

iBoard®

iBoard® by APS

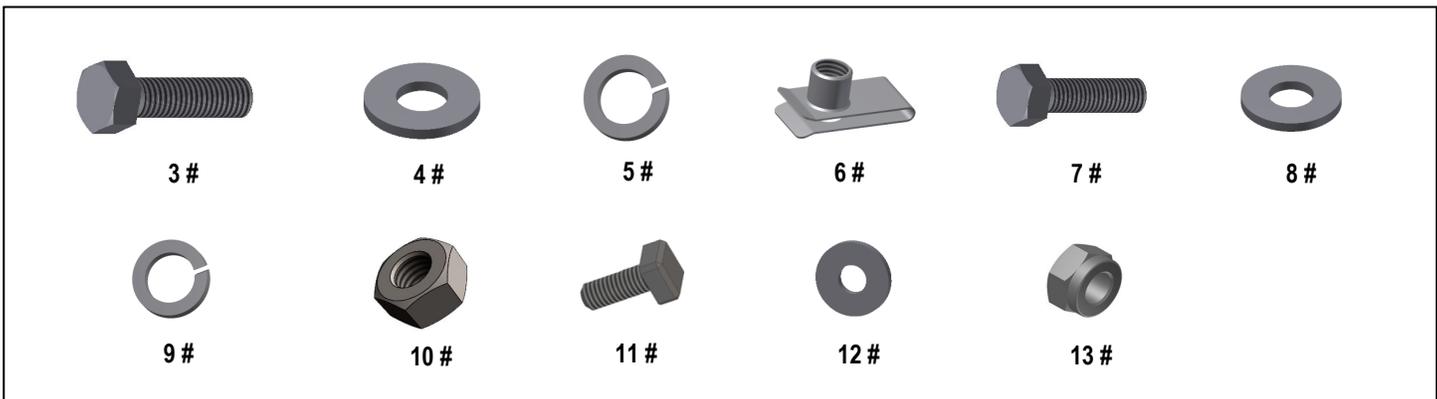
PART#: IB-R552

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

Item	QTY	Description	Item	QTY	Description
1#	3	Driver Front / Center / Rear Mounting Brackets	8#	24	M8 Flat Washers
2#	3	Passenger Front / Center / Rear Mounting Brackets	9#	12	M8 Lock Washers
3#	6	M10X1.5-30mm Hex Bolts	10#	12	M8 Hex Nuts
4#	6	M10 Flat Washers	11#	12	M6X1-20mm Square Head Bolts
5#	6	M10 Lock Washers	12#	12	M6 Large Flat Washers
6#	6	M10 Clip Nuts	13#	12	M6 Nylon Lock Nuts
7#	12	M8X1.25-25mm Hex Bolts			

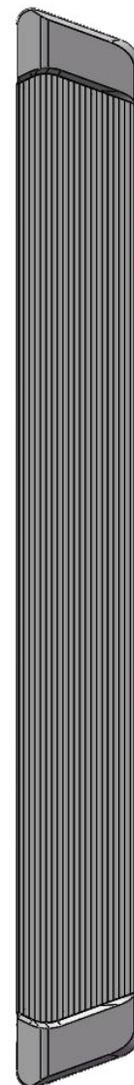
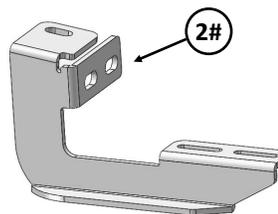
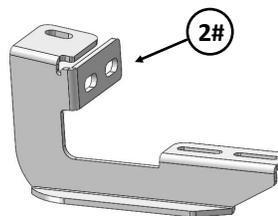
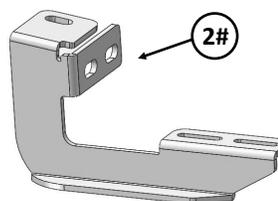
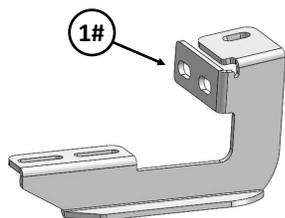
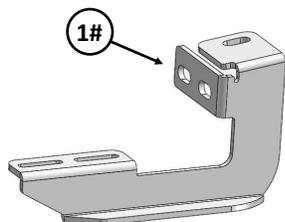
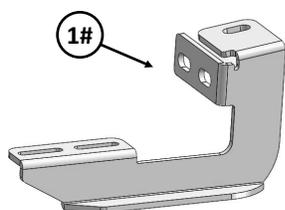
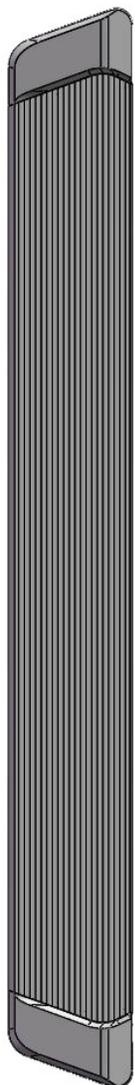


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Driver

Front

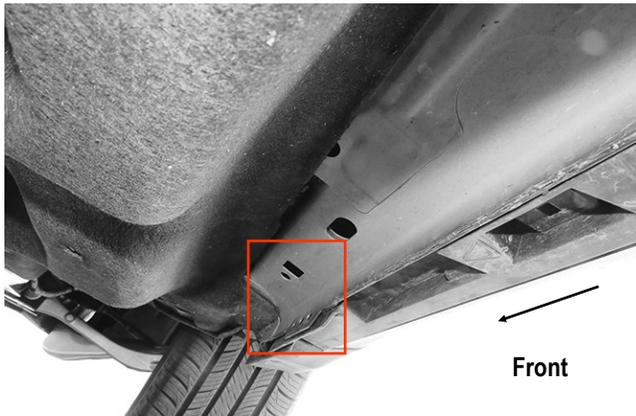
Passenger



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STEP 1

Start installation from the passenger side front of the vehicle, temporarily remove the plastic side panel. Move to the floor panel, locate the square hole and (2) round holes in the pinch weld, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

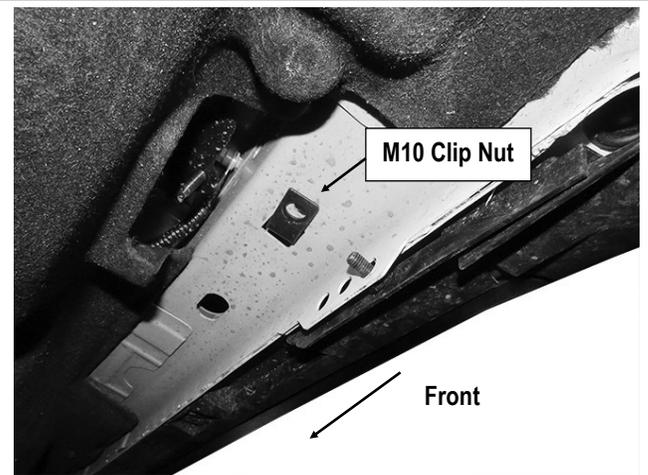
STEP 2

Insert (1) M10 Clip Nut into the square hole on the floor panel, and line up the nut with the round hole, (Fig 2).

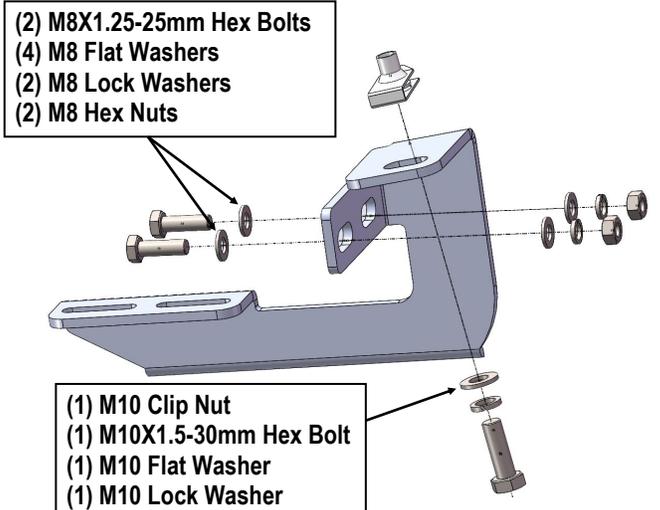
Attach (1) Passenger Front Mounting Bracket to the installed M10 Clip Nut with (1) M10X1.5-30mm Hex Bolt, (1) M10 Lock Washer and (1) M10 Flat Washer, (Figs 3-4). Do not fully tighten hardware at this time.

STEP 3

Attach the Passenger Front Mounting Bracket to the pinch weld with (2) M8X1.25-25mm Hex Bolts, (4) M8 Flat Washers, (2) M8 Lock Washers and (2) M8 Hex Bolts, (Figs 3-4). Do not fully tighten hardware at this time.



(Fig 2) Attach The M10 Clip Nut



(Fig 3) Passenger Front Mounting Bracket Installation



(Fig 4) Passenger Front Mounting Bracket Installation

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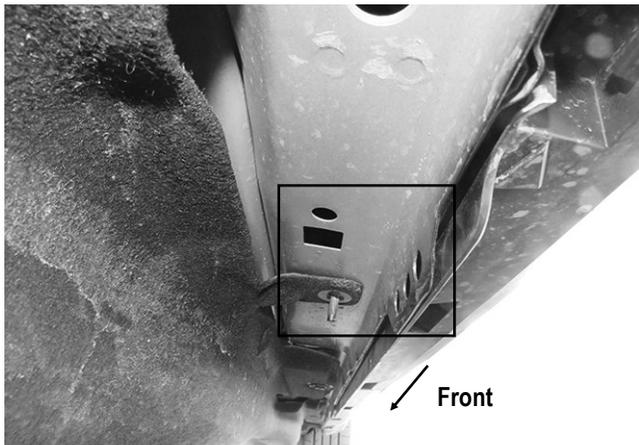
STEP 4

Move to the Passenger Side Center & Rear Mounting Locations, (Fig 5 & 6). Repeat **Steps 1-3** to attach the Passenger Center & Rear Mounting Brackets to the vehicle. Do not fully tighten hardware at this time.

Note: (3) Passenger Front & Center & Rear Mounting Brackets are universal.



(Fig 5) Passenger Side Center Mounting Location



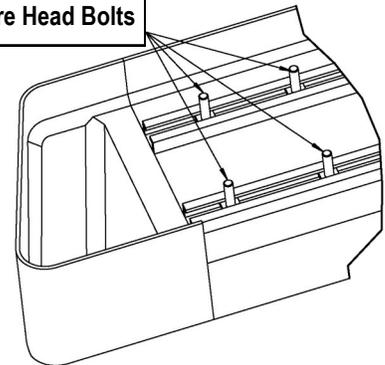
(Fig 6) Passenger Side Rear Mounting Location

STEP 5

Select a Running Board. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (Fig 7). Carefully position the Running Board onto the (3) Mounting Brackets.

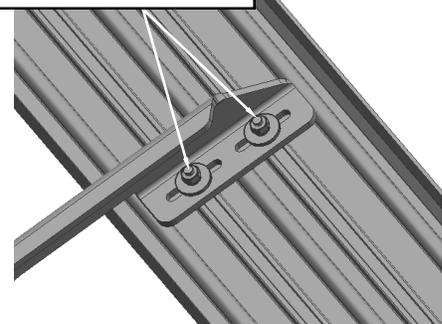
IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts (Fig 8). Do not fully tighten at this time.

M6X1-20mm Square Head Bolts



(Fig 7) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts



(Fig 8) Running Board Installed Onto Mounting Bracket

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STEP 6

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed .

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.