

iBoard®



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Installation Video

iBoard® by APS

PART#: IB-R181

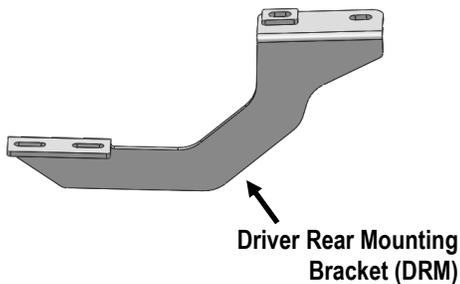
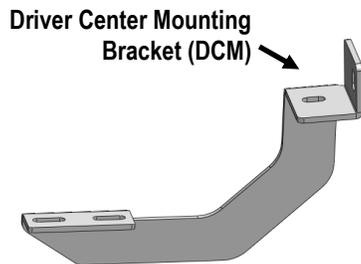
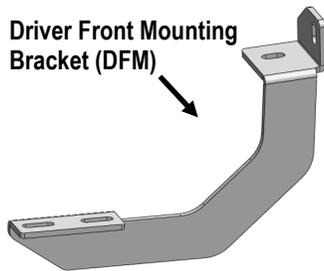
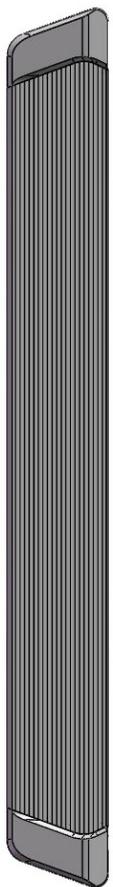
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

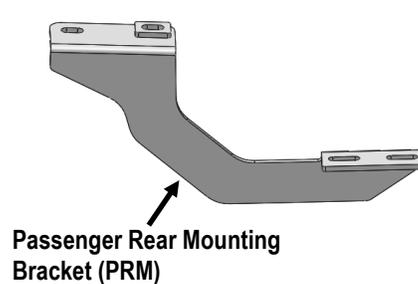
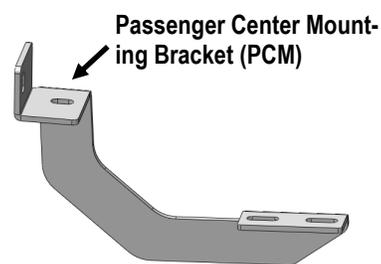
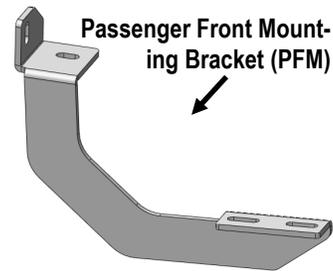
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

Driver



Front



Passenger



Customer Support: info@iboardauto.com



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Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-25 Hex Bolts	3#	12	M8 Lock Washers
2#	12	M8 Large Flat Washers	4#	4	M8X1.25 Hex Nuts



1#



2#



3#



4#

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts
2#	12	M6 Large Flat Washers			



1#



2#

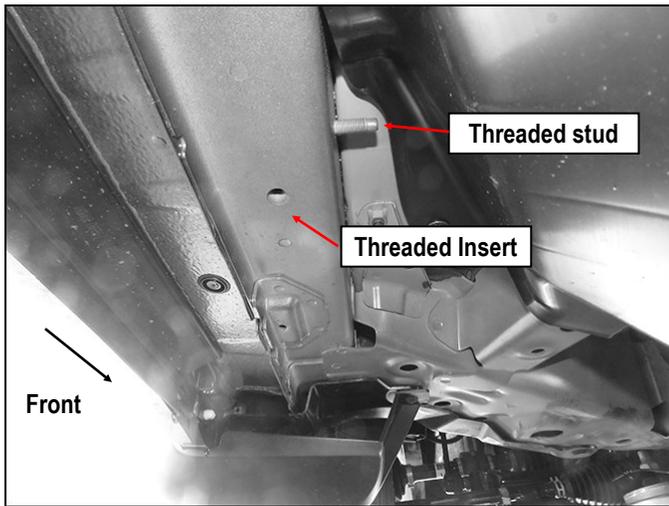


3#



STEP 1

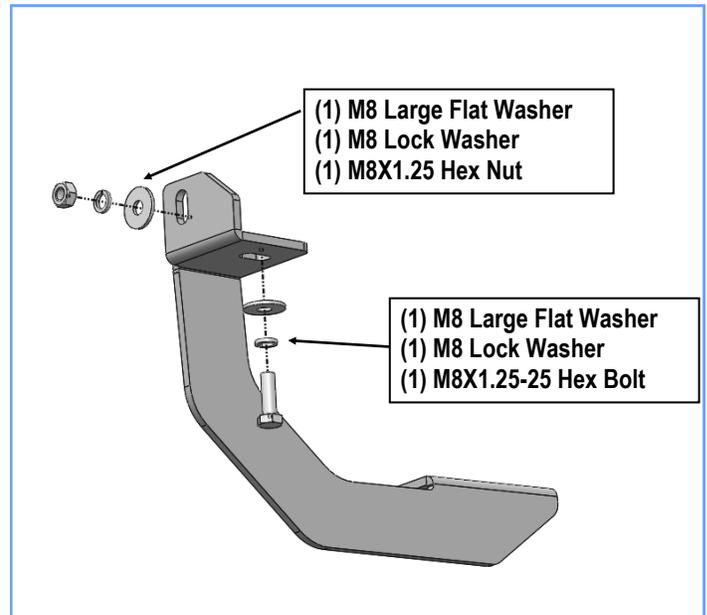
Starting on the Driver side front of the vehicle. Locate (1) threaded stud and (1) threaded insert on the body panel, remove the plug on the threaded insert if equipped, (Fig 1).



(Fig 1) Driver Side Front Mounting Location

STEP 2

Attach Driver Front Mounting Bracket (DFM) to the threaded stud with (1) M8 Large Flat Washer, (1) M8 Lock Washer and (1) M8X1.25 Hex Nut. Secure the lower hole of the mounting bracket to the threaded insert with (1) M8 Large Flat Washer, (1) M8 Lock Washer and (1) M8X1.25-25mm Hex Bolt. Do not fully tighten hardware at this time. (Figs 2&3).



(Fig 2) Driver Front Mounting Bracket Installation

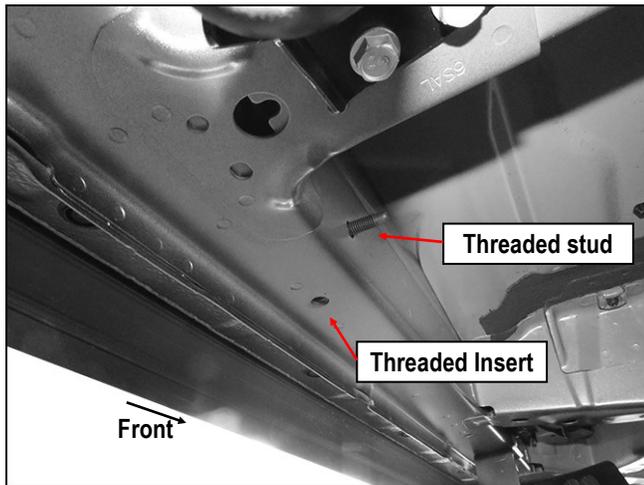


(Fig 3) Driver Front Mounting Bracket Installed

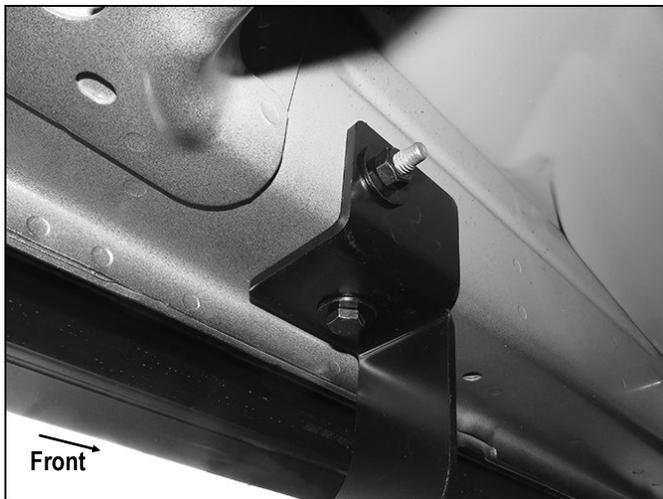


STEP 3

Move to the Driver side Center Mounting Location, (**Fig 4**). Repeat **Step 2** to install Driver Center Mounting Bracket (**DCM**), (**Fig 5**). Do not fully tighten hardware at this time.



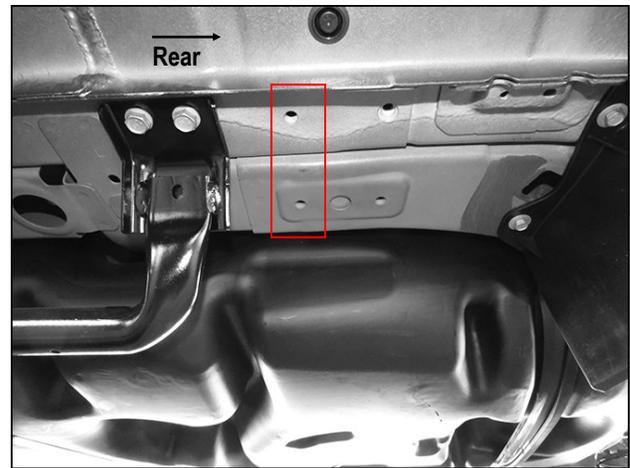
(Fig 4) Driver Side Center Mounting Location



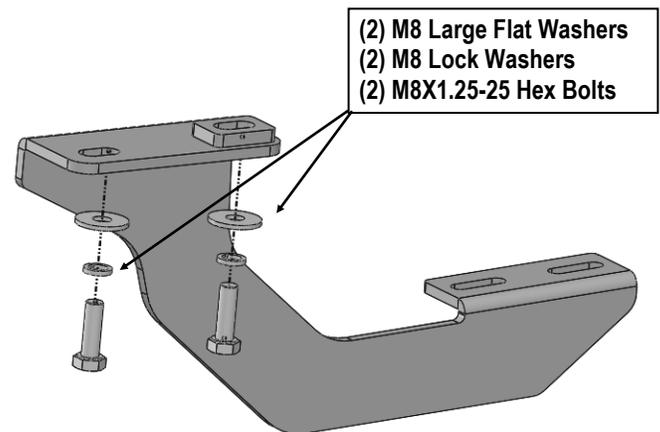
(Fig 5) Driver Center Mounting Bracket Installed

STEP 4

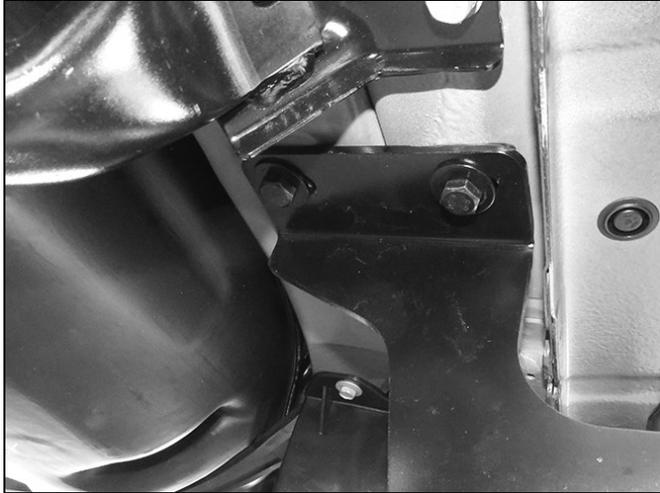
Move to Driver side Rear Mounting Location. Locate two threaded holes on the body panel. Install Driver Rear Mounting Bracket with (2) M8X1.25-25 Hex Bolts, (2) M8 Lock Washers, and M8 Flat Washers, (**Figs 6-8**). Do not fully tighten hardware at this time.



(Fig 6) Driver Side Rear Mounting Location



(Fig 7) Driver Rear Mounting Bracket Installation



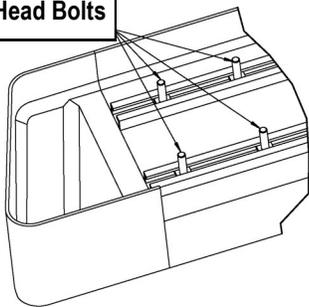
(Fig 8) Driver Rear Mounting Bracket Installed

STEP 5

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 9). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts (Fig 10). Do not fully tighten at this time.

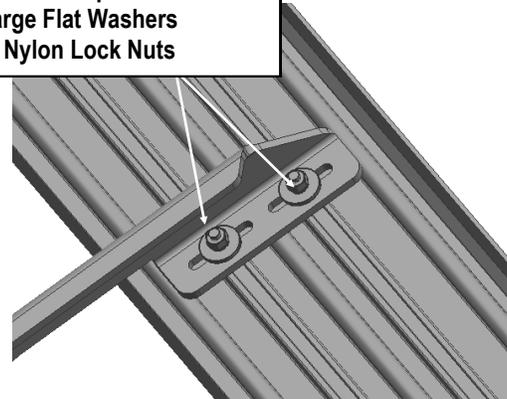
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 9) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts



(Fig 10) Running Board Installed Onto Mounting Bracket

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.