

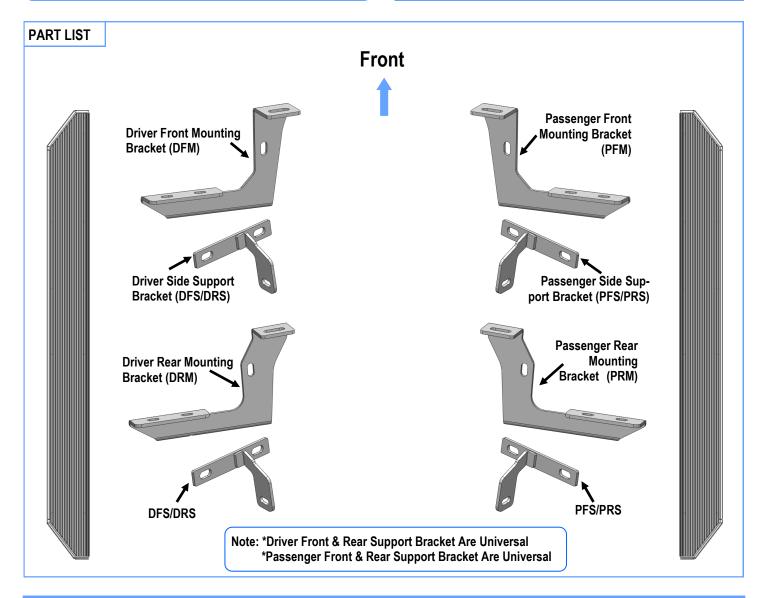
### iBoard<sup>®</sup> by APS

PART#: IB-P106C&J

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	Х
12mm	56-58	Х
14mm	92-94	Х



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Hardware Package A (For Bracket Installation)								
tem	QTY	1	Description	Item	QTY		Description	
1#	4	M8 Nut Plates		5#	4	M8X1.25 Hex Nu	ts	
2#	8	M8X1.25-35mm Hex B	olts	6#	8	M6X1-25mm Hex	Bolts	
3#	12	M8 Large Flat Washe	'S	7#	16	M6 Large Flat Washers		
4#	8	M8 Lock Washers		8#	8	M6X1 Nylon Lock Nuts		
		1#	2#	3# O 7#		4#	5#	

		Hardware Package B (F	or Step	Bar Inst	allation)		
Item	QTY	Description	Item	QTY	Description		
1#	8	M8X1.25-35mm Carriage Bolts	3#	8	M8 Nylon Lock Nuts		
2#	8	M8 Large Flat Washers	4#	4	Sliders (Packed with Mounting Brackets)		
		1# 2#	6	3#	4#		

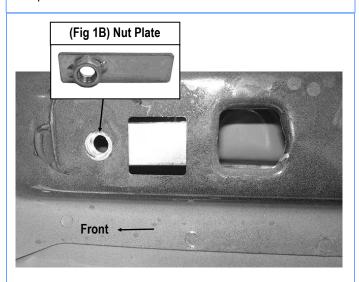


### STEP 1

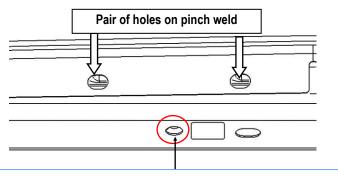
Starting on the Driver side front of the vehicle. Determine if the vehicle with open mounting locations or factory threaded holes in the floor panel.

### A. Vehicles with open mounting location:

- **a.** Insert (1) M8 Nut Plate into the large square opening in the floor panel. Line up the threaded nut with the hole in between the pair of holes on the pinch weld, (**Fig 1A, 1B & 2**).
- **b.** Move along to the rear mounting location, **(Fig 3)**. Repeat **Step 1a** to insert the M8 Nut Plate into the rear opening on the floor panel.



(Fig 1A) Driver Side Front Mounting Location (Vehicles with open mounting location)



(Fig 2) Line up Nut Plate with hole in between the (2) holes on the pinch weld

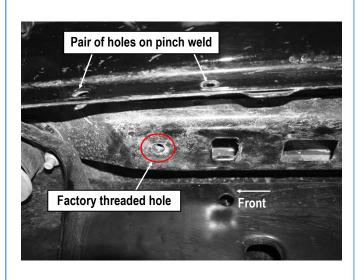


(Fig 3) Driver Side Center & Rear Mounting Location (Vehicles with open mounting location)

### STEP 2

### B. Vehicles with factory threaded hole in floor panel:

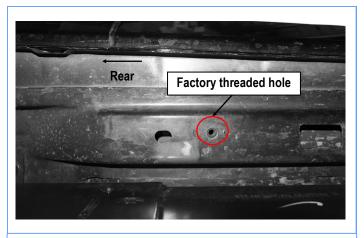
Locate the front and rear mounting locations, (Figs 4&5). Continue to Step 3.



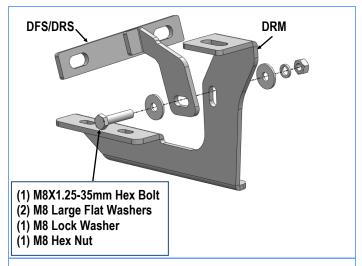
(Fig 4) Driver Side Front Mounting Location (Vehicles with factory threaded hole in floor panel)

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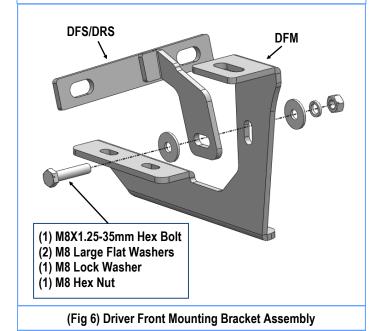
(Fig 5) Driver Side Rear Mounting Location (Vehicles with factory threaded hole in floor panel)



(Fig 7) Driver Rear Mounting Bracket Assembly

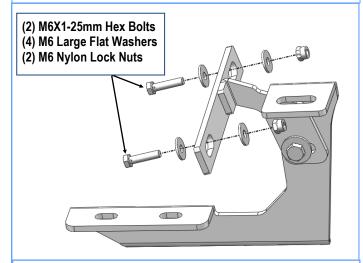
### STEP 3

Assemble (2) Driver Side Mounting Brackets and (2) Driver Side Support Brackets (Figs 6-7). Do not fully tighten hardware at this time.



STEP 4

On the Driver Side Front Mounting Location. Attach the Driver Support Bracket (DFS/DRS) on the back of the pinch weld. Secure to the (2) pairs of holes on the pinch weld with (2) M6X1 -25mm Hex Bolts, (4) M6 Large Flat Washers, and (2) M6 Ny-Ion Lock Nuts (Figs 8 & 9). Don't fully tighten hardware at this time.

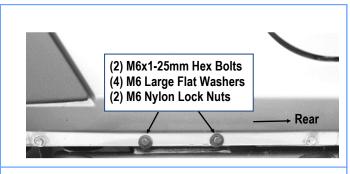


(Fig 8) Driver Front Support Bracket Installation

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Scan for Installation Video



(Fig 9) Driver Front Support Bracket Installed

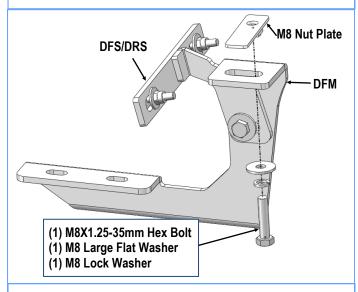
### STEP 5

### Vehicles with open mounting location:

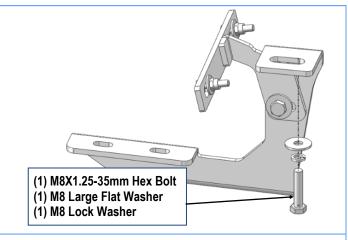
Bolt the Driver Front Mounting Bracket to the M10 Nut Plate with (1) M8X1.25-35mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Large Flat Washer, **(Fig 10)**. Do not fully tighten hardware at this time.

### Vehicles with factory threaded hole in floor panel:

Bolt the Mounting Bracket to the threaded hole in the floor panel with (1) M8X1.25-35mm Hex Bolt, (1) M8 Large Flat Washer, (1) M8 Lock Washer (Fig 11). Do not fully tighten hardware at this time.



(Fig 10) Driver Front Mounting Bracket Installed (Vehicles with open mounting location)



(Fig 11) Driver Front Mounting Bracket Installed (Vehicles with factory threaded hole in floor panel)

### STEP 6

Repeat **Steps 4-5** to install the Assembled Driver Rear Mounting Bracket. Do not fully tighten hardware at this time.

### STEP 7

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 12 & 13)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the Step Bar.
- (4) Repeat to install the other (1) slider to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 13). Do not fully tighten hardware at this time.

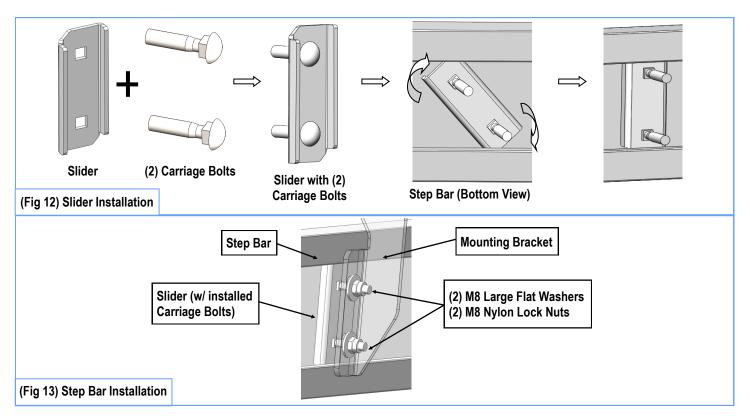
**Note:** The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-7** for the other side Step Bar installation. **The installation is completed!!!** 

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### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.