



Scan for  
Installation Video

**PART#: IB-P176Y&H**

# iBoard® Series

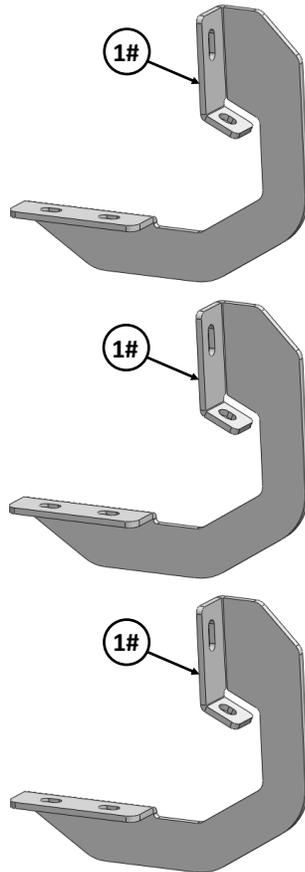
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	√
12mm	56-58	X
14mm	92-94	X

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

## PART LIST

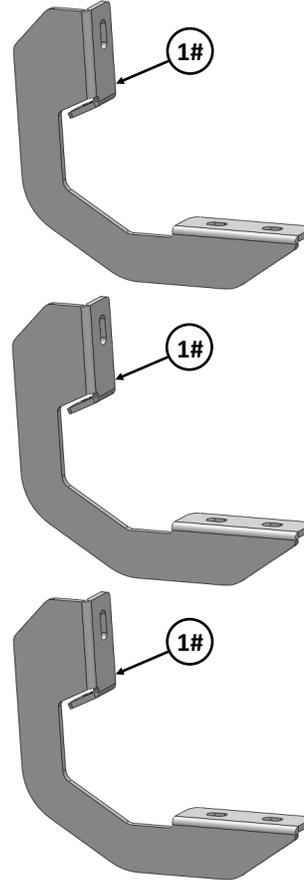
### Driver Side Step Bar



Front



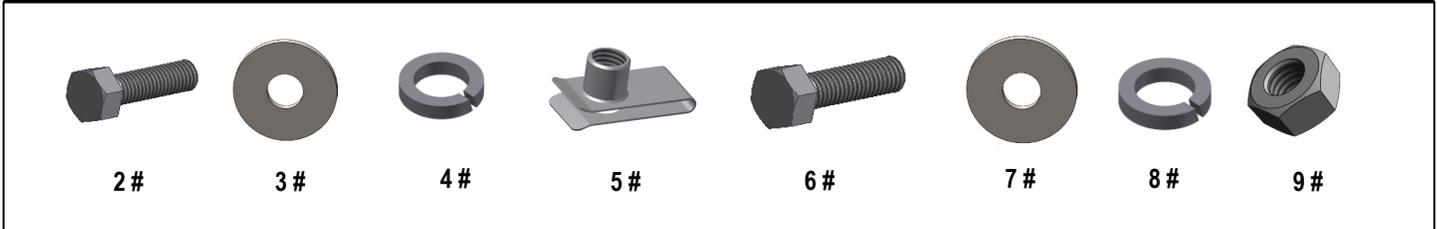
### Passenger Side Step Bar



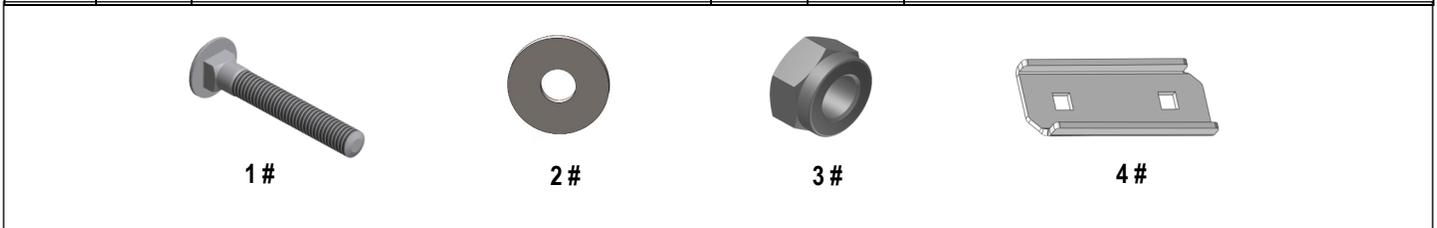


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Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	6	Mounting Brackets	6#	6	M10X1.5-25mm Hex Bolts
2#	6	M8X1.25-25mm Hex Bolts	7#	12	M10 Flat Washers
3#	6	M8 Flat Washers	8#	6	M10 Lock Washers
4#	6	M8 Lock Washers	9#	6	M10 Hex Nuts
5#	6	M8 Clip Nuts			



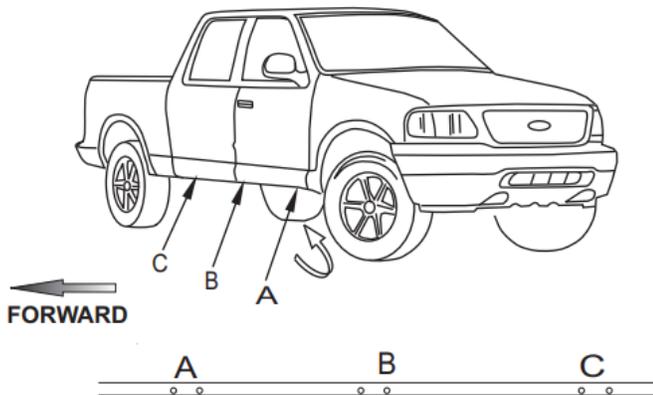
Hardware Package B (For Step Bar Installation)					
Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Mounting Brackets)





## STEP 1

Starting on the passenger side of the vehicle. Locate mounting locations as shown, (Fig 1).

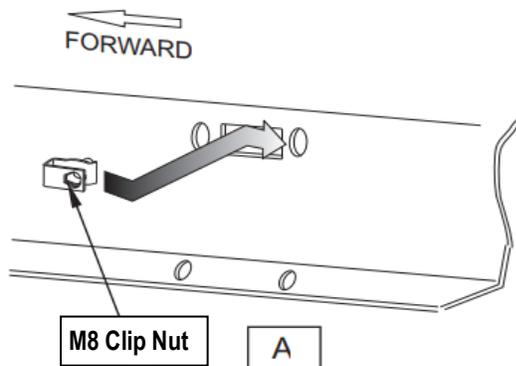


(Fig 1) Passenger Side Mounting Locations

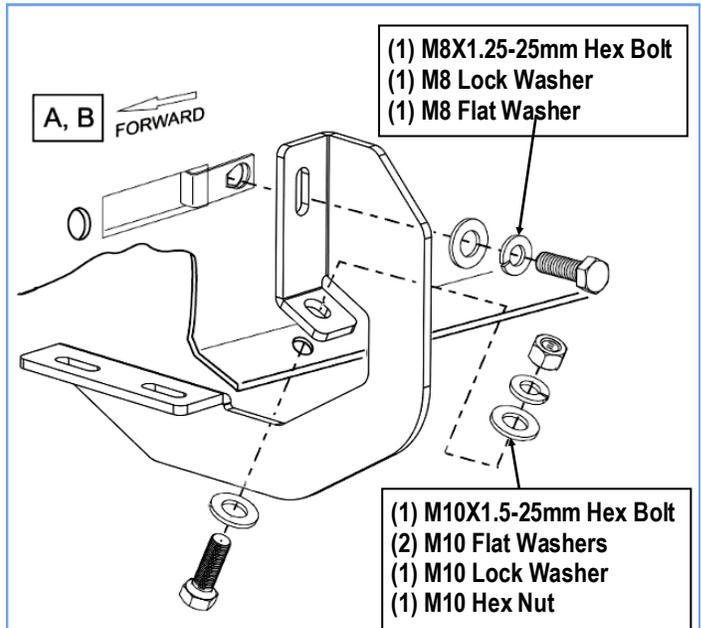
## STEP 2

Starting on the passenger side front of the vehicle. Select (1) M8 Clip Nut, install the M8 Clip Nut as shown, (Fig 2).

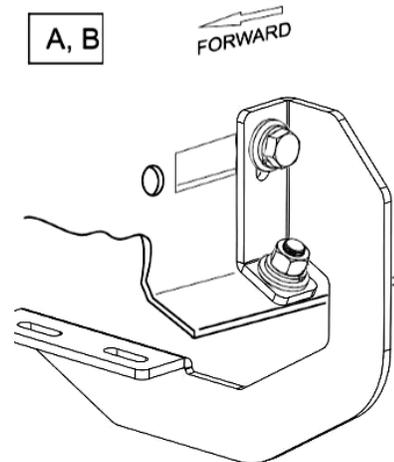
Attach the Mounting Bracket to the installed M8 Clip Nut with (1) M8X1.25-25mm Hex Bolt, (1) M8 Lock Washer and (1) M8 Flat Washer; to rocker panel with (1) M10X1.5-25mm Hex Bolt, (2) M10 Flat Washers, (1) M10 Lock Washer and (1) M10 Hex Nut, (Figs 3-4). Do not fully tighten hardware at this time.



(Fig 2) Passenger Front Mounting Location



(Fig 3) Passenger Front Mounting Bracket Installation



(Fig 4) Passenger Front Mounting Bracket Installation (Completely)

## STEP 3

Move to the passenger side center & rear of the vehicle, repeat **Steps 1-2** for Passenger Center & Rear Mounting Bracket installation. Do not fully tighten hardware at this time.

**Note:** (6) Mounting Brackets Are Universal.



## STEP 4

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 5 & 6)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (Fig 6). Do not fully tighten hardware at this time.

**Note:** The Sliders are packed with the Mounting Brackets.

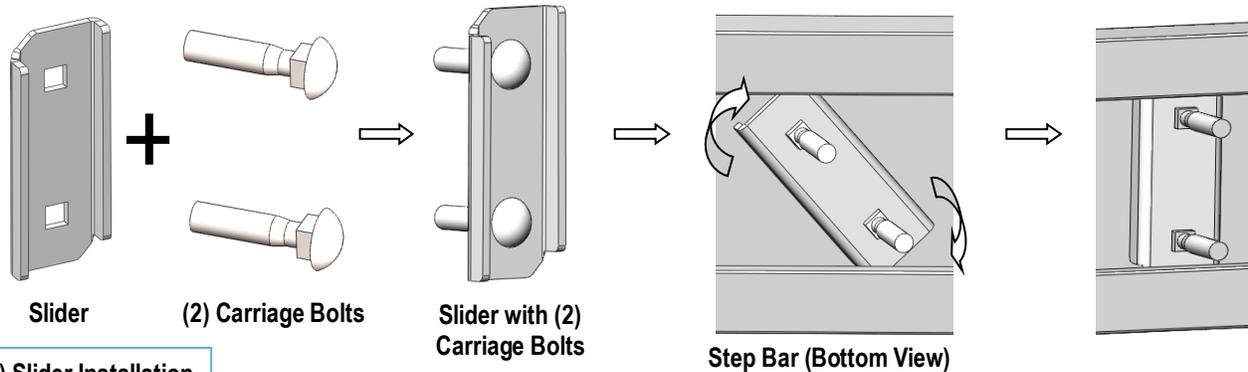
Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**

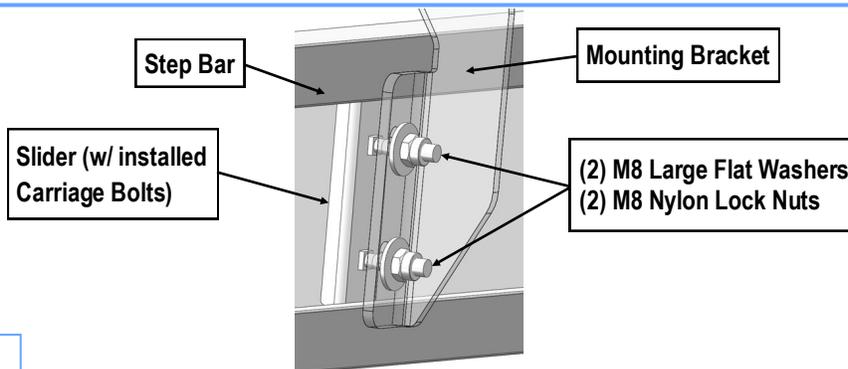
### Attention

**Do periodic inspections to the installation to make sure that all hardware is secure and tight.**

**In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.**



(Fig 5) Slider Installation



(Fig 6) Step Bar Installation