

iBoard®

iBoard® by APS

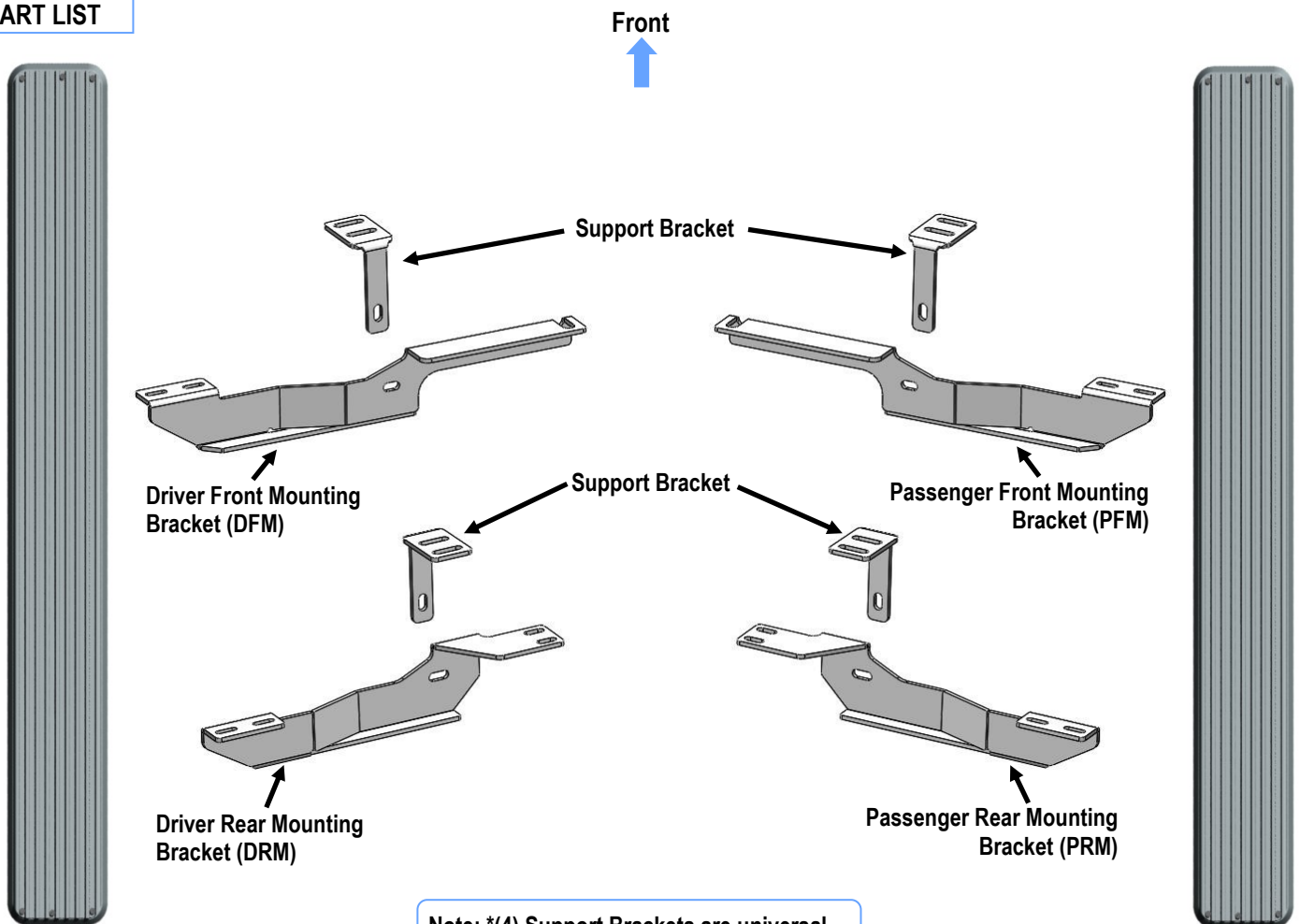
PART#: IB-141

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*BODY FRAME MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

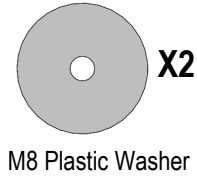
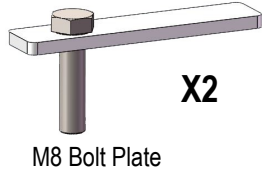


Note: *(4) Support Brackets are universal

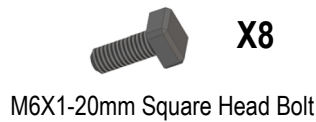
Customer Support: info@iboardauto.com

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Hardware Package A (For Bracket Installation)



Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to Stainless Steel Step Bar)

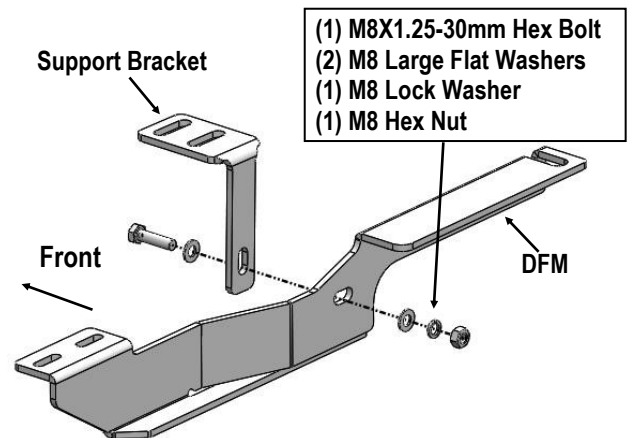


Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)



STEP 1

Start installation from the driver side front of the vehicle. Select (1) Support Bracket and (1) Driver Front Mounting Bracket (DFM), assemble with (1) M8X1.25-30mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (Fig 1). Do not fully tighten hardware at this time.
Note: The (4) Support Brackets are universal.



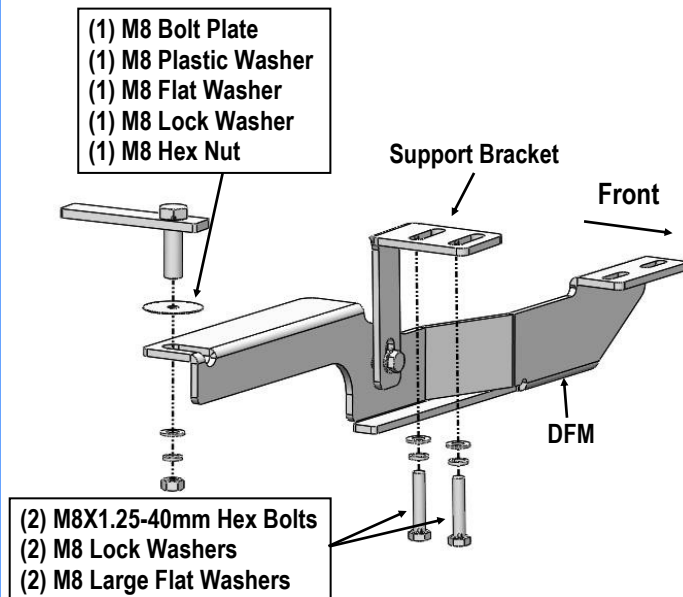
(Fig 1) Driver Front Bracket Assembly

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STEP 2

From underneath vehicle, place Driver Front Mounting Bracket (**DFM**) in position. Attach it to the frame with (1) M8 Bolt Plate, (1) M8 Plastic Washer, (1) M8 Large Flat Washer, (1) M8 Lock Washer, (1) M8 Hex Nut, (**Fig 2**). Do not fully tighten hardware at this time.

Attach Support Bracket to the frame with (2) M8X1.25-40mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (**Fig 2**). Do not fully tighten hardware at this time.

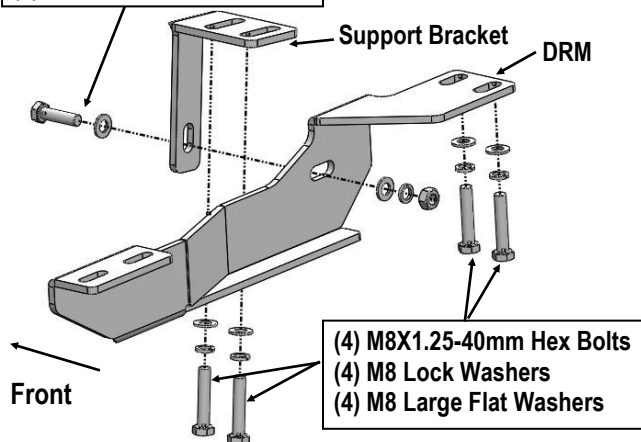


(Fig 2) Driver Front Bracket Installation

STEP 3

Move to the rear mounting location. Repeat **Step 1** for the Driver Rear Mounting Bracket (**DRM**) and the Support Bracket assembly, (**Fig 3**). Then, attach the assembled Driver Rear Bracket with (4) M8X1.25-40mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8 Lock Washers, (**Fig 3**). Do not fully tighten hardware at this time.

- (1) M8X1.25-30mm Hex Bolt
- (2) M8 Large Flat Washers
- (1) M8 Lock Washer
- (1) M8 Hex Nut



(Fig 3) Driver Rear Bracket Installation

STEP 4

Once all (2) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

Note: Aluminum Step Bar refer to STEP 5; Stainless Steel Step Bar skip to STEP 6.

STEP 5

Aluminum Step Bar Installation:

Select a **Aluminum Step Bar**. Slip (2) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 4**). Carefully position the Step Bar onto the (2) Mounting Brackets.

IMPORTANT: Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts, (**Fig 5**). Do not fully tighten at this time.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**

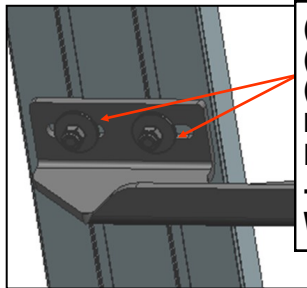
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(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



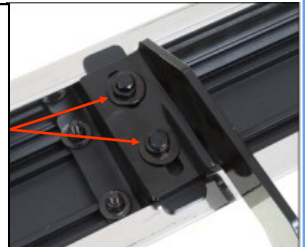
(Fig 6) Slide & line up the U-Slider with the installed mounting brackets along bottom channel



(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts
IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!

(Fig 5) Running Board Installed Onto Mounting Bracket

(2) M6X1-20mm Hex Bolts
(2) M6 Large Flat Washers
(2) M6 Lock Washers
IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!



(Fig 7) Step Bar Installed on Bracket Installed (Example)

STEP 6

Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (2) Installed Mounting Brackets location, (Fig 6). Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (4) M6X1-20mm Hex Bolts, (4) M6 Large Flat Washers & (4) M6 Lock Washers, (Fig 7). Do not fully tighten hardware at this time. Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4 and 6** for the other side Step Bar installation. **The installation is completed!!!**

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.