iBoard®

iBoard® by APS
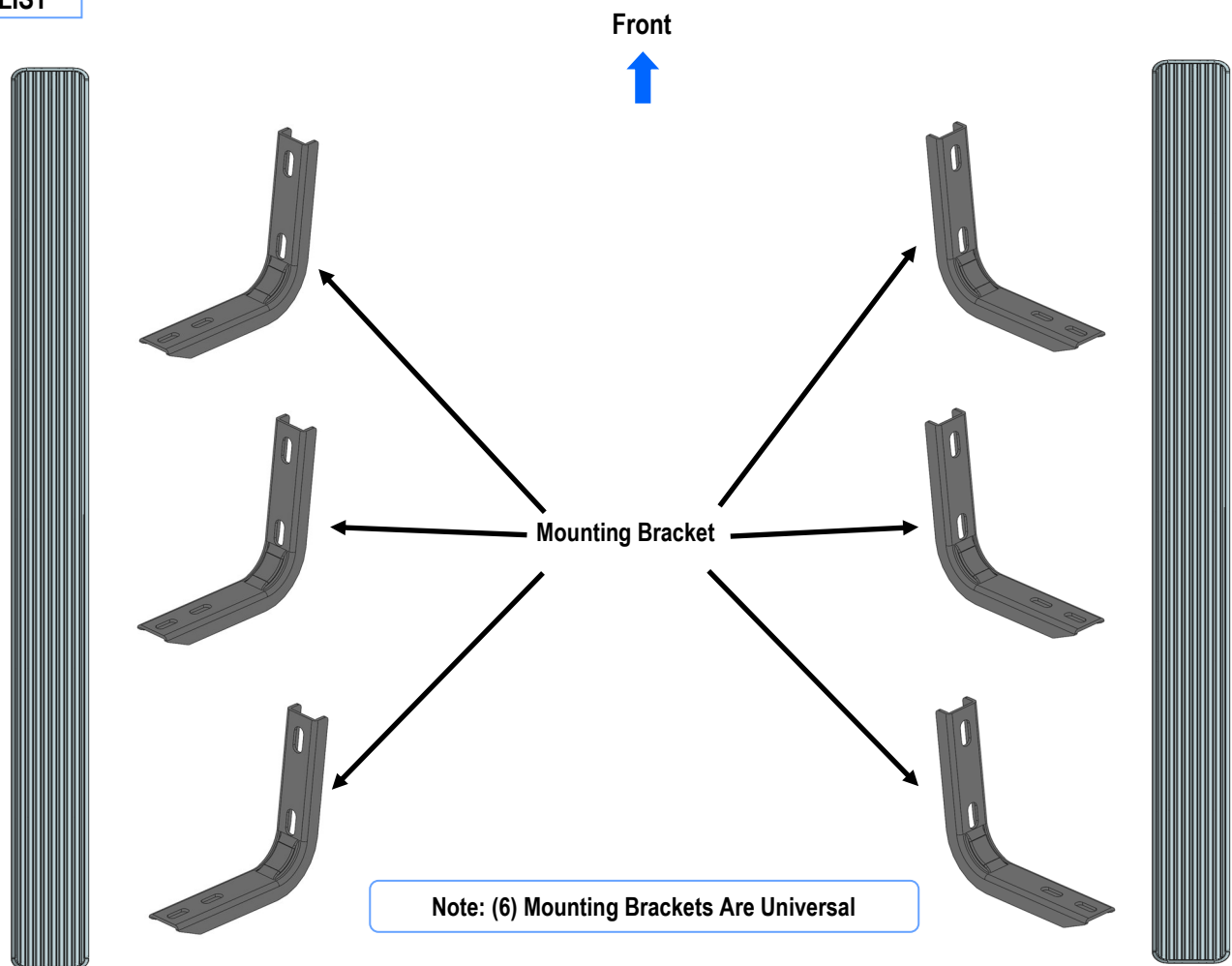
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.
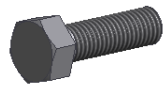
*ROCKER PANEL MOUNT
*DRILLING IS REQUIRED

Fastener Size	Tightening Torque (ft-lbs)
6mm	6-7
8mm	16-18
10mm	31-32
12mm	56-58
14mm	92-94

PART LIST

Front

Mounting Bracket

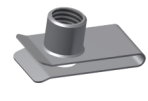Note: (6) Mounting Brackets Are Universal

iBoard®

X12 M10X1.5-30mm Hex Bolt

X18 M10 Flat Washer

X12 M10 Lock Washer
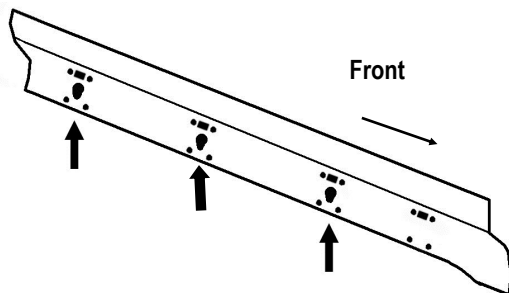
X6 M10 Hex Nut

X6 M10 Clip Nut

X12 M6X1-20mm Square Head Bolt

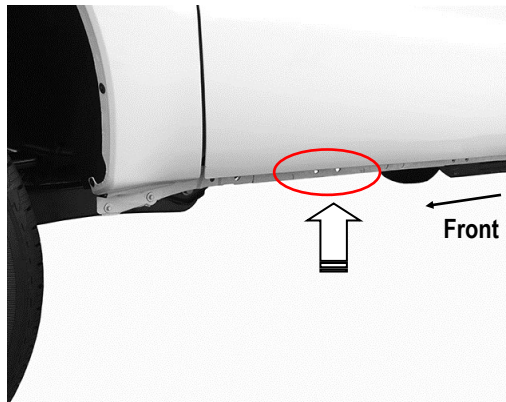**X12** M6 Large Flat Washer

X12 M6X1 Nylon Lock Nut

STEP 1

Start installation from the driver side front of the vehicle. Locate the (3) mounting locations along the bottom of the body, (pinch weld),**(Figs 1-2).** Each mounting location on the inner body panel is comprised of a rectangular hole with a round hole on each side directly above each pair of holes on the pinch weld.

Front

(Fig 1) Driver Side Mounting Locations (Illustrated Back View of Rocker Panel)
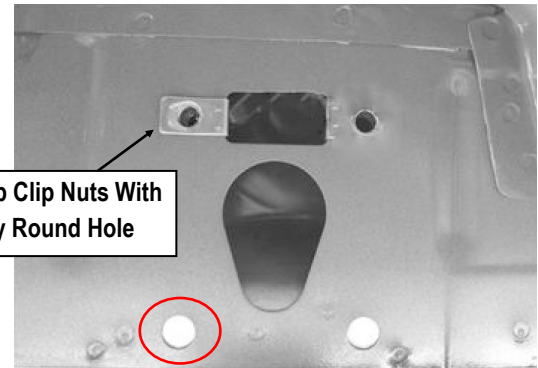
Front

(Fig 2) The Mounting Holes on the Pinch Weld

STEP 2

Select (1) M10 Clip Nut. Insert the Clip Nut into the rectangular opening. Line up the threaded hole on the Clip Nut with the round hole beside the rectangular opening, **(Fig 3)**.
NOTE: Make sure the threaded nut on Clip Nut must toward the inner side of the rocker panel, **(Fig 3).**

Line Up Clip Nuts With Factory Round Hole

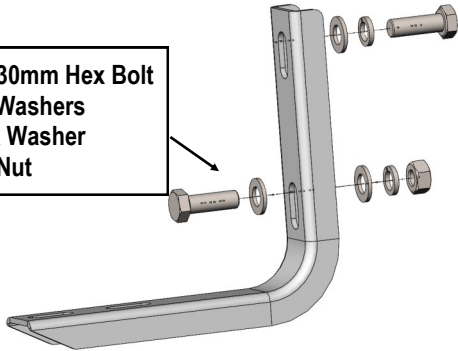**(Fig 3) M10 Clip Nut Installed**

STEP 3

Partially attach the Driver Front Mounting Bracket to the M10 Clip Nut with the included (1) M10X1.5-30mm Hex Bolt, (1) M10 Lock Washer and (1) M10 Flat Washer, **(Fig 4)**.

Bolt the (1) lower hole on the Mounting Bracket to the (1) hole on the pinch weld with the included (1) M10X1.5-30mm Hex Bolt, (2) M10 Flat Washers, (1) M10 Lock Washer and (1) M10 Hex Nut, **(Fig 4)**. Do not fully tighten hardware at this time.

iBoard®

(1) M10X1.5-30mm Hex Bolt
(1) M10 Flat Washer
(1) M10 Lock Washer

(1) M10X1.5-30mm Hex Bolt
(2) M10 Flat Washers
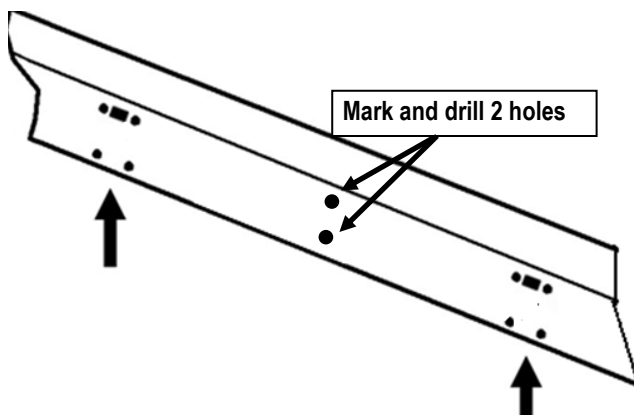**(1) M10 Lock Washer**
(1) M10 Hex Nut

(Fig 4) Driver Front Mounting Bracket Installed

STEP 4

Move along the vehicle to the driver side center & rear mounting location. Repeat **Steps 1-3** to install the Driver Center & Rear Mounting Brackets. **Note: (6) Mounting Brackets Are Universal.**

NOTE: There are (2) mounting locations along the inner body panel. You need mark and drill 2 holes for installation, **(Fig 5).**

Mark and drill 2 holes

(Fig 5) Driver Side Mounting Locations (for regular cab)
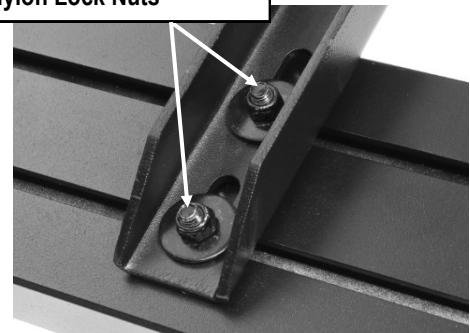
STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 6)**. Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 7)**. Do not tighten at this time.

(Fig 6) Slip M6X1-20 Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6X1 Nylon Lock Nuts

(Fig 7) Running Board Installed Onto Front & Center Mounting Bracket

iBoard®

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 8**).

(Fig 8) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

Rev. 20210201