



iBoard® by APS

PART#: IB-101C&H

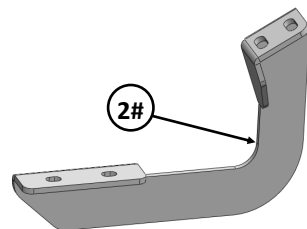
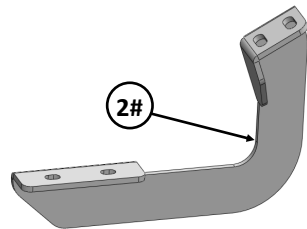
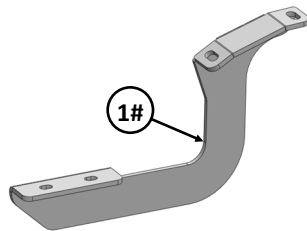
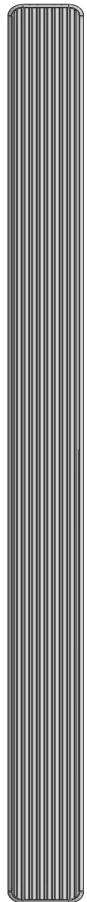
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm | 6-7 | X |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

PART LIST

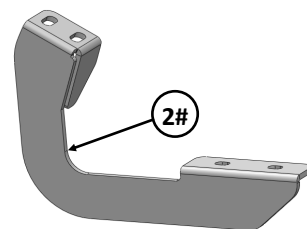
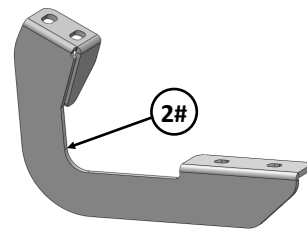
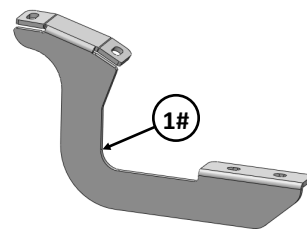
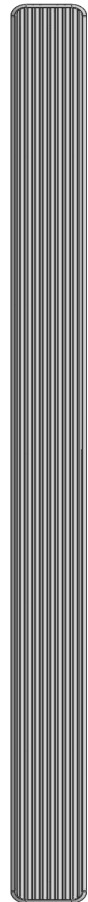
Driver Side Step Bar



Front






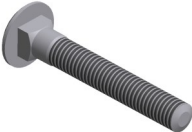


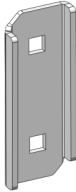
Passenger Side Step Bar





| Mounting Bracket List | | | | | |
|-----------------------|-----|--|------|-----|-------------------|
| Item | QTY | Description | Item | QTY | Description |
| 1# | 2 | Driver / Passenger Front Mounting Brackets | 2# | 4 | Mounting Brackets |

| Hardware Package A (For Bracket Installation) | | | | | |
|---|-----|------------------------|------|-----|-----------------|
| Item | QTY | Description | Item | QTY | Description |
| 1# | 12 | M8X1.25-40mm Hex Bolts | 3# | 12 | M8 Lock Washers |
| 2# | 12 | M8 Large Flat Washers | | | |
| <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1# </div> <div style="text-align: center;">  2# </div> <div style="text-align: center;">  3# </div> </div> | | | | | |

| Hardware Package B (For Stainless Steel Step Bar Installation) | | | | | |
|--|-----|-----------------------------|------|-----|---------------------------------|
| Item | QTY | Description | Item | QTY | Description |
| 1# | 12 | M8X1.25-35mm Carriage Bolts | 3# | 12 | M8 Nylon Lock Nuts |
| 2# | 12 | M8 Large Flat Washers | 4# | 6 | Sliders (Packed with Step Bars) |
| <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1 # </div> <div style="text-align: center;">  2 # </div> <div style="text-align: center;">  3 # </div> <div style="text-align: center;">  4 # </div> </div> | | | | | |



STEP 1

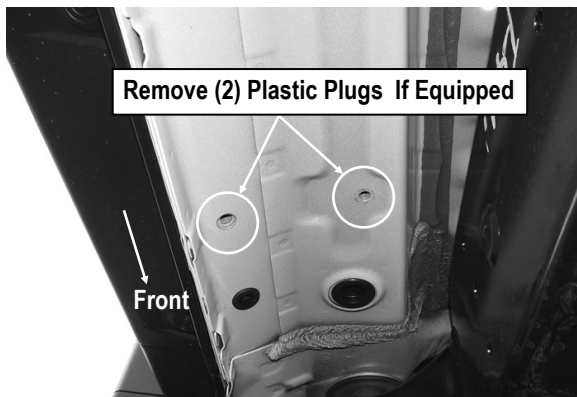
Start installation from the Driver Side Front of the vehicle. Remove the (2) factory hex bolts or plastic plugs from the threaded holes in the bottom of the body panel, (Fig 1 & 2).

Remove (2) Factory Hex Bolts If Equipped



(Fig 1) Driver Side Front Mounting Location

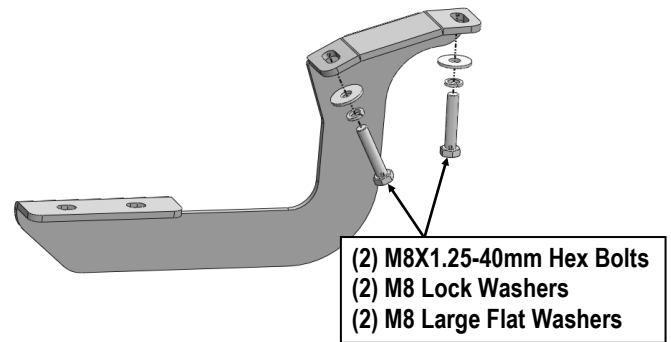
Remove (2) Plastic Plugs If Equipped



(Fig 2) Driver Side Front Mounting Location

STEP 2

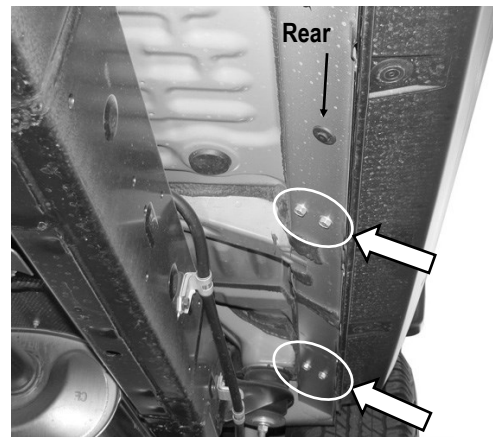
Select (1) Driver Front Mounting Bracket. Line up the mounting holes in the Bracket with the threaded holes on the body panel. Bolt the Driver Front Mounting Bracket to the vehicle using the included (2) M8X1.25-40mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (Fig 3). Do not fully tighten hardware at this time.



(Fig 3) Driver Front Mounting Bracket Installation

STEP 3

Move to the Driver Side Center & Rear Mounting Locations, (Fig 4). Repeat **Steps 1-2** to bolt the Mounting Brackets to the factory threaded holes. Do not fully tighten hardware at this time.



(Fig 4) Driver Side Center & Rear Mounting Locations

STEP 4

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 5&6)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.



(4) Repeat to install the other (2) sliders to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, **(Fig 6)**. Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

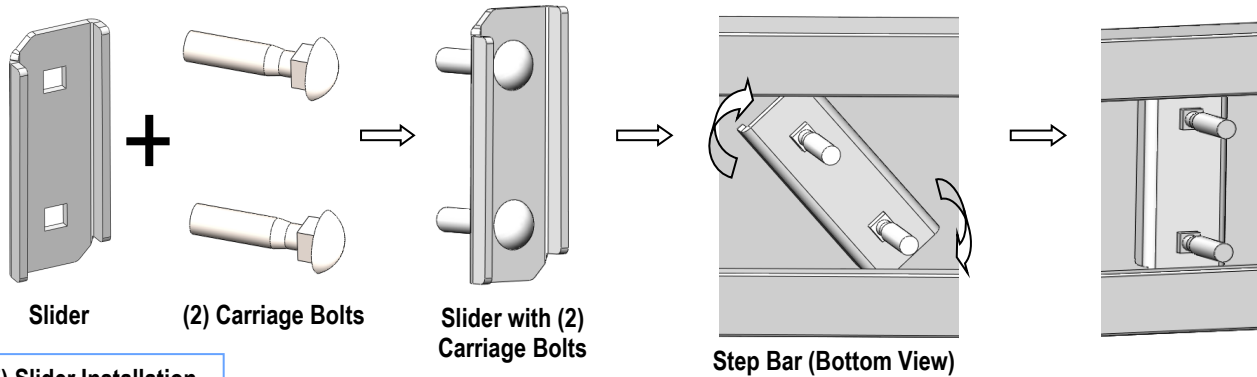
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

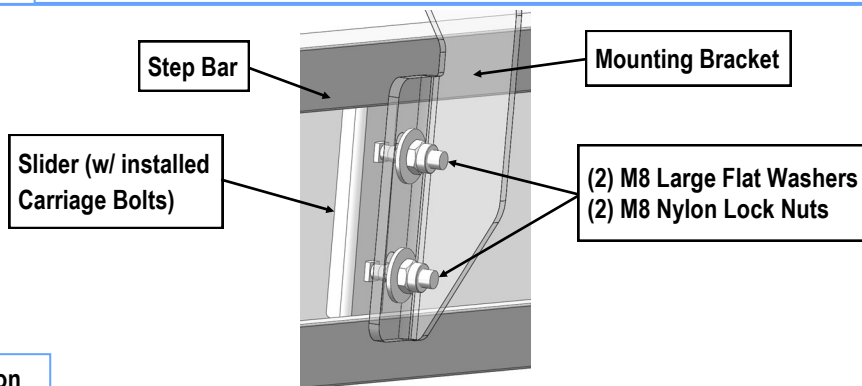
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation