

iBoard®



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Installation Video

iBoard® by APS

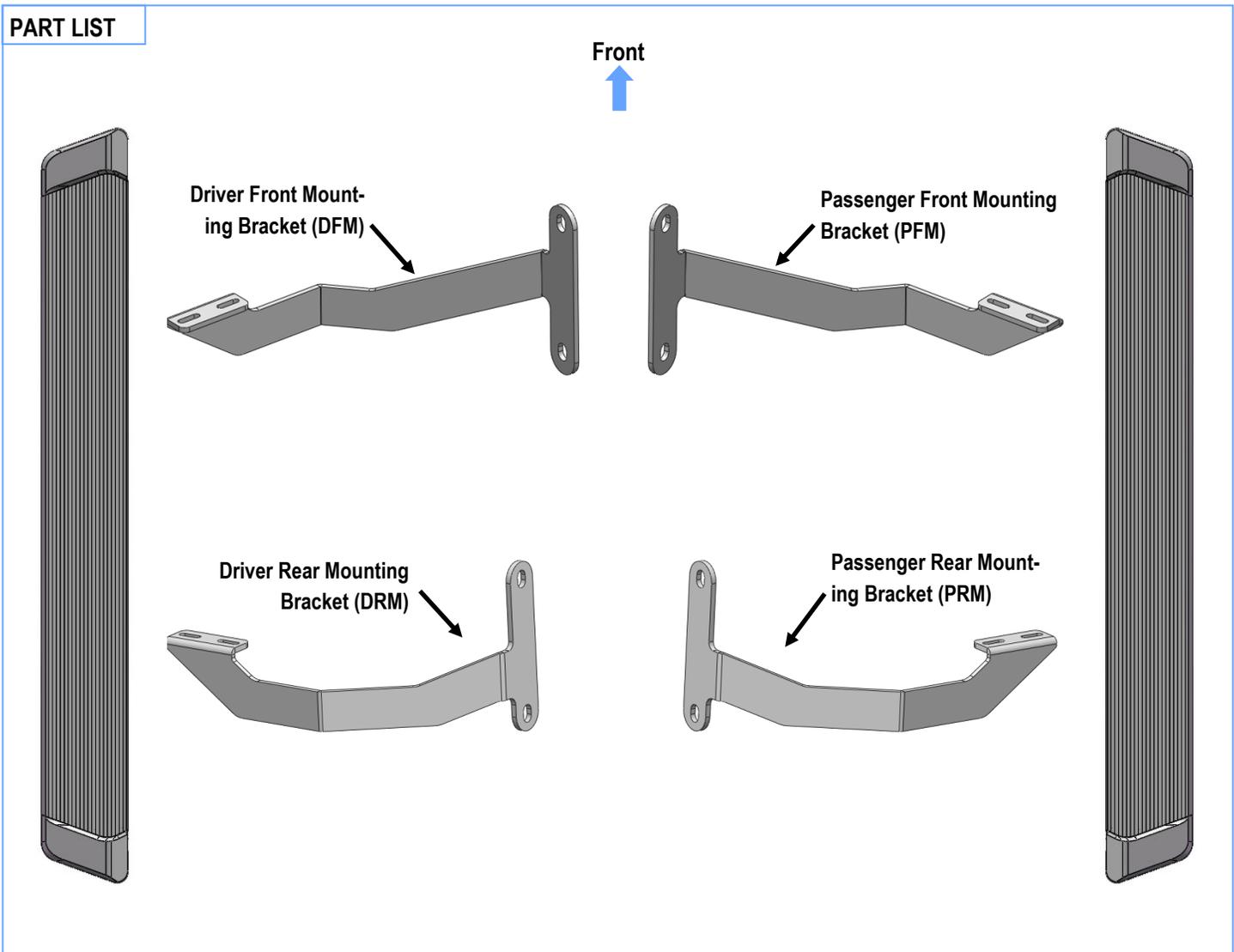
PART#: IB-R120

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

PART LIST



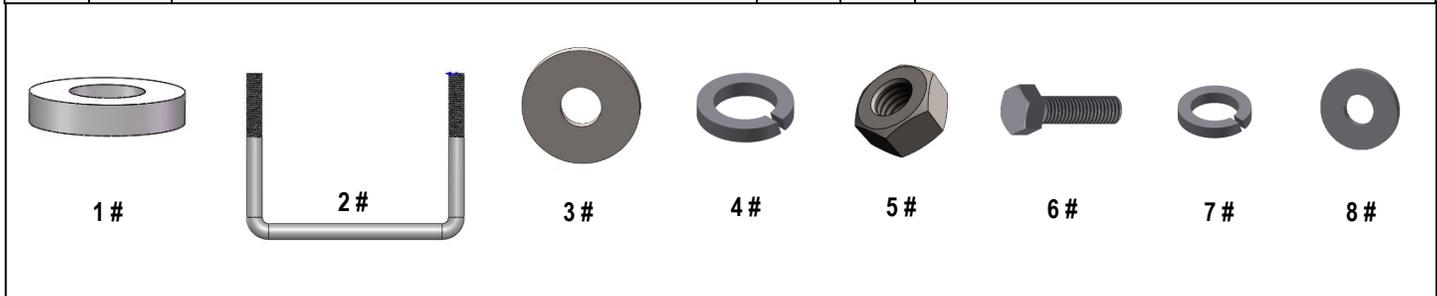
Customer Support: info@iboardauto.com



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Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	6	Stop Spacers	5#	8	M12 Hex Nuts
2#	4	M12 U-Bolts	6#	3	M6X1-30mm Hex Bolts
3#	8	M12 Large Flat Washers	7#	3	M6 Lock Washers
4#	8	M12 Lock Washers	8#	3	M6 Large Flat Washers



Hardware Package B (For Step Bar Installation)

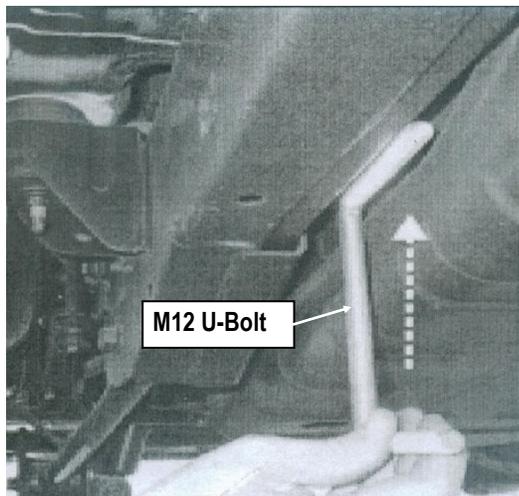
Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6 Nylon Lock Nuts
2#	8	M6 Large Flat Washers			



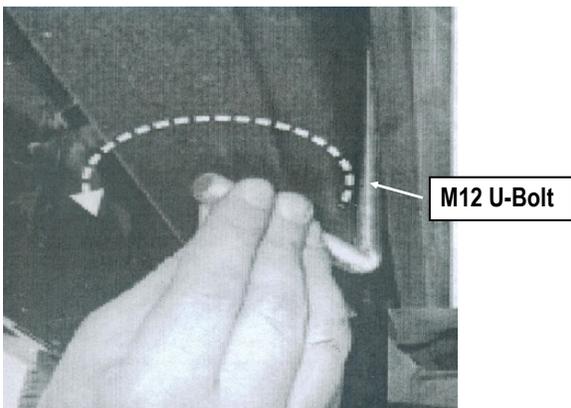


STEP 1

Start installation from the driver side front of the vehicle. Insert (1) M12 U-Bolt to back plate with as shown, (Figs 1 & 2).



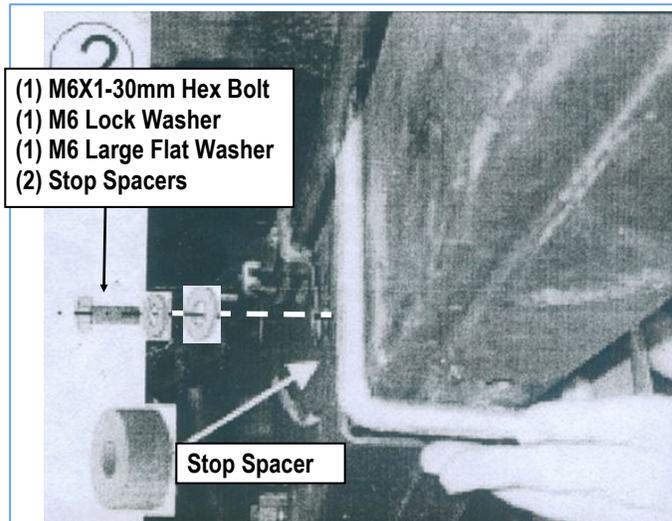
(Fig 1) M12 U-Bolt Installation



(Fig 2) M12 U-Bolt Installation

STEP 2

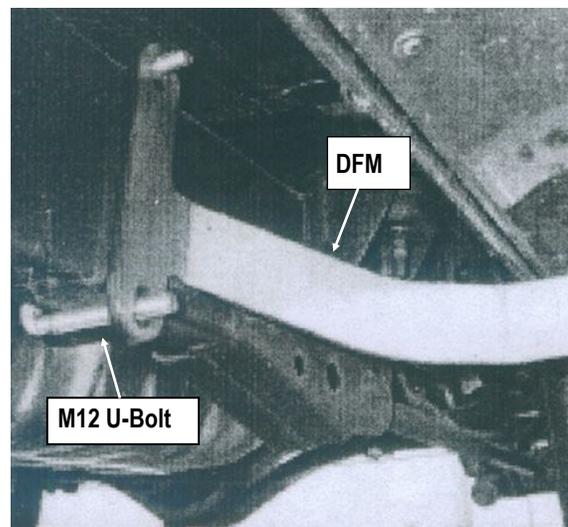
Install (12) Stop Spacers to the factory threaded hole to hold the M12 U-Bolt in the position with (1) M6X1-30mm Hex Bolt and (1) M6 Lock Washer, as shown (Fig 3).



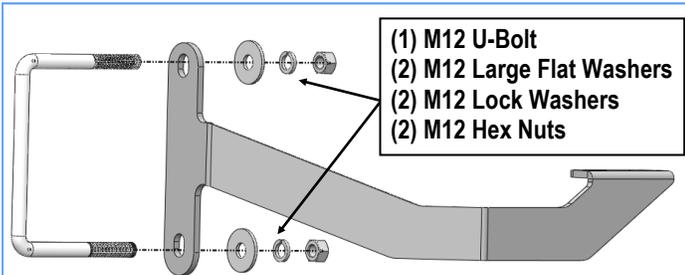
(Fig 3) Stop Spacer Installation

STEP 3

Attach the Driver Front Mounting Bracket (DFM) to M12 U-Bolt with (2) M12 Large Flat Washers, (2) M12 Lock Washers and (2) M12 Hex Nuts, (Figs 4 & 5). Do not fully tighten hardware at this time.

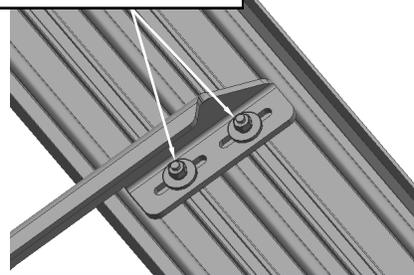


(Fig 4) Driver Front Mounting Bracket Installation



(Fig 5) Driver Front Mounting Bracket Installation

- (2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts



(Fig 7) Running Board Installed Onto Mounting Bracket

STEP 4

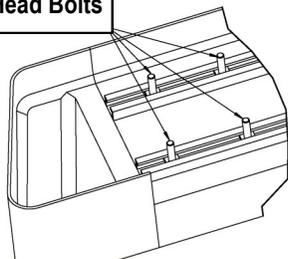
Move to driver side rear mounting location. Repeat **Steps 1-3** for Driver Rear Mounting Bracket (**DRM**) installation. Do not fully tighten hardware at this time.

STEP 5

Once all (2) mounting brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 7**). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

M6X1-20mm Square Head Bolts



(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 7

Move to the Passenger Side Front Mounting Location of the vehicle. Repeat **Steps 1-3** to install the Passenger Front Mounting Bracket.

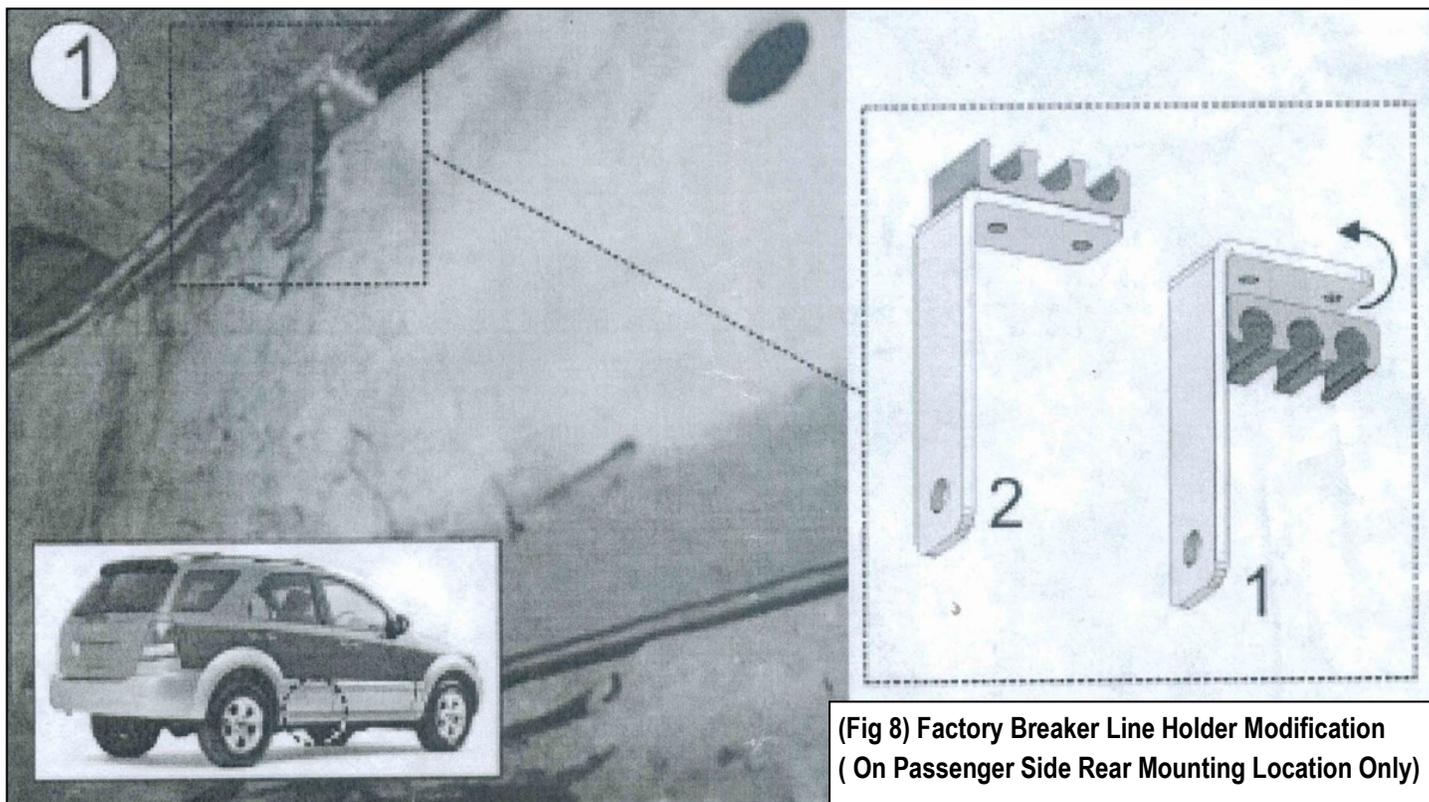
STEP 8

Move to the Passenger Side Rear Mounting Location. Remove the factory break line holder, flip up the break line rubber holder, and then reinstall the break line holder as shown on (**Fig 8**).

And then, repeat Steps 1-3 to install the Passenger Rear Mounting Bracket.

NOTE: Stop Spacer is not required on the Passenger Side Rear Mounting Location.

Repeat Steps 5-6 to install the Passenger Side Running Board.



(Fig 8) Factory Breaker Line Holder Modification
(On Passenger Side Rear Mounting Location Only)

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.