

iBoard®



Scan for
Installation Video

iBoard® by APS

PART#: IB-R062

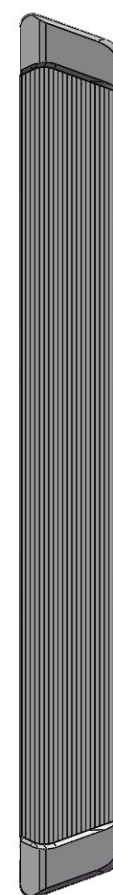
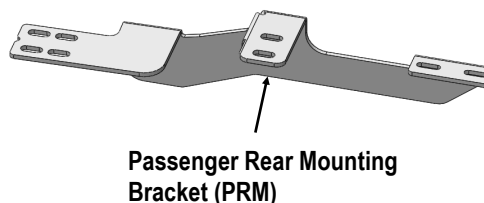
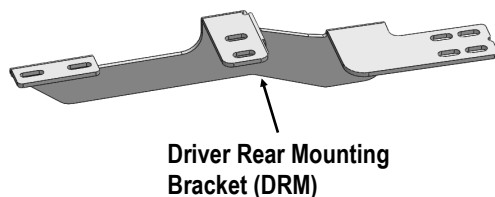
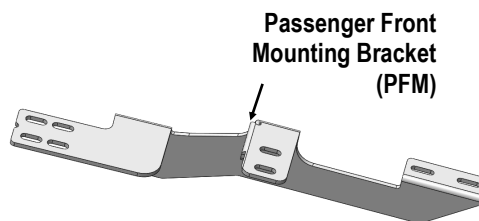
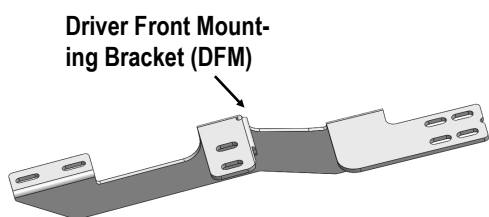
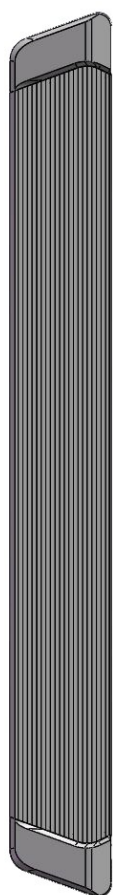
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

Front
↑

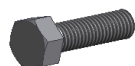




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Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	24	M8X1.25-35 Hex Bolts	3#	24	M8 Lock Washers
2#	24	M8 Flat Washers	4#	24	M8X1.25 Hex Nut



1 #



2 #



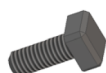
3 #



4 #

Hardware Package B (For Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6 Nylon Lock Nuts
2#	8	M6 Large Flat Washers			



1#



2#



3#



STEP 1

Start installation from the driver side front of the vehicle. From underneath vehicle, place driver side front bracket in position as shown in **(Fig 1)**.



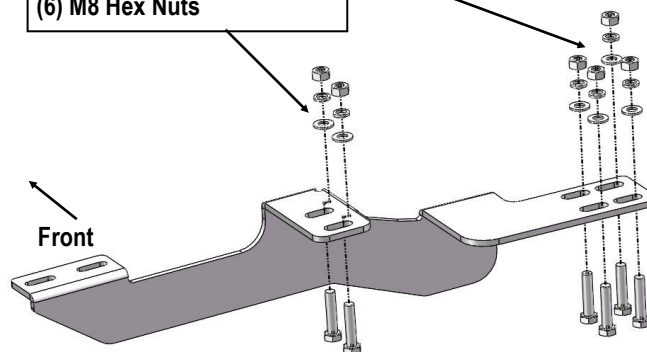
(Fig 1) Driver Side Front Mounting Location

STEP 2

Attach Driver Front Mounting Bracket (**DFM**) to location with (6) M8x1.25-35mm Hex Bolts, (6) M8 Flat Washers, (6) M8 Lock Washers, (6) M8 Hex Nuts, **(Fig 2)**. Do not fully tighten at this time.

Repeat for Driver Rear Mounting Bracket (**DRM**) installation.

- (6) M8x1.25-35mm Hex Bolts
- (6) M8 Flat Washers
- (6) M8 Lock Washers
- (6) M8 Hex Nuts



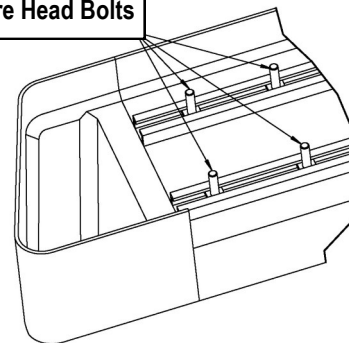
(Fig 2) Driver Front Mounting Bracket Installation

STEP 3

Once all (2) Mounting Brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel **(Fig 3)**. Carefully position the Running Board onto the (2) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts **(Fig 4)**. Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.

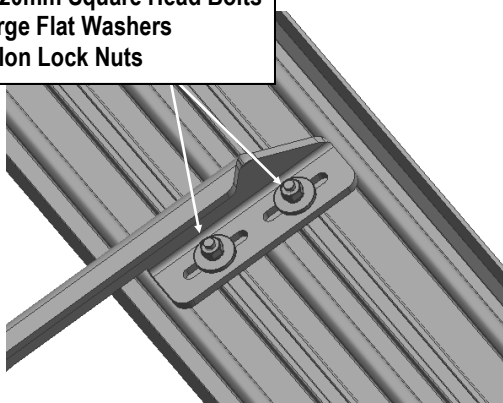
- M6X1-20mm Square Head Bolts



(Fig 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6 Nylon Lock Nuts



(Fig 4) Running Board Installed Onto Mounting Bracket

STEP 4

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 5

Repeat **Steps 1-4** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.