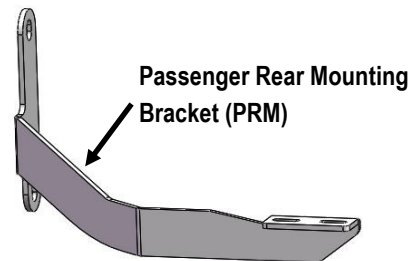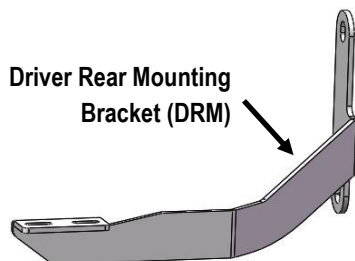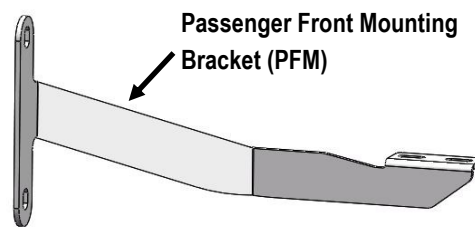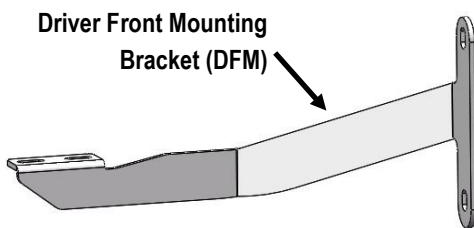# iBoard®

iBoard® by APS

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST

Front

Driver Front Mounting Bracket (DFM)

Passenger Front Mounting Bracket (PFM)

Driver Rear Mounting Bracket (DRM)

Passenger Rear Mounting Bracket (PRM)

iBoard®

Stop Spacer **X3**	M12 U-Bolt **X4**	M12 Large Flat Washer **X8**	M12 Lock Washer **X8**	M12 Hex Nut **X8**
M6X1-30mm Hex Bolt **X3**	M6 Lock Washer **X6**	M6X1-20mm Square Head Bolt **X8**	M6 Large Flat Washer **X8**	M6X1 Nylon Lock Nut **X8**
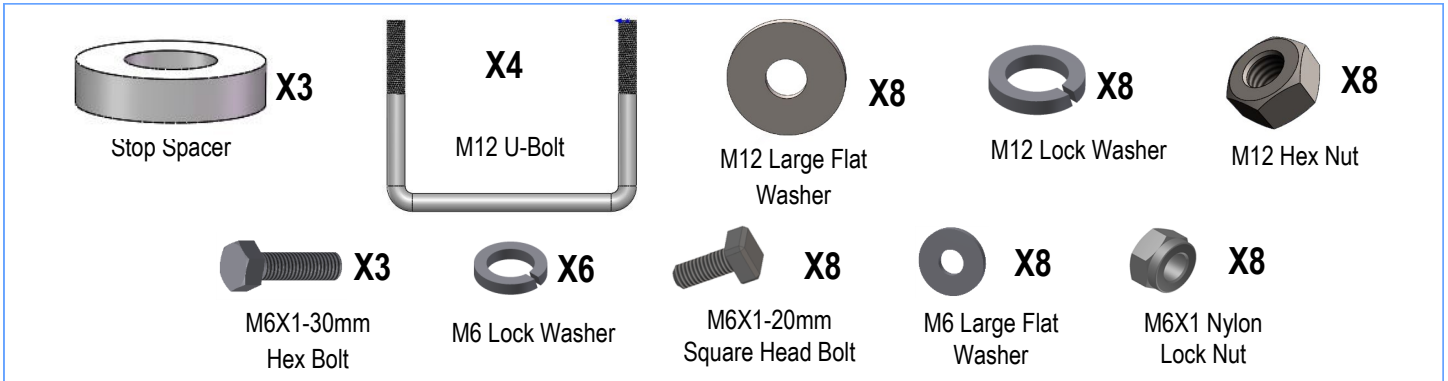
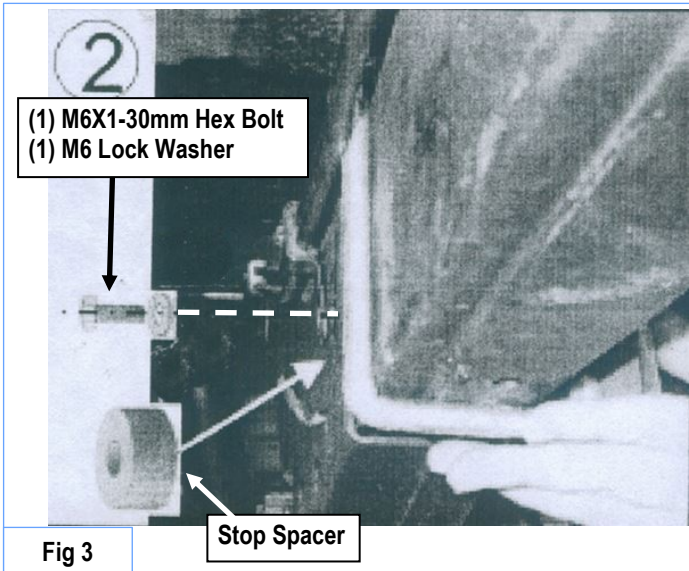## STEP 1

Start installation from the driver side front of the vehicle. Remove the driver side front and rear body mount nuts.
Insert (1) M12 U-Bolt to back plate with as shown, **(Figs 1 & 2).**

M12 U-Bolt

(Fig 2) M12 U-Bolt Installation

M12 U-Bolt

(Fig 1) M12 U-Bolt Installation
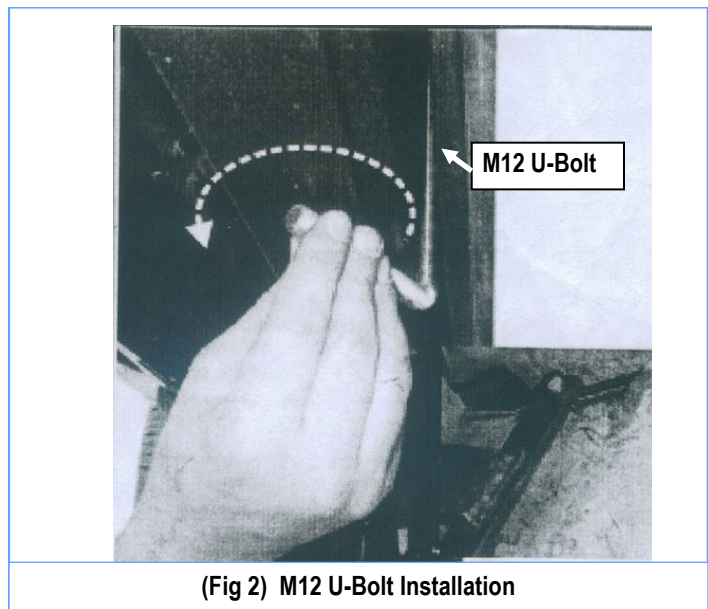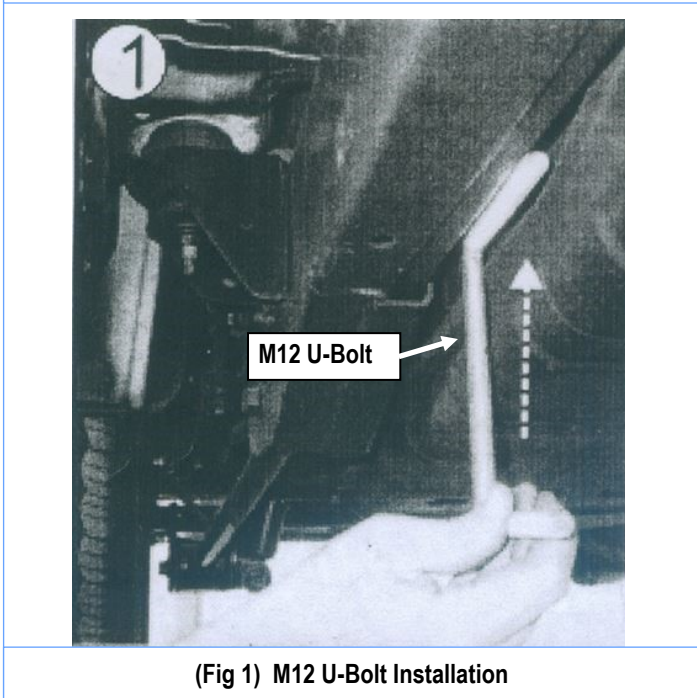
STEP 2

Then, attach (1) Stop Spacer, (1) M6X1-30mm Hex Bolt and (1) M6 Lock Washer to the factory hole as shown, **(Fig 3).**

iBoard®

(1) M6X1-30mm Hex Bolt
(1) M6 Lock Washer

Stop Spacer

Fig 3

(1) M12 U-Bolt
(2) M12 Large Flat Washers
(2) M12 Lock Washers
(2) M12 Hex Nuts

Front

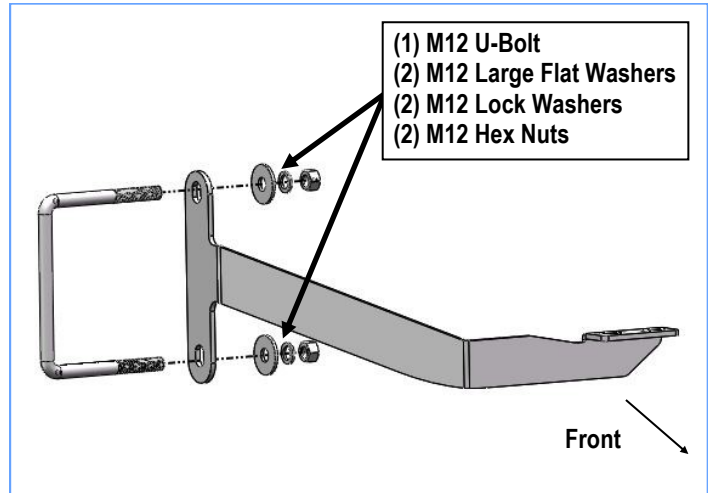**(Fig 5) Driver Front Mounting Bracket Installation**

STEP 3

Attach the Driver Front Mounting Bracket **(DFM)** to M12 U-Bolt with (2) M12 Large Flat Washers, (2) M12 Lock Washers and (2) M12 Hex Nuts, **(Figs 4 & 5)**. Do not fully tighten hardware at this time.
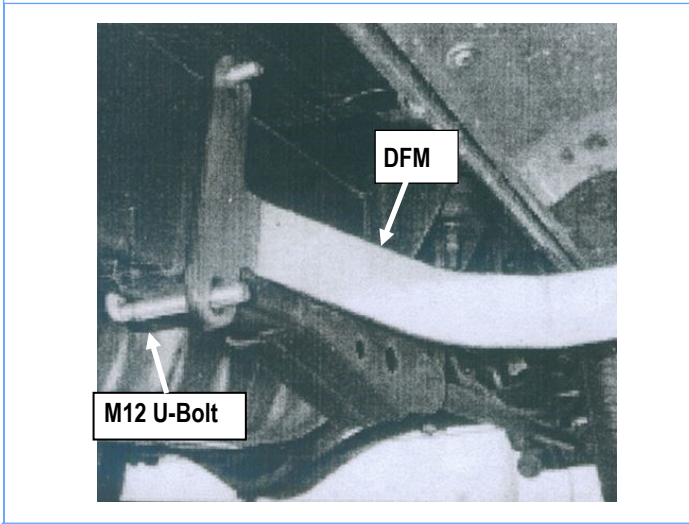
DFM

M12 U-Bolt

(Fig 4) Driver Front Mounting Bracket Installation

STEP 4

Move to driver side rear mounting location. Repeat **Step 1-3** for Driver Rear Mounting Bracket **(DRM)** installation. Do not fully tighten hardware at this time.

Note: In (4) Mounting Brackets, only **Driver Rear Mounting Bracket do not use Stop Spacer** and **M6X1-30mm Hex Bolt**.

STEP 5

Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 6)**. Carefully position the Running Board onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 7)**. Do not fully tighten at this time.

iBoard®

(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts
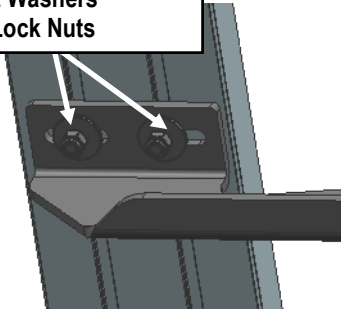
(Fig 7) Running Board Installed Onto the Mounting Bracket

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-7** for other side Running Board installation. The installation is completed (**Fig 8**).

(Fig 8) Installation Completed

Attention
Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.