Board®

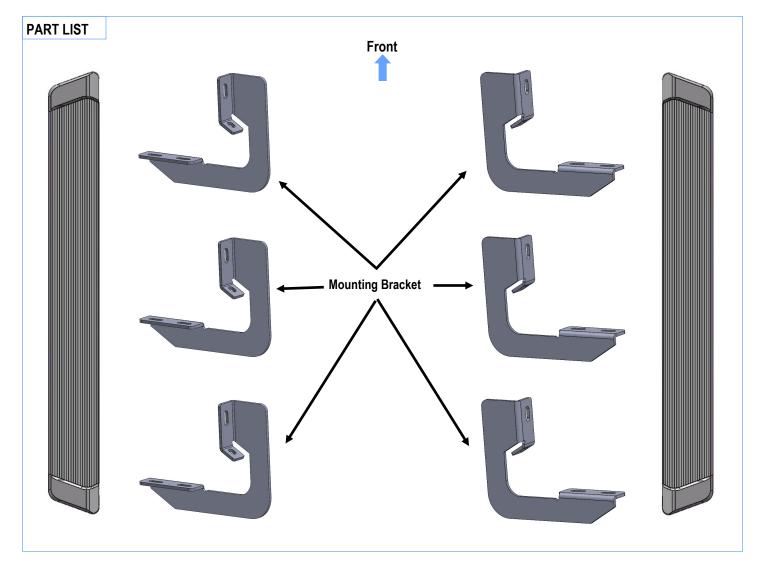
iBoard[®] by APS

PART#: IB-R044A-B

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

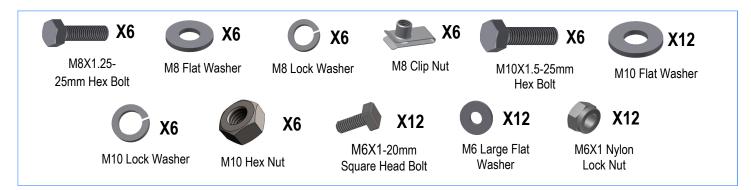
Tightening Torque (ft-lbs)
6-7
16-18
31-32
56-58
92-94



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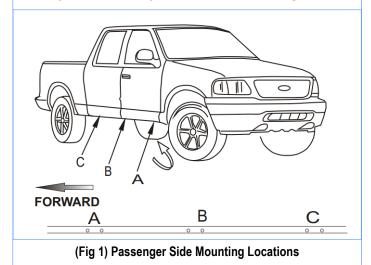
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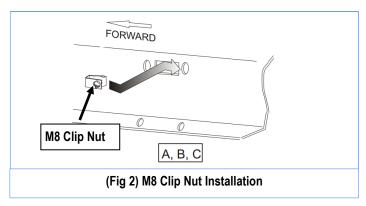
STEP 1

Start installation from the passenger side of the vehicle. Locate Passenger Side mounting locations as shown on **Fig 1**.



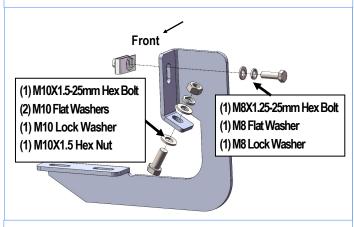
STEP 2

Start from the passenger front mounting location. Select (1) M8 Clip Nut. Install M8 Clip Nut as shown, (Fig 2).



STEP 3

Attach (1) Mounting Bracket to the installed M8 Clip Nut and pinch weld with (1) M8X1.25-25mm Hex Bolt, (1) M8 Flat Washer, (1) M8 Lock Washer and (1) M10X1.5-25mm Hex Bolt, (2) M10 Flat Washers, (1) M10 Lock Washer, (1) M10X1.5 Hex Nut, (Fig 3). Do not fully tighten hardware at this time.



(Fig 3) Passenger Front Mounting Bracket Installation

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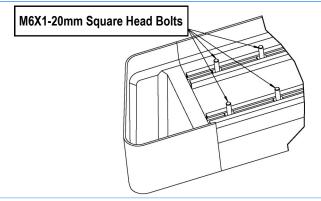
STEP 4

Move to the passenger side center & rear of the vehicle. Select (1) Mounting Bracket. **NOTE:** All (6) Mounting Brackets will fit left or right side. Repeat **Steps 1—3** to install the passenger side Center & Rear Mounting Brackets.

STEP 5

Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (Fig 4). Carefully position the Running Board onto the (3) Mounting Brackets.

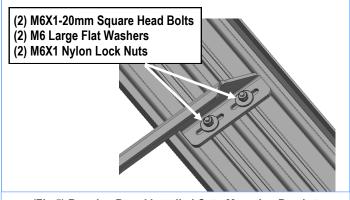
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (Fig 5). Do not fully tighten at this time.



(Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

STEP 6

Level and adjust the Running Board and fully tighten all hardware.



(Fig 5) Running Board Installed Onto Mounting Bracket

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 6**).



(Fig 6) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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