



iBoard® by APS

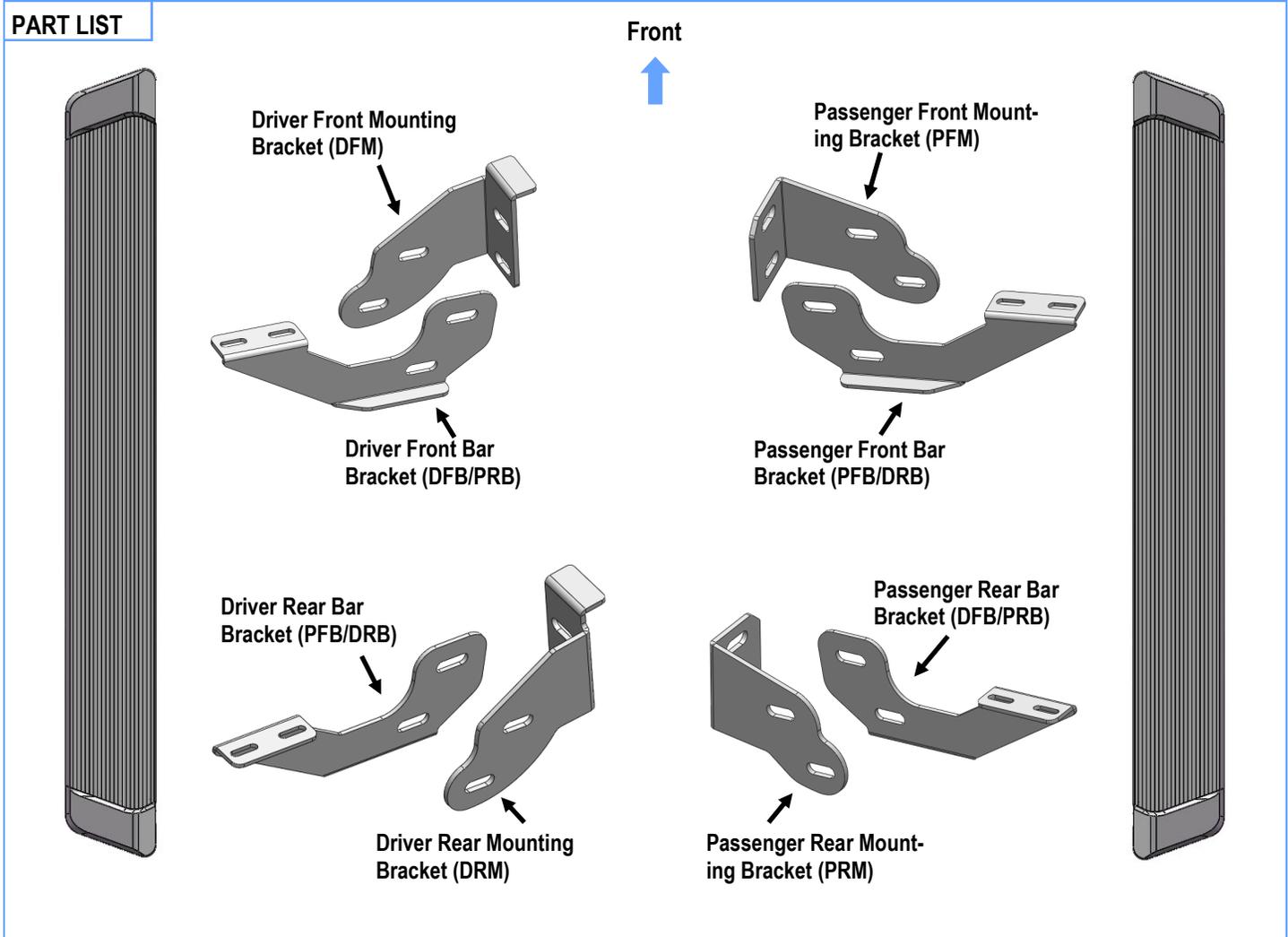
PART#: IB-R225

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

PART LIST





Hardware Package A (For Bucket Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M10X1.25-30mm Hex Bolts	4#	16	M10 Lock Washers
2#	8	M10X1.5-30mm Hex Bolts	5#	8	M10 Hex Nuts
3#	24	M10 Large Flat Washers			



1#



2#



3#



4#



5#

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6X1 Nylon Lock Nuts
2#	8	M6 Large Flat Washers			



1#



2#

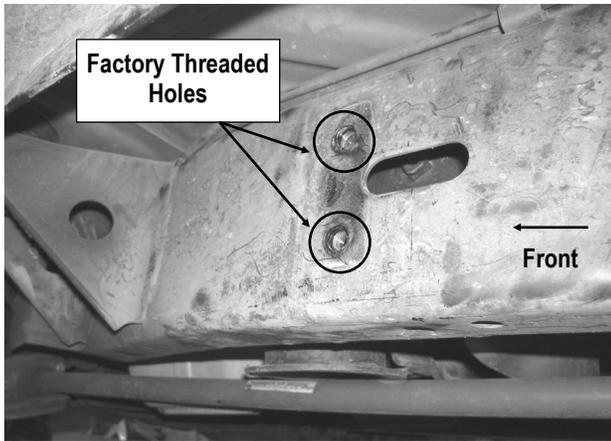


3#



STEP 1

Start installation from the driver side front of the vehicle. Locate (2) threaded holes on the frame on the Driver Front Mounting Location, (Fig 1).



(Fig 1) Driver Side Front Mounting Location

STEP 2

Select (1) Driver Front Mounting Bracket (DFM), attach the Driver Front Mounting Bracket (DFM) onto the (2) threaded holes with the included (2) M10X1.25-30mm Hex Bolts, (2) M10 Lock Washers, and (2) M10 Large Flat Washers (Fig 2). Do not fully tighten hardware at this time.

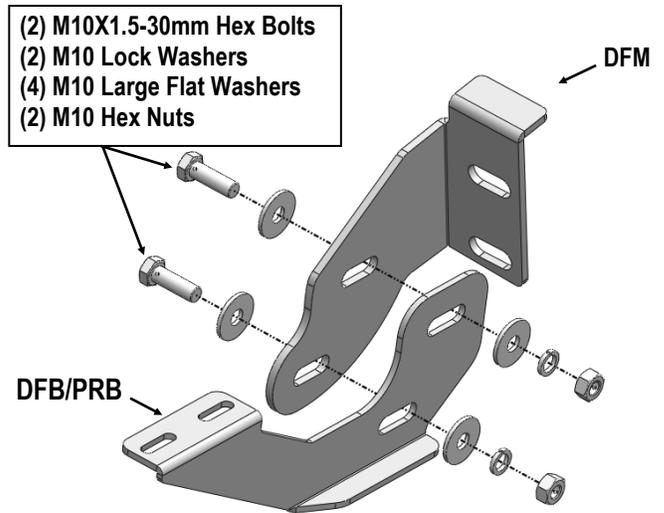
NOTE: The factory bolts in the threaded holes can be reused to mount the bracket, if equipped.



(Fig 2) Driver Front Mounting Bracket (DFM) Installed

STEP 3

Attach the Driver Front Bar Bracket to the installed Mounting Bracket with (2) M10X1.5-30mm Hex Bolts, (2) M10 Lock Washers, (4) M10 Large Flat Washers and (2) M10 Hex Nuts, (Fig 3). Don't fully tighten the hardware at this time.



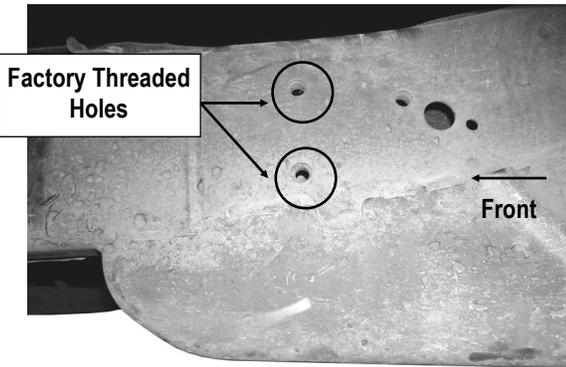
(Fig 3) Driver Front Bar Bracket Installation

STEP 4

Move to the Driver Side Rear Mounting Location, Locate (2) threaded holes on the mounting location (Fig 4).

Repeat **Step 2** to attach the Driver Rear Mounting Bracket (DRM) onto the (2) threaded holes on the frame with the included (2) M10X1.25-30mm Hex Bolts, (2) M10 Lock Washers, and (2) M10 Large Flat Washers (Fig 5). Do not fully tighten hardware at this time.

NOTE: The factory bolts in the threaded holes can be reused to mount the bracket, if equipped.



(Fig 4) Driver Side Rear Mounting Location

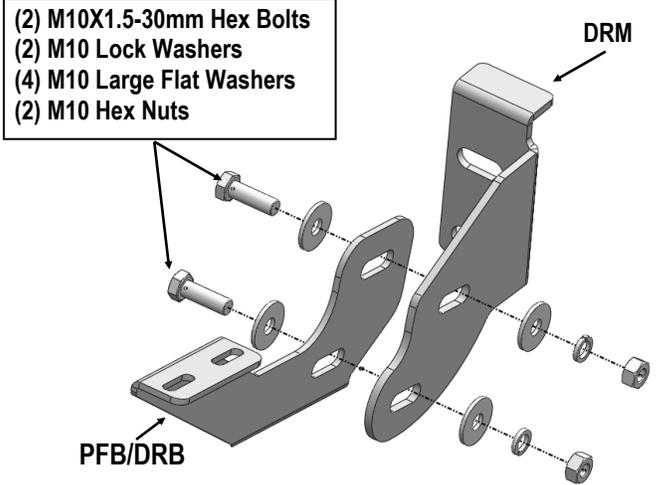


- (2) M10X1.25-30mm Hex Bolts
- (2) M10 Lock Washers
- (2) M10 Large Flat Washers

(Fig 5) Driver Rear Mounting Bracket (DRM) Installed

STEP 5

Attach the Driver Rear Bar Bracket (PFB/DRB) to the installed Mounting Bracket (DRM) with (2) M10X1.5-30mm Hex Bolts, (2) M10 Lock Washers, (4) M10 Large Flat Washers and (2) M10 Hex Nuts, (Fig 6). Don't fully tighten the hardware at this time.



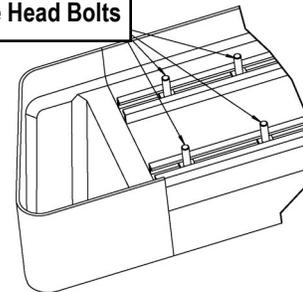
(Fig 6) Driver Rear Bar Bracket Installation

STEP 6

Once all (2) mounting brackets are installed. Select a Running Board. Slide (2) M6X1-20mm Square Head Bolts into each bottom channel (Fig 7). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 8). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Level and adjust the Running Board and fully tighten all hardware.

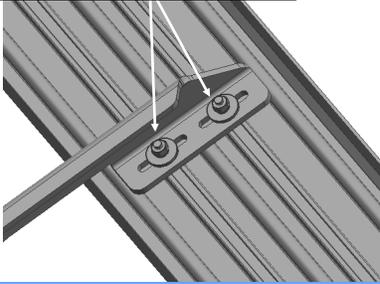
M6X1-20mm Square Head Bolts



(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6 Nylon Lock Nuts



(Fig 8) Running Board Installed Onto Mounting Bracket

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation.
The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.