### iBoard<sup>®</sup>



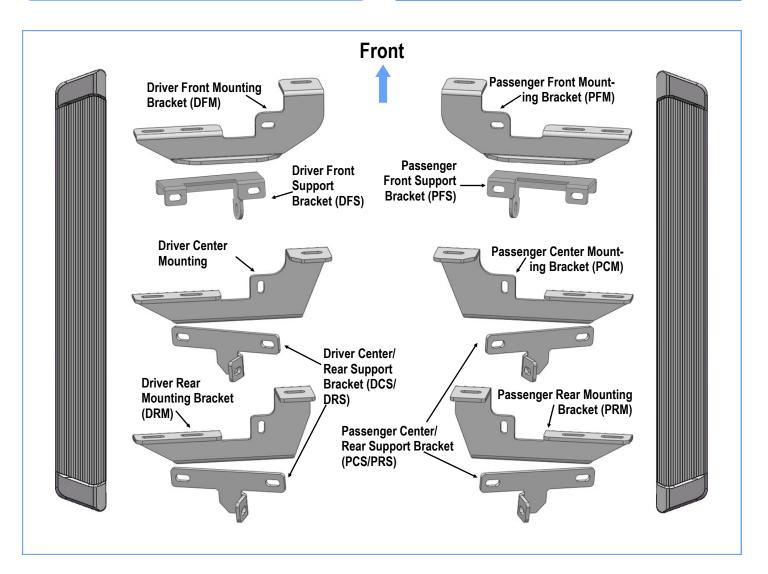
### iBoard® by APS

PART#: IB-R111

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	V
8mm	16-18	√
10mm	31-32	Х
12mm	56-58	Х
14mm	92-94	Х



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	Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description	
1#	6	M8X1.25-35mm Hex Bolts	5#	6	M8 Hex Nuts	
2#	6	M8X1.25-25mm Hex Bolts	6#	12	M6X1-25mm Hex Bolts	
3#	18	M8 Large Flat Washers	7#	24	M6 Large Flat Washers	
4#	12	M8 Lock Washers	8#	12	M6 Nylon Lock Nuts	



Hardware Package B (For Step Bar Installation)						
Item	QTY	Description	Item	QTY	Description	
1#	12	M6X1-20mm Square Head Bolts	3#	12	M6 Nylon Lock Nuts	
2#	12	M6 Large Flat Washers				
			0			

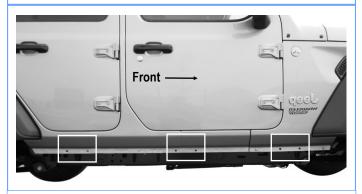
# Board®



Installation Video

### STEP 1

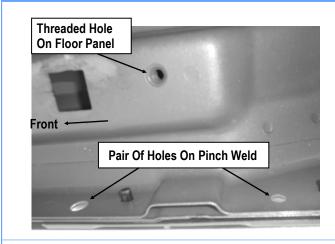
Locate the (3) pairs of factory mounting holes along the pinch weld. (Fig 1) on the passenger side of the vehicle.



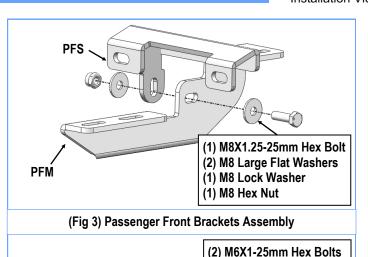
(Fig 1) Passenger Side Front Mounting Location

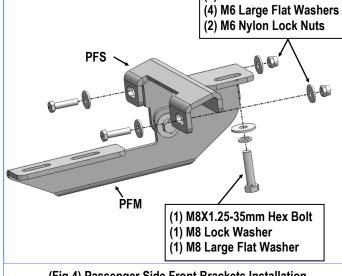
#### STEP 2

Start installation from the passenger side front of the vehicle (Fig 2), Assemble Passenger Front Mounting Bracket and Passenger Front Support Bracket with (1) M8X1.25-25mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut (Fig 3). And then install the Passenger Front Brackets to the rocker panel as shown (Figs 4-5). Don't fully tighten the hardware at this time.



(Fig 2) Passenger Side Front Mounting Location





(Fig 4) Passenger Side Front Brackets Installation (2) M6X1-25mm Hex Bolts (4) M6 Large Flat Washers (2) M6 Nylon Lock Nuts (1) M8X1.25-35mm Hex Bolt (1) M8 Lock Washer (1) M8 Large Flat Washer

(Fig 5) Passenger Side Front Brackets Installed (Example)

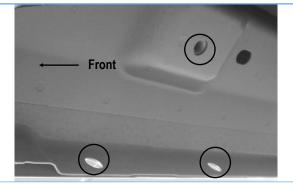
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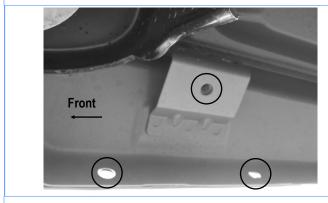


#### STEP 3

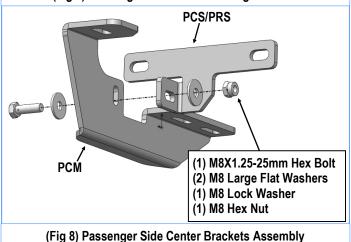
Move to Passenger Side Center & Rear Mounting Locations. (Figs 6 & 7). Repeat Step 2 to install Passenger Center and Rear Brackets (Figs 8-11). Don't fully tighten the hardware at this time.



(Fig 6) Passenger Side Center Mounting Location

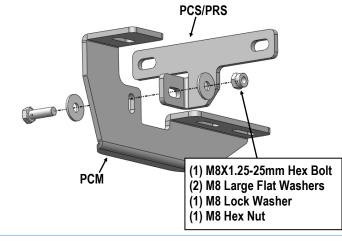


(Fig 7) Passenger Side Rear Mounting Location

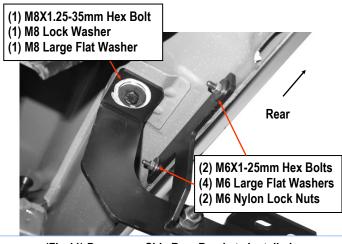


(1) M8X1.25-35mm Hex Bolt (1) M8 Lock Washer (1) M8 Large Flat Washer (2) M6X1-25mm Hex Bolts (4) M6 Large Flat Washers (2) M6 Nylon Lock Nuts

(Fig 9) Passenger Side Center Brackets Installed



(Fig 10) Passenger Side Rear Brackets Assembly



(Fig 11) Passenger Side Rear Brackets Installed

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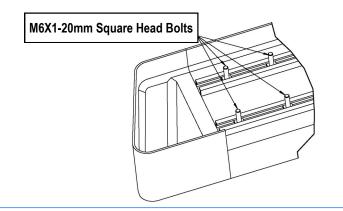
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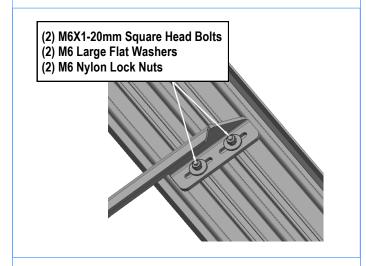
#### STEP 4

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 12). Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 13). Do not fully tighten at this time.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 12) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 13) Running Board Installed Onto Mounting Bracket

#### STEP 5

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

#### STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed .

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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