



iBoard® by APS

PART#: IB-280C&H

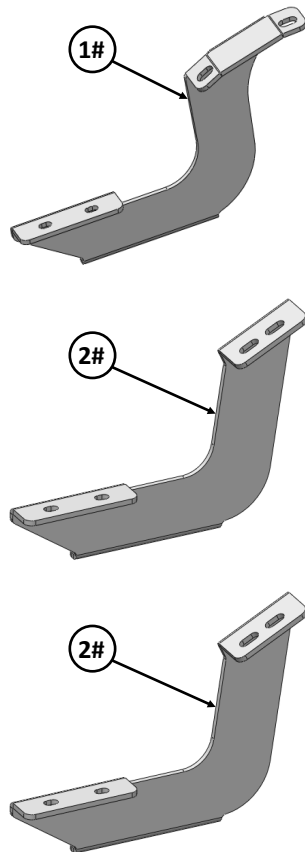
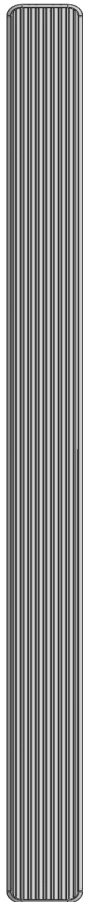
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

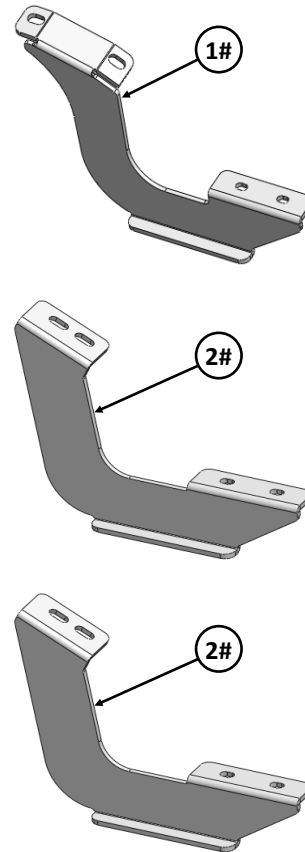
Driver Side Step Bar



Front






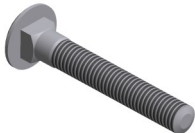


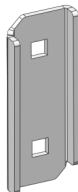
Passenger Side Step Bar





Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	2	Driver & Passenger Front Mounting Bracket	2#	4	Mounting Brackets

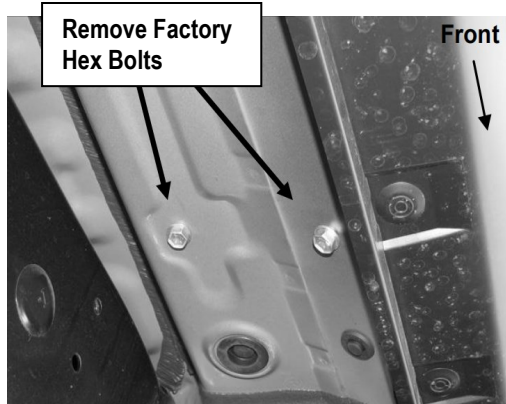
Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-30mm Hex Bolts	3#	12	M8 Lock Washers
2#	12	M8 Large Flat Washers			
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1 # </div> <div style="text-align: center;">  2 # </div> <div style="text-align: center;">  3 # </div> </div>					

Hardware Package B (For Stainless Steel Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Step Bars)
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1 # </div> <div style="text-align: center;">  2 # </div> <div style="text-align: center;">  3 # </div> <div style="text-align: center;">  4 # </div> </div>					



STEP 1

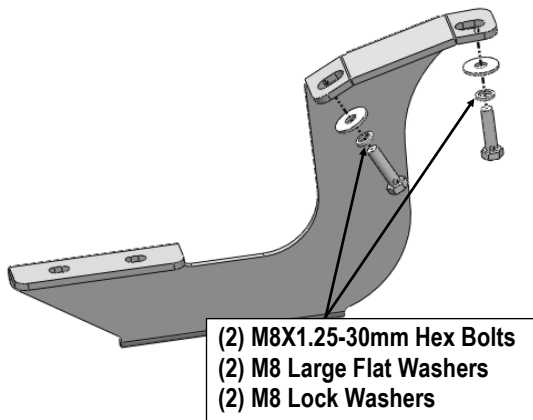
Start installation on the passenger side of the vehicle, remove the existing (2) factory bolts located by the front tire opening, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

STEP 2

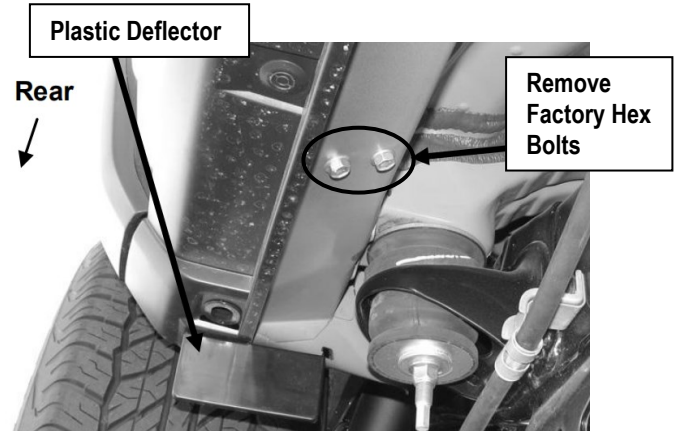
Select (1) Passenger Front Mounting Bracket. Attach the Bracket to the (2) mounting holes on the rocker panel. Secure the bracket using the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Flat Washers, (Fig 2). Do not fully tighten hardware at this time.



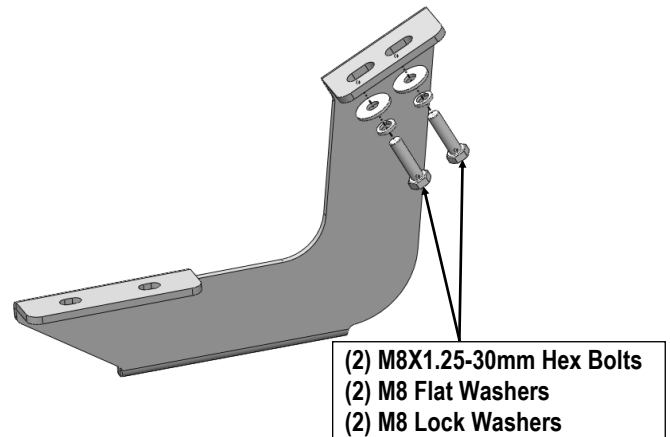
(Fig 2) Passenger Front Mounting Bracket Installation

STEP 3

Move to the passenger side center and rear mounting locations. Repeat **Steps 1-2** to install the Passenger Center Mounting Bracket and Passenger Rear Mounting Bracket (Fig 3 & 4). Do not fully tighten hardware at this time.



(Fig 3) Passenger Rear Mounting Bracket Location



(Fig 4) Passenger Center/Rear Mounting Brackets Installation

STEP 4

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 5&6)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.



- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
(4) Repeat to install the other (2) sliders to the step bar.
(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (Fig 6). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

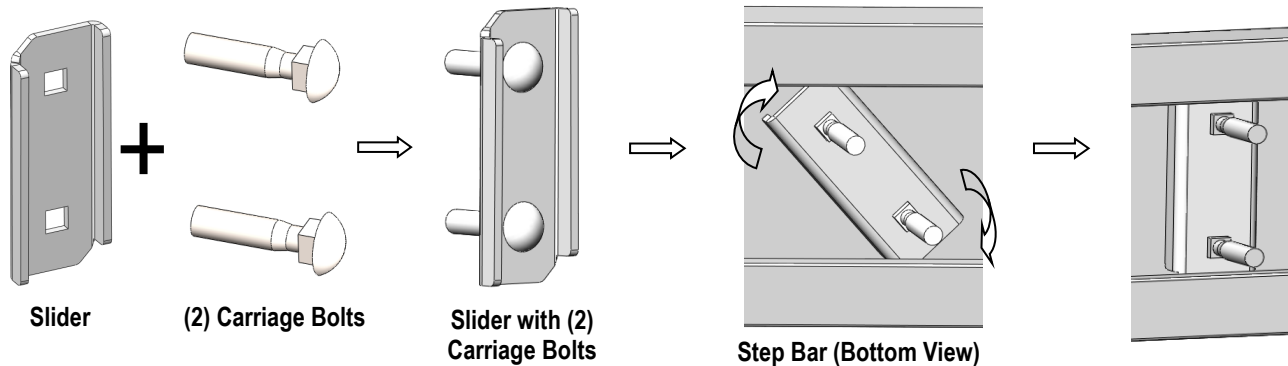
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

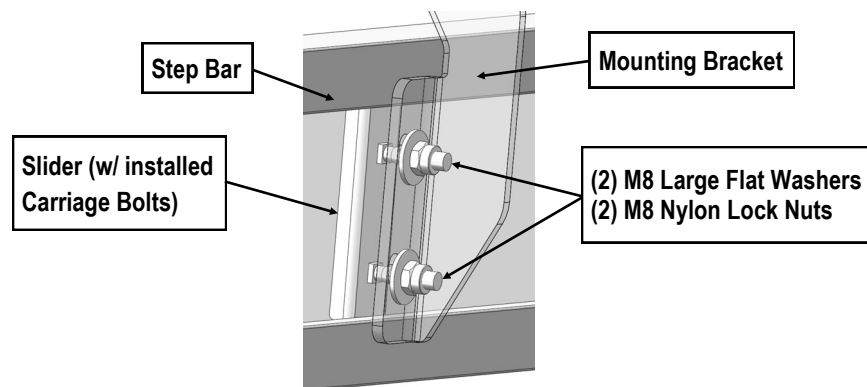
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation