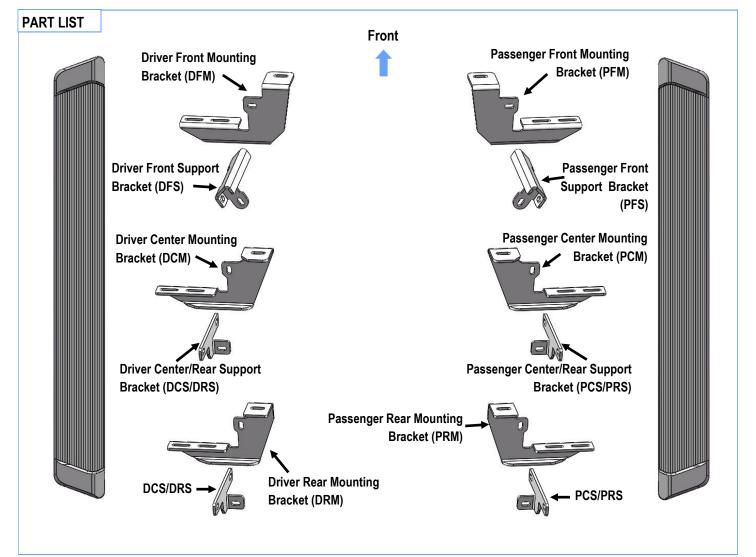
iBoard[®] by APS

PART#: IB-R111A B

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94



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Hex Bolt

M8X1.25-35mm Hex Bolt

M8 Large Flat Washer

M8 Lock Washer

M8 Hex Nut





X12

X36



M6X1-25mm Hex Bolt

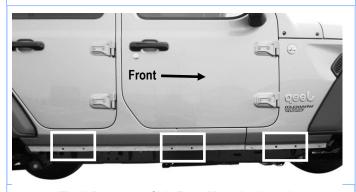
M6X1-20mm Square Head Bolt

M6 Large Flat Washer

M6 Nylon Lock Nut

STEP 1

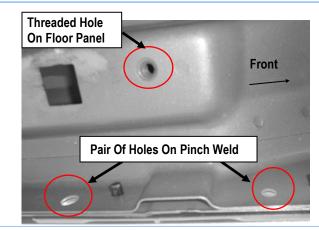
Start installation from the Passenger side front of the vehicle. Locate the (3) pairs of factory mounting holes along the pinch weld, (Fig 1).



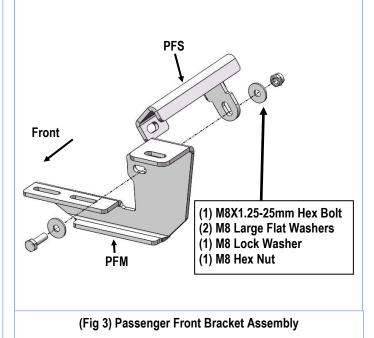
(Fig 1) Passenger Side Front Mounting Location

STEP 2

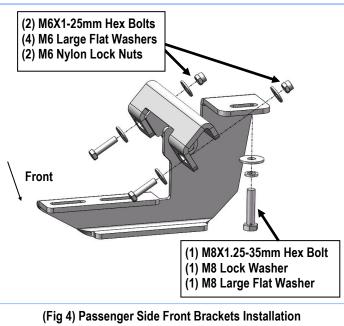
Start installation from the passenger side front of the vehicle (Fig 2). Assemble Passenger Front Mounting Bracket (PFM) and Passenger Front Support Bracket (PFS) with (1) M8X1.25-25mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut (Fig 3). And then install the Passenger Front Brackets to the rocker panel as shown (Figs 4-5). Don't fully tighten the hardware at this time.



(Fig 2) Passenger Side Front Mounting Location



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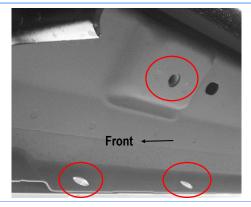
(2) M6X1-25mm Hex Bolts
(4) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts

(1) M8X1.25-35mm Hex Bolt
(1) M8 Lock Washer
(1) M8 Large Flat Washer

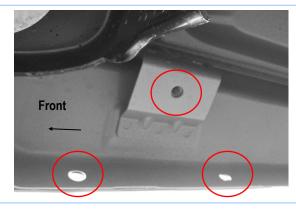
(Fig 5) Passenger Side Front Brackets Installation

STEP 3

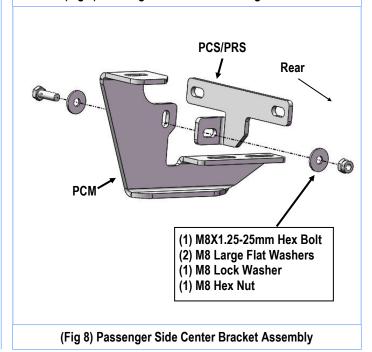
Move to Passenger Side Center & Rear Mounting Locations, (Figs 5 & 6). Repeat Step 2 to install Passenger Center and Rear Brackets (Figs 7-8). Don't fully tighten the hardware at this time.



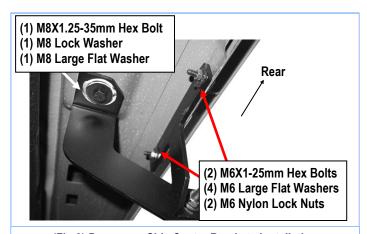
(Fig 6) Passenger Side Center Mounting Location



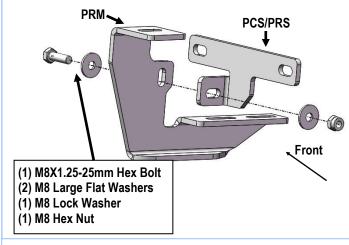
(Fig 7) Passenger Side Rear Mounting Location



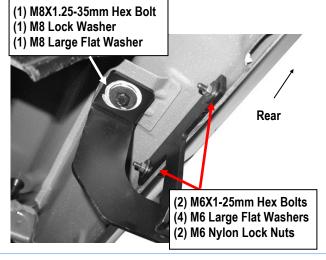
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(Fig 9) Passenger Side Center Brackets Installation



(Fig 10) Passenger Side Rear Brackets Assembly

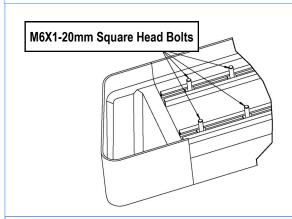


(Fig 11) Passenger Side Rear Brackets Installation

STEP 4

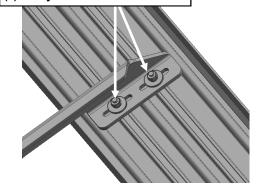
Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (Fig 12). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts **(Fig 13)**. Do not fully tighten at this time.



(Fig 12) Slip M6X1-20mm Square Head Bolts Into The Bottom
Channels

- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6 Nylon Lock Nuts



(Fig 13) Running Board Installed Onto Mounting Bracket

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STEP 5

Level and adjust the Running Board and fully tighten all hardware.

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed (**Fig 14**).



(Fig 14) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.