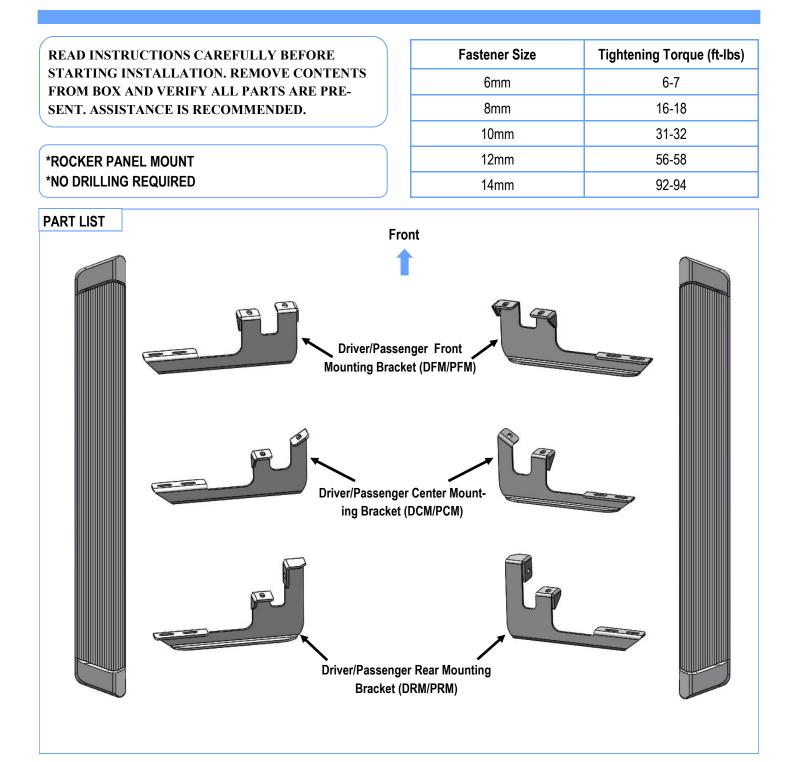
## **iBoard**®

### iBoard<sup>®</sup> by APS

PART#: IB-R352A\_B



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# **iBoard**®



M8X1.25-25mm Hex Bolt



**C** X12







25mm olt

Large Flat Washer

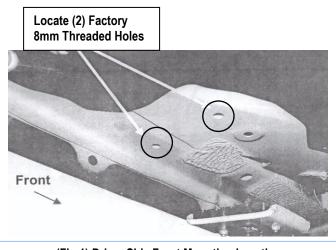
M8 Lock Washer

M6X1-20mm Square Head Bolt M6 Large Flat Washer M6X1 Nylon Lock Nut

**STEP 1** 

Starting on the driver side front of the vehicle, locate the (2) factory 8mm threaded holes located in the bottom of the floor panel, (**Fig 1**).

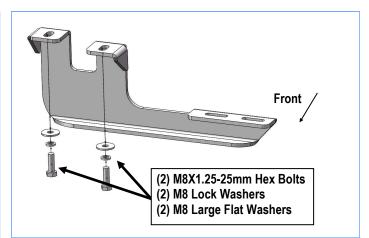
**NOTE**: The mounting threaded holes on body panel may be covered with insulation. Clean mounting locations as required for proper Bracket installation.



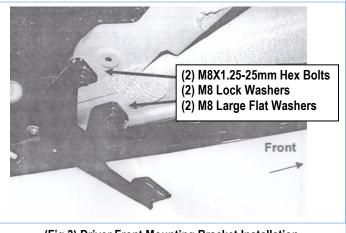
(Fig 1) Driver Side Front Mounting Location

#### **STEP 2**

Select (1) Driver Front Mounting Bracket **(DFM/PFM)**. Attach the Bracket to the (2) threaded holes with (2) M8X1.25-25mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, **(Figs 2 & 3)**. Do not fully tighten hardware at this time.



(Fig 2) Driver Front Mounting Bracket Installation



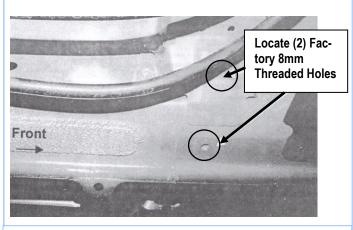
(Fig 3) Driver Front Mounting Bracket Installation



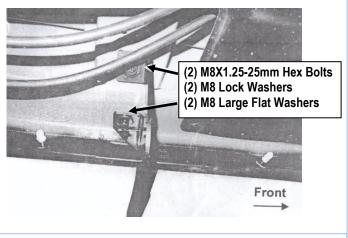
Move to Driver side center mounting location, (Fig 4). Repeat **Step 2** to bolt the Driver Center Mounting Bracket (DCM/PCM) to the factory threaded holes, (Fig 5). Do not fully tighten hardware at this time.

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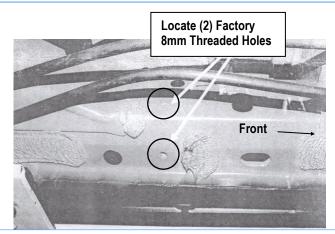
(Fig 4) Driver Side Center Mounting Location



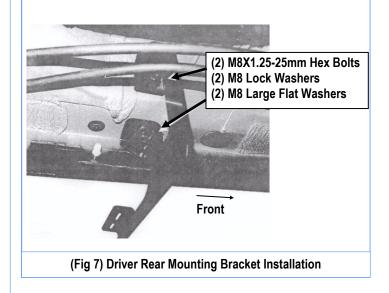
(Fig 5) Driver Center Mounting Bracket Installation

#### **STEP 4**

Next, move to Driver side rear mounting location, (Fig 6). Repeat Step 2 to bolt the Driver Rear Mounting Bracket (DRM/ PRM) to the factory threaded holes, (Fig 7). Do not fully tighten hardware at this time.



(Fig 6) Driver Side Rear Mounting Location



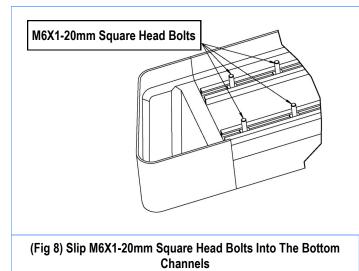
#### **STEP 5**

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 8**). Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 9**). Do not fully tighten at this time.

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(2) M6X1-20mm Square Head Bolts

(2) M6 Large Flat Washers

(2) M6X1 Nylon Lock Nuts

(Fig 9) Running Board Installed Onto Mounting Bracket

#### **STEP 6**

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

### **STEP 7**

Repeat Steps 1-6 for the other side Running Board installation. The installation is completed (Fig 10).



(Fig 10) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.