iBoard®

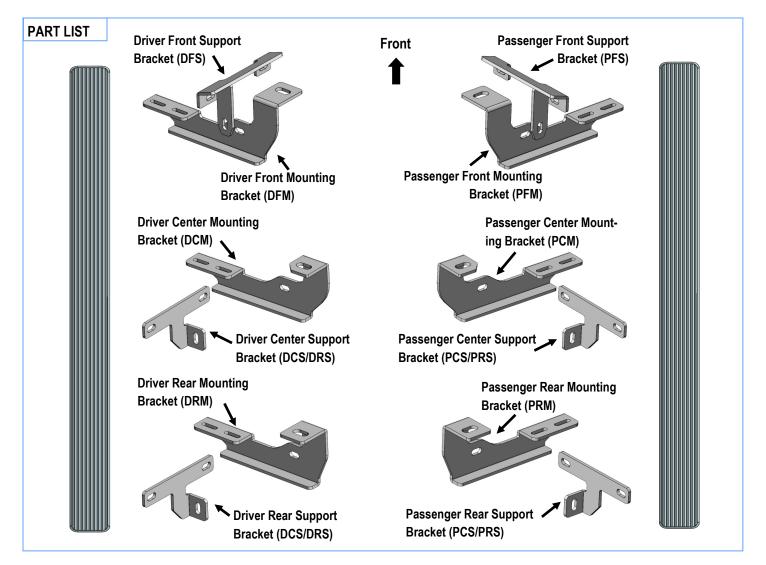
iBoard® by APS

PART#: IB-111A-B

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

Tightening Torque (ft-lbs)
6-7
16-18
31-32
56-58
92-94



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X12

0

X18

X6

X6

M8X1.25-35mm Hex Bolt

X12

X12

M8 Lock Washer

O >

X36

10

X24

M6X1-25mm Hex Bolt

M6X1-20mm Square Head Bolt

M8 Flat Washer

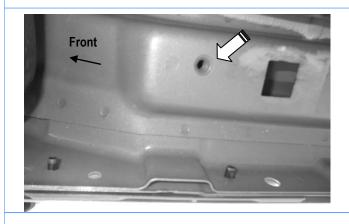
M6 Large Flat Washer

M6X1 Nylon Lock Nut

M8X1.25 Nylon Lock Nut

STEP 1

Start installation toward the front of the passenger side of the vehicle and find the front threaded insert located between the first pair of holes along the pinch weld, (**Fig 1**).



(Fig 1) Passenger Side Front Mounting Location Pictured

PFM (1) M8X1.25-35mm Hex Bolt (2) M8 Flat Washers (1) M8X1.25 Nylon Lock Nut

(Fig 2) Passenger Front Mounting Bracket Assembly

STEP 2

Assemble Passenger Front Mounting Bracket (**PFM**) and Passenger Front Support Bracket (**PFS**) with (1) M8X1.25-35mm Hex Bolt, (2) M8 Flat Washers and (1) M8X1.25 Nylon Lock Nut, (**Fig 2**). Do not fully tighten hardware at this time.

STEP 3

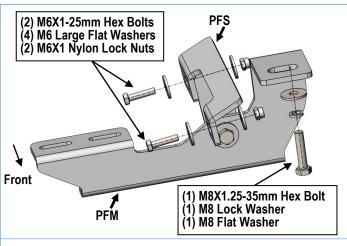
Attach Passenger Front Mounting Bracket **(PFM)** to the threaded insert using (1) M8X1.25-35mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer, **(Fig 3)**.

Next, Attach Passenger Front Support Bracket **(PFS)** to the **back** of the pinch weld using (2) M6X1-25mm Hex Bolts, (4) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, **(Fig 3)**. Don't fully tighten the hardware at this time.

NOTE: Insert bolts from the outside of the pinch weld and through the Bracket.

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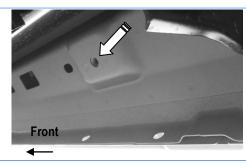
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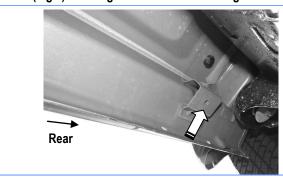
(Fig 3) Passenger Side Front Brackets Installation

STEP 4

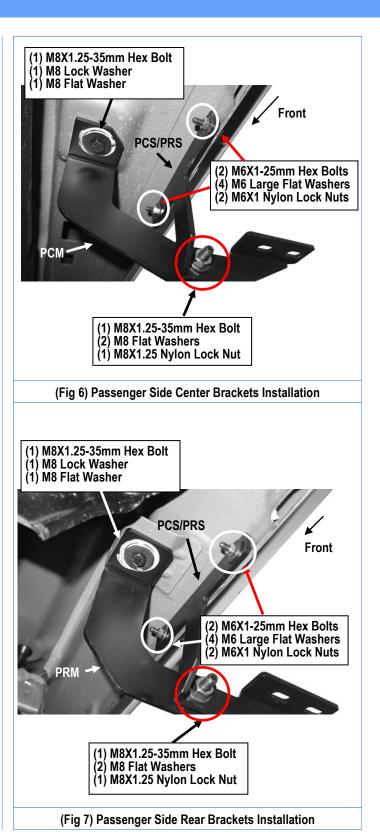
Move to Passenger Side Center & Rear Mounting Locations, (Figs 4 & 5). Repeat steps 1-3 to install Passenger Center and Rear Brackets (Fig 6 & 7). Don't fully tighten the hardware at this time.



(Fig 4) Passenger Side Center Mounting Location



(Fig 5) Passenger Side Rear Mounting Location



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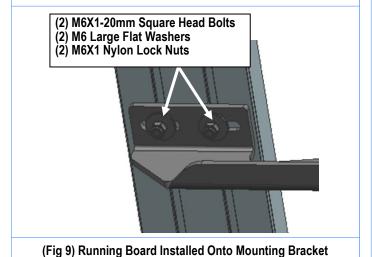
STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 8**). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 9)**. Do not tighten at this time.



(Fig 8) Slip (3) M6X1-20mm Square Head Bolts Into Each Bottom Channel



STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 10**).



(Fig 10) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.