



PART#: IB-P934Y&H

iBoard® Series

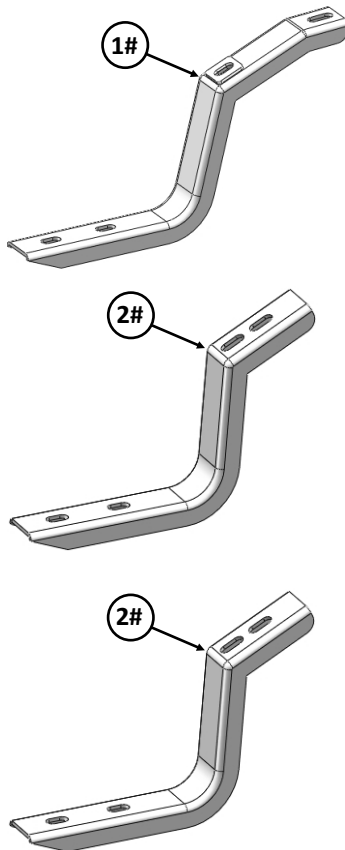
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

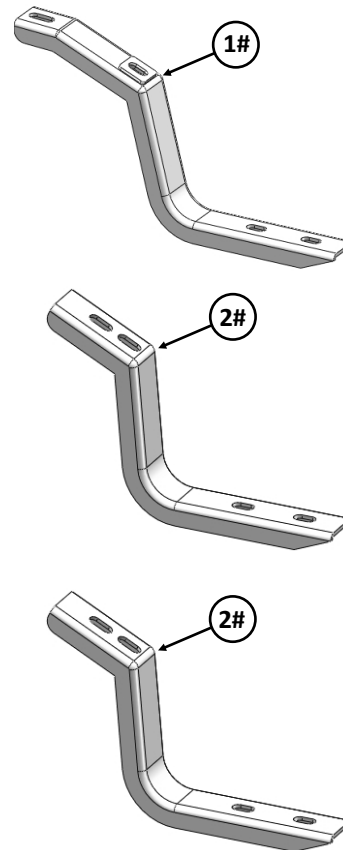
Driver Side Step Bar



Front



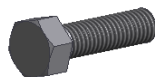
Passenger Side Step Bar





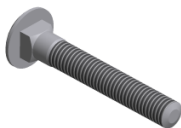
Scan for
Installation Video

Item	QTY	Description	Item	QTY	Description
1#	2	Driver/Passenger Front Mounting Brackets	3#	12	M8X1.25-20mm Hex Bolts
2#	4	Mounting Brackets			



3 #

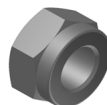
Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Mounting Brackets)



1 #



2 #



3 #



4 #

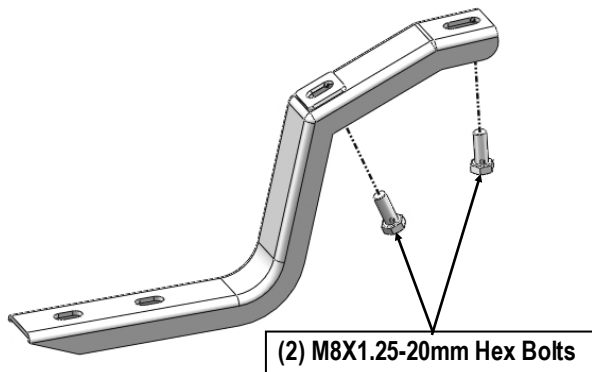


STEP 1

Start installation at the driver side of the vehicle.

Locate the (3) factory mounting hole locations on the underside of vehicle rocker panel. Attach Driver Front Mounting Bracket to the first set of mount holes closest to the front of vehicle with (2) M8X1.25-20mm Hex Bolts. Don't fully tighten at this time, (Fig 1).

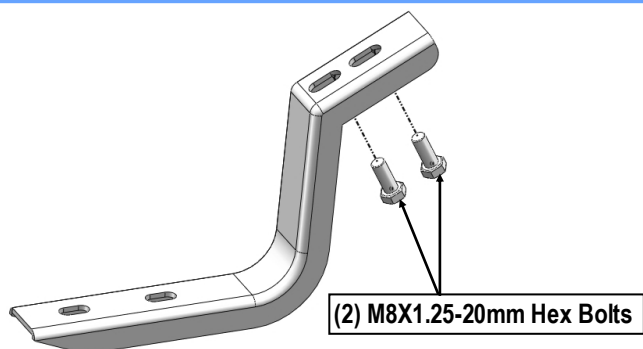
Note: The (2) Front Mounting Brackets are different with (4) Center and Rear Mounting Brackets.



(Fig 1) Driver Front Mounting Bracket Installation

STEP 2

Move to the Center & Rear mounting locations. Repeat **Step 1** to install Center & Rear Mounting Brackets. Do not fully tighten at this time, (Fig 2).



(Fig 2) Driver Center & Rear Mounting Brackets Installation

STEP 3

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 3 & 4)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (Fig 4). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-3** for the other side Step Bar installation. **The installation is completed!!!**

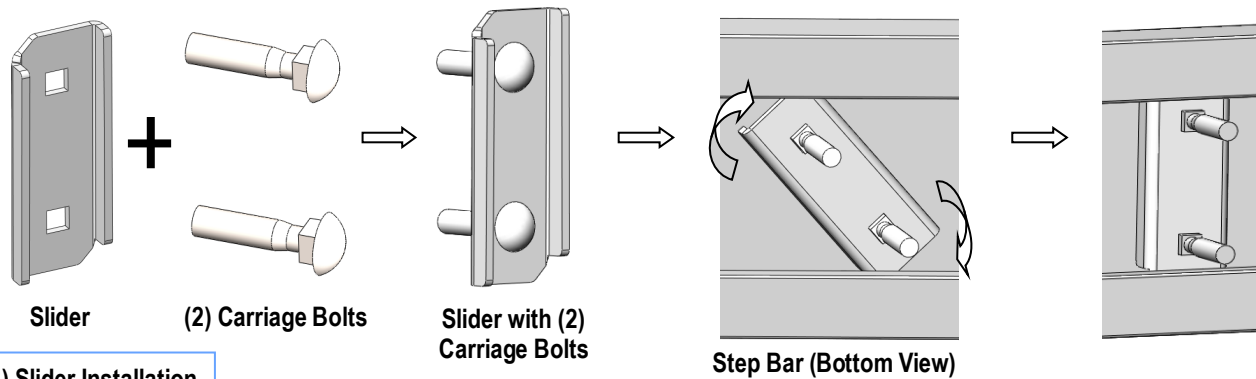
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

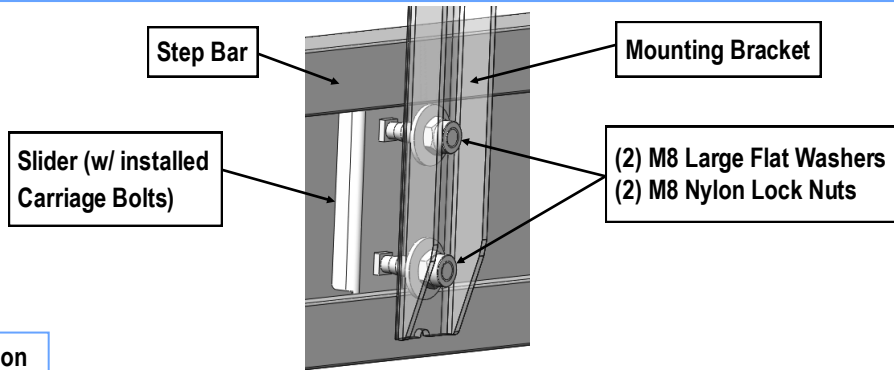
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



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(Fig 3) Slider Installation



(Fig 4) Step Bar Installation