



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P124Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

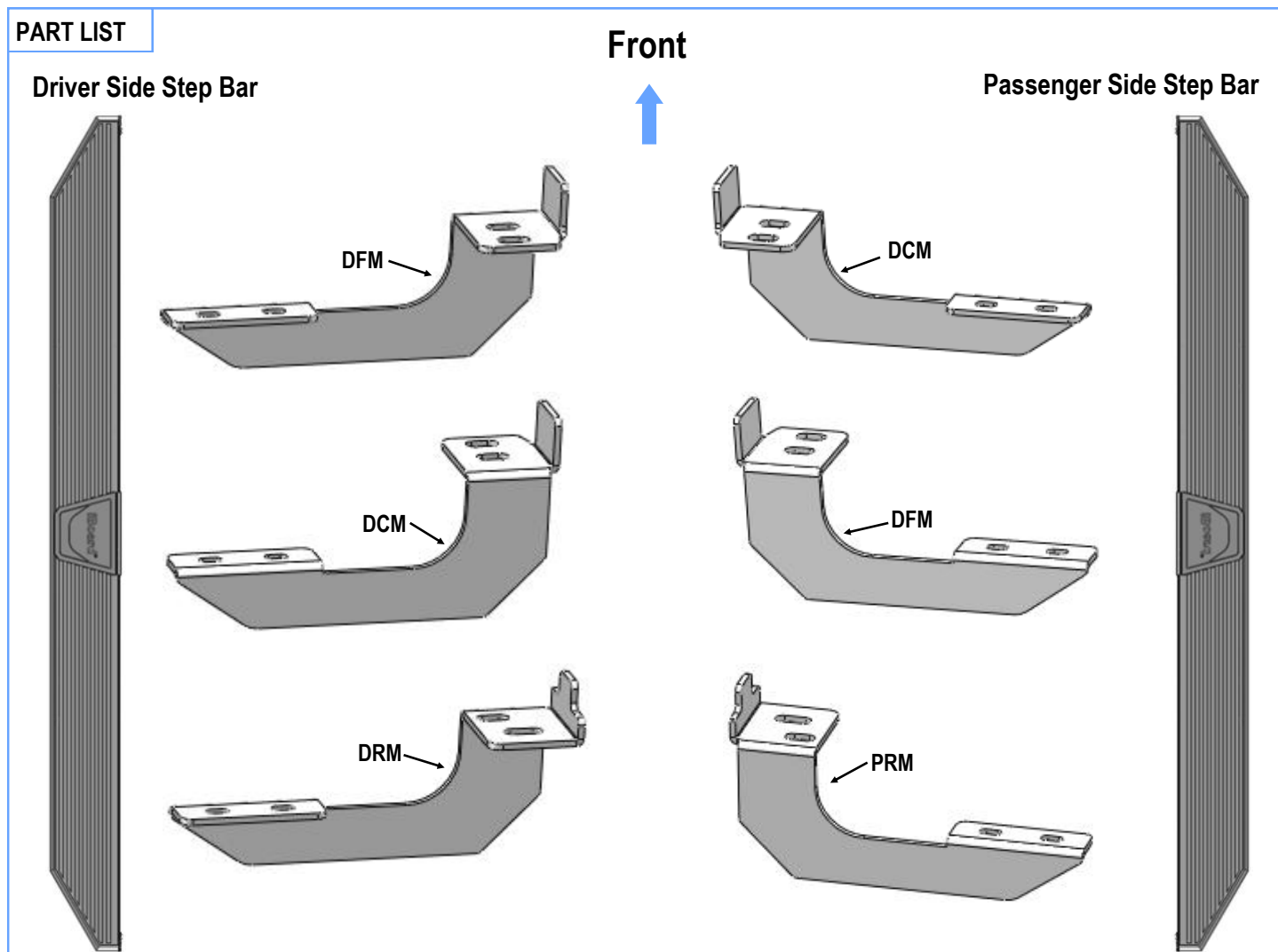
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	No
8mm	16-18	Yes
10mm	31-32	No
12mm	56-58	No
14mm	92-94	No



Scan for
Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver Front / Passenger Center
2#	2	DCM	Mounting Bracket for Driver Center / Passenger Front
3#	2	DRM	Mounting Bracket for Driver Rear / Passenger Rear

PART LIST





Scan for
Installation Video

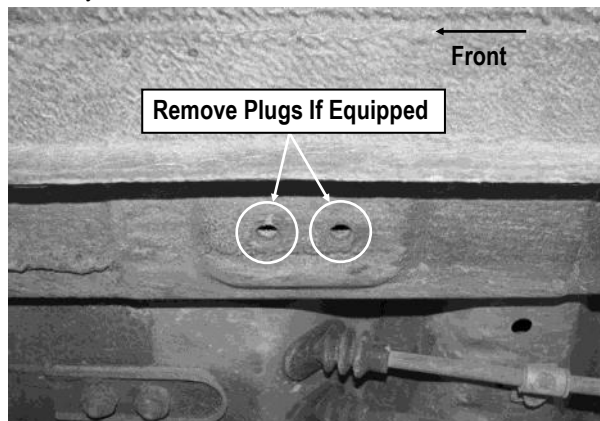
Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-30mm Hex Bolts	A3	12	M8 Lock Washers
A2	12	M8 Large Flat Washers			
 A1  A2  A3					

Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)
 B1  B2  B3  B4					

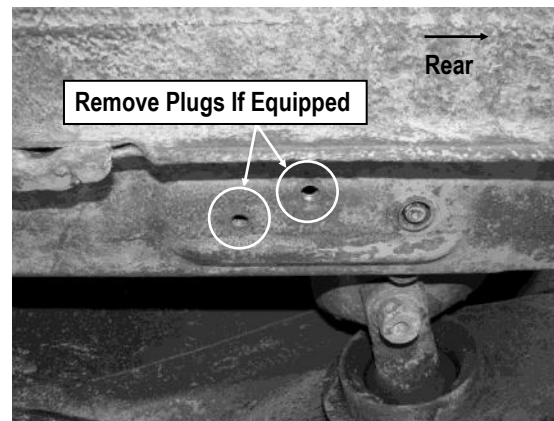


STEP 1: Locate the Driver Side Mounting Locations

- Starting on the driver side of the vehicle. Locate the (2) factory threaded holes in the bottom of the outer frame channel, (**Figs. 1 -2**).
- NOTE:** The threaded holes may be filled with plastic plugs or covered in insulation. Remove plugs or insulation before proceeding. There may be (4) sets of threaded holes along the floor panel. This installation will use the first, third and fourth sets of holes only.



(Fig. 1) Driver Side Front Mounting Location

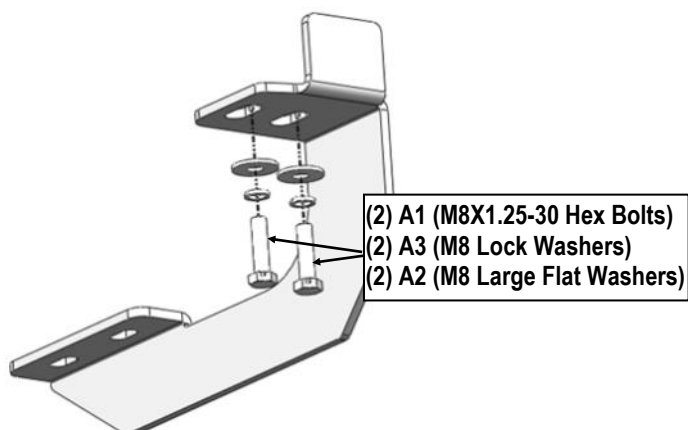


(Fig. 2) Driver Side Rear Mounting Location

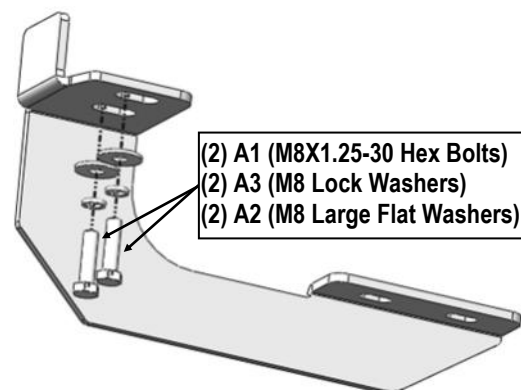
STEP 2: Install Driver Front Mounting Bracket

- Bolt the Driver Front Mounting Bracket (**DFM**) to the factory threaded holes with (**Fig. 3**):
 - (2) A1 (M8X1.25-30mm Hex Bolts)
 - (2) A2 (M8 Large Flat Washers)
 - (2) A3 (M8 Lock Washers)

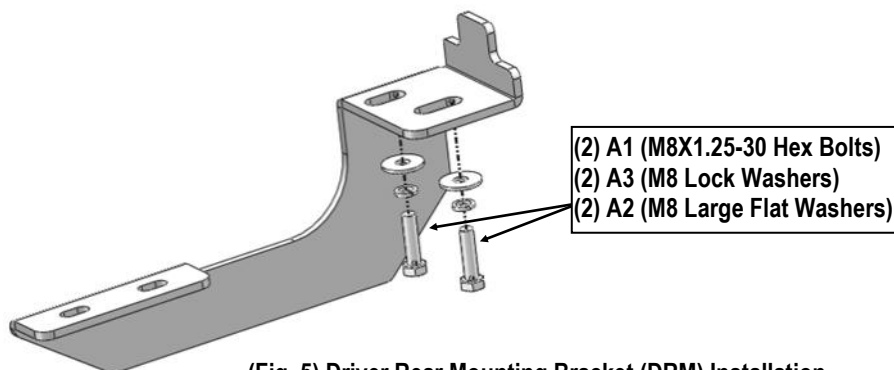
Do not fully tighten hardware at this time.
 - Repeat to install Driver Center Mounting Bracket (**DCM**) and Driver Rear Mounting Bracket (**DRM**) (**Figs. 4-5**).
- Note: (2) DFMs are universal, (2) DCMs are universal, (2) DRMs are universal.**



(Fig. 3) Driver Front Mounting Bracket (DFM) Installation



(Fig. 4) Driver Center Mounting Bracket (DCM) Installation



(Fig. 5) Driver Rear Mounting Bracket (DRM) Installation

STEP 3: Driver Side Step Bar Installation

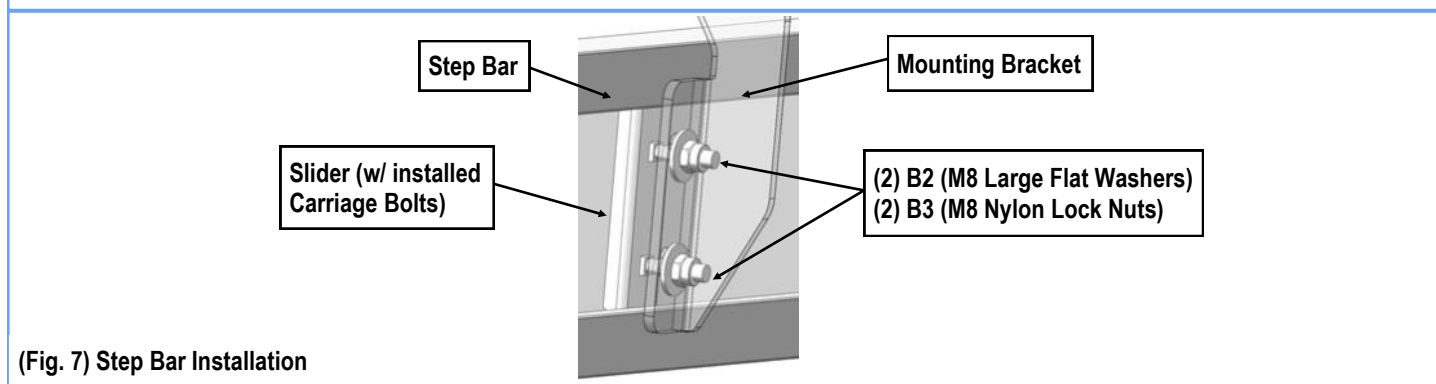
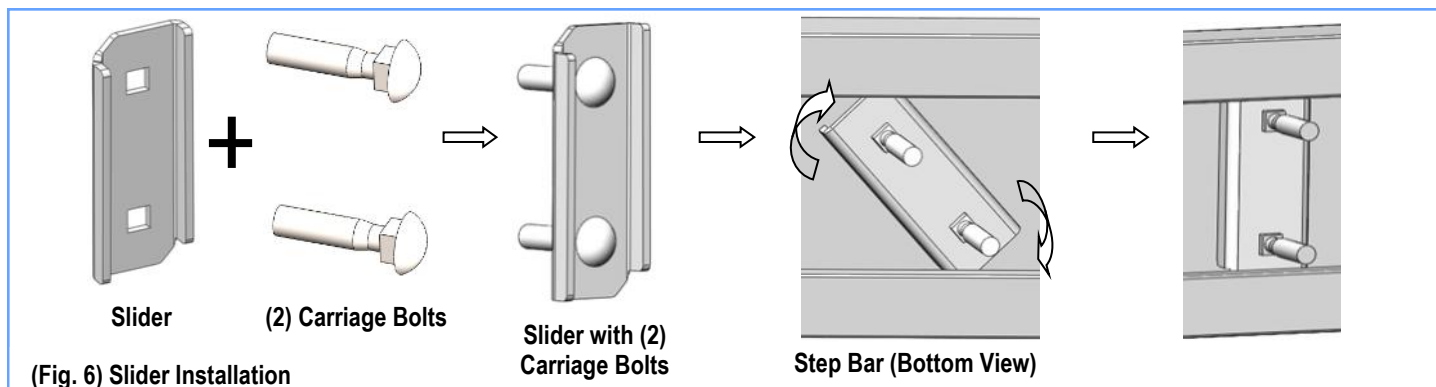
Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs. 6 & 7)

- (1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35 Carriage Bolts);
- (2) Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) B4 (Slider).
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) B4 (sliders) to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (Fig. 7) :
 - (6) B2 (M8 Large Flat Washers)
 - (6) B3 (M8 Nylon Lock Nuts)
 - (3) B4 (Sliders)

Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Brackets.

Level and adjust the Step Bar and fully tighten all hardware.



STEP 4: Driver Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware to 16-18 ft-lbs.

STEP 5: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 2-5** for the other side step bar installation.
And then installation is completed.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.