

# iBoard®



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Installation Video

## iBoard® by APS

PART#: IB-158C&H

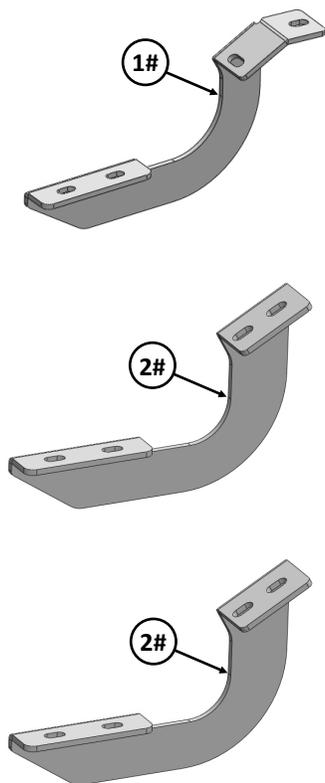
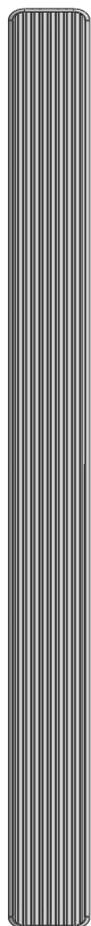
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm           | 6-7                        | X        |
| 8mm           | 16-18                      | √        |
| 10mm          | 31-32                      | X        |
| 12mm          | 56-58                      | X        |
| 14mm          | 92-94                      | X        |

### PART LIST

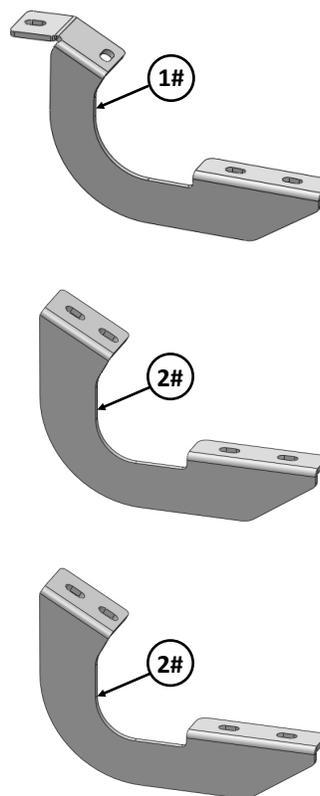
#### Driver Side Step Bar



Front



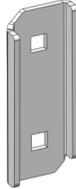
#### Passenger Side Step Bar





| Mounting Bracket List |     |  |      |     |  |
|-----------------------|-----|--|------|-----|--|
| Item                  | QTY | Description                              | Item | QTY | Description                                    |
| 1#                    | 2   | Driver/Passenger Front Mounting Brackets | 2#   | 4   | Driver/Passenger Center/Rear Mounting Brackets |

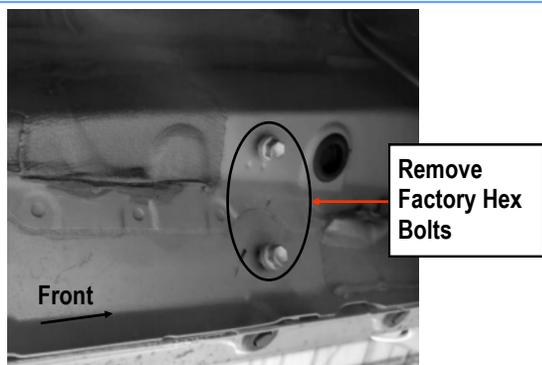
| Hardware Package A (For Bracket Installation) |     |  |      |     |   |
|---|-----|--|------|-----|---|
| Item  | QTY | Description  | Item | QTY | Description   |
| 1#  | 12  | M8X1.25-30mm Hex Bolts   | 2#   | 12  | M8 Flat Washers   |
|   |     | <br>1 # |      |     | <br>2 # |

| Hardware Package B (For Stainless Steel Step Bar Installation) |     |  |      |  |  |
|--|-----|--|------|--|--|
| Item   | QTY | Description  | Item | QTY  | Description  |
| 1#   | 12  | M8X1.25-35mm Carriage Bolts  | 3#   | 12   | M8 Nylon Lock Nuts   |
| 2#   | 12  | M8 Large Flat Washers  | 4#   | 6  | Sliders (Packed with Step Bars)  |
|  |     | <br>1 # |      |  | <br>2 # |
|  |     |  |      | <br>3 #  |  |
|  |     |  |      | <br>4 # |  |



## STEP 1

Start from the driver side front of the vehicle, remove the existing (2) factory bolts, (Fig 1). This will be the mounting location for the Driver Front Mounting Bracket.

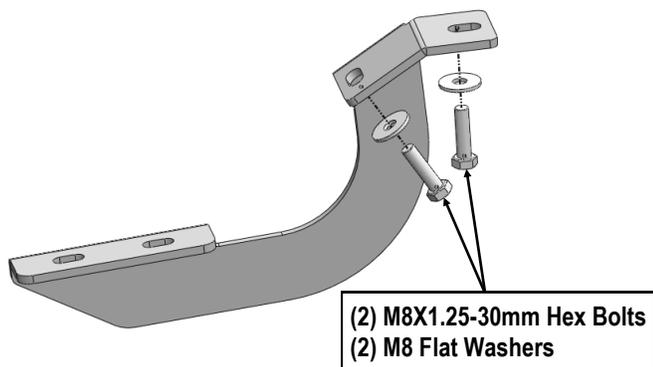


(Fig 1) Driver Side Front Mounting Location

## STEP 2

Select the Driver Front Mounting Bracket, attach the Bracket to the vehicle using (2) M8X1.25-30mm Hex Bolts, and (2) M8 Flat Washers, (Fig 2). Do not fully tighten hardware at this time.

**Note:** All (2) Front Mount Brackets are universal.

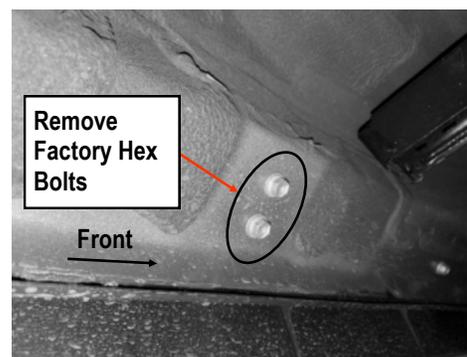


(Fig 2) Driver Front Mounting Bracket Installation

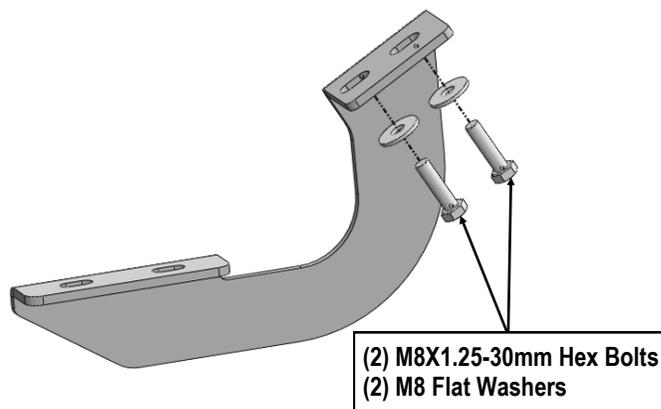
## STEP 3

Move along the side panel to the Driver Side Center and Rear Mounting Locations, (Fig 3). Repeat Steps 1 & 2 to install the Driver Center & Rear Mounting Brackets, (Fig 4).

**Note:** The (4) mounting driver/passenger side center and rear bracket are universal.



(Fig 3) Driver Side Center & Rear Mounting Location



(Fig 4) Driver Center & Rear Mounting Bracket Installation

## STEP 4

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 5 & 6)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.



- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, **(Fig 6)**. Do not fully tighten hardware at this time.

**Note:** The Sliders are packed with the Step Bars.

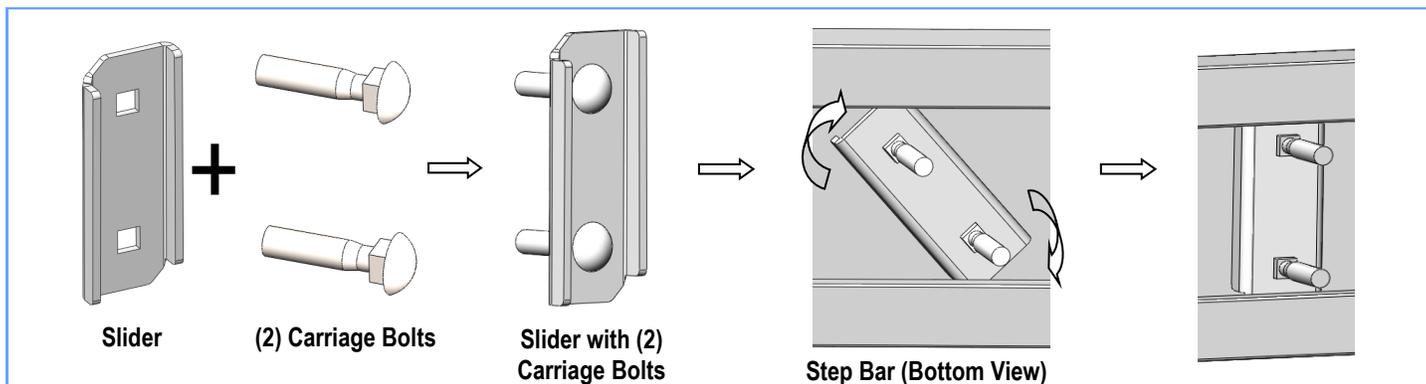
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

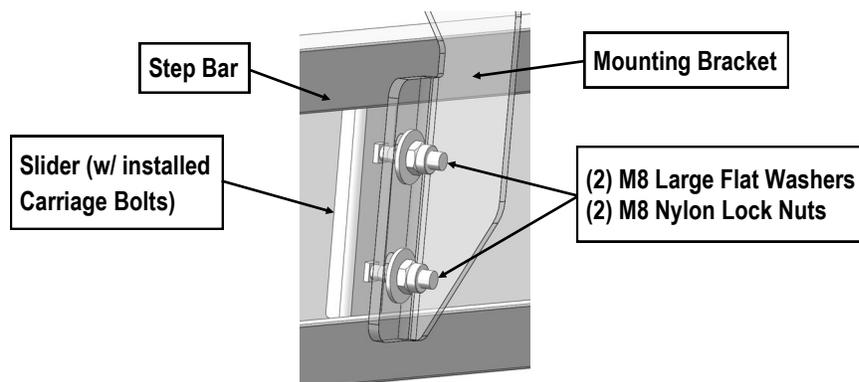
### Attention

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

**In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation