iBoard®

iBoard[®] by APS

PART#: IB-R175A-B

Fastener Size Tightening Torque (ft-lbs) **READ INSTRUCTIONS CAREFULLY BEFORE** START ING INSTALLATION. REMOVE CONTENTS 6mm 6-7 FROM BOX AND VERIFY ALL PARTS ARE PRE-16-18 8mm SENT. ASSISTANCE IS RECOMMENDED. 10mm 31-32 12mm 56-58 ***ROCKER PANEL MOUNT *NO DRILLING REQUIRED** 14mm 92-94 PART LIST Front **Mounting Bracket** Note: All (6) Mounting Brackets Are Universal.

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X18







M8 Plastic Washer

M8 Large Flat Washer

M8 Nylon Lock Nut

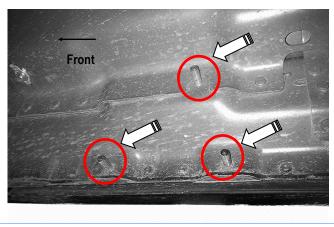
M6X1-20mm Square Head Bolt

M6 Large Flat Washer

M6X1 Nylon Lock Nut

STEP 1

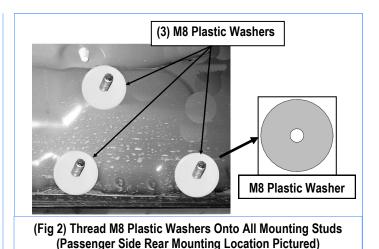
Start the installation under the passenger side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

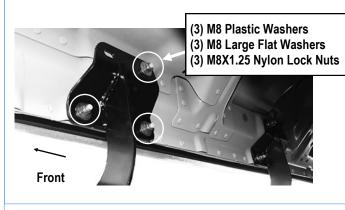
STEP 2

Slide (1) M8 Plastic Washer over each factory mounting stud in the body panel, (Fig 2). IMPORTANT: The M8 Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.



STEP 3

Select (1) Mounting Bracket. NOTE: All (6) Mounting Brackets are universal and will fit driver or passenger side. Attach the Mounting Bracket to the (3) factory studs on Passenger Side Front Mounting Location with (3) M8 Large Flat Washers and (3) M8X1.25 Nylon Lock Nuts, (Fig 3). Do not fully tighten the hardware at this time.



(Fig 3) Passenger Front Mounting Bracket Installation

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STEP 4

Move to the passenger side center & rear mounting locations of the vehicle. Repeat **Steps 1—3** to install the passenger side Center & Rear Mounting Brackets.

NOTE: All (6) Mounting Brackets will fit left or right side.

STEP 5

Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel (**Fig 4**). Carefully position the Running Board onto the (3) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (**Fig 5**). Do not fully tighten at this time.

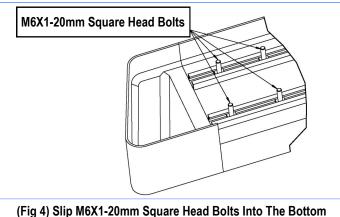
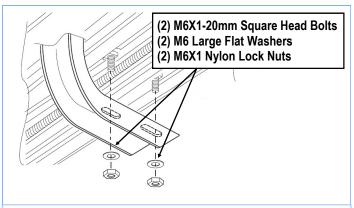


Fig 4) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

STEP 6

Level and adjust the Running Board and fully tighten all hardware.





STEP 7

Repeat **Steps 1-6** for the other side Running Board installation. The installation is completed (**Fig 6**).



(Fig 6) Installation Completed

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.

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