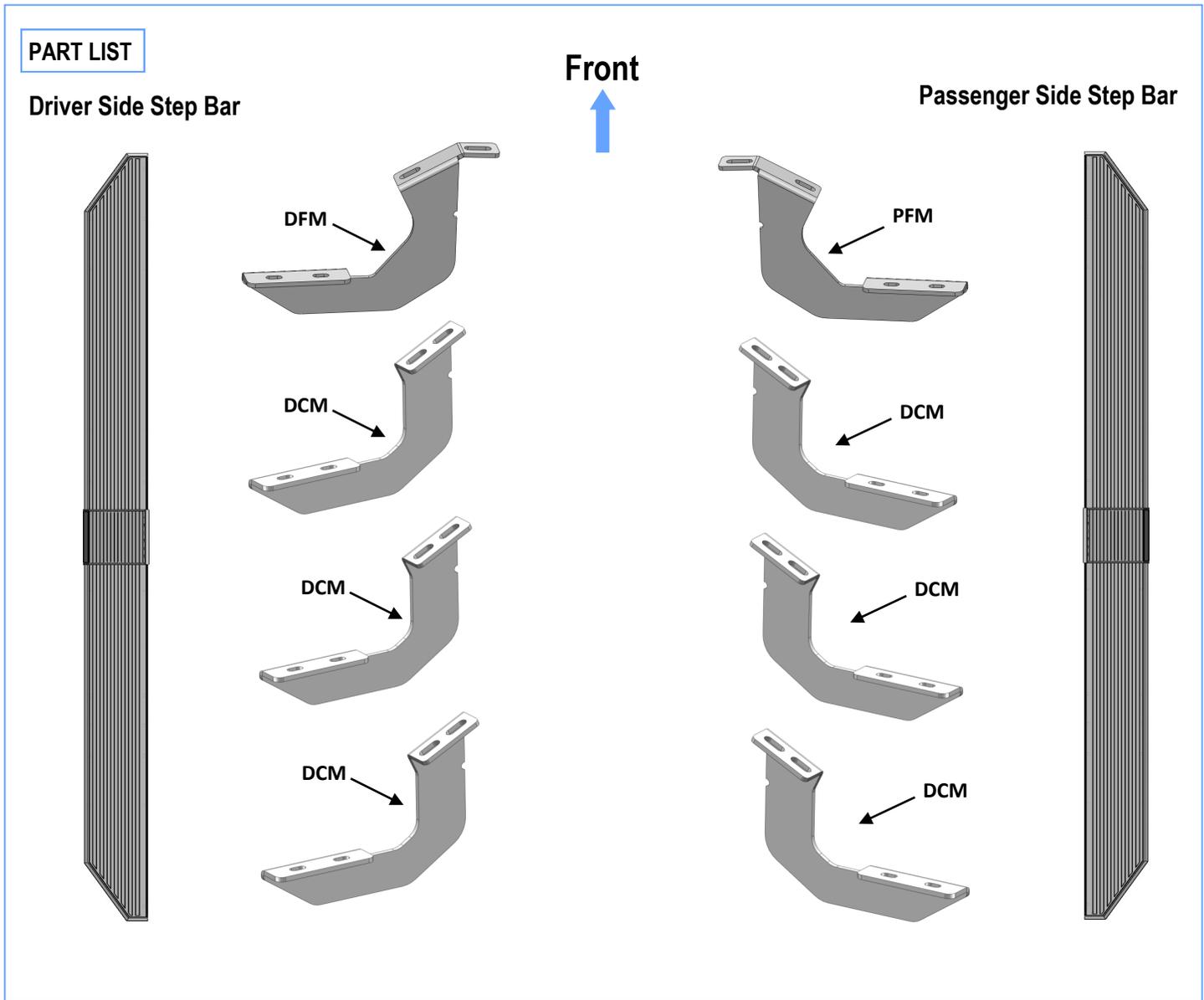
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Part Name	Description
1#	1	DFM	Mounting Bracket for Driver Front
2#	1	PFM	Mounting Bracket for Passenger Front
3#	6	DCM	Mounting Bracket for Driver /Passenger Center& Rear





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Installation Video

Hardware Package A (For Bracket Installation)		
Item	QTY	Description
A1	16	M8X1.25-30mm Hex Bolts
A2	16	M8 Flat Washers
A3	16	M8 Lock Washers



A1



A2



A3

Hardware Package B (For Step Bar Installation)		
Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts
B2	12	M8 Flat Washers
B3	12	M8 Nylon Lock Nuts
B4	6	Sliders (Packed with Mounting Brackets)



B1



B2



B3



B4

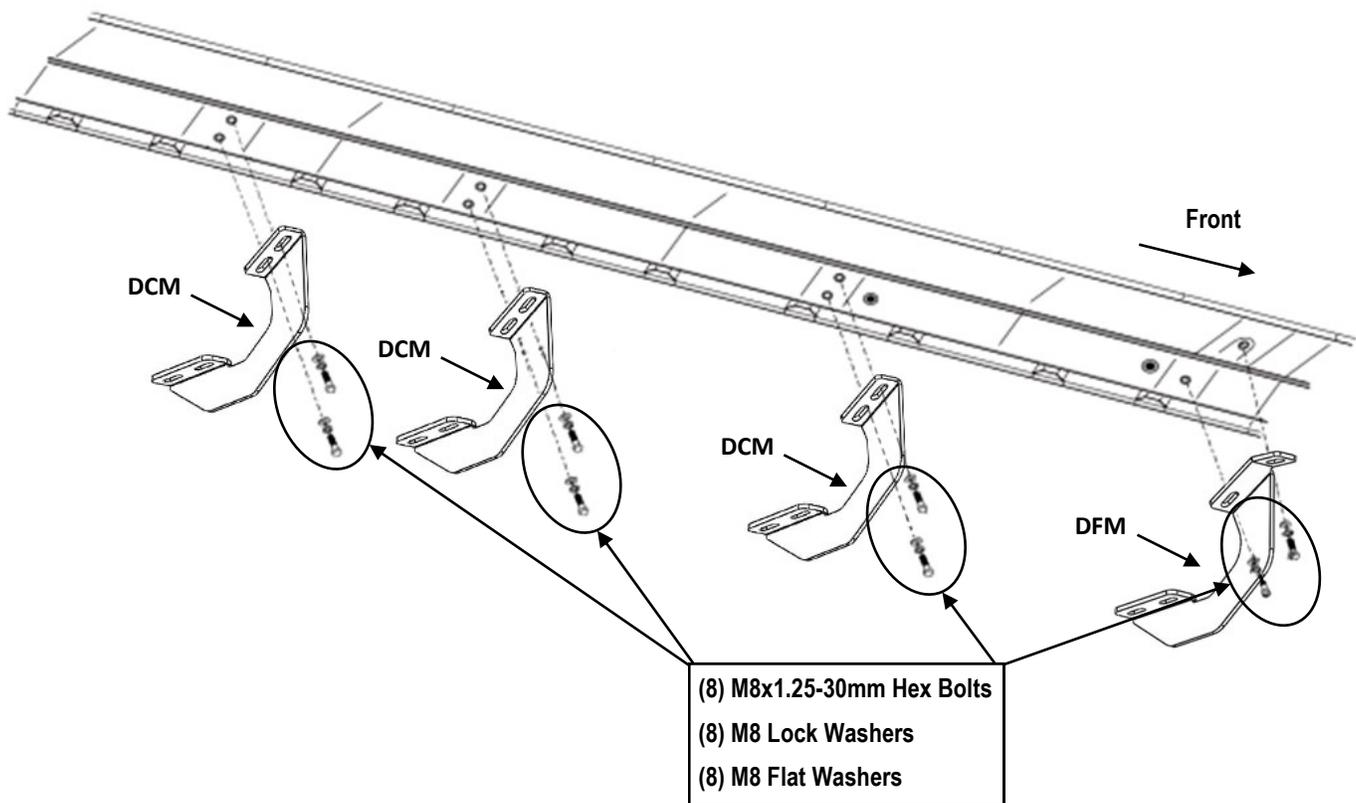


STEP 1: Install Driver Side Mounting Brackets

- (1) Start installation from the driver side of the vehicle.
- (2) Attach (1) Driver Front Mounting Bracket (**DFM**) to the Driver Side Front Mounting Position on the body panel (**Fig 1**) with:
 - (2) A1 (M8x1.25-30mm Hex Bolts)
 - (2) A2 (M8 Lock Washers and)
 - (2) A3 (M8 Flat Washers)
- (3) Repeat to install (3) Mounting Bracket (DCM) to the Driver Side Center and Rear Mounting Positions (Fig 1) with:

Note:

- All (6) Mounting Brackets (DCM) are universal for Driver /Passenger Side Center and Rear mounting positions.
- Do not fully tighten hardware at this time.



(Fig 1) Driver Side Mounting Brackets Installation



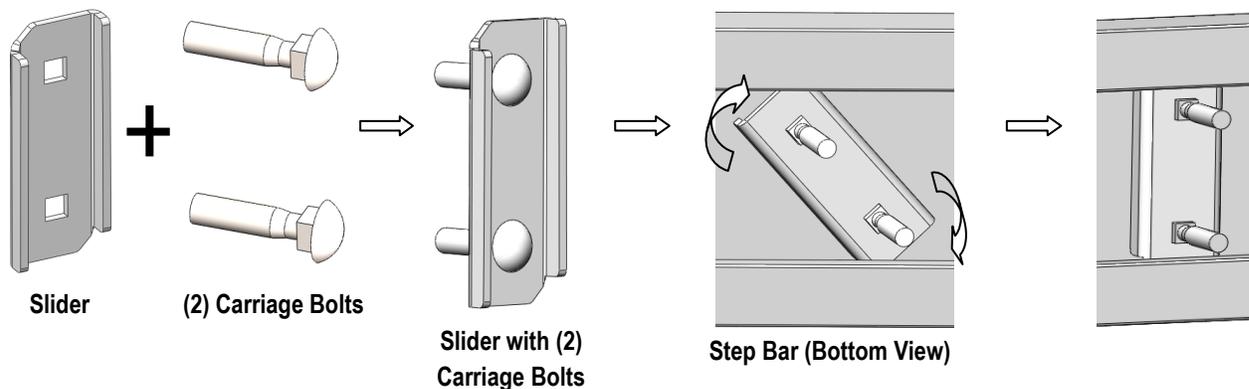
STEP 2: Install Driver Side Step Bar

Once all (4) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 2&3)

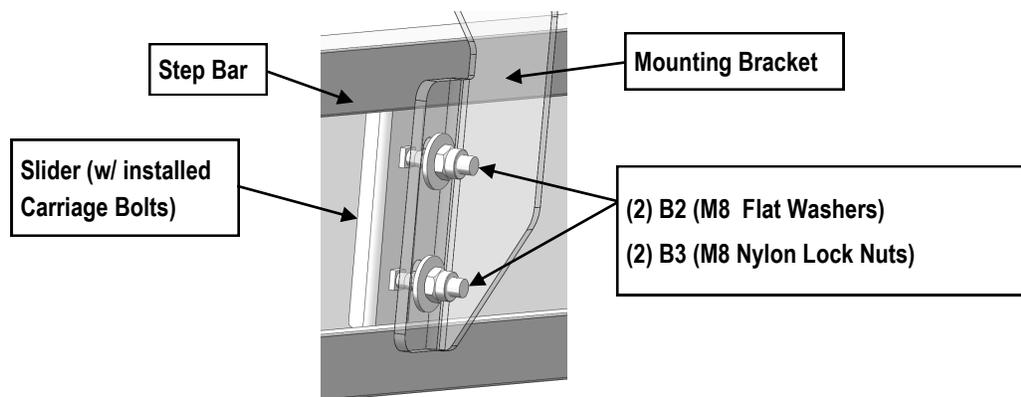
- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider with carriage bolts to the Step Bar.
- (4) Repeat to install the other (3) B4 (sliders) to the step bar.
- (5) Attach the Step Bar with the Sliders onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (8) B2 (M8 Large Flat Washers) and (8) B3 (M8 Nylon Lock Nuts) and (4) B4 (Sliders), (Fig 3).

Note: * The Sliders are packed with the Mounting Brackets.

* Do not fully tighten hardware at this time.



(Fig 2) Slider Installation



(Fig 3) Step Bar Installation



STEP 3: Driver Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

STEP 4: Install Passenger Side Step Bar and Finalize Installation

Move to the other side of the vehicle. Repeat **Steps 1-3** for the other side step bar installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.