



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P095S Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	3	DFM	Mounting Bracket for Driver Side
2#	3	PFM	Mounting Bracket for Passenger Side

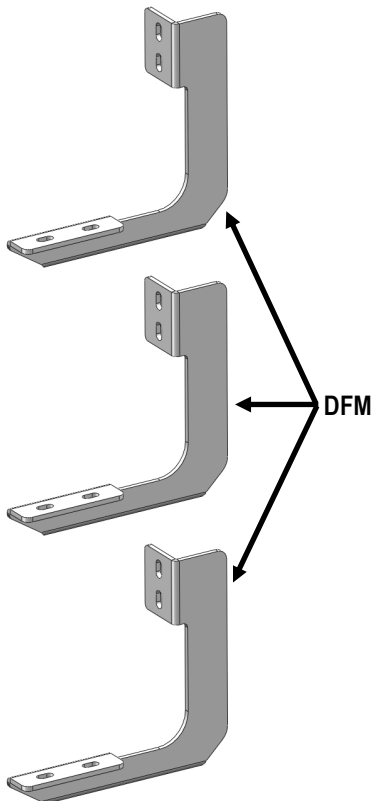
PART LIST

Driver Side Step Bar

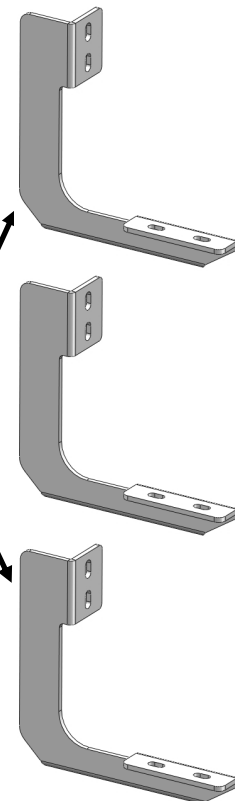
Front



Passenger Side Step Bar




PFM



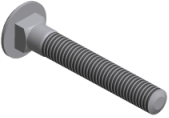





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Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	12	M8 Hex Flange Nuts			
 <p>A1</p>					

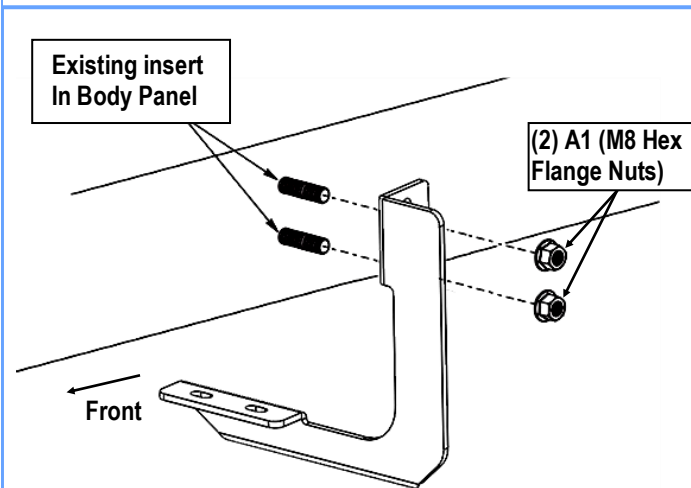
Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)
    <p>B1 B2 B3 B4</p>					



STEP 1

Start installation on the driver side of the vehicle. Locate the driver side front bracket mounting location. Select (1) Driver Front Mounting Bracket (**DFM**), install with (2) A1 (M8 Hex Flange Nuts) (**Fig 1**). Do not fully tighten hardware at this time.



(Fig 1) Driver Side Front Mounting Bracket Installation (Example)

STEP 2

Move to the Driver Side Center Mounting location. Repeat **Step 1** to install the Driver Side Center Mounting Bracket (**DFM**). **Note:** Driver Front Mounting Bracket and Driver Center Mounting Bracket are universal.

STEP 3

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 2 & 3**)

(1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35 Carriage Bolts);

(2) Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) Slider.

(3) Slide the Slider (with carriage bolts) to the **Step Bar**.

(4) Repeat to install the other (2) B4 (sliders) to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) B2 (M8 Flat Washers) and (6) B3 (M8 Nylon Lock Nuts) and (3) B4 (Sliders), (**Fig 3**). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Bracket.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-3** for the other side Step Bar installation. **The installation is completed!!!**

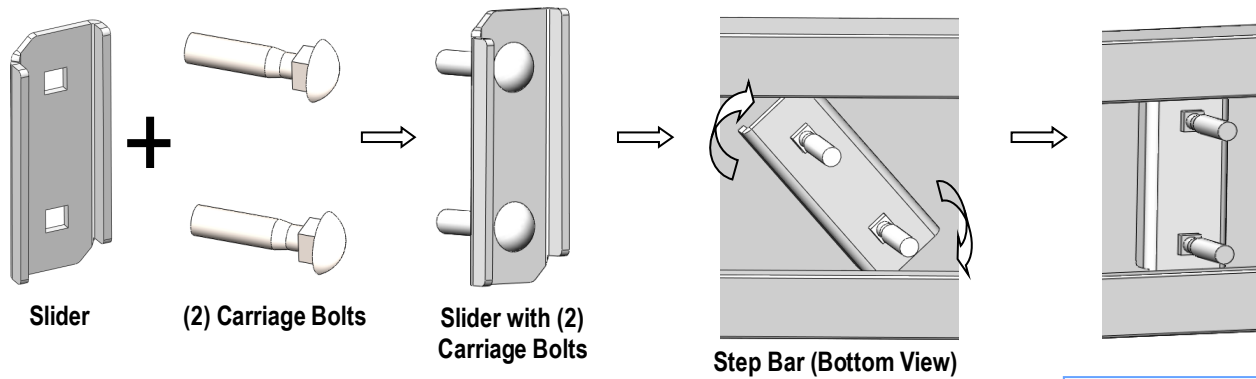
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

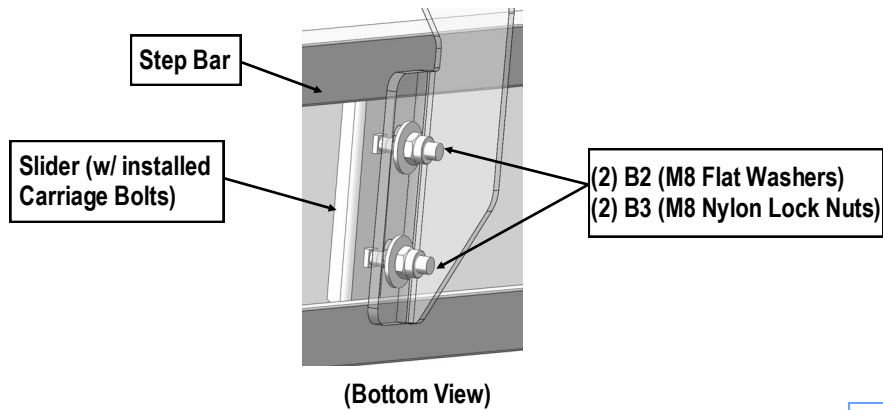
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



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(Fig 2) Slider Installation



(Fig 3) Step Bar Installation