# **iBoard**®

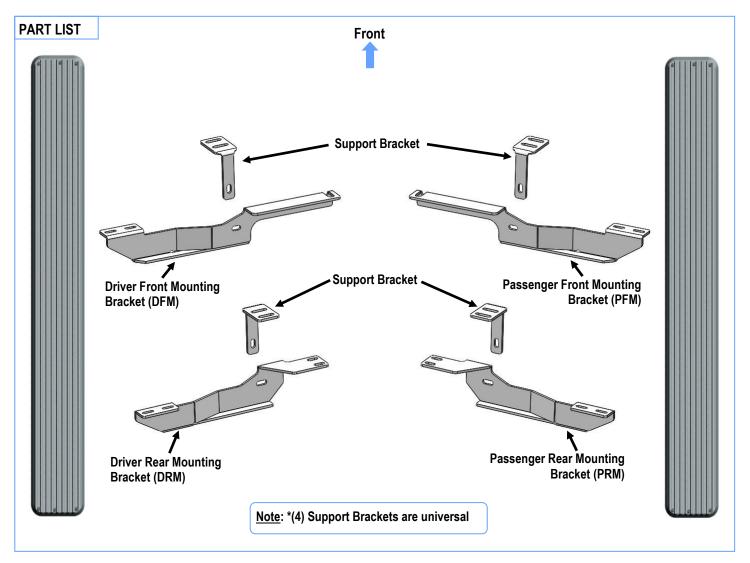
### iBoard<sup>®</sup> by APS

PART#: IB-141A-B

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

\*BODY FRAME MOUNT
\*NO DRILLING REQUIRED

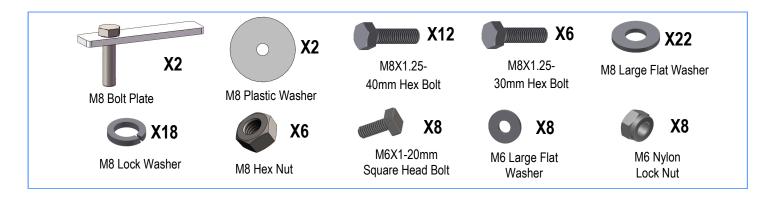
Tightening Torque (ft-lbs)
6-7
16-18
31-32
56-58
92-94



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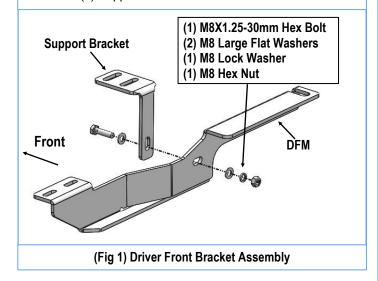
**1** Rev. 20210801

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#### STEP 1

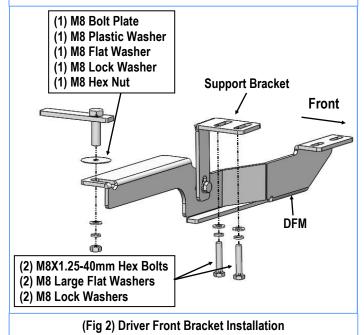
Start installation from the driver side front of the vehicle. Select (1) Support Bracket and (1) Driver Front Mounting Bracket (**DFM**), assemble with (1) M8X1.25-30mm Hex Bolt, (2) M8 Large Flat Washers, (1) M8 Lock Washer and (1) M8 Hex Nut, (**Fig 1**). Do not fully tighten hardware at this time. **Note:** The (4) Support Brackets are universal.



### STEP 2

From underneath vehicle, place Driver Front Mounting Bracket **(DFM)** in position. Attach it to the frame with (1) M8 Bolt Plate, (1) M8 Plastic Washer, (1) M8 Large Flat Washer, (1) M8 Lock Washer, (1) M8 Hex Nut, **(Fig 2).** Do not fully tighten hardware at this time.

Attach Support Bracket to the frame with (2) M8X1.25-40mm Hex Bolts, (2) M8 Large Flat Washers and (2) M8 Lock Washers, (Fig 2). Do not fully tighten hardware at this time.



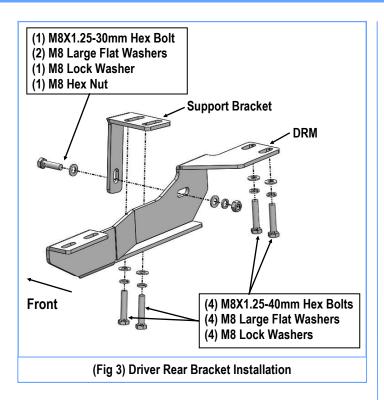
### STEP 3

Move to the rear mounting location. Repeat **Step 1** for the Driver Rear Mounting Bracket **(DRM)** and the Support Bracket assembly, **(Fig 3).** Then, attach the assembled Driver Rear Bracket with (4) M8X1.25-40mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8 Lock Washers, **(Fig 3).** Do not fully tighten hardware at this time.

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### STEP 4

Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel, (Fig 4). Carefully position the Running Board onto the (2) Mounting Brackets.

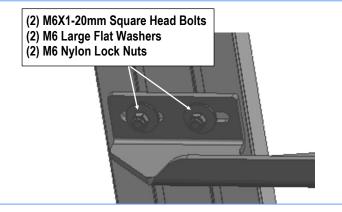
**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts, **(Fig 5)**. Do not fully tighten at this time.

### STEP 5

Level and adjust the Running Board and fully tighten all hardware.



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 5) Running Board Installed Onto the Mounting Bracket

### STEP 6

Repeat **Steps 1-5** for other side Running Board installation. The installation is completed.

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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