# **iBoard**®

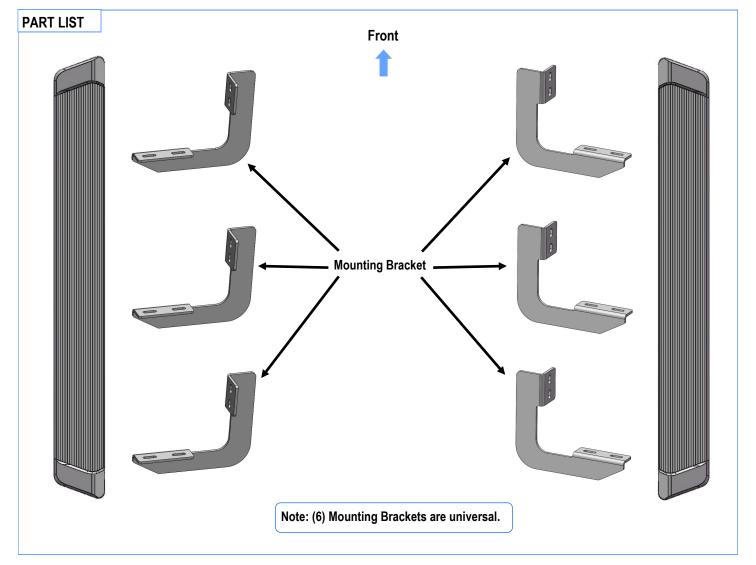
### iBoard<sup>®</sup> by APS

PART#: IB-R095A\_B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) |
|---------------|----------------------------|
| 6mm           | 6-7                        |
| 8mm           | 16-18                      |
| 10mm          | 31-32                      |
| 12mm          | 56-58                      |
| 14mm          | 92-94                      |



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1 Rev. 20210301

### **iBoard**®



M8X1.25 Hex

Flange Nut

**X12** 

M6X1-20mm Square

Head Bolt

X12

X12

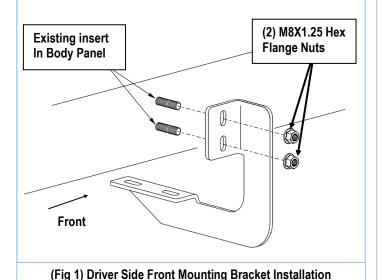
**X12** 

N

M6 Large Flat Washer M6X1 Nylon Lock Nut

#### STEP 1

Start installation on the driver side of the vehicle. Locate the driver side front bracket mounting location. Select (1) Mounting Bracket, install with (2) M8X1.25 Hex Flange Nuts, **(Fig 1).** Do not fully tighten hardware at this time.



#### STEP 2

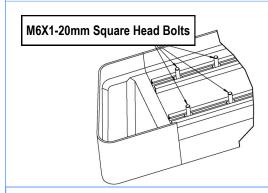
Move to the Driver Side Center & Rear Mounting location. Repeat **Step 1** to install the Driver Side Center & Rear Mounting Bracket .

Note: (6) Mounting Brackets are universal.

#### STEP 3

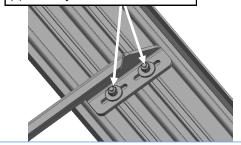
Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 2)**. Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 3**). Do not fully tighten at this time.



(Fig 2) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6X1 Nylon Lock Nuts



(Fig 3) Running Board Installed Onto Mounting Bracket

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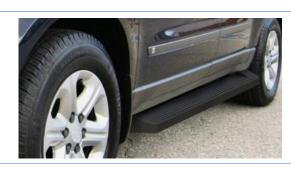
### STEP 4

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

### STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed (**Fig 4**).



(Fig 4) Installation Completed

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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