



iBoard® by APS

PART#: IB-060C&H

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

***BODY FRAME MOUNT
*NO DRILLING REQUIRED**

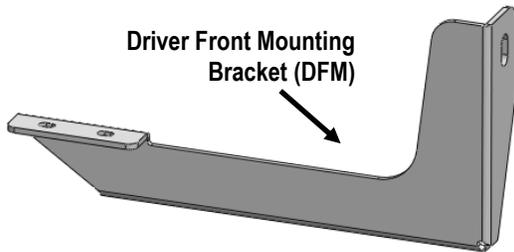
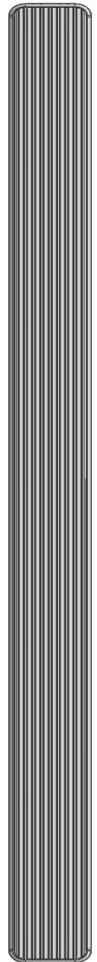
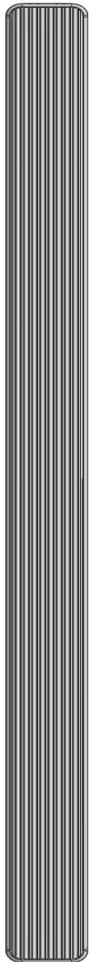
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST

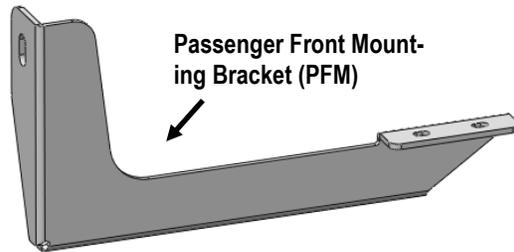
Driver Side Step Bar

Front

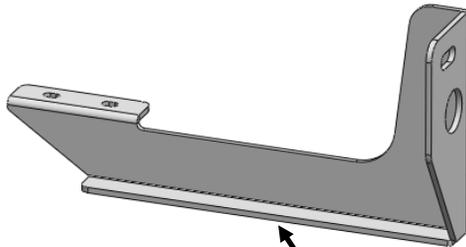
Passenger Side Step Bar



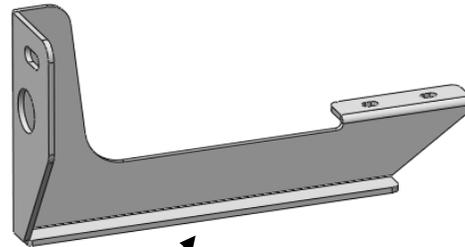
Driver Front Mounting Bracket (DFM)



Passenger Front Mounting Bracket (PFM)



Driver Rear Mounting Bracket (DRM)

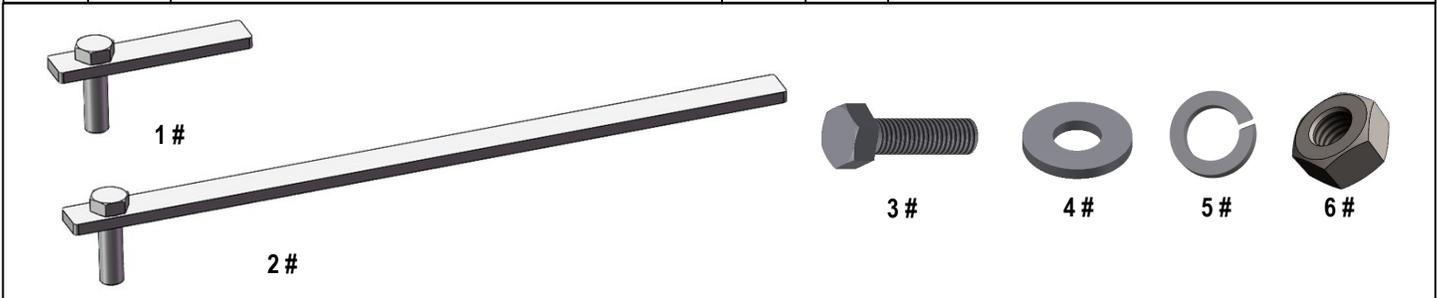


Passenger Rear Mounting Bracket (PRM)



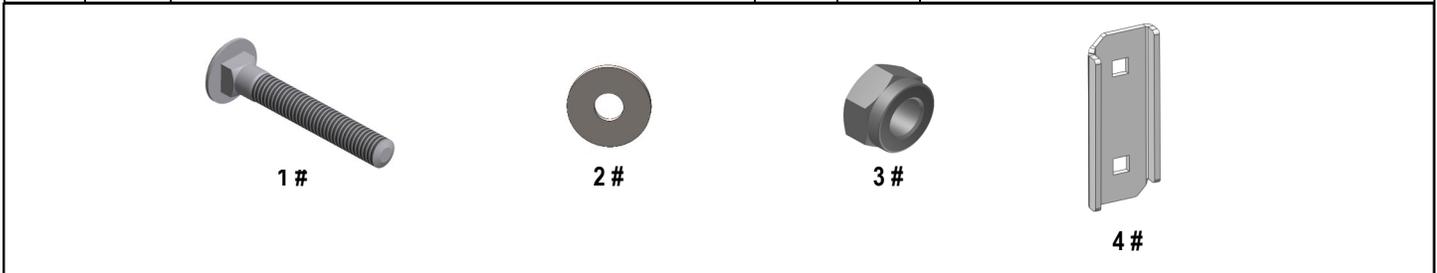
Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	1	M12 Short Bolt Plates	4#	6	M12 Large Flat Washers
2#	1	M12 Long Bolt Plates	5#	4	M12 Lock Washers
3#	2	M12X1.75-45mm Hex Bolts	6#	4	M12 Hex Nuts



Hardware Package B (For Stainless Steel Step Bar Installation)

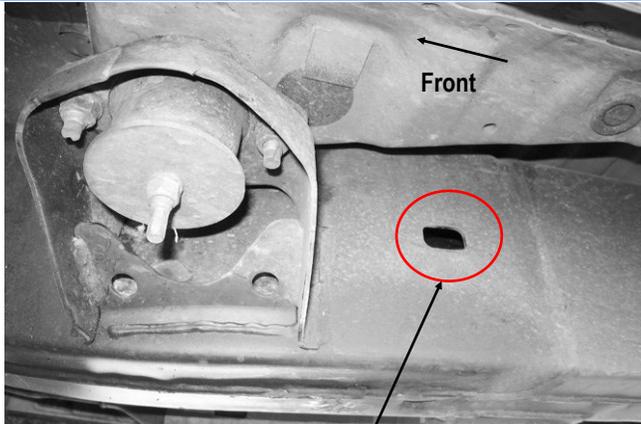
Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-35mm Carriage Bolts	3#	8	M8 Nylon Lock Nuts
2#	8	M8 Large Flat Washers	4#	4	Sliders (Packed with Step Bars)





STEP 1

Start installation from the driver side front of the vehicle. Locate the factory rectangular hole on the inner side of the frame behind the front body mount, **(Fig 1)**.

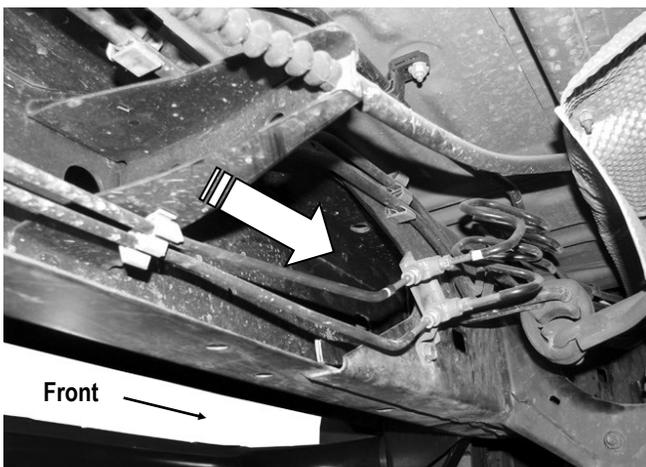


(Fig 1) Driver Side Front Mounting Location

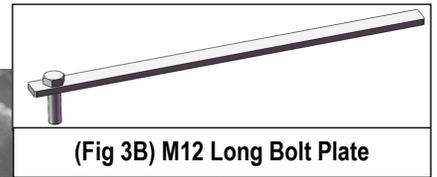
STEP 2

Select the M12 Long Bolt Plate, **(Fig 3B)**. Insert the M12 welded bolt on the Bolt Plate into the rectangular hole on the frame through the opening end of the frame, **(Fig 2 & 3A)**.

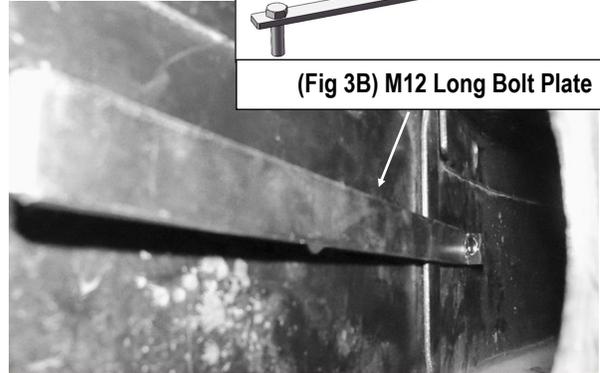
NOTE: The Long Bolt Plate is for driver side front and the Short Bolt Plate is for passenger side front.



(Fig 2) The Opening End of the frame
(Driver Side Front)



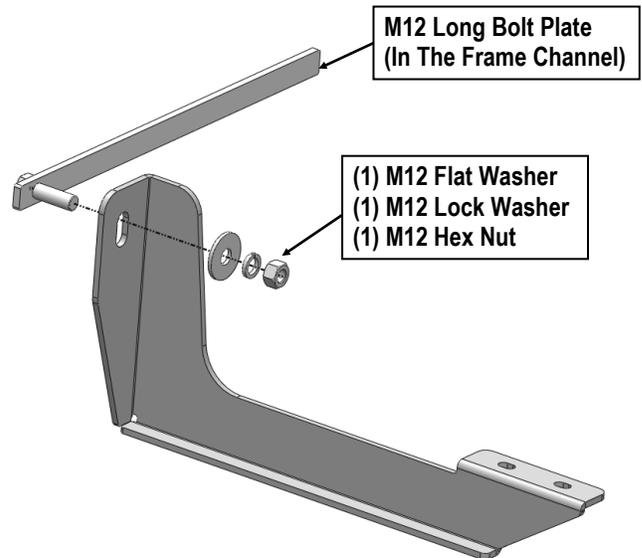
(Fig 3B) M12 Long Bolt Plate



(Fig 3A) Inside View Of M10 Long Bolt Plate Installed
(In Driver Side Frame Channel)

STEP 3

Attach the Driver Front Mounting Bracket **(DFM)** to the installed M12 Long Bolt Plate with (1) M12 Flat Washer, (1) M12 Lock Washer and (1) M12 Hex Nut, **(Fig 4)**. Do not fully tighten hardware at this time.



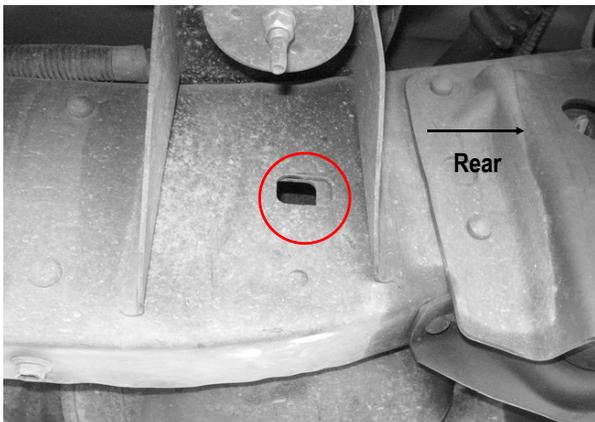
(Fig 4) Driver Front Mounting Bracket (DFM) Installation



STEP 4

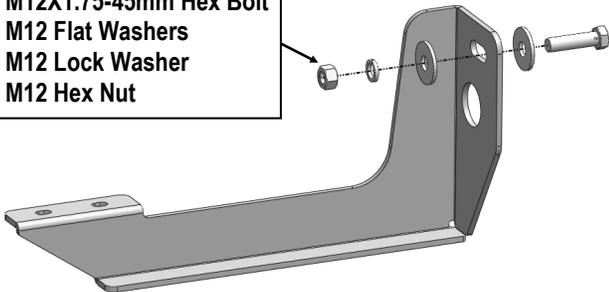
Move to the Driver Side Rear Mounting Location. Locate the factory rectangular on the frame below the rear body mount, (Fig 5).

Select the Driver Rear Mounting Bracket (DRM). Attach the Rear Mounting Bracket to the vehicle with (1) M12X1.75-45mm Hex Bolt, (2) M12 Flat Washer, (1) M12 Lock Washer and (1) M12 Hex Nut, (Fig 6). Do not fully tighten hardware at this time.



(Fig 5) Driver Side Rear Mounting Location

- (1) M12X1.75-45mm Hex Bolt
- (2) M12 Flat Washers
- (1) M12 Lock Washer
- (1) M12 Hex Nut



(Fig 6) Driver Rear Mounting Bracket (DRM) Installation

STEP 5

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 7 & 8)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) slider to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 8). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

