



Scan for
Installation Video

PART#: IB-P027Y&H

iBoard® Series

READ INSTRUCTIONS CAREFULLY BEFORE START ING
INSTALLATION. REMOVE CONTENTS FROM BOX AND
VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS
RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---------------|----------------------------|----------|
| 6mm | 6-7 | X |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

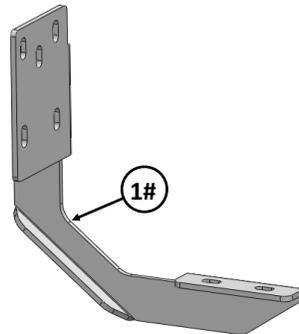
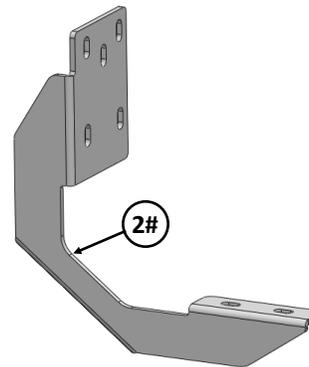
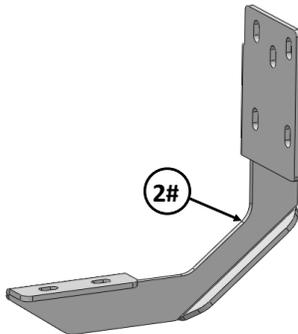
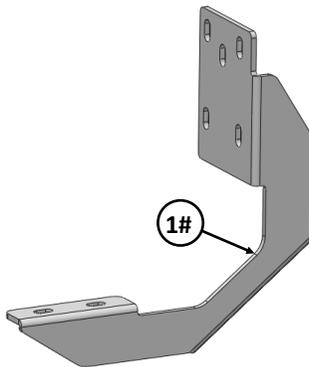
PART LIST

Driver Side Step Bar

Front



Passenger Side Step Bar





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| Hardware Package A (For Bracket Installation) | | | | | |
|---|-----|---|------|-----|-----------------------|
| Item | QTY | Description | Item | QTY | Description |
| 1# | 2 | Driver Front / Passenger Rear Mounting Brackets | 4# | 12 | M8 Large Flat Washers |
| 2# | 2 | Passenger Front / Driver Rear Mounting Brackets | 5# | 12 | M8 Lock Washers |
| 3# | 12 | M8X1.25-30 Hex Bolts | 6# | 8 | M8 Clip Nuts |



3 #



4 #



5 #



6 #

| Hardware Package B (For Step Bar Installation) | | | | | |
|--|-----|-----------------------------|------|-----|---|
| Item | QTY | Description | Item | QTY | Description |
| 1# | 8 | M8X1.25-35mm Carriage Bolts | 3# | 8 | M8 Nylon Lock Nuts |
| 2# | 8 | M8 Large Flat Washers | 4# | 4 | Sliders (Packed with Mounting Brackets) |



1 #



2 #



3 #



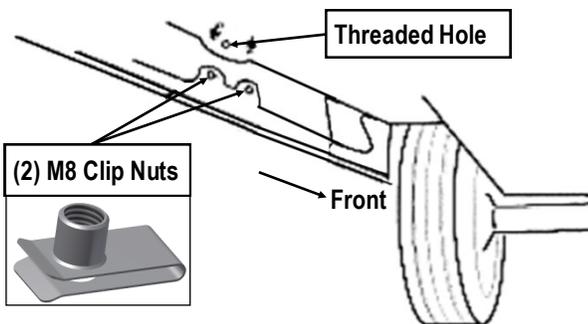
4 #



STEP 1

Start installation from the driver side front of the vehicle. Locate on the backside of the rocker panel (3) mounting holes where the plastic fascia is cut out. Select (2) M8 Clip Nuts, line up the Clip Nuts with the holes. Locate a threaded hole above the clip nuts on the rocker panel. If equipped, remove plug to expose threaded hole.

NOTE: Threaded nut on Clip nut must face inside of the side panel, (Fig 1).



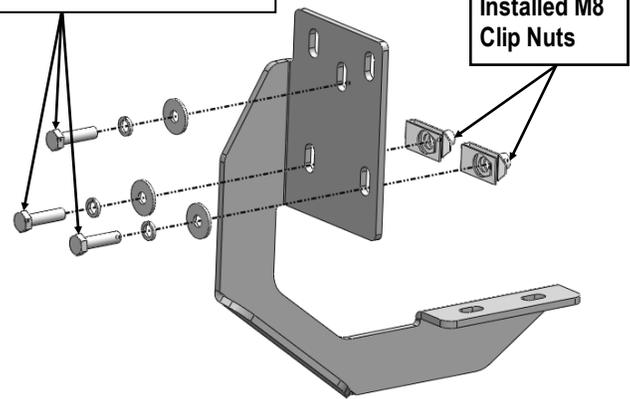
(Fig 1) Driver Side Front Mounting Bracket Installation

STEP 2

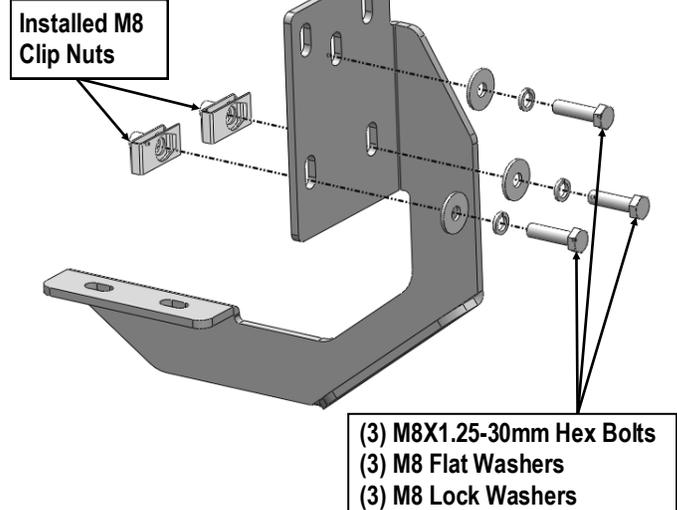
Attach the Driver Front Bracket to the installed M8 Clip Nuts with the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers; to the threaded hole using (1) M8X1.25-30mm Hex Bolt, (1) M8 Lock Washers and (1) M8 Large Flat Washer, (Fig 2). Do not fully tighten at this time.

Note: Driver Front Mounting Bracket and Passenger Rear Mounting Bracket are universal.

(3) M8X1.25-30mm Hex Bolts
(3) M8 Flat Washers
(3) M8 Lock Washers



(Fig 2) Driver Front Mounting Bracket Installation



(Fig 3) Driver Rear Mounting Bracket Installation

STEP 3

Next, move to the Driver Side Rear Mounting Location, select a Driver Rear Mounting Bracket, repeat **Steps 1-2** to install the rear bracket (Fig 3). Do not fully tighten hardware at this time.

Note: Driver Rear Mounting Bracket and Passenger Front Mounting Bracket are universal.



STEP 4

Once all (2) Driver side mounting brackets are installed, then proceed to the Step Bar installation. **(Figs 4 & 5)**

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (1) slider to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (4) M8 Large Flat Washers and (4) M8 Nylon Lock Nuts and (2) Sliders, **(Fig 5)**. Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Brackets.

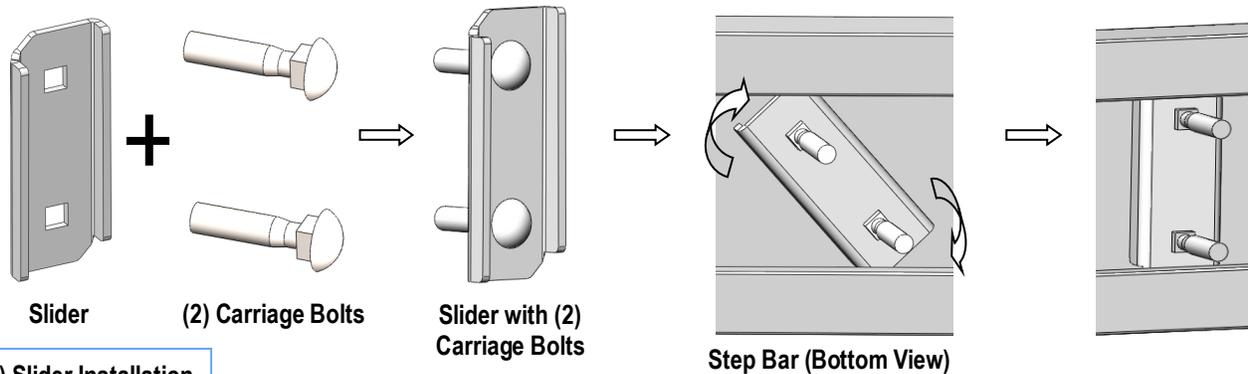
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

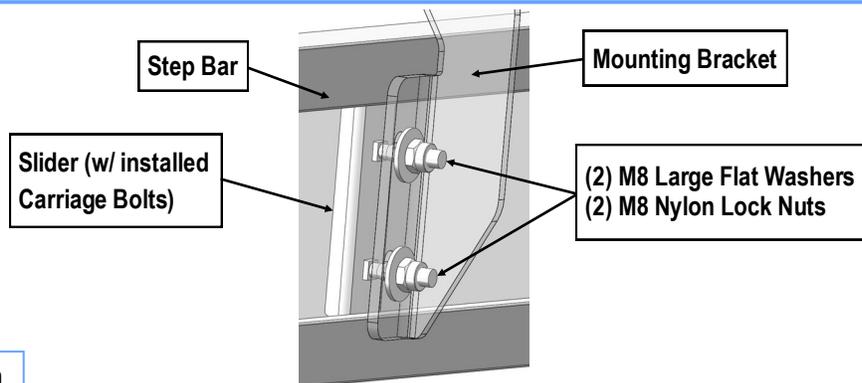
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.



(Fig 4) Slider Installation



(Fig 5) Step Bar Installation