### iBoard<sup>®</sup> by APS

#### PART#: IB-R003/R011

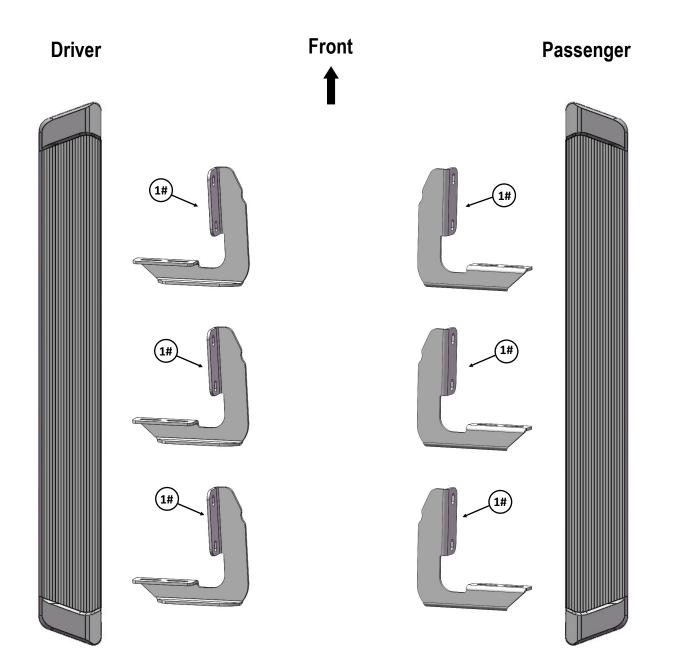
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

#### \*ROCKER PANEL MOUNT \*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	$\checkmark$
8mm	16-18	$\checkmark$
10mm	31-32	Х
12mm	56-58	Х
14mm	92-94	Х

ltem	QTY	Description	ltem	QTY	Description
1#	6	Mounting Brackets	5#	6	M8 Clip Nuts
2#	12	M8X1.25-25mm Hex Bolts	6#	12	M6X1-20mm Square Head Bolts
3#	18	M8 Large Flat Washers	7#	12	M6 Large Flat Washers
4#	6	M8 Nylon Lock Nuts	8#	12	M6 Nylon Lock Nuts

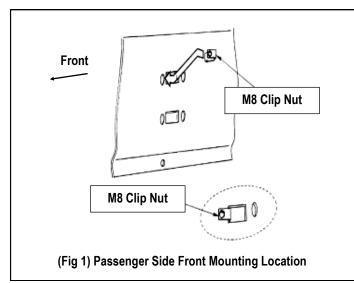




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### **STEP 1**

Start installation from the passenger side front of the vehicle. Install (1) M8 Clip Nut as shown, **(Fig 1).** 



#### **STEP 2**

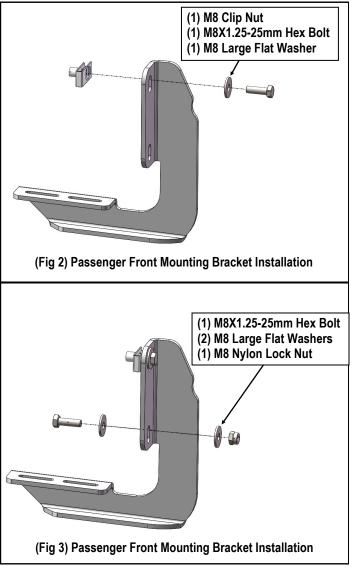
Attach (1) Mounting Bracket to the installed M8 Clip Nut with (1) M8X1.25-25mm Hex Bolt, (1) M8 Large Flat Washer, **(Fig 2)**.

Attach the Mounting Bracket to the pinch weld with (1) M8X1.25 -25mm Hex Bolt, (2) M8 Large Flat Washers and (1) M8 Nylon Lock Nut, **(Fig 3).** Do not fully tighten hardware at this time.

Note: (6) Mounting Brackets are universal.

### **STEP 3**

Move to the Passenger Side Center & Rear Mounting Locations. Repeat **Steps 1-2** to attach the Mounting Brackets to the vehicle. Do not fully tighten hardware at this time.

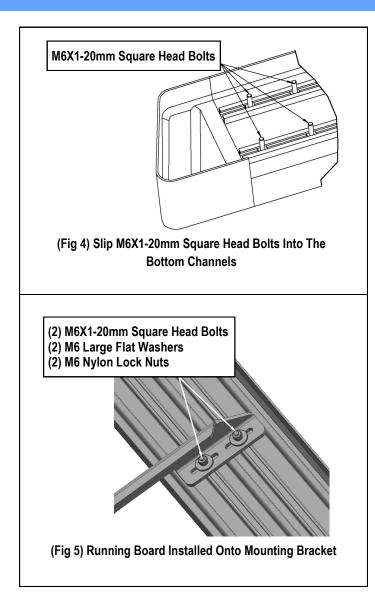


#### **STEP 4**

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 4)**. Carefully position the Running Board onto the (3) Mounting Brackets.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (**Fig 5**). Do not fully tighten at this time.

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#### **STEP 5**

Level and adjust the Running Board and fully tighten all hardware.

<u>Important</u>: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

#### **STEP 6**

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed .

#### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.