



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P923Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

These instructions are provided for reference only. We strongly recommend installation by a professional installer for the best results. We are not responsible for any damage caused during installation.

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

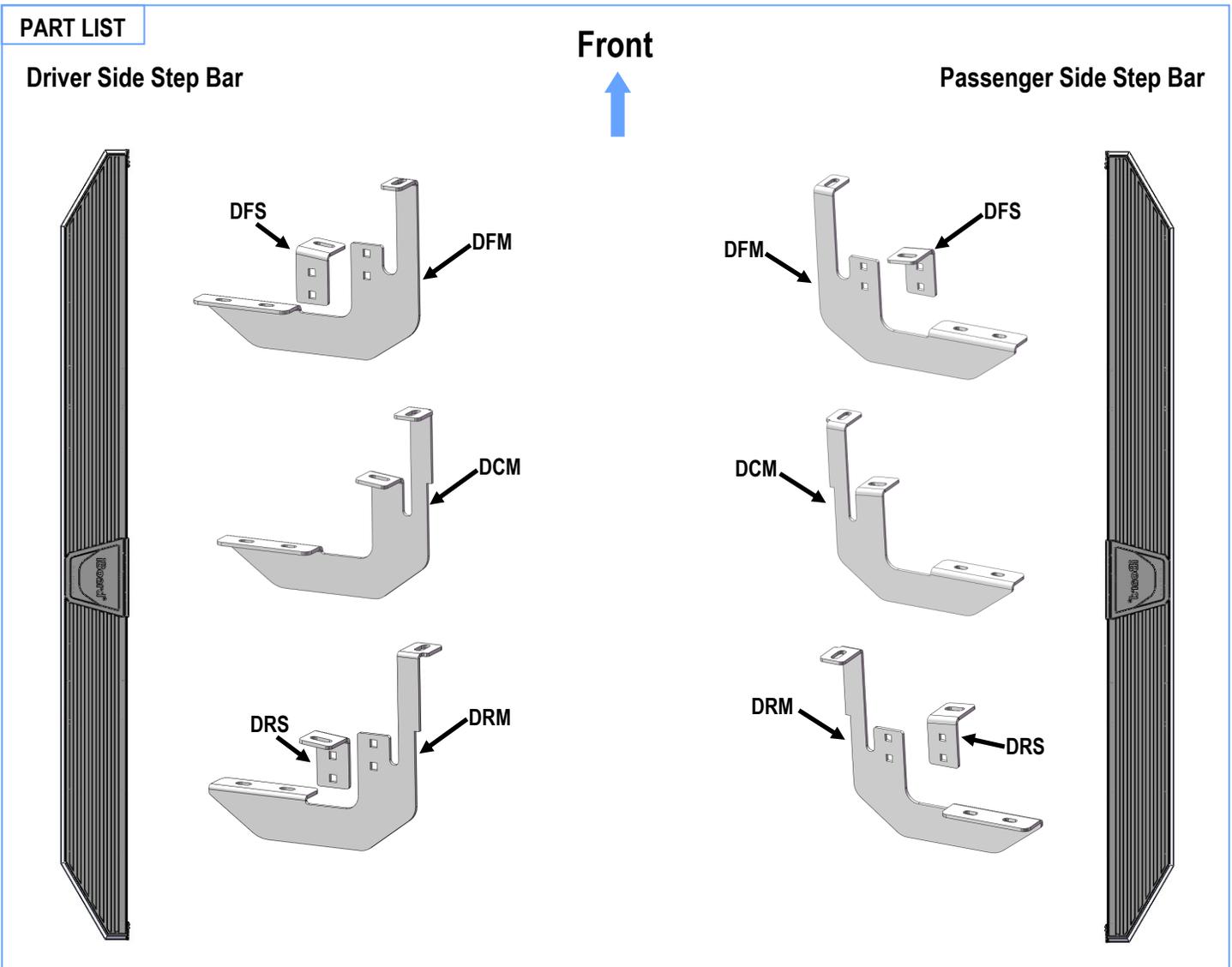
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

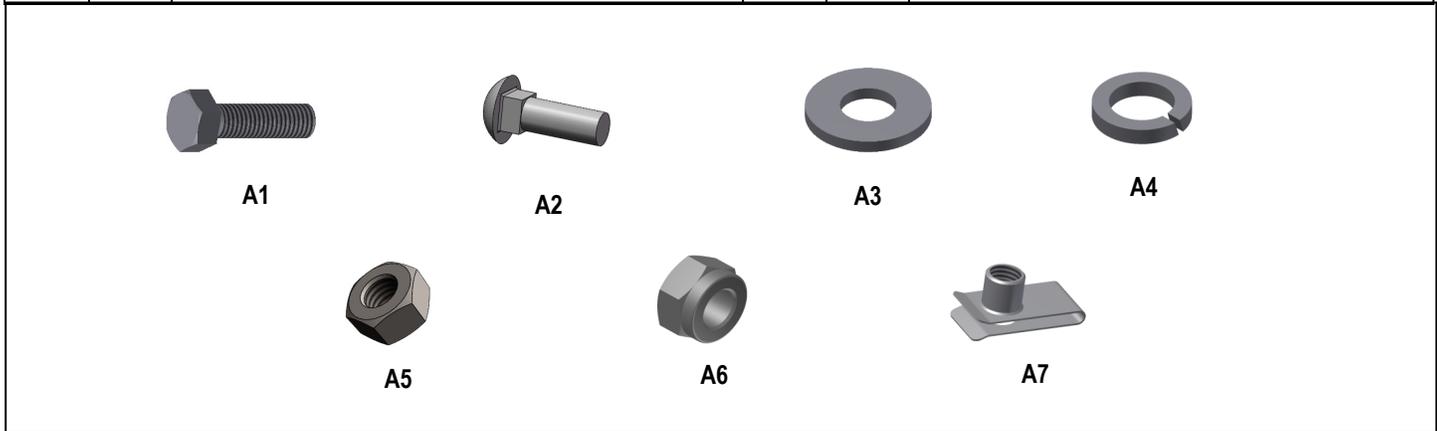
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	2	DFM	Mounting Bracket for Driver / Passenger Front
2#	2	DCM	Mounting Bracket for Driver / Passenger Center
3#	2	DRM	Mounting Bracket for Driver / Passenger Rear
4#	2	DFS	Support Bracket for Driver / Passenger Front
5#	2	DRS	Support Bracket for Driver / Passenger Rear



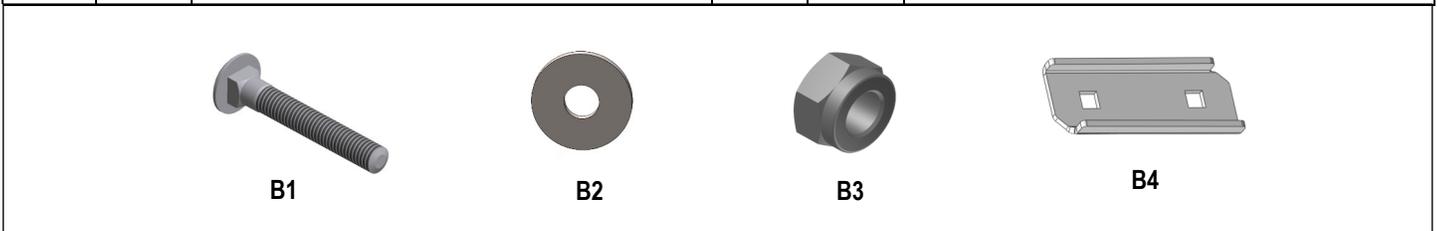


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Installation Video

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
A1	12	M8X1.25-25mm Hex Bolts	A5	6	M8 Hex Nuts
A2	8	M8X1.25-25 Carriage Bolts	A6	8	M8 Nylon Lock Nuts
A3	26	M8 Flat Washers	A7	6	M8 Clip Nuts
A4	12	M8 Lock Washers			



Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
B1	12	M8X1.25-35mm Carriage Bolts	B3	12	M8 Nylon Lock Nuts
B2	12	M8 Large Flat Washers	B4	6	Sliders (Packed with Mounting Brackets)





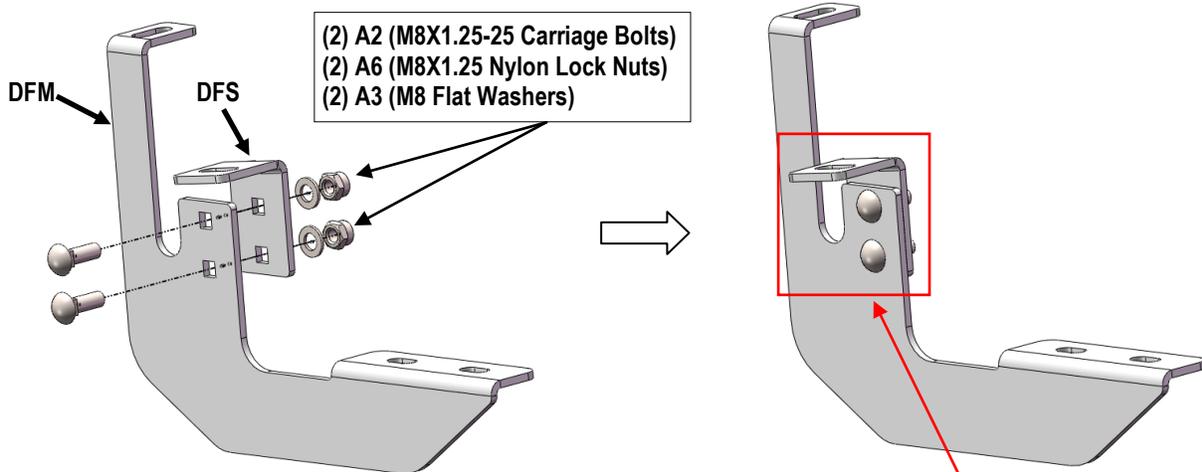
STEP 1: Assemble Passenger Front& Rear Mounting Brackets

(1) Assemble the Passenger Front Mounting Bracket (DFM+DFS) (Fig 1) with:

- (2) A2 (M8X1.25-25 Carriage Bolts)
- (2) A6 (M8X1.25 Nylon Lock Nuts)
- (2) A3 (M8 Flat Washers)

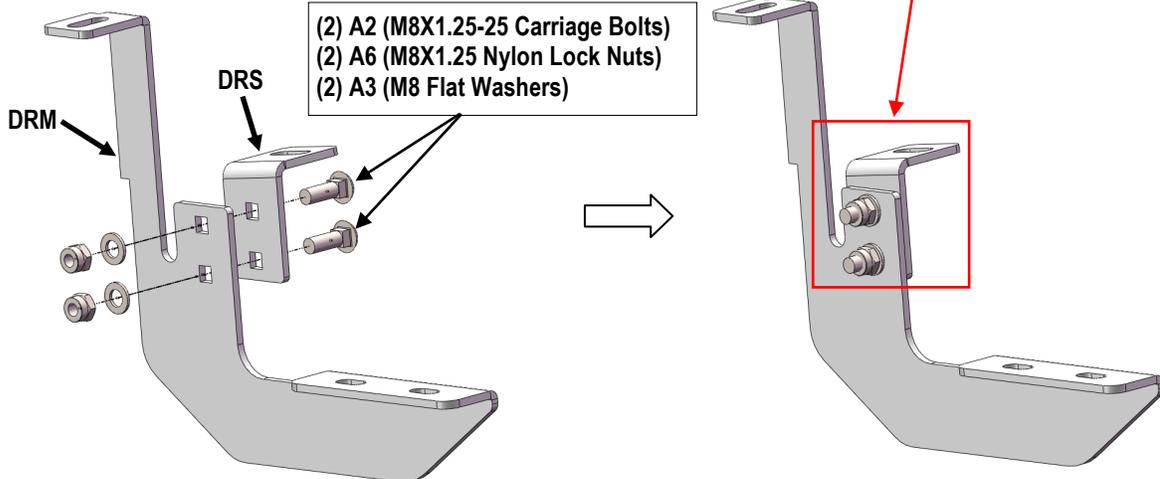
(2) Repeat to assemble the Mounting Bracket (DRM+DRS) for Passenger Rear (Fig 2).

NOTE: Do not fully tighten hardware at this time.



(Fig 1) Passenger Front Mounting Bracket Assembly

Please pay attention to the direction of installation.

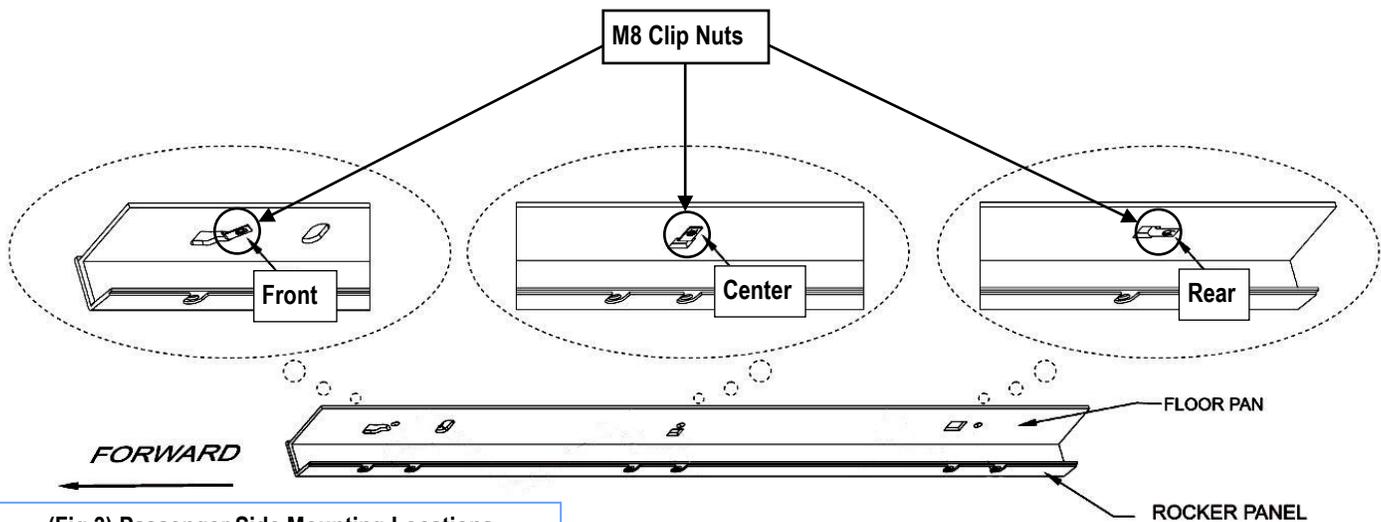


(Fig 2) Passenger Rear Mounting Bracket Assembly



STEP 2: Locate Passenger Side Mounting Locations

- Starting on the passenger side front of the vehicle.
- Locate the pair of holes on the bottom of the rocker panel and the square hole next to the round hole on the bottom of the floor pan.
- Insert (1) A7 M8 Clip Nuts through square hole in floor pan so it is positioned over the round hole (**Fig 3**).



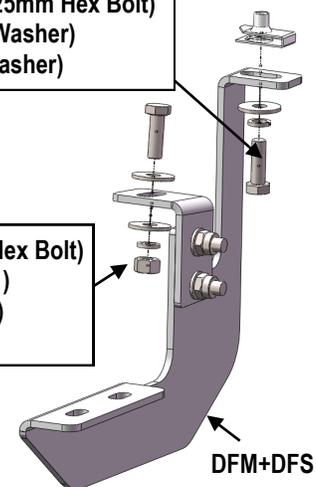
(Fig 3) Passenger Side Mounting Locations

STEP 3: Install Passenger Front Mounting Bracket

- (1) Start installing from Passenger Side Front Mounting Location (**Fig 3**).
- (2) Attach (1) Assembled Passenger Front Mounting Bracket (**DFM+DFS**) to the installed M8 Clip Nut (**Fig 4**) with:
 - (1) A1 M8X1.25-25mm Hex Bolt
 - (1) A4 M8 Lock Washer
 - (1) A3 M8 Flat Washer
- (3) Bolt the Mounting Bracket to the rocker panel (**Fig 4**) with :
 - (1) A1 M8X1.25-25mm Hex Bolt
 - (2) A3 M8 Flat Washers
 - (1) A4 M8 Lock Washer
 - (1) A5 M8 Hex Nut

- (1) A1 (M8X1.25-25mm Hex Bolt)
(1) A4 (M8 Lock Washer)
(1) A3 (M8 Flat Washer)

- (1) A1 (M8X1.25-25mm Hex Bolt)
(2) A3 (M8 Flat Washers)
(1) A4 (M8 Lock Washer)
(1) A5 (M8 Hex Nut)



Note: Do not fully tighten hardware at this time.

(Fig 4) Passenger Front Mounting Bracket Installation

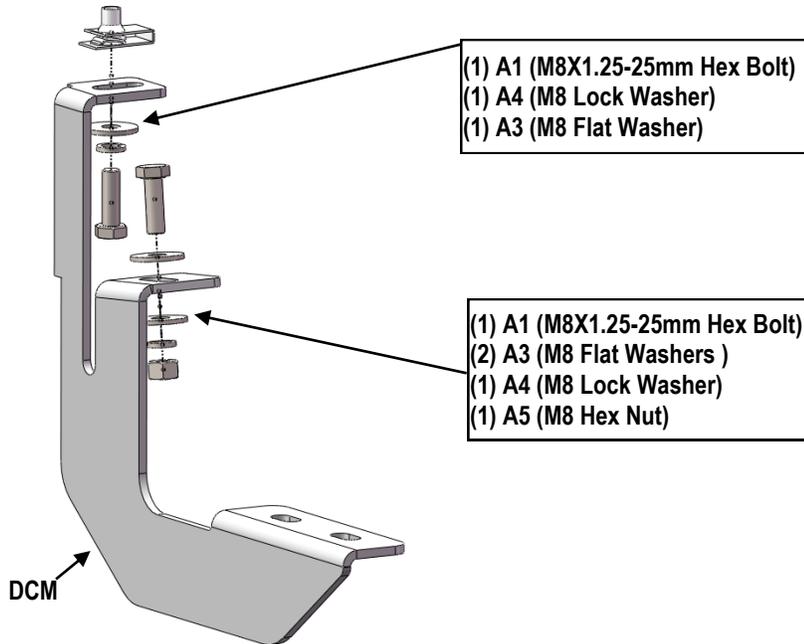


STEP 4: Install Passenger Center & Rear Mounting Brackets

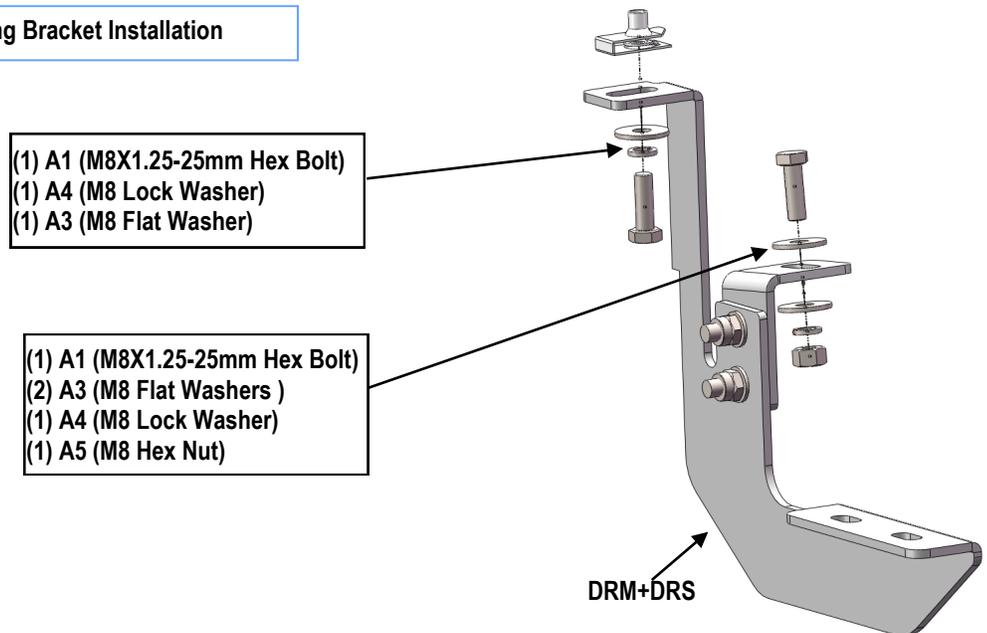
Move to the Passenger Side Center & Rear Mounting Location (Figs 3&5&6).

Repeat Step 3 to install Passenger Center (DCM) (Fig 5) & Rear Mounting Bracket (DRM+DRS) (Fig 6).

Note: Do not fully tighten hardware at this time.



(Fig 5) Passenger Center Mounting Bracket Installation



(Fig 6) Passenger Rear Mounting Bracket Installation

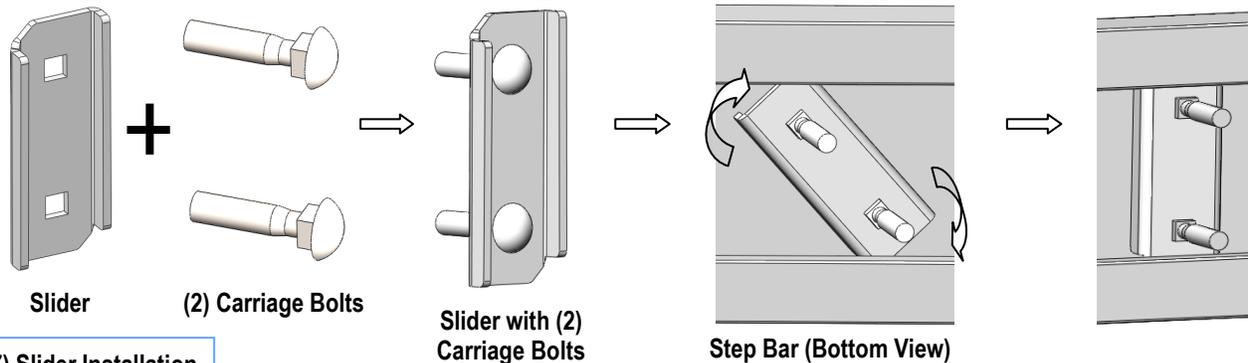


STEP 5: Passenger Side Step Bar Installation

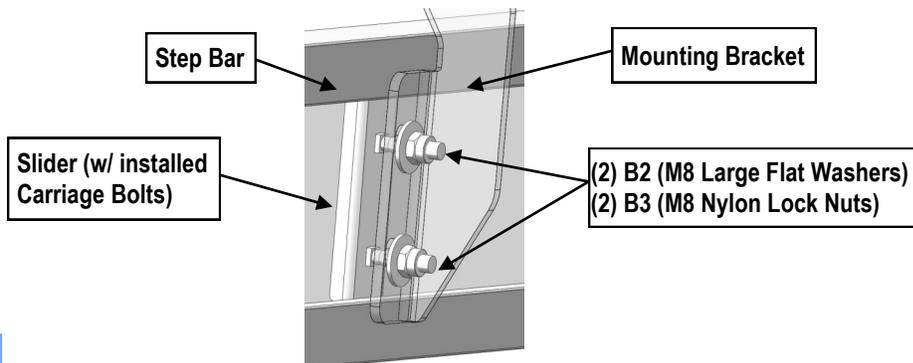
Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation (**Figs 7-8**).

- Select (1) B4 (Slider) and (2) B1 (M8X1.25-35 Carriage Bolts);
- Install (2) B1 (M8X1.25-35 Carriage Bolts) in (1) B4 (Slider).
- Slide the Slider (with carriage bolts) to the **Step Bar**.
- Repeat to install the other (2) B4 (sliders) to the step bar.
- Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (**Fig 8**):
 - (6) B2 (M8 Large Flat Washers)
 - (6) B3 (M8 Nylon Lock Nuts)
 - (3) B4 (Sliders)

Note: Do not fully tighten hardware at this time.



(Fig 7) Slider Installation



(Fig 8) Step Bar Installation



STEP 6: Passenger Side Step Bar Adjustment

- Level and adjust the assembled Step Bar properly.
- Tighten all 8mm hardware with 16-18 ft-lbs torque.

STEP 7: The Other Side Step Bar Installation

Move to the other side of the vehicle. Repeat **Steps 1-6** for the other side step bar installation.

Attention

- Do periodic inspections to the installation to make sure that all hardware is secure and tight.
- In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.