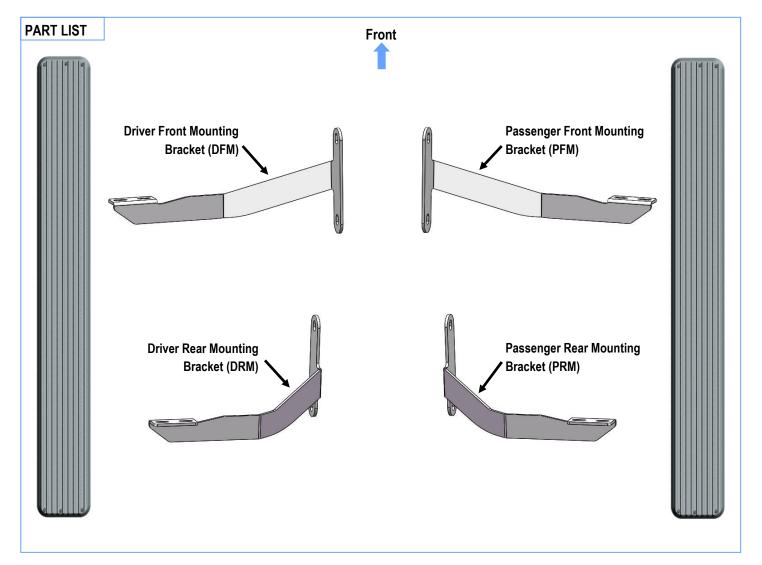
iBoard[®] by APS

PART#: IB-120A-B

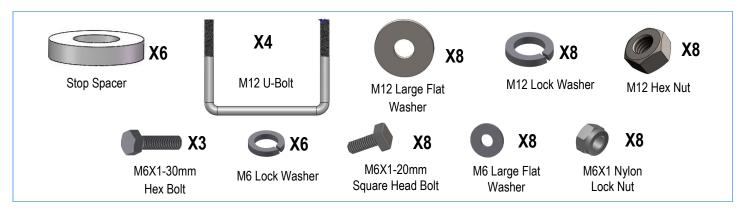
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

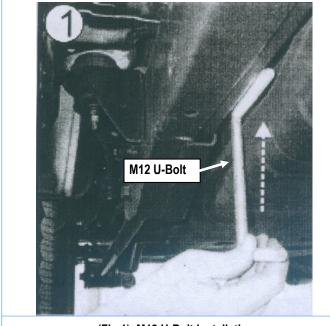


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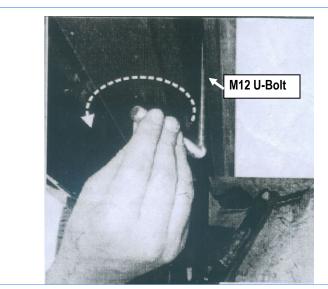


STEP 1

Start installation from the driver side front of the vehicle. Remove the driver side front and rear body mount nuts. Insert (1) M12 U-Bolt to back plate with as shown, (Figs 1 & 2).



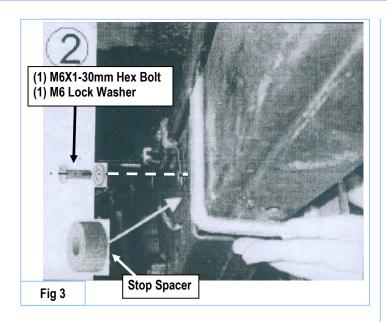
(Fig 1) M12 U-Bolt Installation



(Fig 2) M12 U-Bolt Installation

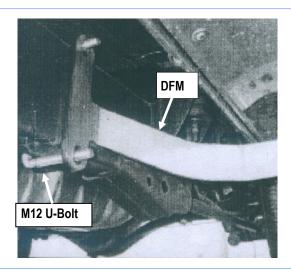
STEP 2

Then, attach (2) Stop Spacer, (1) M6X1-30mm Hex Bolt and (1) M6 Lock Washer to the factory hole as shown, (Fig 3).

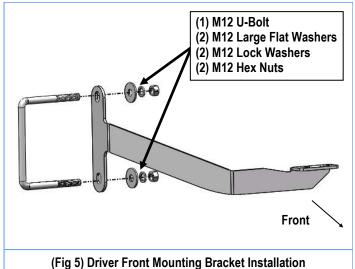


STEP 3

Attach the Driver Front Mounting Bracket (**DFM**) to M12 U-Bolt with (2) M12 Large Flat Washers, (2) M12 Lock Washers and (2) M12 Hex Nuts, (**Figs 4 & 5**). Do not fully tighten hardware at this time.



(Fig 4) Driver Front Mounting Bracket Installation



STEP 4

Move to driver side rear mounting location. Repeat **Steps 1-3** for Driver Rear Mounting Bracket **(DRM)** installation. Do not fully tighten hardware at this time.

Note: In (4) Mounting Brackets, only **Driver Rear Mounting Bracket do not use Stop Spacer** and **M6X1-30mm Hex Bolt**.

STEP 5

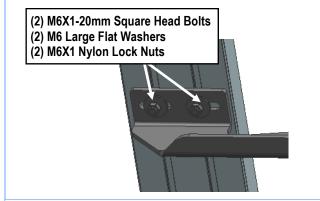
Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Running Board onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 7)**. Do not fully tighten at this time.

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(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 7) Running Board Installed Onto the Mounting Bracket

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-7** for other side Running Board installation. The installation is completed (**Fig 8**).



(Fig 8) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.