

# iBoard®

## iBoard® by APS

PART#: IB-R352

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

Item	QTY	Description	Item	QTY	Description
1#	2	Driver / Passenger Front Mounting Brackets	6#	12	M8 Lock Washers
2#	2	Driver / Passenger Center Mounting Brackets	7#	12	M6X1-20mm Square Head Bolts
3#	2	Driver / Passenger Rear Mounting Brackets	8#	12	M6 Large Flat Washers
4#	12	M8X1.25-25mm Hex Bolts	9#	12	M6 Nylon Lock Nuts
5#	12	M8 Large Flat Washers			



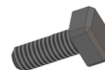
4 #



5 #



6 #



7 #



8 #



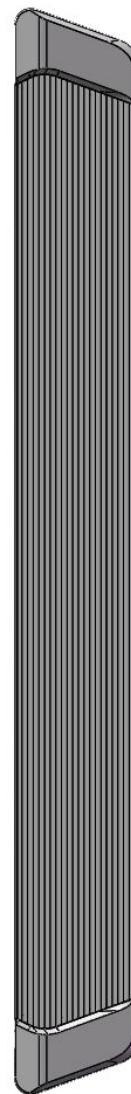
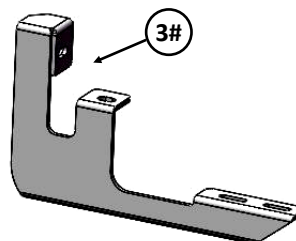
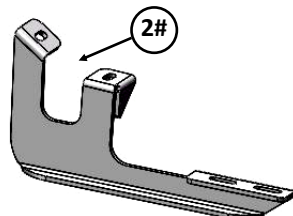
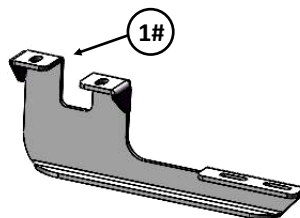
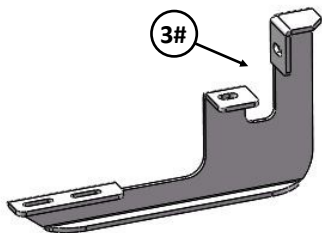
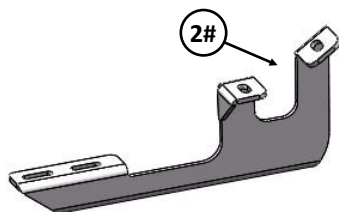
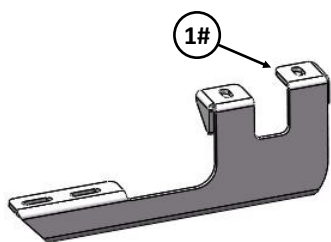
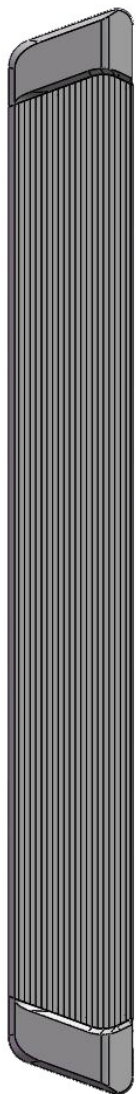
9 #

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Driver

Front

Passenger

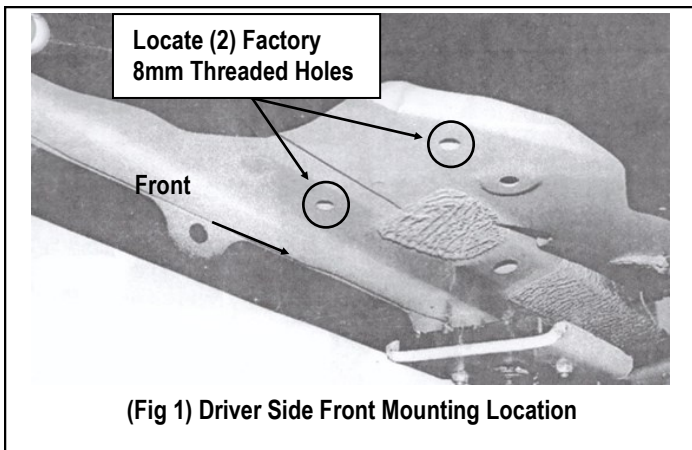


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## STEP 1

Starting on the driver side front of the vehicle, locate the (2) factory 8mm threaded holes located in the bottom of the floor panel, (Fig 1).

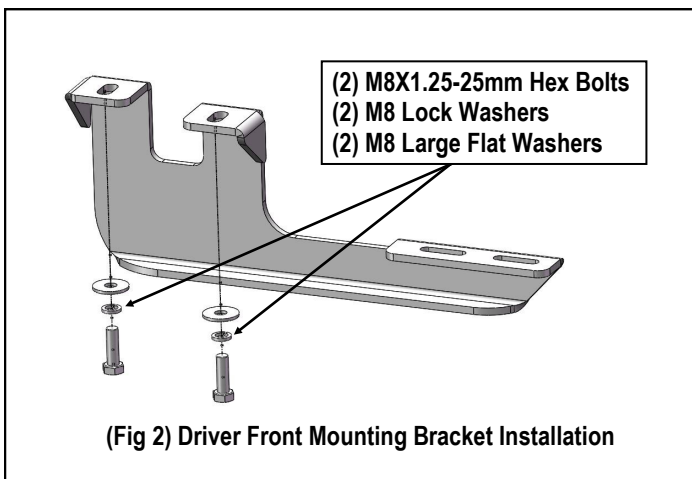
**NOTE:** The mounting threaded holes on body panel may be covered with insulation. Clean mounting locations as required for proper Bracket installation.



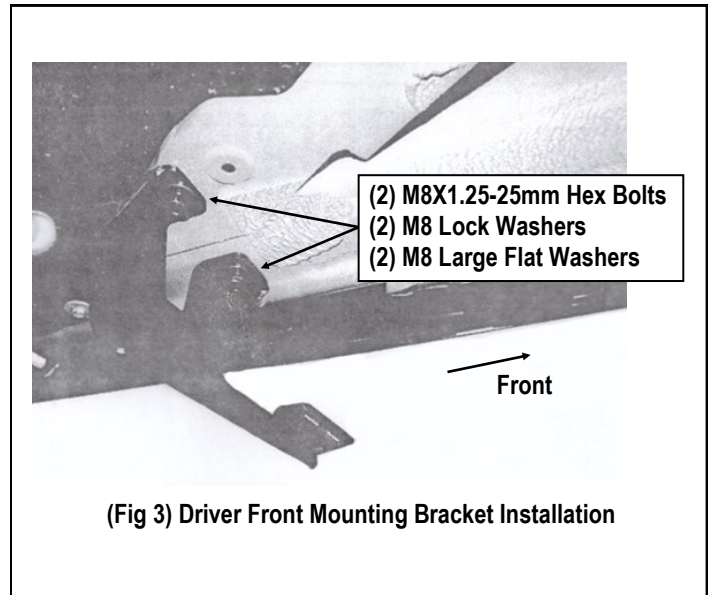
(Fig 1) Driver Side Front Mounting Location

## STEP 2

Select (1) Driver Front Mounting Bracket. Attach the Bracket to the (2) threaded holes with (2) M8X1.25-25mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (Figs 2 & 3). Do not fully tighten hardware at this time.



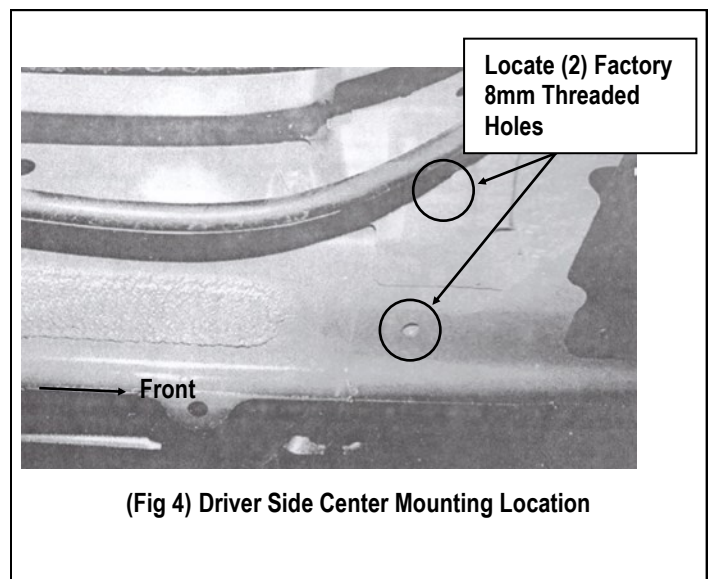
(Fig 2) Driver Front Mounting Bracket Installation



(Fig 3) Driver Front Mounting Bracket Installation

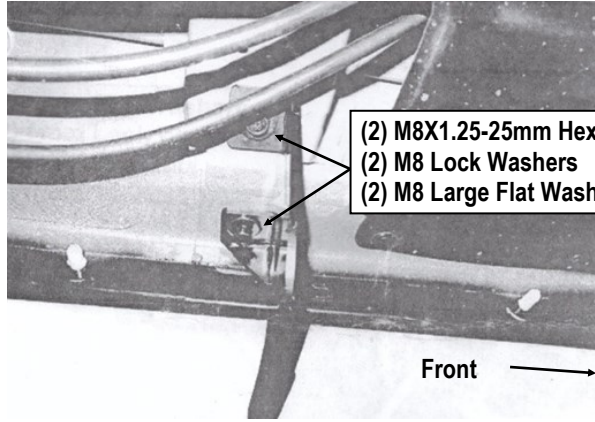
## STEP 3

Move to Driver side center mounting location, (Fig 4). Repeat **Step 2** to bolt the Driver Center Mounting Bracket to the factory threaded holes, (Fig 5). Do not fully tighten hardware at this time.

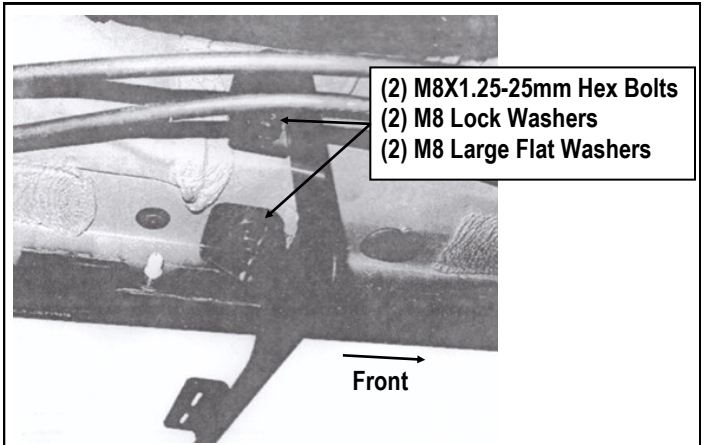


(Fig 4) Driver Side Center Mounting Location

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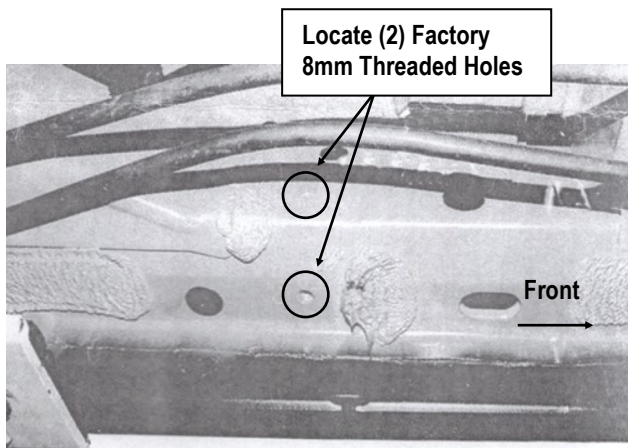
(Fig 5) Driver Center Mounting Bracket Installation



(Fig 7) Driver Rear Mounting Bracket Installation

## STEP 4

Next, move to Driver side rear mounting location, (Fig 6). Repeat **Step 2** to bolt the Driver Rear Mounting Bracket to the factory threaded holes, (Fig 7). Do not fully tighten hardware at this time.



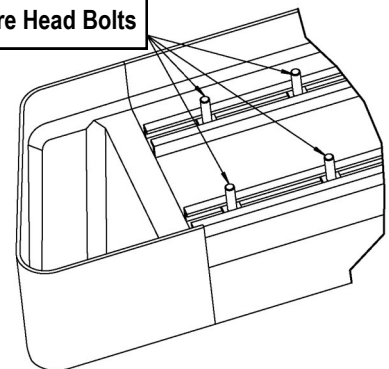
(Fig 6) Driver Side Rear Mounting Location

## STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (Fig 8). Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT:** Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 9). Do not fully tighten at this time.

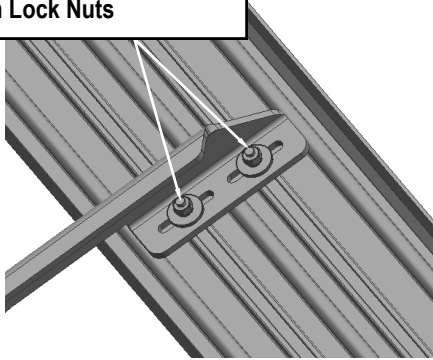
M6X1-20mm Square Head Bolts



(Fig 8) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

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- (2) M6X1-20mm Square Head Bolts
- (2) M6 Large Flat Washers
- (2) M6 Nylon Lock Nuts



(Fig 9) Running Board Installed Onto Mounting Bracket

## STEP 6

Level and adjust the Running Board and fully tighten all hardware.

**Important:** Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

## STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed .

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.