



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-P101Y&H**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*ROCKER PANEL MOUNT**

**\*NO DRILLING REQUIRED**

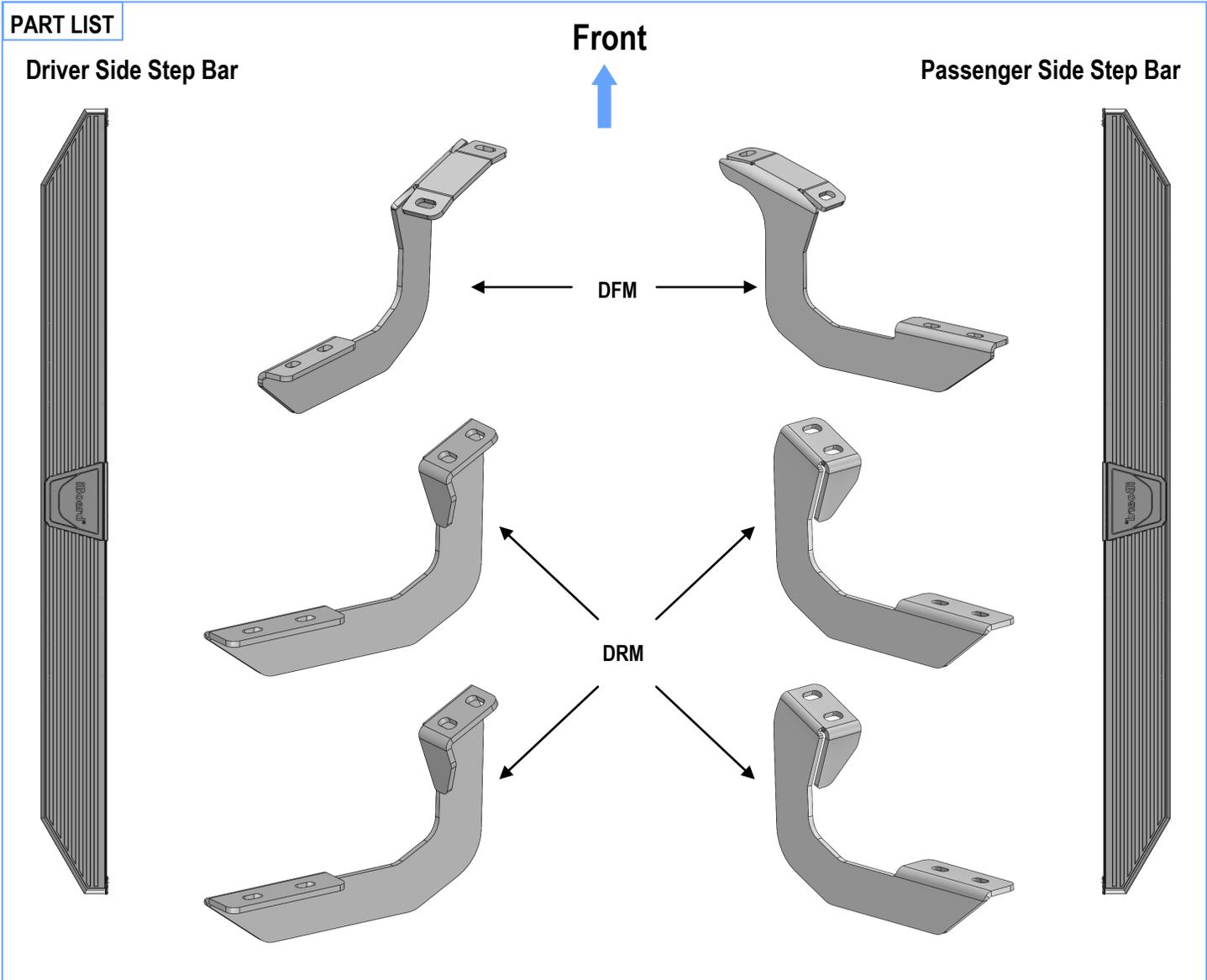
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for  
Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Driver / Passenger Front Mounting Bracket
2#	4	DRM	Driver / Passenger Center & Rear Mounting Bracket





Scan for  
Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-40mm Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Large Flat Washers			



A1



A2



A3

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8X1.25 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)



B1



B2



B3



B4



## STEP 1: Locate Drive Side Mounting Locations

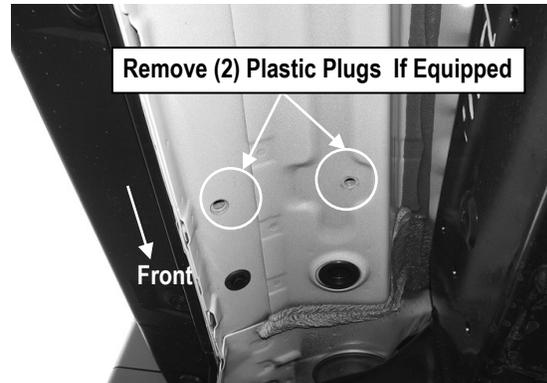
- Locate Driver Side Mounting Locations along the inner side of the body panel on driver side of the vehicle (Figs 1-3)
- Remove the (2) factory hex bolts or plastic plugs from the threaded holes if equipped, (Fig 1).

Remove (2) Factory Hex Bolts If Equipped

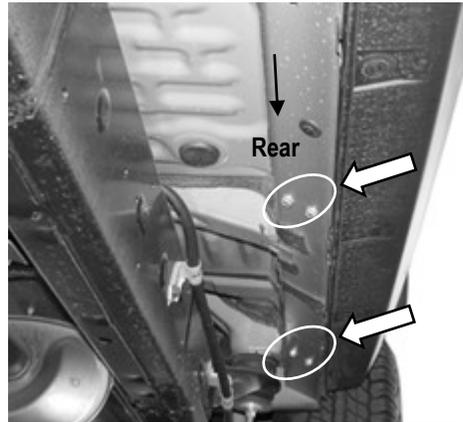


(Fig 1) Driver Side Front Mounting Location

Remove (2) Plastic Plugs If Equipped



(Fig 2) Driver Side Front Mounting Location



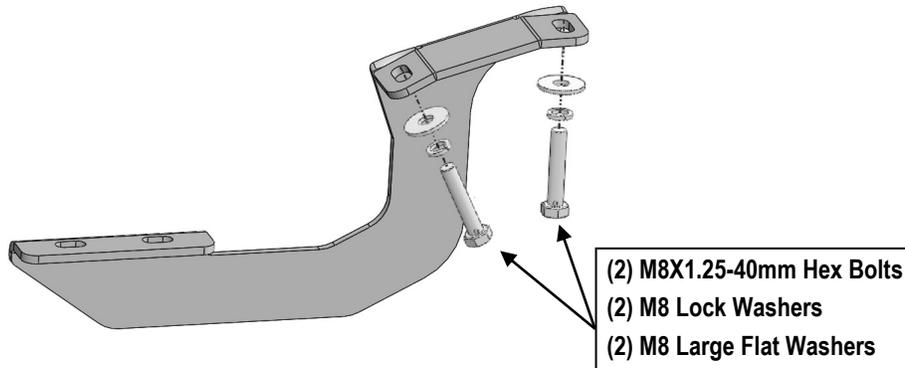
(Fig 3) Driver Side Center & Rear Mounting Locations

## STEP 2: Install Driver Front Mounting Bracket

Bolt (1) Driver Front Mounting Bracket (DFM) to the Driver Side Front Mounting Location (Fig 4) using:

- (2) M8X1.25-40mm Hex Bolts
- (2) M8 Lock Washers
- (2) M8 Large Flat Washers

**Do not fully tighten hardware at this time.**

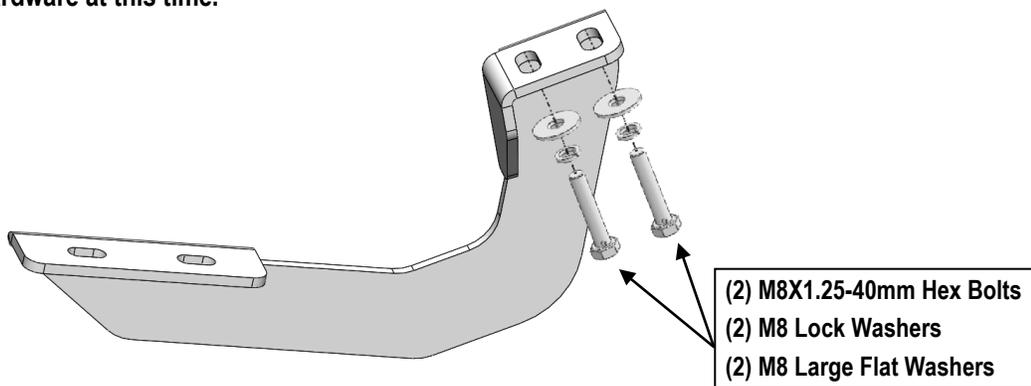


(Fig 4) Driver Front Mounting Bracket (DFM) Installation

### STEP 3: Install Driver Center & Rear Mounting Brackets

Move to the Driver Side Center and Rear Mounting Locations, repeat **Step 2** to install the Driver Center & Rear Mounting Brackets (DRM). (Fig 5).

Do not fully tighten hardware at this time.



(Fig 5) Driver Center /Rear Mounting Bracket (DRM) Installation



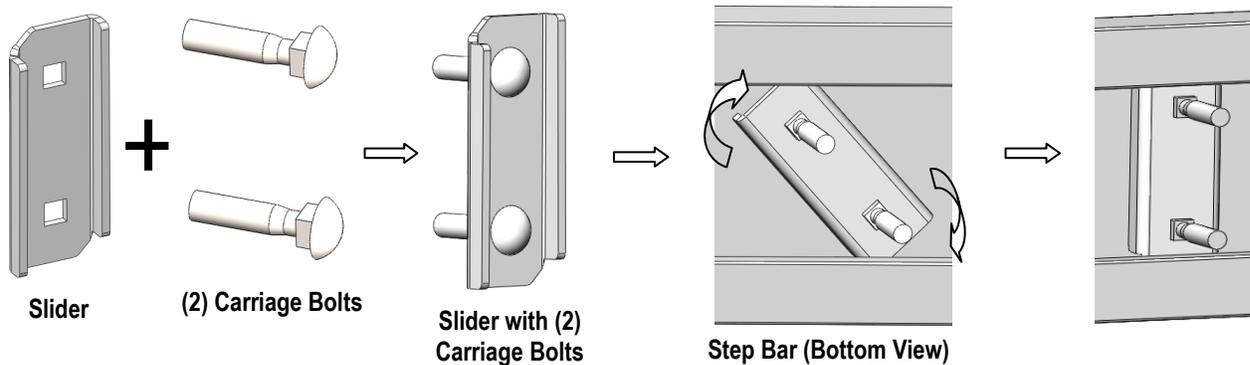
## STEP 4: Install T-Bolts to the Driver Step Bar

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 6&7**)

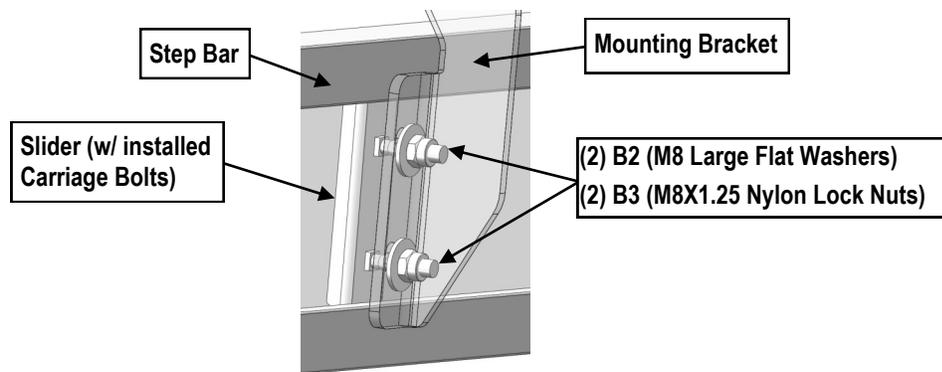
- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) B4 (sliders) to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using: (**Fig 7**)
  - (6) B2 (M8 Large Flat Washers)
  - (6) B3 (M8X1.25 Nylon Lock Nuts)
  - (3) B4 (Sliders)

**Do not fully tighten hardware at this time.**

**Note: The Sliders are packed with the Mounting Brackets.**



(Fig 6) Slider Installation



(Fig 7) Step Bar Installation



## STEP 5: Driver Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

## STEP 6: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 1-5** for the other side step bar installation.

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.