



iBoard® by APS

PART#: IB-141C&H

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT

*NO DRILLING REQUIRED

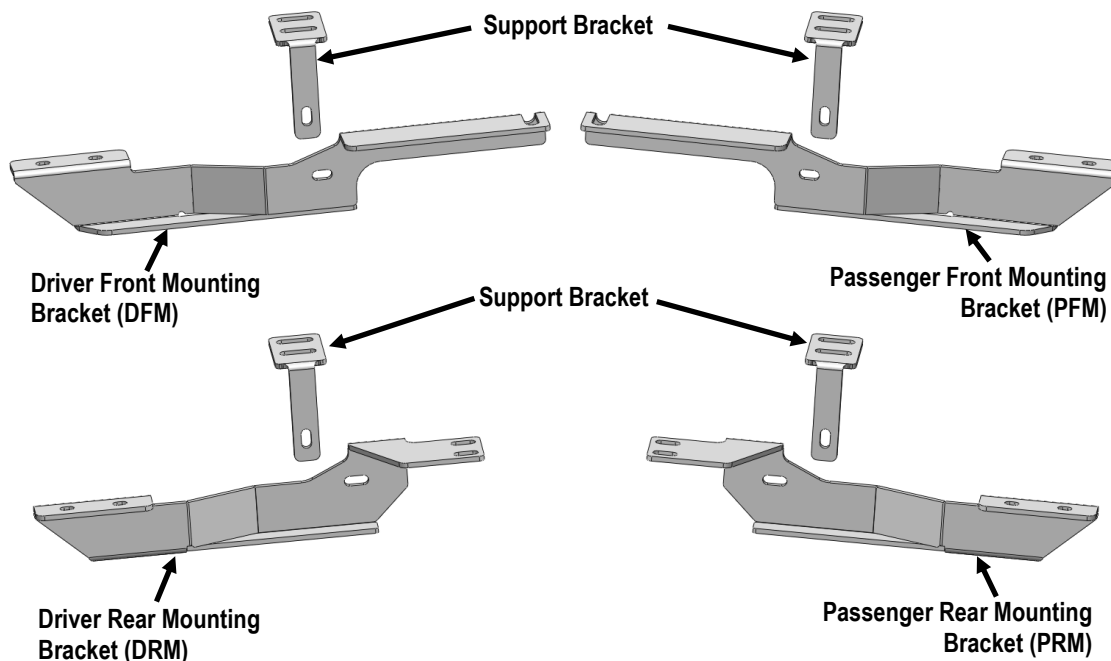
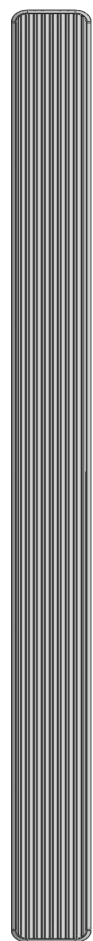
| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm | 6-7 | X |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

PART LIST

Driver Side Step Bar

Front
↑

Passenger Side Step Bar

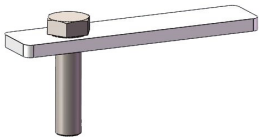


Note: *(4) Support Brackets are universal.



Hardware Package A (For Bracket Installation)

| Item | QTY | Description | Item | QTY | Description |
|------|-----|------------------------|------|-----|-----------------------|
| 1# | 2 | M8 Bolt Plates | 5# | 22 | M8 Large Flat Washers |
| 2# | 2 | M8 Plastic Washers | 6# | 18 | M8 Lock Washers |
| 3# | 12 | M8X1.25-40mm Hex Bolts | 7# | 6 | M8 Hex Nuts |
| 4# | 4 | M8X1.25-30mm Hex Bolts | | | |



1#



2#



3#



4#



5#



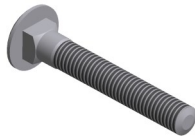
6#



7#

Hardware Package B (For Stainless Steel Step Bar Installation)

| Item | QTY | Description | Item | QTY | Description |
|------|-----|-----------------------------|------|-----|---------------------------------|
| 1# | 8 | M8X1.25-35mm Carriage Bolts | 3# | 8 | M8 Nylon Lock Nuts |
| 2# | 8 | M8 Large Flat Washers | 4# | 4 | Sliders (Packed with Step Bars) |



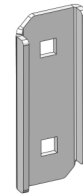
1 #



2 #



3 #



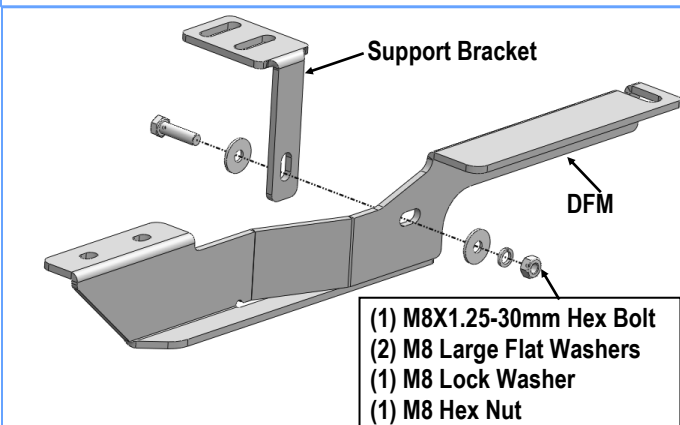
4 #



STEP 1

Start installation from the driver side front of the vehicle. Select (1) Support Bracket and (1) Driver Front Mounting Bracket (**DFM**), assemble with (1) M8X1.25-30mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (**Fig 1**). Do not fully tighten hardware at this time.

Note: The (4) Support Brackets are universal.

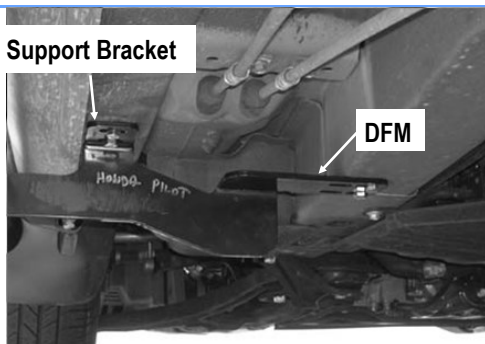


(Fig 1) Driver Front Bracket Assembly

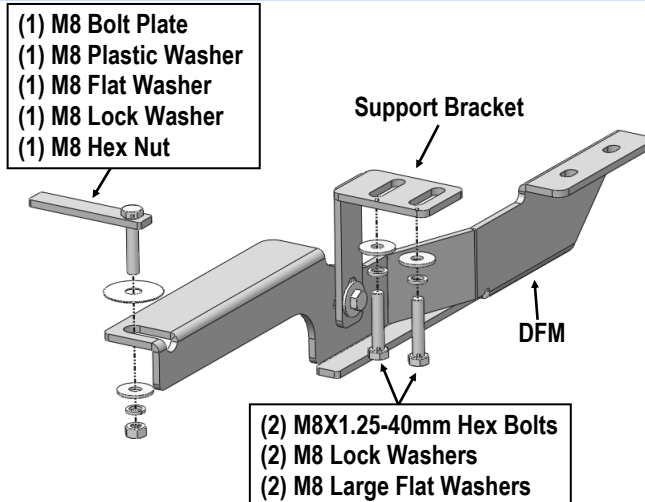
STEP 2

From underneath vehicle, place Driver Front Mounting Bracket (**DFM**) in position. Attach it to the frame with (1) M8 Bolt Plate, (1) M8 Plastic Washer, (1) M8 Large Flat Washer, (1) M8 Lock Washer, (1) M8 Hex Nut, (**Fig 2**). Do not fully tighten hardware at this time.

Attach Support Bracket to the frame with (2) M8X1.25-40mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (**Figs 2&3**). Do not fully tighten hardware at this time.



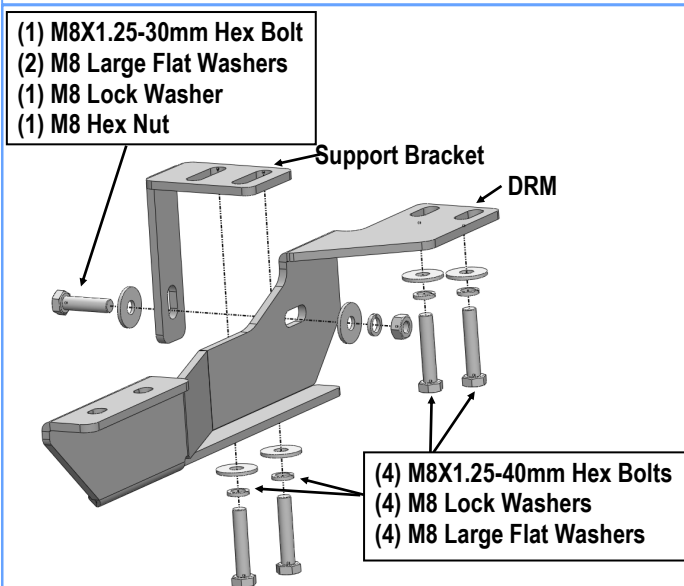
(Fig 2) Driver Front Bracket Installed (example)



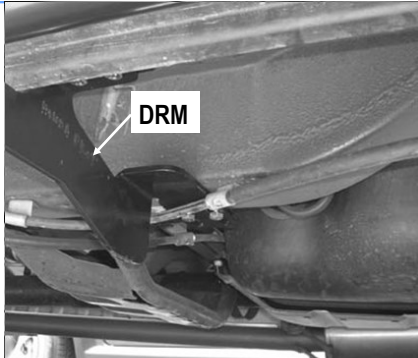
(Fig 3) Driver Front Bracket Installation

STEP 3

Move to the rear mounting location. Repeat **Step 1** for the Driver Rear Mounting Bracket (**DRM**) and the Support Bracket assembly, (**Fig 4**). Then, attach the assembled Driver Rear Bracket with (4) M8X1.25-40mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8 Lock Washers, (**Figs 4&5**). Do not fully tighten hardware at this time.



(Fig 4) Driver Rear Bracket Installation



(Fig 5) Driver Rear Bracket Installed (example)

(4) Repeat to install the other (1) slider to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, (Fig 7). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

STEP 4

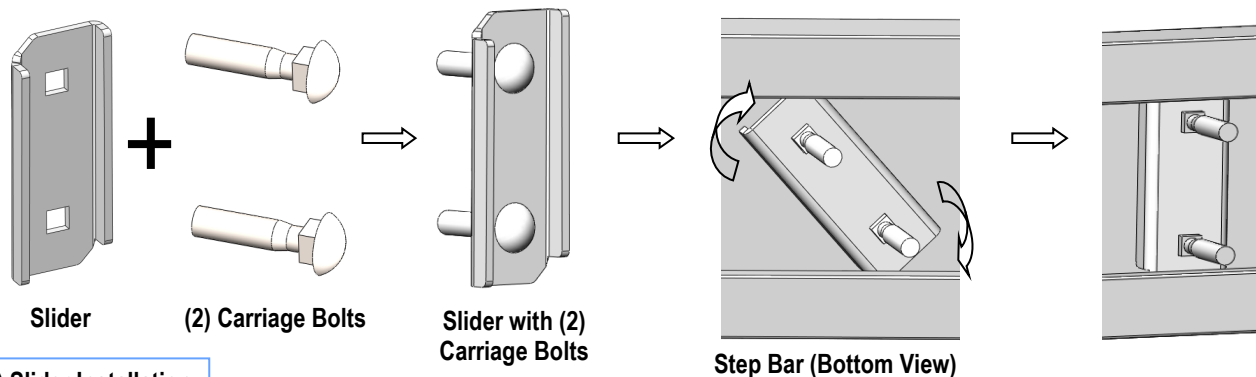
Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 6 & 7)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.

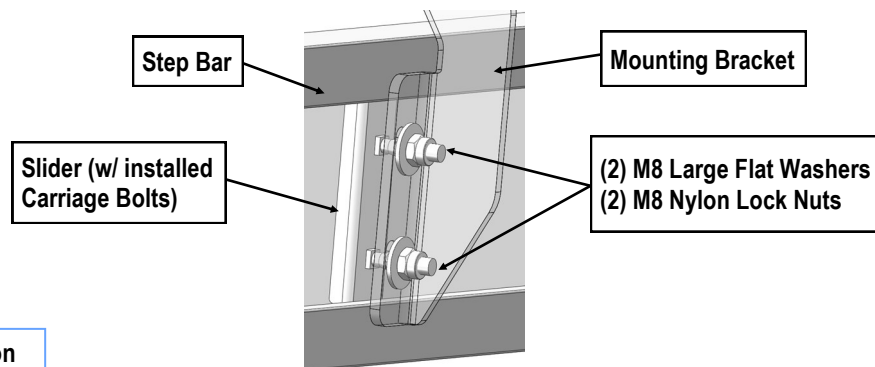
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 6) Slider Installation



(Fig 7) Step Bar Installation