



iBoard® by APS

PART#: IB-128

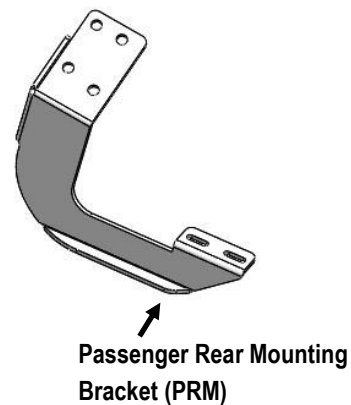
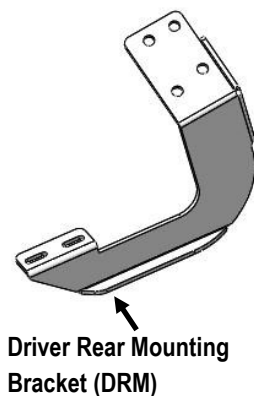
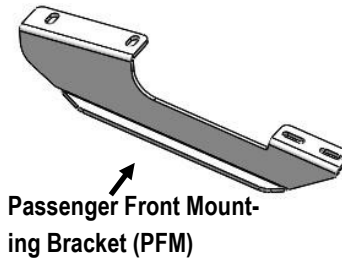
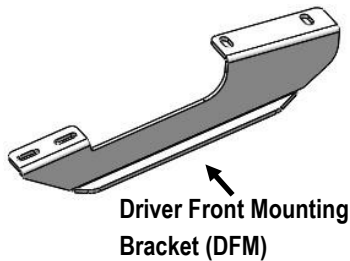
READ INSTRUCTIONS CAREFULLY BEFORE
STARTING INSTALLATION. REMOVE CONTENTS
FROM BOX AND VERIFY ALL PARTS ARE PRE-
SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm | 6-7 | √ |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

PART LIST

Front
↑

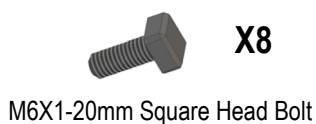




Hardware Package A (For Bracket Installation)



Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to Stainless Steel Step Bar)



Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)



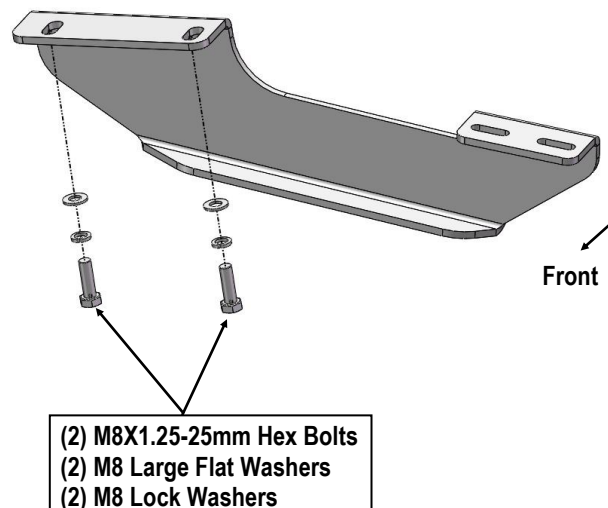
STEP 1

Start installation from the driver side front of the vehicle. Locate the (2) factory threaded holes in the bottom of the outer frame channel.

NOTE: The threaded holes may be filled with plastic plugs or covered in insulation. Remove plugs or insulation before proceeding.

STEP 2

Select the Driver Front Mounting Bracket (**DFM**). Attach to the (2) factory threaded holes with (2) M8X1.25-25mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (**Fig 1**). Do not fully tighten hardware at this time.



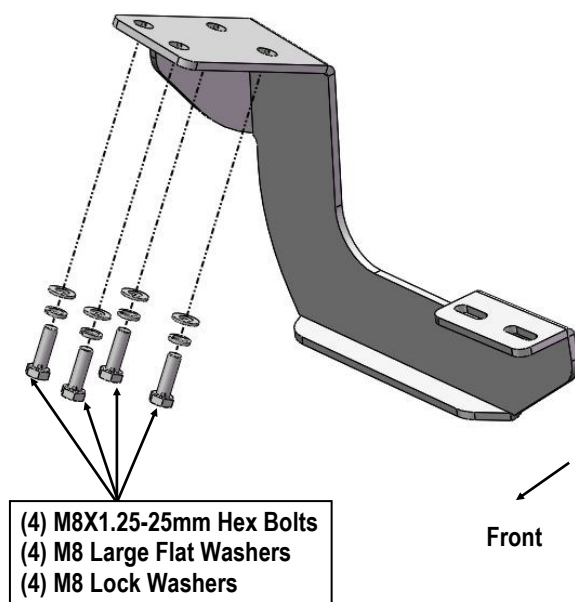
(Fig 1) Driver Side Front Mounting Bracket Installation



STEP 3

Move to the driver side rear of the vehicle. Repeat **Step 1** to locate the rear mounting location.

Select the Driver Rear Mounting Bracket (**DRM**). Attach to the (4) factory threaded holes with (4) M8X1.25-30mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8 Lock Washers, (**Fig 3**). Do not fully tighten hardware at this time.



(Fig 2) Driver Side Rear Mounting Bracket Installation

STEP 4

Once all (2) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

Note: Aluminum Step Bar refer to STEP 5; Stainless Steel Step Bar skip to STEP 6.

STEP 5

Aluminum Step Bar Installation:

Select a **Aluminum Step Bar**. Slip (2) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 3**). Carefully position the Step Bar onto the (2) Mounting Brackets.

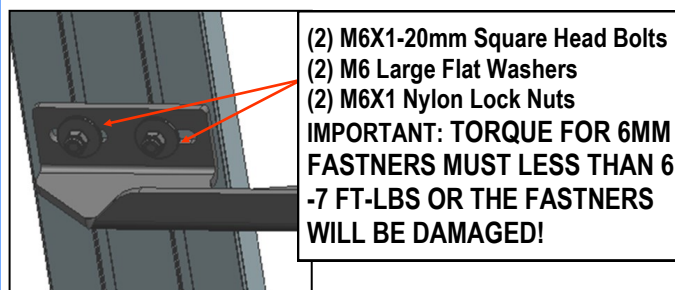
IMPORTANT: Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, (**Fig 4**). Do not fully tighten at this time.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 4) Running Board Installed Onto Mounting Bracket



STEP 6

Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (2) Installed Mounting Brackets location, **(Fig 5)**. Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (4) M6X1-20mm Hex Bolts, (4) M6 Large Flat Washers & (4) M6 Lock Washers, **(Fig 6)**. Do not fully tighten hardware at this time.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4 and 6** for the other side Step Bar installation.

The installation is completed!!!



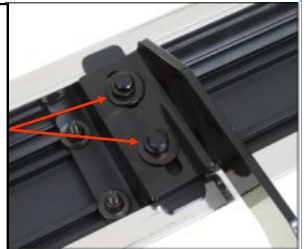
(Fig 5) Slide & line up the U-Slider with the installed mounting brackets along bottom channel

(2) M6X1-20mm Hex Bolts

(2) M6 Large Flat Washers

(2) M6 Lock Washers

IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!



(Fig 6) Step Bar Installed on Bracket Installed (Example)

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.