



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P060/P054Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***DRILLING IS REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	Yes
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

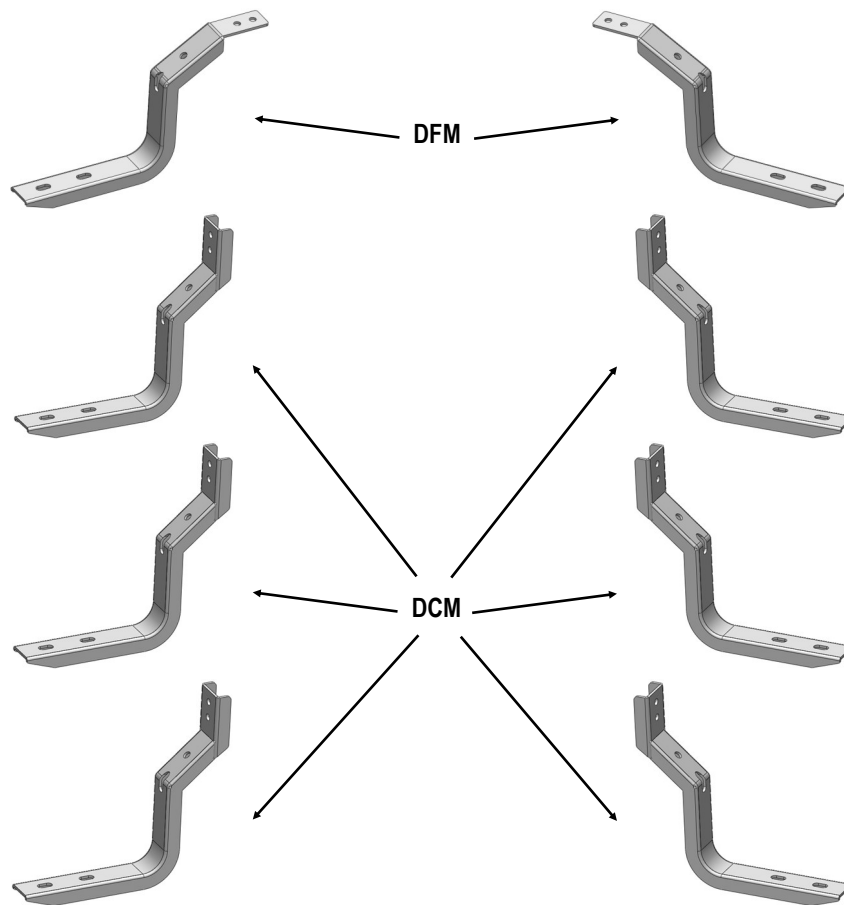
Mounting Bracket List			
Item	QTY	Part Name	Description
1#	2	DFM	Mounting Brackets for Driver / Passenger Front
2#	6	DCM	Mounting Brackets for Driver / Passenger Center / Rear

PART LIST

Driver Side Step Bar

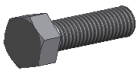
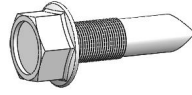
Front
↑

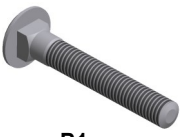
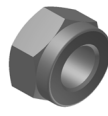
Passenger Side Step Bar





Scan for
Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	8	M8X1.25-20mm Hex Bolts	A3	8	M8X1.25 Nylon Lock Nuts
A2	16	M8 Flat Washers	A4	16	ST6.3-25mm Hex Flange Self Tapping Screws
 A1  A2  A3  A4					

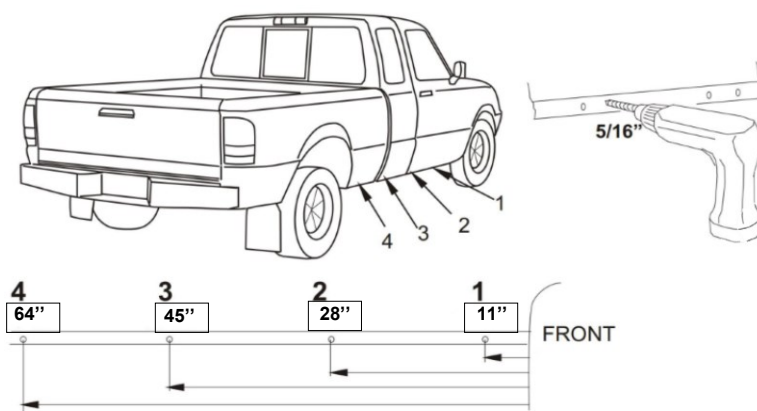
Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M8X1.25-35mm Carriage Bolts	B3	16	M8 Nylon Lock Nuts
B2	16	M8 Flat Washers	B4	8	Sliders (Packed with Mounting Brackets)
 B1  B2  B3  B4					



STEP 1: Locate Passenger Side Mounting Positions

- Drill 5/16" holes in pinch weld and rocker panel as shown on the passenger side of the vehicle. (See Fig. 1).

NOTE: The mounting holes may be covered by sealing tapes or insulation, remove as required.



(Fig. 1) Passenger Side Mounting Positions

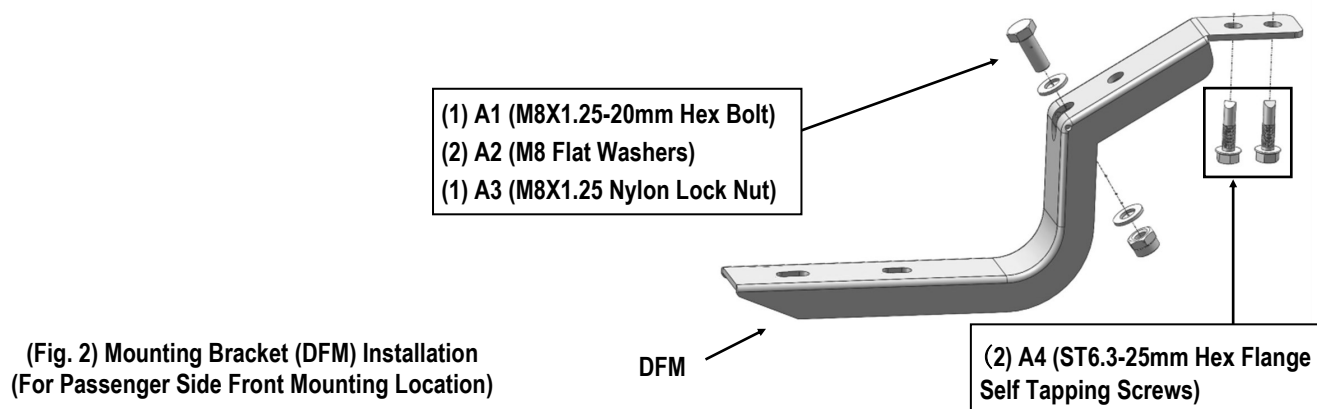
STEP 2: Install Passenger Front Mounting Bracket

Attach (1) Passenger Front Mounting Bracket (DFM) to the passenger front mounting location (Fig. 2) with :

- (1) A1 (M8X1.25-20mm Hex Bolt)
- (2) A2 (M8 Flat Washers)
- (1) A3 (M8X1.25 Nylon Lock Nut)
- (2) A4 (ST6.3-25mm Hex Flange Self Tapping Screws)

NOTE: Don't fully tighten at this time.

NOTE: (2) DFM Mounting Brackets are universal.



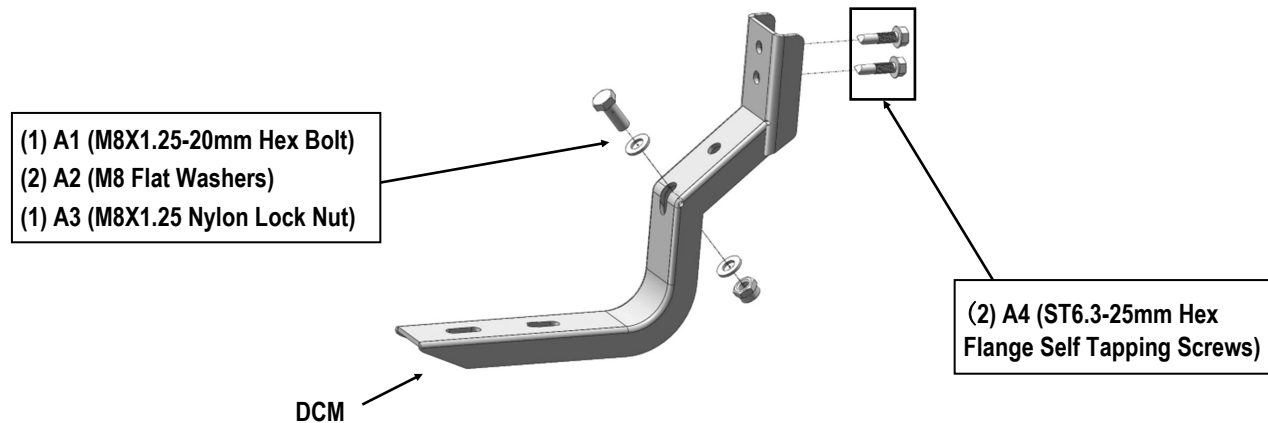


STEP 3: Passenger Center & Rear Mounting Brackets Installation

- Repeat **Step 2** to install (3) **DCM** Mounting Brackets to the passenger side 2nd, 3rd & 4th mounting locations (**Fig. 3**).

Do not fully tighten hardware at this time.

Note: (6) DCMs are universal.



(Fig. 3) Mounting Bracket DCM Installation
(For Passenger Side 2nd & 3rd & 4th Mounting Locations)

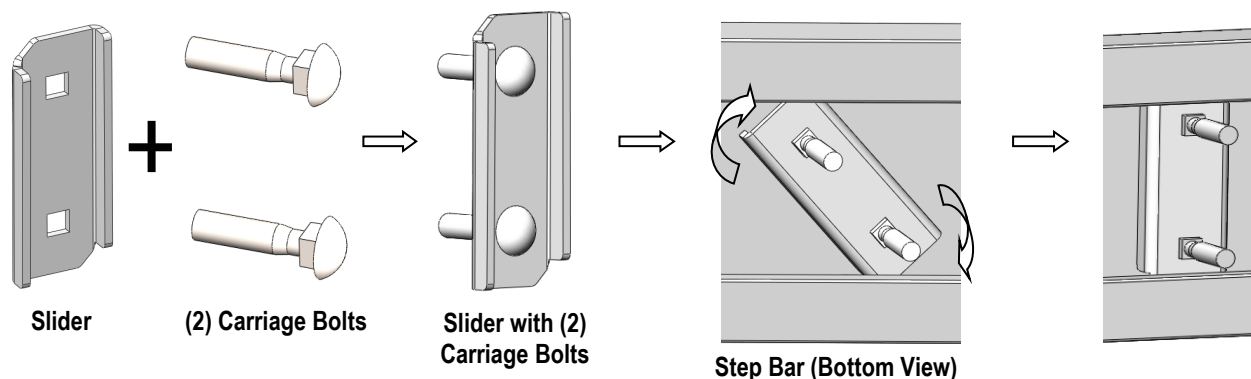
STEP 4: Passenger Side Step Bar Installation

Once all (4) passenger side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs. 4& 5**)

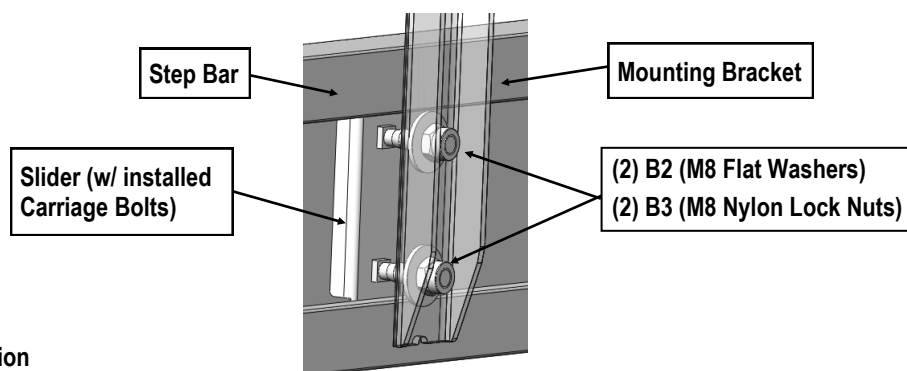
- Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);
- Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- Slide the Slider (with carriage bolts) to the Step Bar.
- Repeat to install the other (3) sliders to the step bar.
- Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets (**Fig. 5**) by using :
 - (8) B2 (M8 Flat Washers)
 - (8) B3 (M8 Nylon Lock Nuts)
 - (4) B4 (Sliders)

Note: The Sliders are packed with the Mounting Brackets.

Do not fully tighten hardware at this time.



(Fig. 4) Slider Installation



(Fig. 5) Step Bar Installation

STEP 5: Passenger Side Step Bar Adjustment

- Level and adjust the Step Bar properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque; 8mm hardware with 16-18 ft-lbs torque.

STEP 6: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 1-5** for the other side step bar installation.

Attention

- Periodically inspect the installation to make sure all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.