



## iBoard® by APS

PART#: IB-224C&H

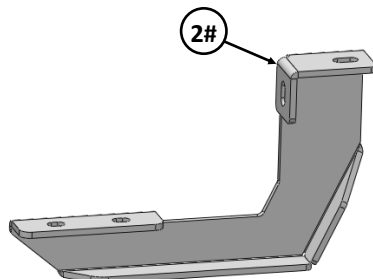
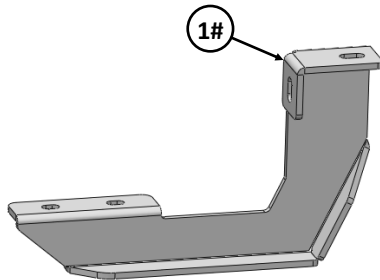
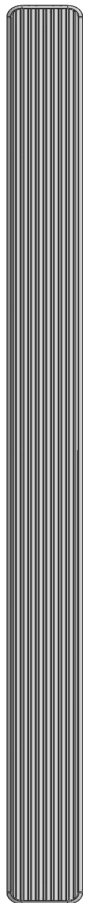
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

### PART LIST

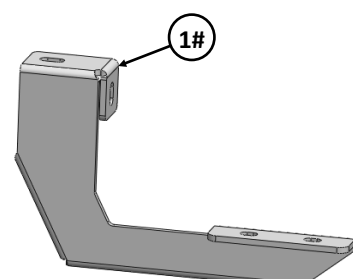
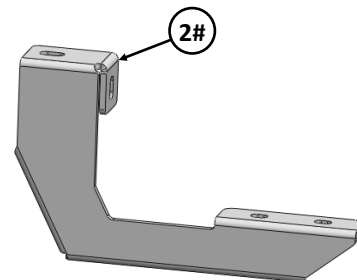
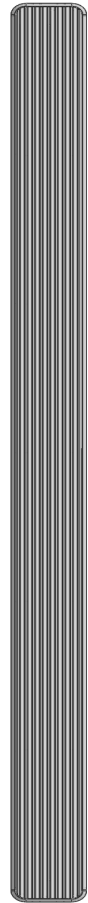
#### Driver Side Step Bar



#### Front

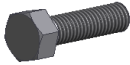





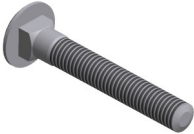


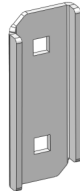
#### Passenger Side Step Bar





Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	2	Driver Front / Passenger Rear Mounting Brackets	2#	2	Passenger Front / Driver Rear Mounting Brackets

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	M8X1.25-25mm Hex Bolts	3#	6	M8 Lock Washers
2#	12	M8 Large Flat Washers	4#	6	M8 Hex Nuts
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1# </div> <div style="text-align: center;">  2# </div> <div style="text-align: center;">  3# </div> <div style="text-align: center;">  4# </div> </div>					

Hardware Package B (For Stainless Steel Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	8	M8X1.25-35mm Carriage Bolts	3#	8	M8 Nylon Lock Nuts
2#	8	M8 Large Flat Washers	4#	4	Sliders (Packed with Step Bars)
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  1 # </div> <div style="text-align: center;">  2 # </div> <div style="text-align: center;">  3 # </div> <div style="text-align: center;">  4 # </div> </div>					

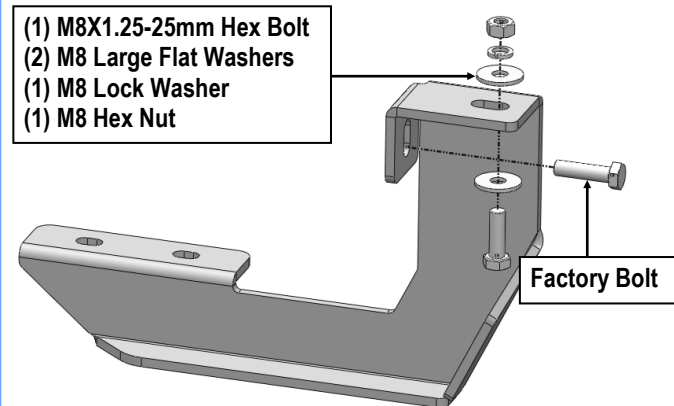


## STEP 1

Start installation from the driver side front of the vehicle. Locate the (1) factory bolt in the bottom of the outer frame channel. Remove Factory bolt. Position the Mounting Bracket up to the frame rail. Secure the Mounting Bracket with the (1) factory bolts. Do not fully tighten hardware at this time.

## STEP 2

Select (1) Driver Front Mounting Bracket. Bolt the Mounting Bracket to the vehicle with (1) M8X1.25-25mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (Fig 1). Do not fully tighten hardware at this time.

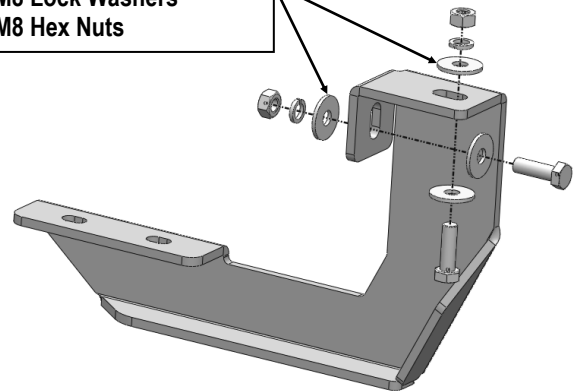


(Fig 1) Driver Side Front Mounting Bracket Installation

## STEP 3

Move to the rear mounting location. Select (1) Driver Rear Mounting Bracket. Bolt the Mounting Bracket to the vehicle with (2) M8X1.25-25mm Hex Bolts, (4) M8 Large Flat Washers, (2) M8 Lock Washers and (2) M8 Hex Nuts, (Fig 2). Do not fully tighten hardware at this time.

- (2) M8X1.25-25mm Hex Bolts
- (4) M8 Large Flat Washers
- (2) M8 Lock Washers
- (2) M8 Hex Nuts



(Fig 2) Driver Side Rear Mounting Bracket Installation

## STEP 4

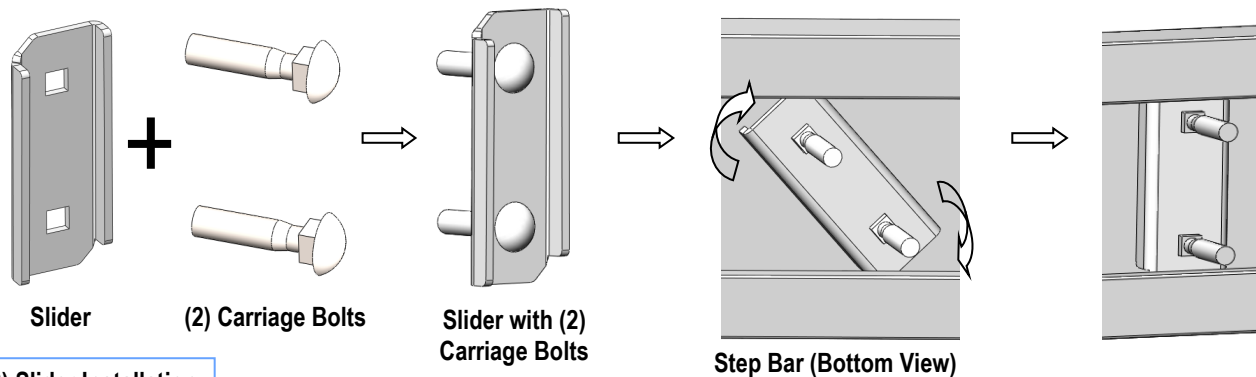
Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 3 & 4)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) slider to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 4). Do not fully tighten hardware at this time.

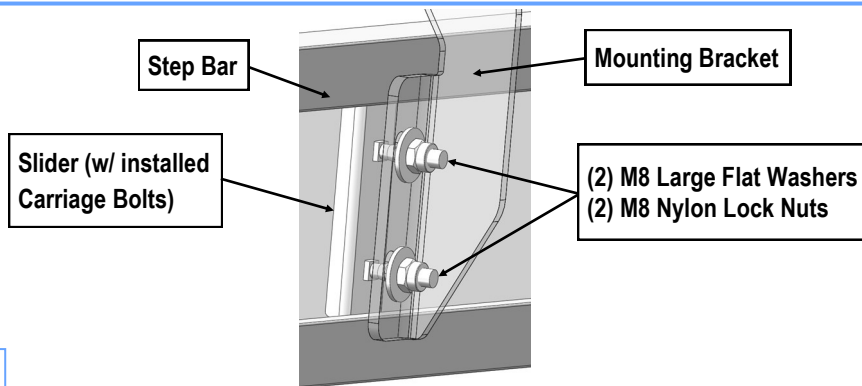
**Note:** The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 3) Slider Installation



(Fig 4) Step Bar Installation

## Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.