### **iBoard**®



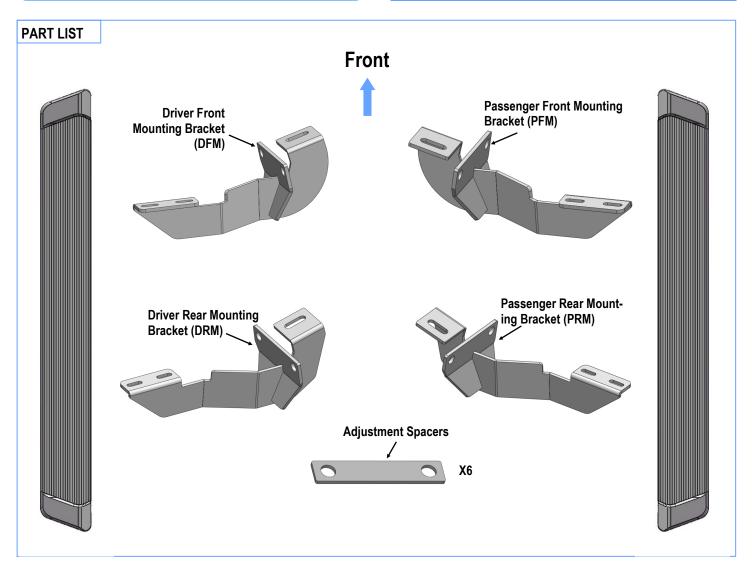
### iBoard® by APS

PART#: IB-R219

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm           | 6-7                        | √        |
| 8mm           | 16-18                      | <b>V</b> |
| 10mm          | 31-32                      | <b>V</b> |
| 12mm          | 56-58                      | Х        |
| 14mm          | 92-94                      | Х        |



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|      |     | Hardware Packa         | ge A (F | or Bra | cket Installation)     |
|------|-----|------------------------|---------|--------|------------------------|
| Item | QTY | Description            | Item    | QTY    | Description            |
| 1#   | 4   | M10 Bolt Plates        | 4#      | 8      | M8X1.25-35mm Hex Bolts |
| 2#   | 4   | M10 Large Flat Washers | 5#      | 16     | M8 Large Flat Washers  |
| 3#   | 4   | M10 Nylon Lock Nuts    | 6#      | 8      | M8 Nylon Lock Nuts     |



| Hardware Package B (For Step Bar Installation) |     |                             |      |     |                    |  |  |
|--|-----|-----------------------------|------|-----|--------------------|--|--|
| Item   | QTY | Description                 | Item | QTY | Description        |  |  |
| 1#   | 8   | M6X1-20mm Square Head Bolts | 3#   | 8   | M6 Nylon Lock Nuts |  |  |
| 2#   | 8   | M6 Large Flat Washers       |      |     |                    |  |  |
|  |     |                             | 0    |     |                    |  |  |





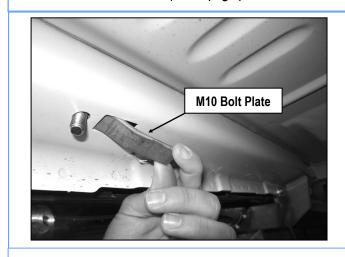
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Scan for Installation Video

#### STEP 1

Start installation front the passenger side of the vehicle. Insert (1) M10 Bolt Plate into the rectangular hole and out the round hole in the bottom of the side panel, (Fig 1).



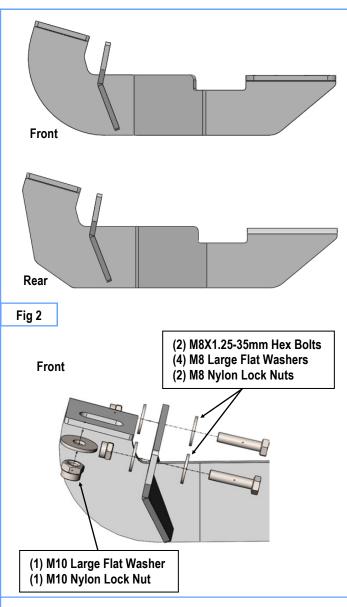
(Fig 1) Passenger Front Mounting Location

#### STEP 2

Select the Passenger Front Mounting Bracket. Hold a Passenger Mounting Bracket in place on the outside of the pinch weld and over the Bolt Plate. Attach the Mounting Bracket to the M10 Bolt Plate with the included (1) M10 Large Flat Washer and (1) M10 Nylon Lock Nut, (Fig 3). Leave loose at this time. **NOTE:** Make sure that the mounting tab on the Bracket is on the outside of the pinch weld.

Line up the (2) holes in the Bracket with the factory holes in the pinch weld. Attach the Bracket to the pinch weld using the in-. cluded (2) M8X1.25-35mm Hex Bolts, (4) M8 Large Flat Washers and (2) M8 Nylon Lock Nuts, (Fig 3). Do not fully tighten at this time.

**IMPORTANT**: The Passenger Front Mounting Bracket is different from the Passenger Rear Mounting Bracket, (Fig 2). Use the instructions to correctly identify the Brackets.



(Fig 3) Passenger Front Mounting Bracket Installation

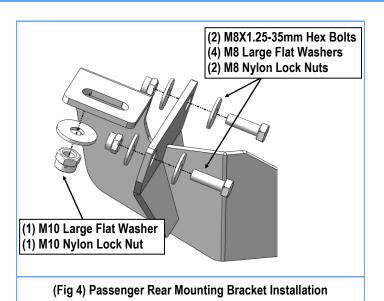
### STEP 3

Move to the Passenger Side Rear Mounting location. Repeat Steps 1—2 to install the Passenger Rear Mounting Bracket, (Fig 4). Do not fully tighten at this time.

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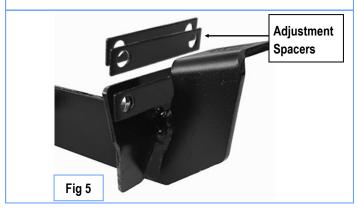
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#### **STEP 4**

**NOTE:** Depending on the vehicle, model and year, the front of the running board may be close to or make contact with front factory flares. If necessary, insert 1 to 3 of the Adjustment Spacers between the Bracket and the outside of the pinch weld as needed to adjust the fitment of the Side step bar, (**Fig 5**).

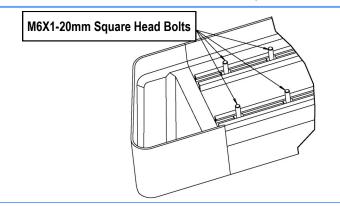


### STEP 5

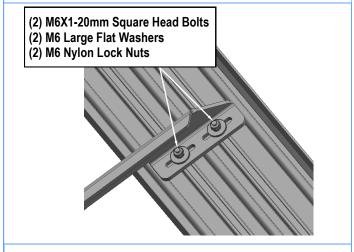
Once all (2) mounting brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to

Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts **(Fig 7)**. Do not fully tighten at this time.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 7) Running Board Installed Onto Mounting Bracket

### STEP 6

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

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### STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed .

#### **Attention**

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.