



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P952Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM THE BOX. VERIFY THAT ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are intended as a general guide. We strongly recommend installation by a professional installer for the best results. Improper installation may result in damage. Professional installation is recommended.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	No
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No

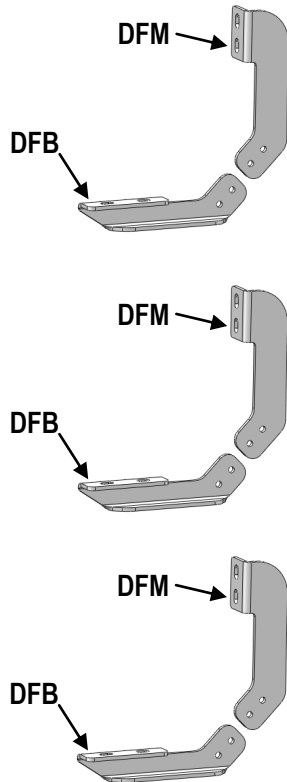
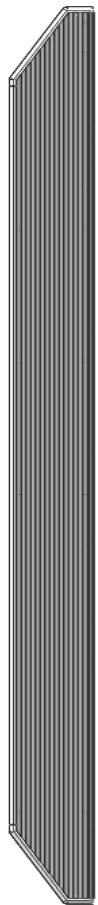


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Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	3	DFM	Mounting Brackets for Driver Side
2#	3	PFM	Mounting Brackets for Passenger Side
3#	3	DFB	Bar Brackets for Driver Side
4#	3	PFB	Bar Brackets for Passenger Side

PART LIST

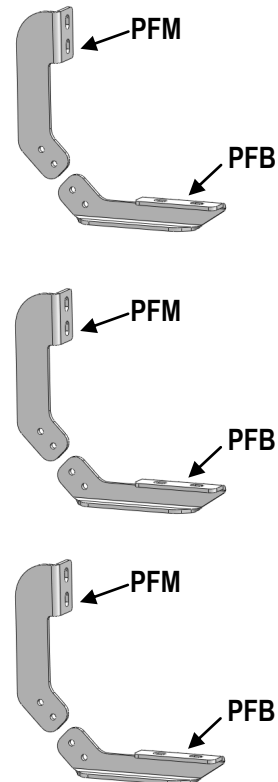
Driver Side Step Bar



Front

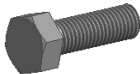


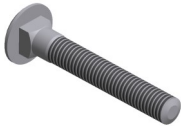
Passenger Side Step Bar





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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25 Hex Flange Nuts	A3	24	M8 Flat Washers
A2	12	M8X1.25-25mm Hex Bolts	A4	12	M8 Nylon Lock Nuts
 A1  A2  A3  A4					

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)
 B1  B2  B3  B4					



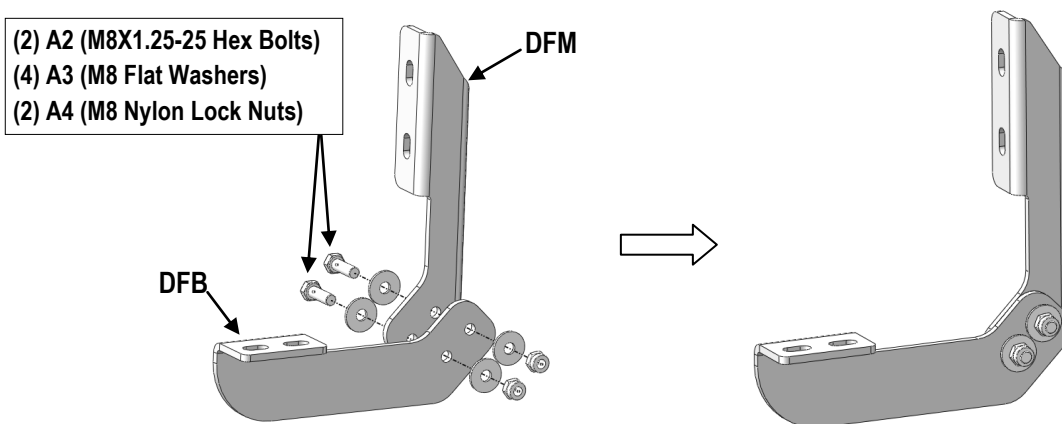
STEP 1: Driver Side Mounting Brackets Assembly

1. Assemble the (3) Driver Side Mounting Brackets (DFM+DFB) (Fig. 1) with

- (6) A2 (M8X1.25-25mm Hex Bolts)
- (12) A3 (M8 Flat Washers)
- (6) A4 (M8 Nylon Lock Nuts)

Note: The (3) Assembled Mounting Brackets are interchangeable for Driver Side.

Do not fully tighten hardware at this time.

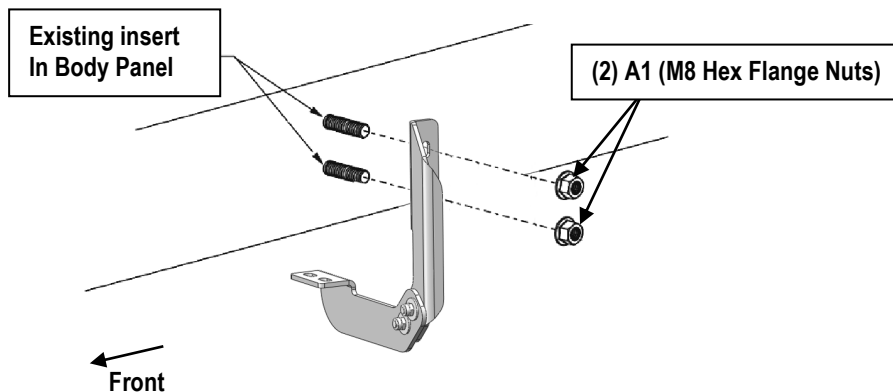


(Fig.1): Driver Side Mounting Brackets (DFM+DFB) Assembly

STEP 2: Install the Driver Side Front Mounting Bracket

- Start installation on the driver side of the vehicle.
- Locate the driver side front bracket mounting location.
- Select (1) Assembled Mounting Bracket, install with (2) A1 (M8 Hex Flange Nuts).

Note: Do not fully tighten hardware at this time.



(Fig. 2) Driver Side Front Mounting Bracket Installation (Example)



STEP 3: Install the Driver Side Center & Rear Mounting Brackets

Move to the Driver Side Center & Rear Mounting locations. Repeat **Step 2** to install the Driver Side Center & Rear Mounting Brackets.

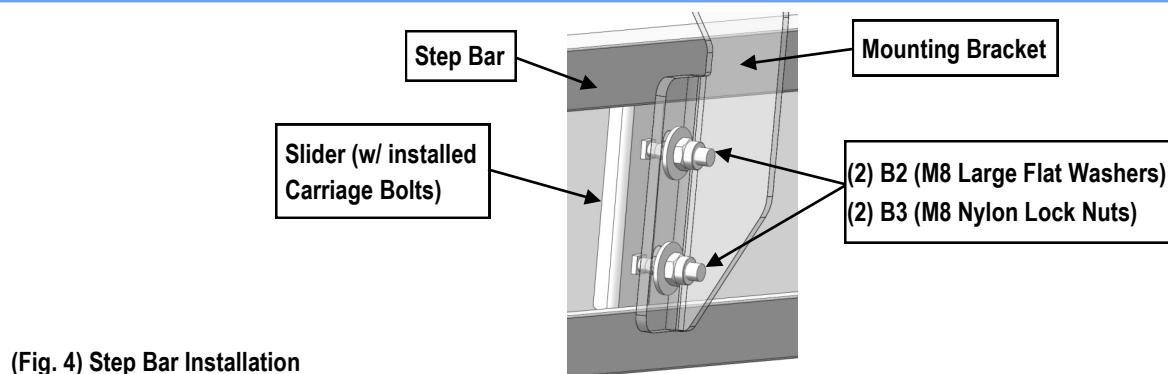
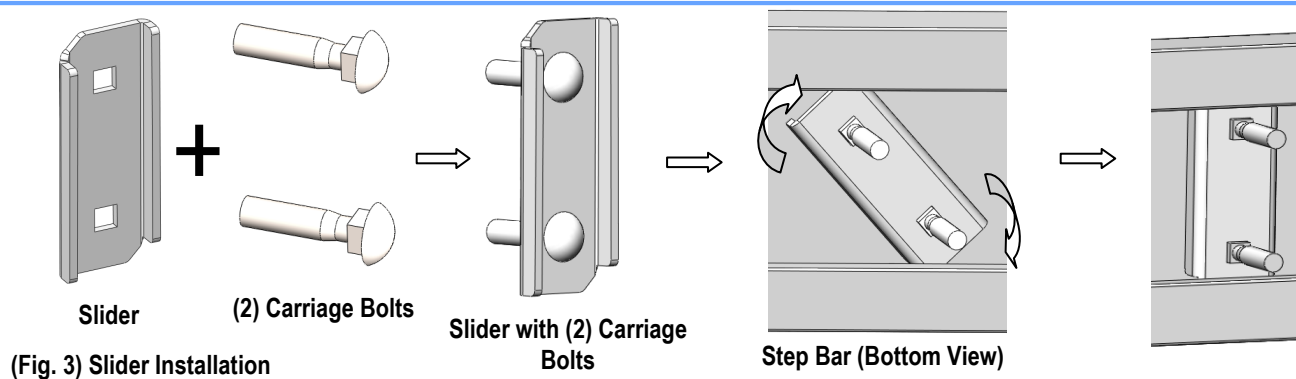
STEP 4: Driver Side Step Bar Installation

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation (**Figs. 3 & 4**).

1. Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts).
2. Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).
3. Slide the Slider with carriage bolts into the Step Bar Channel.
4. Repeat to install the other (2) B4 (Sliders) to the step bar.
5. Attach the Step Bar with the Sliders onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) B2 (M8 Large Flat Washers) and (6) B3 (M8 Nylon Lock Nuts) and (3) B4 (Sliders) (**Fig. 4**).

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.





STEP 5: Driver Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware to 16-18 ft-lbs.

STEP 6: Passenger Side Step Bar Installation

Repeat **Steps 1-5** for the Passenger Side Step Bar Installation.
And then installation is completed.

Attention

- Inspect the installation periodically to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.