



# iBoard® Series

## INSTALLATION INSTRUCTIONS

**PART#: IB-R922**

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

**\*ROCKER PANEL MOUNT**

**\*DRILLING REQUIRED**

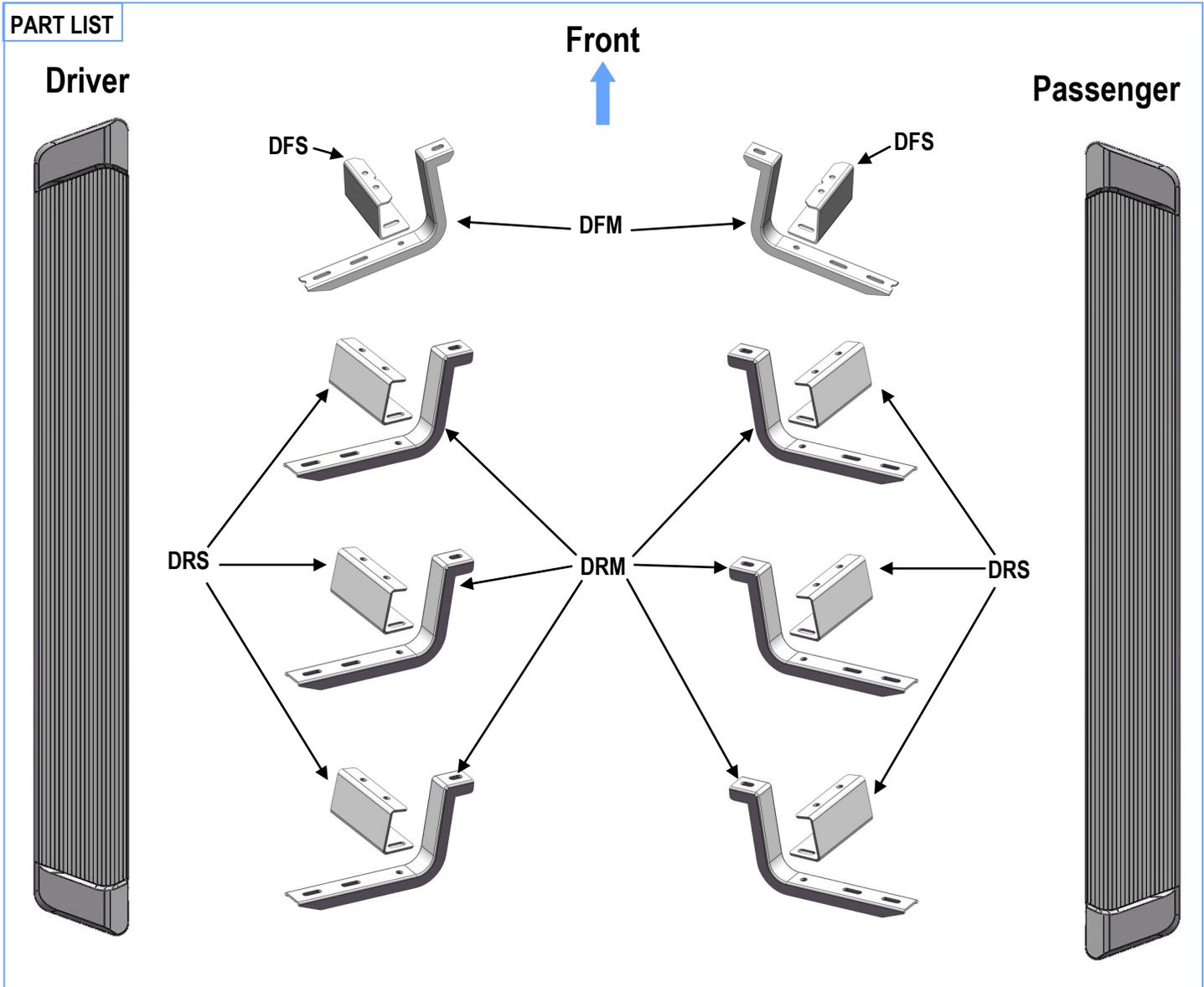
### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



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Installation Video

Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Brackets for Driver /Passenger Front
2#	6	DRM	Mounting Brackets for Driver /Passenger Center /Rear
3#	2	DFS	Support Brackets for Driver /Passenger Front
4#	6	DRS	Support Brackets for Driver /Passenger Center /Rear





Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	6	M8X1.25-25mm Hex Bolts	A4	24	M8 Nylon Lock Nuts
A2	24	M8X1.25-20mm Hex Bolts	A5	6	M8 Clip Nuts
A3	54	M8 Flat Washers	A6	2	ST6.3-25mm Hex Self Tapping Screws



A1



A2



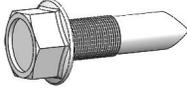
A3



A4



A5



A6

Hardware Package B (For Running Board Installation)					
Item	QTY	Description	Item	QTY	Description
B1	16	M6X1-20mm Square Head Bolts	B3	16	M6 Nylon Lock Nuts
B2	16	M6 Large Flat Washers			



B1



B2

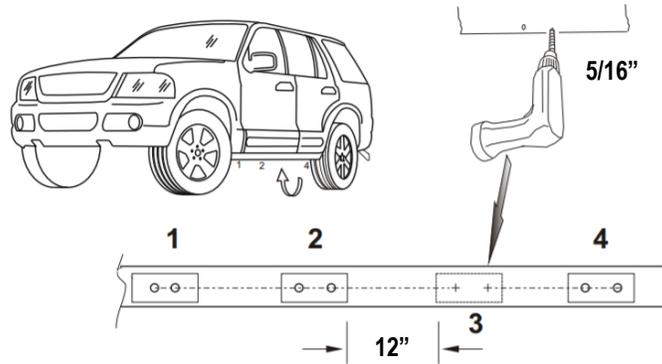


B3



## STEP 1: Locate the Driver Side Mounting Locations

- Starting on the driver side front of the vehicle, Remove splash guard from underside of vehicle.
- Drill 5/16" holes on the 3rd mounting location, (Fig 1).



(Fig 1) Driver Front Mounting Location

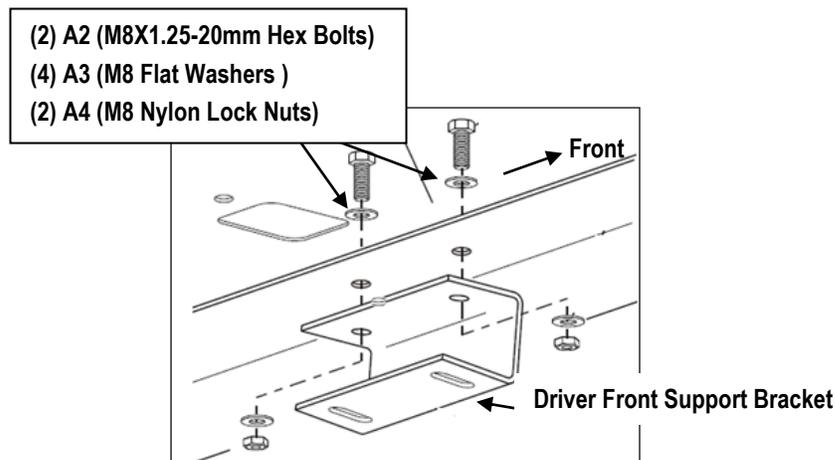
## STEP 2: Install Driver Front Support Bracket

Attach the (1) Driver Front Support Bracket to the 1st Mounting Location (Fig 2) with:

- (2) A2 (M8X1.25-20mm Hex Bolts)
- (4) A3 (M8 Flat Washers)
- (2) A4 (M8 Nylon Lock Nuts)

**Note: The (2) Front Support Brackets are different with (6) Center and Rear Support Brackets.**

**Do not fully tighten hardware at this time.**



(Fig 2) Driver Front Support Bracket Installation

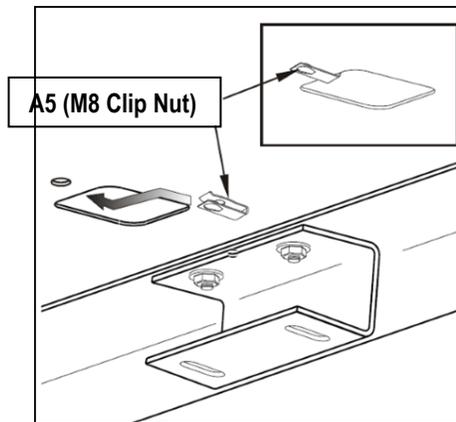


## STEP 3: Install Driver Front Mounting Bracket

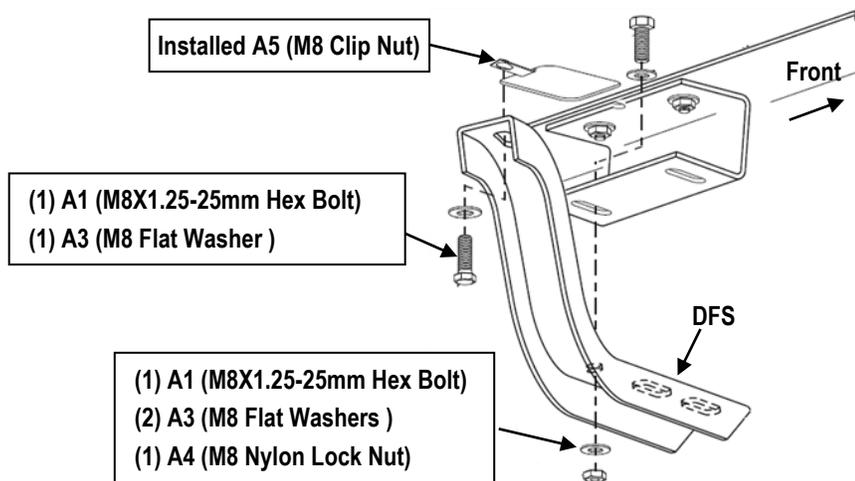
1. Select (1) A5 (M8 Clip Nut). Line up the Clip Nut with the round hole beside the support bracket, **(Fig 3)**.  
 2. Attach the upper mounting hole of the Driver Front Mounting Bracket (**DFM**) to the installed A5 (M8 Clip Nut) and mount the lower hole to the installed Driver Front Support Bracket (**DFS**) **(Fig 4)** with :

- (2) A1 (M8X1.25-25mm Hex Bolts)
- (3) A3 (M8 Flat Washers)
- (1) A4 (M8 Nylon Lock Nut)

**Note: Do not fully tighten hardware at this time.**



(Fig 3) M8 Clip Nut Installation



(Fig 4) Driver Front Mounting Bracket Installation



## STEP 4: Install Driver Center 1& Rear Mounting Bracket

- Move to the **Mounting locations 2 & 4. (Fig 1)**
- Repeat **Steps 2-3** to install (2) Support Brackets (**DRM**) and (2) Mounting Brackets (**DRS**).

**Note: All (6) Support Brackets (DRS) and (6) Mounting Brackets (DRM) are universal.**

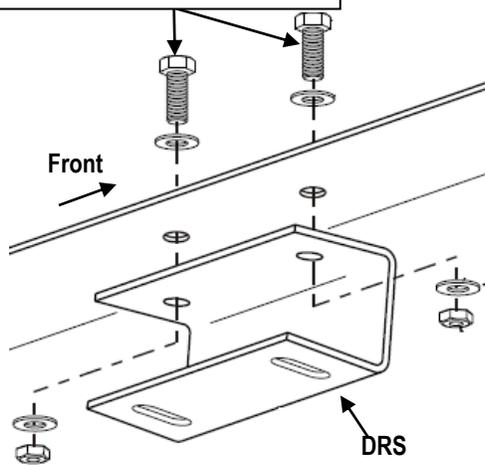
**Do not fully tighten at this time.**

## STEP 5: Install Driver Center 2 Mounting Bracket

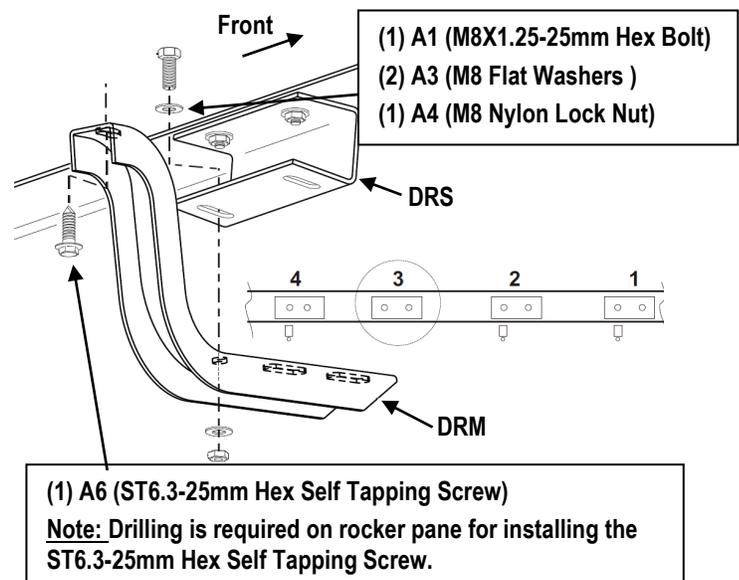
1. Attach the (1) Support Bracket (**DRS**) to the drilled holes on the 3rd mounting location (**Fig 5**) with:
  - (2) A2 (M8X1.25-20mm Hex Bolts)
  - (4) A3 (M8 Flat Washers)
  - (2) A4 (M8 Nylon Lock Nuts)
2. Attach (1) Mounting Bracket (**DRM**) to the installed Support Bracket (**DRS**) (**Fig 6**) with:
  - (1) A1 (M8X1.25-25mm Hex Bolt)
  - (2) A3 (M8 Flat Washers)
  - (1) A4 (M8 Nylon Lock Nut)
3. Adjust the Mounting Bracket (**DRM**) properly. Use the mounting bracket as a template, Mark & drill (1) 6mm hole on rocker panel.
4. Attach the Mounting Bracket (**DRM**) to the drilled hole (**Fig 6**) with
  - (1) A6 (ST6.3-25mm Hex Self tapping Screw)

**Note: Do not fully tighten hardware at this time.**

- (2) A2 (M8X1.25-20mm Hex Bolts)  
(4) A3 (M8 Flat Washers )  
(2) A4 (M8 Nylon Lock Nuts)



(Fig 5) Support Bracket Installation on Location 3



(Fig 6) Mounting Bracket Installation on Location 3



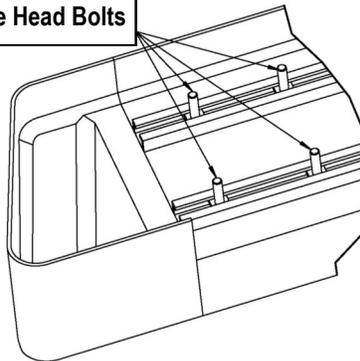
## STEP 6: Driver Running Board Installation

Once all (4) mounting brackets are installed, then proceed to the Running Board installation.

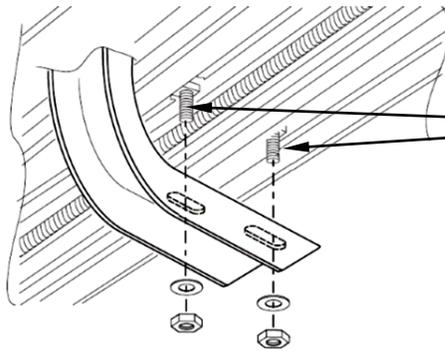
- (1) Select a Running Board. Slide (4) B1 (M6X1-20mm Square Head Bolts) into each bottom channel (**Fig 7**).
- (2) Carefully position the Running Board onto the (4) Mounting Brackets.
- (3) Attach the Running Board to each Mounting Bracket (**Fig 8**) with
  - (2) B1 (M6X1-20mm Square Head Bolts)
  - (2) B2 (M6 Large Flat Washers)
  - (2) B3 (M6 Nylon Lock Nuts)

**Note: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.**

M6X1-20mm Square Head Bolts



(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) B1 (M6X1-20mm Square Head Bolts)  
(2) B2 (M6 Large Flat Washers)  
(2) B3 (M6 Nylon Lock Nuts)

(Fig 8) Running Board Installed Onto Mounting Bracket

## STEP 7: Driver Side Running Board Adjustment

- Level and adjust the Running Board properly.
- Tighten all 6mm hardware with 6-7 ft-lbs torque and 8mm hardware with 16-18 ft-lbs torque.



## **STEP 8:**The Other Side Running Board Installation

Repeat Steps 1-7 for the Other Side Running Board Installation.  
And then installation is completed!!!

### **Attention**

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**